TECHNICAL CATALOGUE

November
2010

brevini fluid power

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Meet your hydraulic needs easily

aron Plant

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TECHNICAL CATALOGUE ARON 2010

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TECHNICAL CATALOGUE

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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CETOP 2/NG04

CETOP 3/NG06

CETOP 3

ATEX 94/9/CE DIRECTIVE

CETOP 5/NG10

CETOP 5/NG10 High performances

AUTOMATIC RECIPROCATING VALVES

PILOTED VALVES AND SUBPLATE MOUNTING

FLOW DIVERSION VALVES

CETOP 2/NG04	
AD.2.E...	CH. I PAGE 4
"A09" DC COILS	CH. I PAGE 4
STANDARD CONNECTORS	CH. I PAGE 19

DIRECTIONAL CONTROL VALVES CETOP 2/NG4

The ARON directional control valves NG4 are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 02 - 01 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-02), and are the smallest on the market in their category whilst still featuring excellent performance.

The use of solenoids with wet armatures ensures quiet operation, means that dynamic seals are no longer required and important levels of counter-pressure are accepted on the return line. The solenoid's tube is screwed at valve body directly, while a locking ring nut seal the coil in right position.

The cast body with a great care in the design and production of the ducts of the 5 chambers have made it possible to improve the spools allowing relatively high flow rate with low pressure drops (Δp).

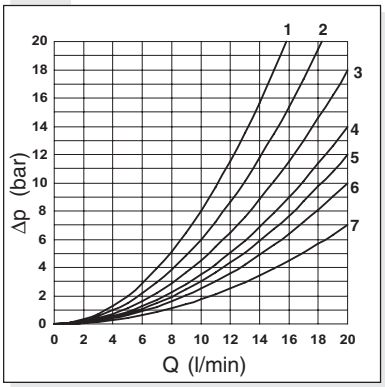
The spool rest positions are obtained by means of springs which centre it when there is no electrical impulse. The solenoids are constructed to DIN 40050 standards and are supplied by means of DIN 43650 ISO 4400 standard connectors which, suitably assembled, ensure a protection class of IP 65.

The solenoid coils are normally arranged for DIN 43650 ISO 4400 type connectors (standard version). On request, could be available the following coil connection variants: AMP Junior connections; flying leads connections, with or without integrated diode; Deutsch connections with bidirectional integrated diode.

The supply may be in either DC or AC form (with the use of a connector and rectifier) in most common voltage.

The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, $\beta_{25} \geq 75$..

PRESSURE DROPS



Spool type	Connections				
	P→A	P→B	A→T	B→T	P→T
01	4	4	6	6	
02	6	6	7	7	5
03	4	4	7	7	
04	1	1	2	2	3
05	6	6	4	4	
66	5	5	5	7	
06	5	5	7	5	
15	4	4	4	4	
16	5	5	6	6	
20*	5	5	6	6	
	Curve No.				

* = with energized spool

The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

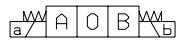
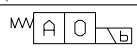
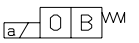
where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, $\Delta p1$ will be the value of the losses for the flow rate Q1 that is used.

ORDERING CODE

AD	Directional valve
2	CETOP 2/NG4
E	Electrical operator
**	Spool (tables next page)
*	Mounting (table 1 next page)
*	Voltage (table 2 next page)
**	Variants (table 3 next page)
3	Serial No.

1

TAB. 1 MOUNTING

STANDARD	
C	
D	
E	
F	
SPECIALS (WITH PRICE INCREASING)	
G	
H	
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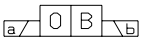
L	
M	

TAB.3 - VARIANTS

VARIANT	CODE
No variant	00
Viton	V1
Pilot light	X1
Rectifier	R1
Emergency button	E1
Rotary emergency button	P1 (*)
Solenoid valve without connectors	S1
Cable gland "PG 11"	C1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
AMP Junior connection	AJ
Solenoid with flying leads (250 mm)	FL
Solenoid with flying leads (130 mm) and integrated diode	LD
Deutsch connection with bidir. diode	CX
Coil 8W (only 24V)	8W
Other variants relate to a special design	

(*) **P1 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

TAB.2 - A09 (27 W) COIL

DC VOLTAGE

L	12V	
M	24V	
N	48V*	115Vac/50Hz 120Vac/60Hz with rectifier
P	110V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
W	Without DC coils	

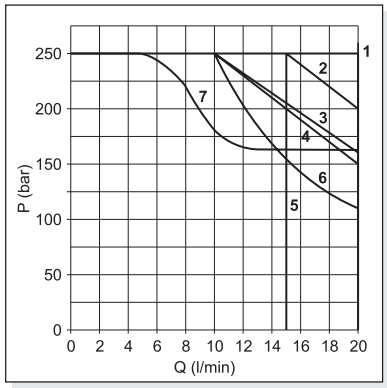
Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

- **Mounting type D** is only for solenoid valves with detent
- In case of **mounting D** with detent, the supply to solenoid must be longer than 100 ms.

- The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.
- The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

LIMITS OF USE (MOUNTING C-E-F)



Spool Type	Curves No
01	1
02	3
03	1
04	4
05	1
66	1
06	1
15	1(7*)
16	2(6*)
20	5

(6*) = 16 spool used as 2 or 3 way, follow the curve n°4
(7*) = with 8W coil

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40 C°. The values in the diagram refers to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T). **In case of valve 4/2 or 4/3 used with flow in one direction only, the limits of use could have variations which may even be negative.**

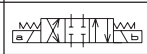
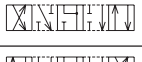
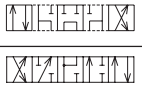
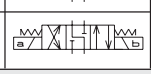
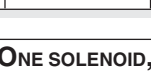
Medium switching times Energizing: 20 ms
De-energizing: 40 ms

Tests have been carried out by spool normally closed with flow of 10 l/min at 125 bar and a 100% supply, warm standard coil and without any electronic components. These values are indicative and depend on the following parameters: the hydraulic circuit, the fluid used and the variation of pressure, flow and temperature.

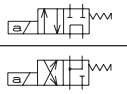
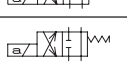
NOTE: Limits of use are available for C, E, F mounting.

STANDARD SPOOLS

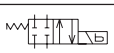
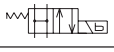
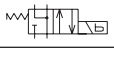
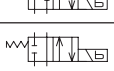
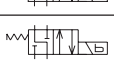
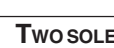
TWO SOLENOIDS, SPRING CENTRED "C" MOUNTING

Spool Type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
05		+	
66		+	
06		+	

ONE SOLENOID, SIDE A "E" MOUNTING

Spool Type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
05		+	
66		+	
06		+	
15		-	
16		+	

ONE SOLENOID, SIDE B "F" MOUNTING

Spool Type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
05		+	
66		+	
06		+	
15		-	
16		+	

TWO SOLENOIDS "D" MOUNTING

Spool Type		Covering	Transient position
20*		+	

* SPOOLS WITH PRICE INCREASING

1

Max. pressure ports P/A/B	250 bar
Max pressure port T (dynamic)	250 bar
Max flow	20 l/min
Max excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight with one DC solenoid	0,88 Kg
Weight with two DC solenoids	1,1 Kg

E = Manual override

Screws with material specifications
min. 8.8 recommended - UNI 5931
Tightening torque of screws
M5x35 = 5 Nm / 0.5 Kgm.

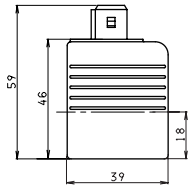
Support plane specifications

DC COILS A09

Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,215 Kg

- The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.
- The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

AMP JUNIOR (AJ)

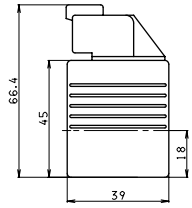


VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	123°C	27	5.3
24V	123°C	27	21.3
48V*	123°C	27	85.3
102V*	123°C	27	392
110V*	123°C	27	448
205V*	123°C	27	1577

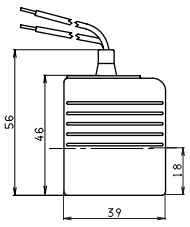
* Special voltages

ETA09/AD2-CDL04-C3V - 04/2001/e

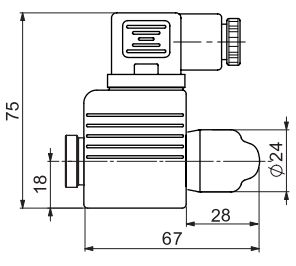
DEUTSCH COIL WITH BIDIR. DIODE (CX) DT04 - 2P



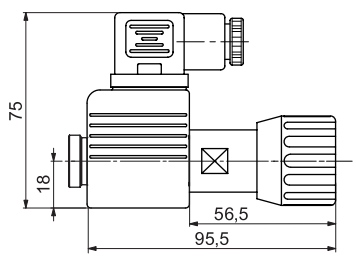
FLYING LEADS (FL) LEADS WITH DIODO (LD)



E1 MANUAL EMERGENCY



P1(*) ROTARY EMERGENCY



(*) **P1 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

ADC.3.E...	
"A09" DC Coils	Ch. I page 7
Standard connectors	Ch. I page 19

ADC.3... Directional control valves CETOP 3

Solenoid operated with reduced overall size

The ARON NG6 directional control valves are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03).

The use of solenoids with wet armatures allows an extremely safe construction completely dispensing with the need for dynamic seal. The solenoid tube is screwed directly onto the valve casting whilst the coil is kept in position by a ring nut.

The operation of the directional valve is electrical. The centring is achieved by means of calibrated length springs which, once the impulse is over, immediately reposition the spool in the neutral position. To improve the valve performance, different springs are used for each spool.

The solenoids, constructed with a protection class of IP65 in accordance with BS 5490 standards, are available in direct current form and different voltage. The electrical controls are equipped with an emergency manual control inserted in the tube.

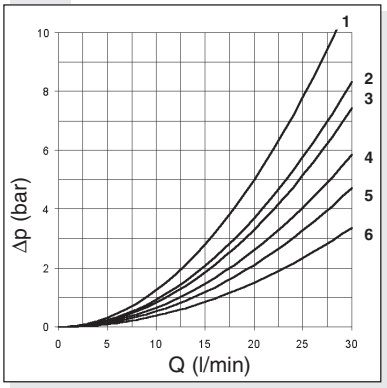
The ADC.3 valve uses shorter solenoids than the standard AD.3.E to reduce the overall dimensions.

The solenoid coils are normally arranged for DIN 43650 ISO 4400 type connectors (standard version). On request, could be available the following coil connection variants: AMP Junior connections; flying leads connections, with or without integrated diode; Deutsch connections with bidirectional integrated diode.

The recommended fluids are hydraulic mineral based oils in accordance with DIN 51524 and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, $\beta_{25} \geq 75$.

Max. pressure ports P/A/B/T	250 bar
Max flow	30 l/min
Max excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight with one DC solenoid	1,25 Kg
Weight with two DC solenoids	1,5 Kg

Pressure drops



Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	4	4	4	4	
02	6	6	6	6	6
03	4	4	6	6	
04	3	3	2	2	5
15E-16E	6	3	1	5	
15F-16F	3	6	5	1	
	Curve No.				

The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40 C°; the tests have been carried out at a fluid temperature of 40 C°. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

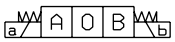
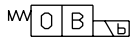
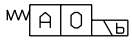
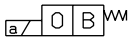
where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, $\Delta p1$ will be the value of the losses for the flow rate Q1 that is used.

1

ORDERING CODE

ADC	Directional valve
3	CETOP 3/NG6
E	Electrical operator
**	Spool (tables at the side)
*	Mounting (table 1)
*	Voltage (table 2)
**	Variants (table 3)
1	Serial No.

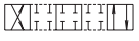
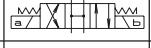
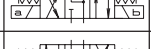
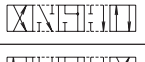
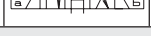
TAB.1 - MOUNTING

STANDARD	
C	
E	
F	
SPECIALS (WITH PRICE INCREASING)	
G	
H	

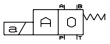
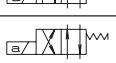
STANDARD SPOOL

* SPOOLS WITH PRICE INCREASING

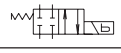
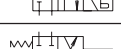
TWO SOLENOIDS, SPRING CENTRED "C" MOUNTING

Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	

ONE SOLENOID, SIDE A "E" MOUNTING

Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
15		-	
16		+	

ONE SOLENOID, SIDE B "F" MOUNTING

Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
15		-	
16		+	

TAB.2 - A09 (27 W) COIL

DC VOLTAGE

L	12V	
M	24V	
N	48V*	115Vac/50Hz 120Vac/60Hz with rectifier
P	110V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
W	Without DC coils	

Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

TAB.3 - VARIANTS

No variant	00
Viton	V1
Pilot light	X1
Rectifier	R1
Solenoid valve without connectors	S1
Cable gland"PG 11"	C1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
Emergency button	E1
Rotary emergency button	P1 (*)
Rotary emergency button (180°)	P5 (*)
Variant with lever for emergency button	LE
AMP Junior connection	AJ
Coil with flying leads (250 mm)	FL
Coil with flying leads (130 mm) with diode	LD
Deutsch connection with bidirectional diode	CX

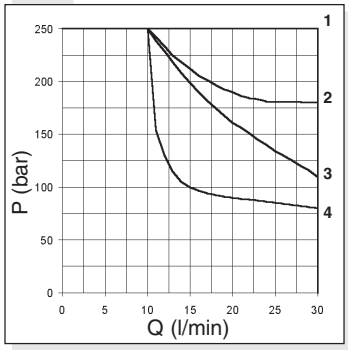
Other variants relate to a special design

• The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.

• The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

(*) **P1 and P5 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

LIMITS OF USE (MOUNTING C-E-F)



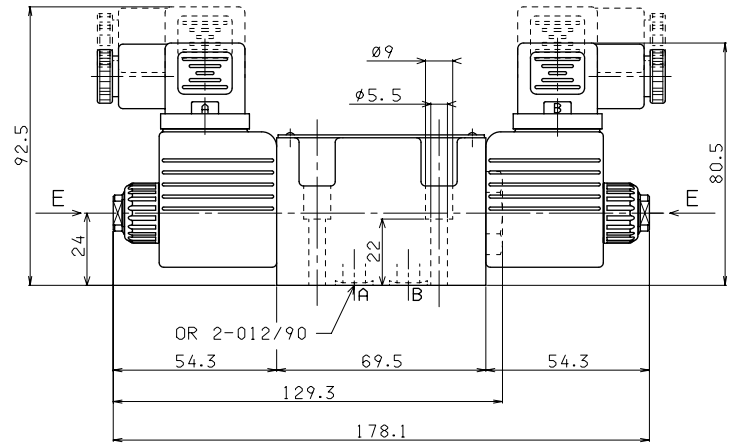
Spool type	n° curve
01	2
02	1
03	3
04	3
15-16	1(4*)

(4*) = 15 and 16 spools used as 2 or 3 way, follow the curve n°4

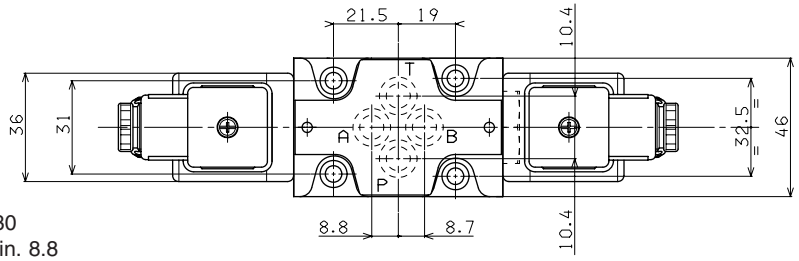
The tests have been carried out with solenoids operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 50 C°. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40 degrees C. The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T).

In the cases where valves 4/2 and 4/3 are used with the flow in one direction only, the limits of use could have variations which may even be negative (See curve No 4 and Spool No 15-16). The tests were carried out with a counter-pressure of 2 bar at T port.

OVERALL DIMENSIONS



E = Manual override



Support plane specifications

Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 ÷ 6 Nm / 0.5 ÷ 0.6 Kgm

A09 DC COILS

Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,215 Kg

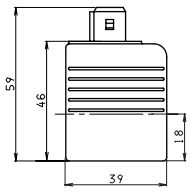
- The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.
- The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	123°C	27	5.3
24V	123°C	27	21.3
48V*	123°C	27	85.3
102V*	123°C	27	392
110V*	123°C	27	448
205V*	123°C	27	1577

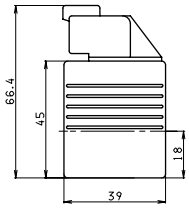
* SPECIAL VOLTAGES

ETA09 - 04/2001/e

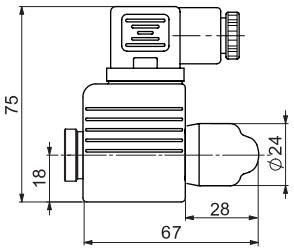
AMP JUNIOR (AJ)



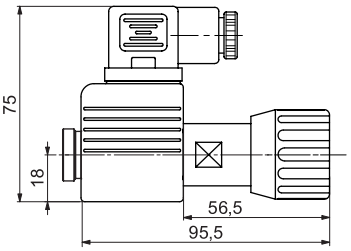
DEUTSCH COIL + BIDIR. DIODE (CX) DT04 - 2P



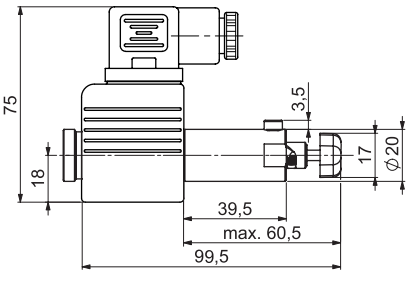
E1 MANUAL EMERGENCY



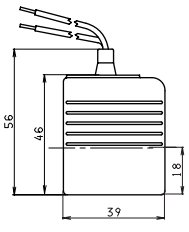
P1(*) ROTARY EMERGENCYE



P5(*) ROTARY EMERGENCY 180°



FLYING LEADS (FL) LEADS + DIODE (LD)



(*) **P1 and P5 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

INTRODUCTION

The ARON directional control valves NG6 are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03), and can be used in all fields on account of their high flow rate and pressure capacities combined with compact overall dimensions.

The use of solenoids with wet armatures allows a very practical, safe construction completely dispensing with dynamic seals; the solenoid tube is screwed directly onto the valve chest whilst the coil is kept in position by means of a lock nut.

The special, precise construction of the ports and the improvement of the spools enables relatively high flow rates to be accommodated with a minimal pressure drop (Δp).
The operation of the directional valves may be electrical, pneumatic, oleodynamic, mechanical or lever.

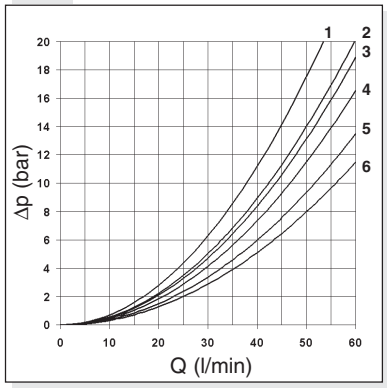
The centre position is obtained by means of calibrated length springs which reposition the spool in the centre or end of travel position once the action of the impulse is over.

The solenoids are constructed with a protection class of IP66 to DIN 40050 standards and are available in either AC or DC form in different voltage and frequencies.
The new type DC coil "D15", of cause their high performance, allows to increasing the limits of use respect to last series.
All types of electrical control are available, on request, with different types of manual emergency controls.

The solenoid coils are normally arranged for DIN 43650 ISO 4400 type connectors; is available on request these variant coils: with AMP Junior connections, with AMP junior and integrated diode, with Deutsch DT04-2P connections or solenoid with flying leads. Connectors with built in rectifiers or pilot lights are also available.

The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, $ß_{25} \geq 75$.

PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, $\Delta p1$ will be the value of the losses for the flow rate Q1 that is used.

Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	5	5	5	5	
02	6	6	6	6	5
03	5	5	6	6	
04	1	1	1	1	4
44	1	1	1	1	2
05	5	5	5	5	
06	5	5	6	5	
66	5	5	5	6	
07		4	6		
08	6	6			
09		5		5	
10	5	5	5	5	
	Curve No.				

Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
11	4			6	
22		4	6		
12		5		6	
13		5	6	6	
14	2	1	1	1	2
28	1	2	1	1	2
19	4	4	6	6	
16	5	5	4	4	
17 - 21	1	3			
18	5	5			
20	4	4	4	4	
15	4	4	5	5	
	Curve No.				

1

ORDERING CODE

AD	Directional valve
3	CETOP 3/NG6
E	Type of operator For other operator see next pages
**	Spool see page I•10
*	Mounting type (table 1)
*	Voltage (table 2)
**	Variants (table 3)
*	Serial No.

3 = DC voltage ("D15" coil)
3 = AC voltage ("B14" solenoid)

TAB.2 - VOLTAGE

AC SOLENOID B14

A	24V/50-60 Hz
B	48V/50-60 Hz
J	115V/50Hz - 120V/60Hz
Y	230V/50Hz - 240V/60Hz
K	AC without coils

Other voltages available on request.

DC COIL D15 (30W)

L	12V
M	24V
V	28V* → 115Vac/50Hz 120Vac/60Hz with rectifier
N	48V*
Z	102V*
P	110V* → 230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*
W	DC without coils

Voltage codes are not stamped on the plate, their are readable on the coils.

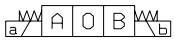
(*) Special voltage

• AMP Junior coils (with or without diode) and coils with flying leads and coils type Deutsch, are available in 12V or 24V DC voltage only.

• The pastic type coil (BR variant) is available in 12V, 24V, 28V or 110V DC voltage only.

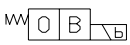
TAB.1-MOUNTING

STANDARD

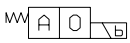
C 

D 

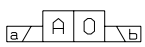
E 

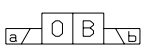
F 

SPECIALS (WITH PRICE INCREASING)

G 

H 

I 

L 

M 

• **Mounting type D** is only for valves with detent

• In case of **mounting D** with detent a maximum supply time of 2 sec is needed (only for AC coils).

TAB.3 - VARIANTS

VARIANT	CODE	♦	PAGE
No variant	00		
Viton	V1		
Emergency control lever for directional control valves type ADC3 and AD3E	LE		I•20
Emergency button	E1		I•18
Rotary emergency button	P1		I•18
Rotary emergency button (180°)	P5		I•18
Pilot light	X1		I•19
Rectifier	R1		I•19
Preset for microswitch (E/F/G/H mounting only) (see below note ◊)	M1	♦	I•11- I•14
Solenoid valve without connectors	S1		
Marine version (AD.3.P..)	H1	♦	
Cable gland "PG 11"	C1		I•19
Emergency button+ Viton	EV		
Emergency button+ Pilot light	EX		
Viton + Pilot light	VX		
Emergency button+ Viton + Pilot light	A1		
Emergency button+ Rectifier	ER		
Viton + Rectifier	VR		
Viton + Rectifier + Emergency button	A2		
Pilot light + Rectifier	XR		I•19
Pilot light + Rectifier + Emergency button	A3		
Pilot light + Rectifier + Emergency button+ Viton	A4		
Preset for microswitch + Viton	MV	♦	
5 micron clearance	Q1	♦	
Spool movement speed control (only VDC) with ø 0.3 mm orifice	J3	♦	I•12
Spool movement speed control (only VDC) with ø 0.4 mm orifice	J4	♦	I•12
Spool movement speed control (only VDC) with ø 0.5 mm orifice	J5	♦	I•12
Spool movement speed control (only VDC) with ø 0.6 mm orifice	J6	♦	I•12
AMP Junior coil - for12V or 24V DC voltage only	AJ		I•18
AMP Junior coil and integrated diode - for12V or 24V DC voltage only	AD		I•18
Coil with flying leads (175 mm) - for12V or 24V DC voltage only	SL		I•18
D15 plastic type coil - for12V, 24V, 28V or 110V DC voltage only	BR		
Deutsch DT04-2P coil - for12V or 24V DC voltage only	CZ		I•18
IP67 type of connector	CN		I•19

Other variants relate to a special design

◊ = Maximum counter-pressure on T port: 8 bar
♦ = Variant codes stamped on the plate

DIRECTIONAL CONTROL VALVES
STANDARD SPOOLS CETOP 3/NG6

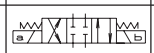
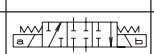
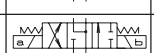
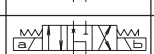
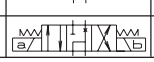
aron

NOTE

(*) Spool with price increasing

- With spools **15** / **16** / **17** only mounting **E** / **F** are possible
- **16 / 19** / **20** / **21** spool not planned for **AD3E variant J***
- For lever operated the spools used are different.
Available spools for this kind of valve are: 01 / 02 / 03 / 04 / 05 / 06 / 66 / 07 22 / 13 / 15 / 16 / 17

TWO SOLENOIDS, SPRING CENTRED "C" MOUNTING

Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
44*		-	
05		+	
66		+	
06		+	
07*		+	
08*		+	
09*		+	
10*		+	
22*		+	
11*		+	
12*		+	
13*		+	
14*		-	
28*		-	

ONE SOLENOID, SIDE A "E" MOUNTING

Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
44*		-	
05		+	
66		+	
06		+	
08*		+	
10*		+	
12*		+	
15		-	
16		+	
17		+	
14*		-	
28*		-	

ONE SOLENOID, SIDE B "F" MOUNTING

Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
44*		-	
05		+	
66		+	
06		+	
08*		+	
09*		+	
10*		+	
22*		+	
12*		+	
13*		+	
07*		+	
15		-	
16		+	
17		+	
14*		-	
28*		-	

TWO SOLENOIDS "D" MOUNTING

Spool type		Covering	Transient position
19*		-	
20*		+	
21*		+	

A max. counter-pressure of 8 bar at T is permitted for the variant with a microswitch (**M1**).

(*) DC: Dynamic pressure allowed for 2 millions of cycles.
AC: Dynamic pressure allowed for 350.000 of cycles. For dynamic pressure of 100 bar are allowed 1 milion cycles.

Max. pressure port P/A/B	350 bar
Max. pressure port T (for DC) see note (*)	250 bar
Max. pressure port T (for AC) see note (*)	160 bar
Max. flow	60 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	- 25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight with one DC solenoid	1,65 Kg
Weight with two DC solenoids	2 Kg
Weight with one AC solenoid	1,31 Kg
Weight with two AC solenoids	1,72 Kg

CALIBRATED DIAPHRAGMS (**)

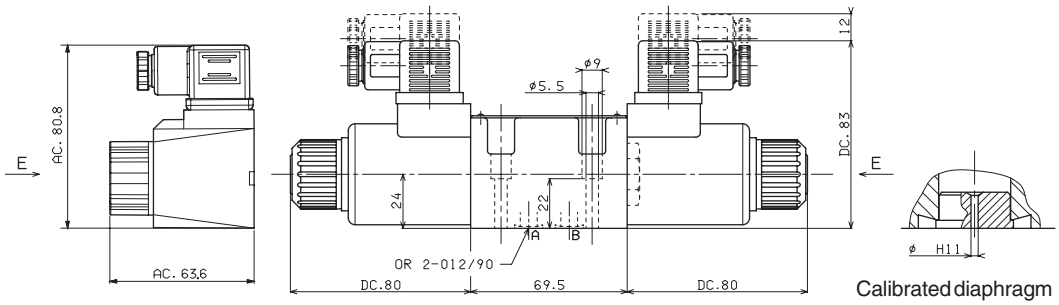
ø (mm)	Code
blind	M52.05.0023/4
0.5	M52.05.0023/1
0.6	M52.05.0023/6
0.7	M52.05.0023/8
0.8	M52.05.0023
1.0	M52.05.0023/2
1.2	M52.05.0023/3
1.5	M52.05.0023/7
2.0	M52.05.0023/10
2.2	M52.05.0023/9
2.5	M52.05.0023/5

(**) For high differential pressure please contact our technical department.

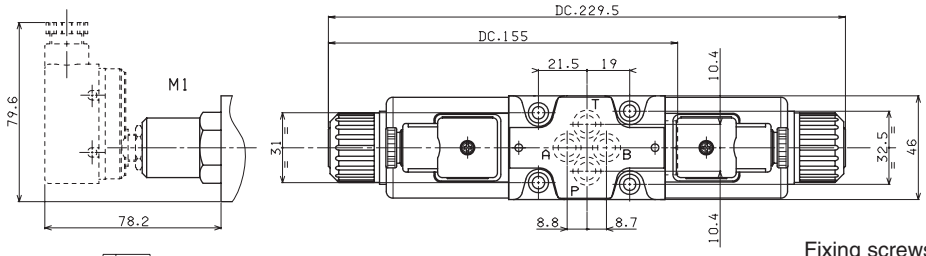
OVERALL DIMENSIONS

E = Manual override

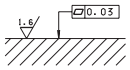
M1 = Microswitch



Calibrated diaphragm



Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm



Support plane specifications

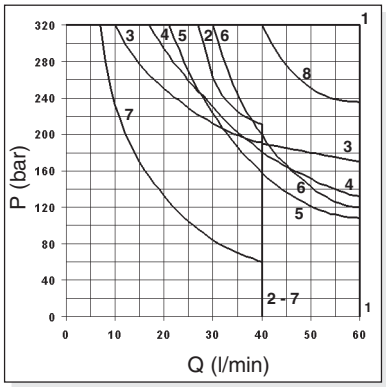
LIMITS OF USE (MOUNTING C-E-F)

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C. The values in the diagram refers to tests carried out with the oil flow in two directions simultaneously T = 2 bar (e.g.. from P to A and the same time B to T). In the case where valves 4/2 and 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative. Rest times: the values are indicative and depend on following parameters: hydraulic circuit, fluid used and variations in hydraulic scales (pressure P, flow Q, temperature T).

Direct current: Energizing 30 ÷ 50 ms. De-energizing 10 ÷ 30 ms.

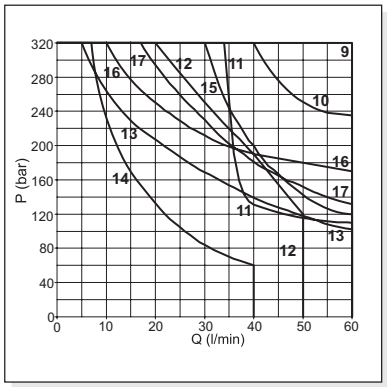
Alternating current: Energizing 8 ÷ 30 ms. De-energizing 15 ÷ 55 ms.

DIRECT CURRENT SOLENOIDS (DC)



Spool type	Solenoids DC	AC
01	1	9
02	1	9
03	8	10
04	6	15
44	1	9
05	3	16
06 - 66	5	13
11 - 22	4	17
14 - 28	2	12
15	7	14
16	1	11
	Curves	

ALTERNATING CURRENT SOLENOIDS (AC)



1

Valves type AD3.E... variant J* with spool movement speed control

These ON-OFF type valves are used a lower spool movement speed than usual for conventional solenoid valves is required to prevent impacts which could adversely affect the smooth running of the system. The system consist of reducing the transfer section for the fluid from one solenoid to the other by means of calibrated orifices.

• This version can only be used with a direct current (DC) and also involves a **reduction in the limits of use so that we suggest to always test the valve in your application**

• To order AD.3.J* version valves, specify the orifices code.

• The operation is linked to a minimum counter-pressure on T line (1 bar min.)

• The switching time referred to the spool travel detected by a LVDT transducer can vary for the NG6 valve from a minimum of 100 to a maximum of 300 ms depending on 5 fundamental variables:

1) Diameter of the calibrated orifices (see table)

2) Hydraulic power for clearance referring to flow and pressure values through valve

3) Spool type

4) Oil viscosity and temperature

5) Counter-pressure at T line

• Possible mountings: C / E / F / G / H
• 16 / 19 / 20 / 21 spools not planned for AD3E variant J*

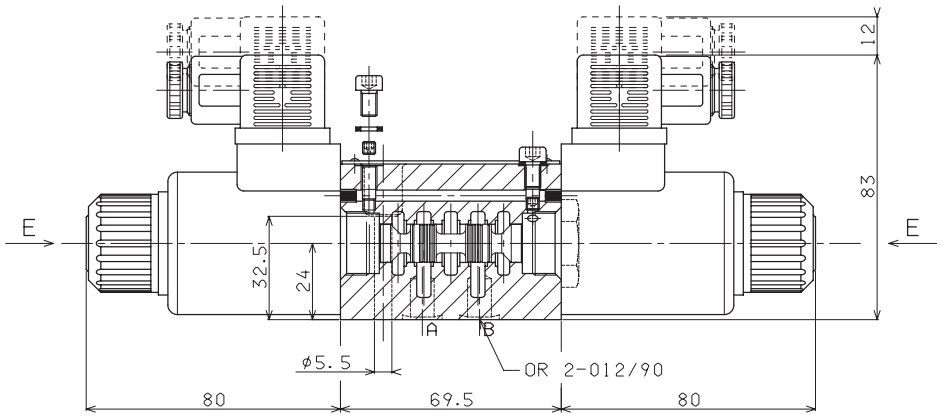
Max. pressure ports P/A/B	320 bar
Max. pressure port T (*)	250 bar
Max. flow	30 l/min
Max. excitation frequency	2 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Weight with one DC solenoid	1,65 Kg
Weight with two solenoids DC solenoids	2 Kg

(*) Pressure dynamic allowed for 2 millions of cycles.

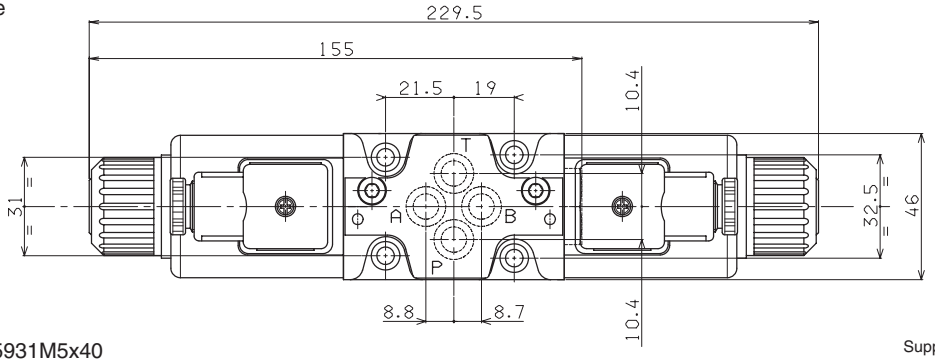
CALIBRATED ORIFICES AVAILABLE

ø (mm)	M4x4	Code
0.3	M89.10.0028	**J3**
0.4	M89.10.0029	**J4**
0.5	M89.10.0006	**J5**
0.6	M89.10.0030	**J6**

OVERALL DIMENSIONS

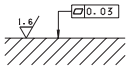


E = Manual override



Fixing screws UNI 5931M5x40
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



AD.3.V... CETOP 3/NG6
WITH PROXIMITY SENSOR L.V.D.T.

AD.3.V...	
"D15" DC COILS	CH. I PAGE 18
STANDARD CONNECTORS	CH. I PAGE 19
L.V.D.T.	CH. I PAGE 21

The single solenoid directional valves type AD.3.V are used in applications where the monitoring of the position of the spool inside the valve is requested to manage the machine safety cycles in according with the accident prevention legislation. These directional valves are equipped with an horizontal positioned inductive sensor on the opposite side of the solenoid, which is capable of providing the first movement of the valve when the passage of a minimum flow is allowed. Integrated in safety systems, these valves intercept actuator movements that could be dangerous for the operators and for the machine.

Max. operating pressure ports P/A/B	350 bar
Max. operating pressure port T dynamic (see note*)	250 bar
Max. flow	60 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Type of protection (in relation to connector used)	IP 66
Weight	1,7 Kg

(*) Pressure dynamic allowed for 2 millions of cycles.

- **Possible mountings: E / F / H**
- **The valve is supplied with DC solenoid only**

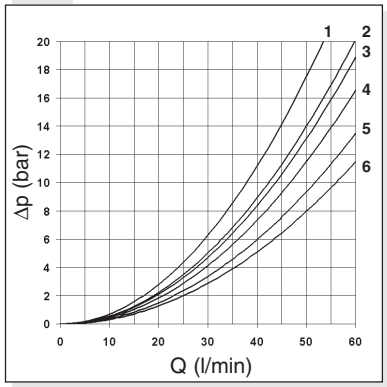
ORDERING CODE

AD	Directional control valve
3	CETOP 3/NG6
V	Directional valve with single solenoid and L.V.D.T. proximity sensor
***	Spool and mounting (table 1)
*	Voltage (table 2)
**	Variants (table 3)
2	Serial No.

CE registered mark for industrial environment with reference to the electromagnetic compatibility. European norms:

- EN50082-2 general safety norm - industrial environment
- EN 50081-1 emission general norm - residential environment

PRESSURE DROPS



Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	5	5	5	5	
02	6	6	6	6	5
06	5	5	6	5	
16	5	5	4	4	
17	1	3			
66	5	5	5	6	
32	1	1	2	2	
	Curves No.				

The diagram at side shows the Δp curves for spool in normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C.

TAB.2 - VOLTAGE

D15 COIL (30W)

L	12V	
M	24V	
V	28V*	115Vac/50Hz 120Vac/60Hz with rectifier
N	48V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
P	110V*	
R	205V*	
W	Without DC coils and connectors	

Voltage codes are not stamped on the plate, their are readable on the coils.

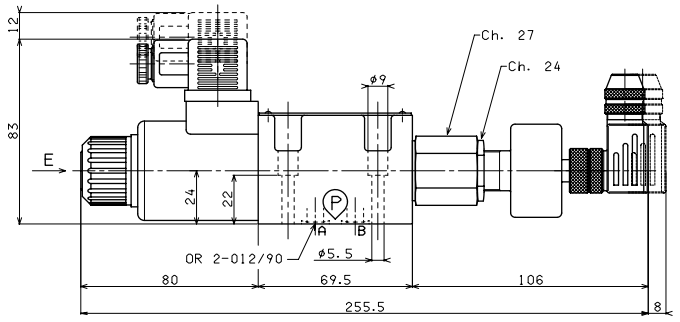
* Special voltage

TAB1 - STANDARD SPOOLS FOR AD3V

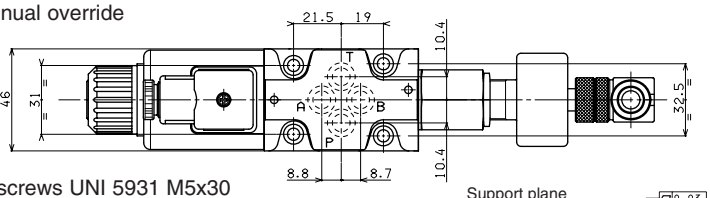
POSSIBLE MOUNTING: E / F / H

Spool type		Covering	Transient position
01E		+	
01F		+	
02E		-	
06H*		+	
16E		+	
17F		+	
66F		+	
32E		+	

(*) Spool with price increasing

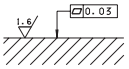


E = Manual override



Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



TAB.3 - VARIANTS

No variant (connectors as in the drawing)	00
Viton	V1
Emergency button	E1
Pilot light	X1
Rectifier	R1
Flow diversion without connector (coil)	S1
Without proximity connector LVDT	S3
Without coils and proximity connector	S4
Cable gland "PG 11"	C1
Viton + Pilot light	VX
AMP Junior coil	AJ
AMP Junior coil and integrated diode	AD
Coil with flying leads (175mm)	SL
Deutsch DT04-2P Coil type	CZ

Other variants relate to a special design

AD.3.L... LEVER OPERATED CETOP 3/NG6

Max. pressure ports P/A/B	320 bar
Max. pressure port T	160 bar
Max. flow	60 l/min
Lever angle	2 x 17°
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	1,2 Kg
Weight M1 variant	1,8 Kg

AD.3.L...

STANDARD SPOOLS CH. I PAGE 10

ORDERING CODE

AD	Directional valve
3	CETOP 3/NG6
L	Lever operation
**	Spool type (see table 1) Spool symbol see page I•10
*	Mounting type (see table 2)
*	**Z** = Valve with lever **X** = Valve without lever
*	Variants (see table 3)
4	Serial No.

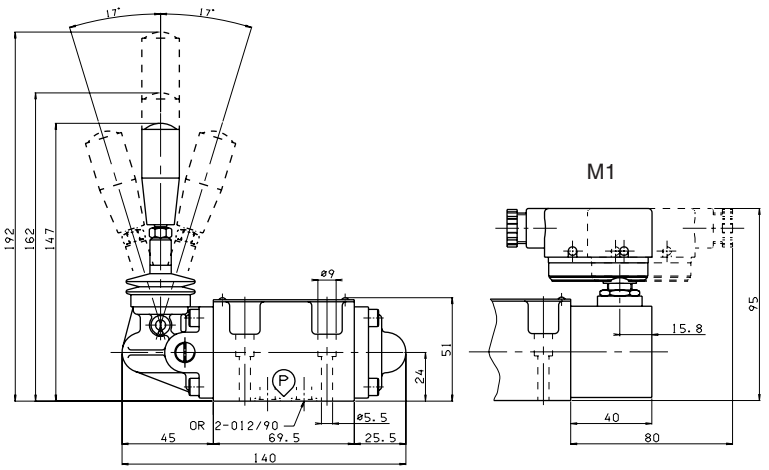
TAB.1 SPOOLS TYPE

- For these valves spools are different from ones used on the other directional valves
- Available spools:
01 / 02 / 03 / 04 / 05 / 06 / 66
07 / 22 / 13 / 15 / 16 / 17

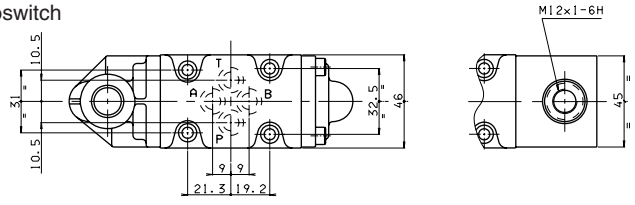
TAB.2 MOUNTING TYPE

C	
E	
F	

OVERALL DIMENSIONS



M1 = microswitch



Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications

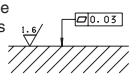
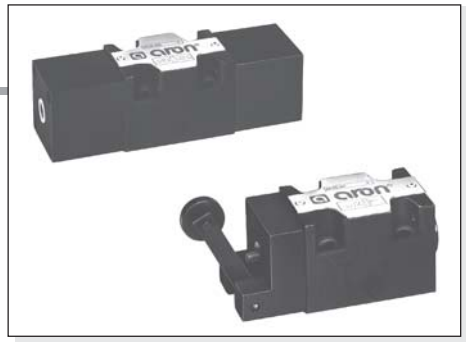


TABLE 3 - VARIANTS TABLE

VARIANTS	CODE (♦)
No variant	00
Viton	V1
Preset for microswitch Available on request NATIONAL AM1107 type microswitch	M1 (♦)
Preset for microswitch + Viton	MV (♦)
With detent (*) (mechanical connection) (Springs are different from those for standard versions)	D1 (♦)
Preset for microswitch + Detent (*)	MD (♦)
Lever length 162 mm	L1
Lever length 192 mm	L2
♦ Variant codes stamped on the plate	

(*) max. 150.000 cycles.

DIRECTIONAL CONTROL VALVES
OTHER OPERATOR CETOP 3/NG6



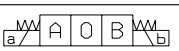
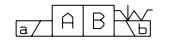
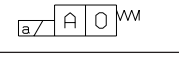
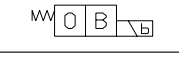
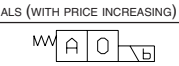
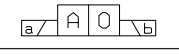
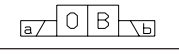
INTRODUCTION

The ARON directional control valves NG6 are designed for subplate mounting with an interface in accordance with with UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03), and can be used in all fields on account of their high flow rate and pressure capacities combined with compact overall dimensions.
The use of solenoids with wet armatures allows a very practical, safe construction completely dispensing with dynamic seals; the solenoid tube is screwed directly onto the valve chest whilst the coil is kept in position by means of a lock nut.
The special, precise construction of the ports and the improvement of the spools enables relatively high flow rates to be accommodated with a minimal pressure drop (Δp).
The centre position is obtained by means of calibrated length springs which reposition the spool in the centre or end of travel position once the action of the impulse is over.
The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, $\beta_{25} \geq 75$.

ORDERING CODE

AD	Directional valve
3	CETOP 3/NG06
*	Type of operator **P** = Pneumatic **O** = Oleodynamic **M** = Mechanically **D** = Direct mechanically (For other operator see past pages)
**	Spool (see page I•10)
*	Mounting type (tab.1)
z	No voltage
**	Variants: **00** = no variant **V1** = Viton **H1** = Marine version (for AD3P only) **DI(*)** = Internal draining (for AD3O only)
2	Serial No.

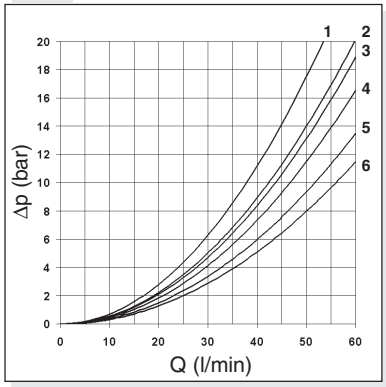
TAB.1 MOUNTING

STANDARD	
C	
D	
E	
F	
SPECIALS (WITH PRICE INCREASING)	
G	
H	
I	
L	
M	

• In case of **mounting D** with detent a maximum supply time of 2 sec is needed (only for AC coils).

(*) The DI variant is recommended in the environments characterised by the presence of dust or any type of contamination.

PRESSURE DROPS



Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	5	5	5	5	
02	6	6	6	6	5
03	5	5	6	6	
04	1	1	2	2	4
05	5	5	5	5	
06	5	5	6	5	
66	5	5	5	6	
07		4	6		
08	6	6			
09		5		5	
10	5	5	5	5	
	Curve No.				

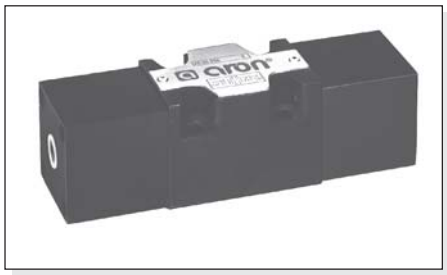
Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
11	4			6	
22		4	6		
12		5		6	
13		5	6	6	
14	2	1	1	1	2
28	1	2	1	1	2
15 - 19	4	4	6	6	
16	5	5	4	4	
17 - 21	1	3			
18	5	5			
20	4	4	4	4	
	Curve No.				

The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, $\Delta p1$ will be the value of the losses for the flow rate Q1 that is used.

AD.3.P... PNEUMATIC OPERATION TYPE VALVES CETOP 3/NG6



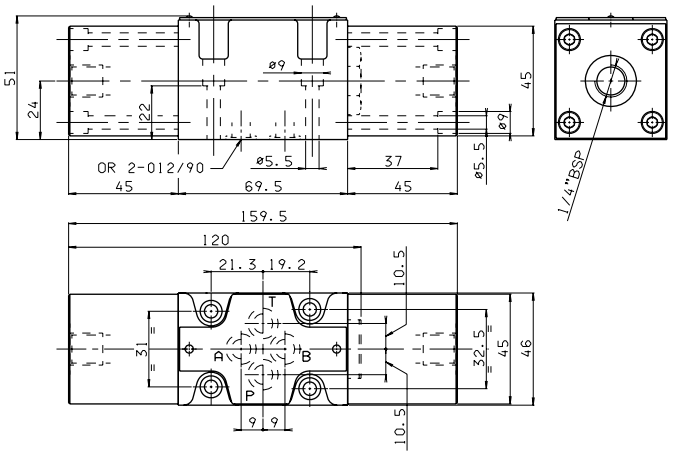
Max. pressure ports P/A/B	320 bar
Max. pressure port T	160 bar
Max. flow	60 l/min
Minimum operating pressure	2 + [0.027 x (pt*)] bar - see note
Maximum operating pressure	20 bar
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight single pilot	1,2 Kg
Weight twin pilot	1,8 Kg

• Possible mountings:
C/D/E/F/G/H/I L/M

Ordering code see page before

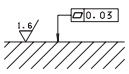
(**pt***) = pressure at port T

OVERALL DIMENSIONS



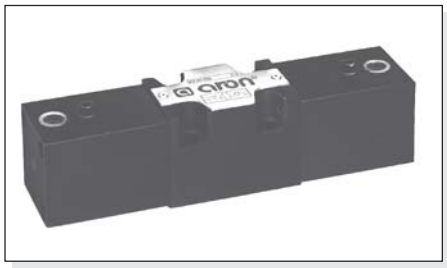
Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



IAD3P - 02/2000/e

AD.3.O... OLEODYNAMIC OPERATION TYPE VALVES CETOP 3/NG6



Max. pressure ports P/A/B	320 bar
Max. pressure port T	160 bar
Max. flow	60 l/min
Minimum operating pressure	15 + [0.1 x (pt*)] bar - see note
Maximum operating pressure	250 bar
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	0°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight single pilot	1,5 Kg
Weight twin pilot	2,3 Kg

• Possible mountings:
C/D/E/F/G/H/I L/M

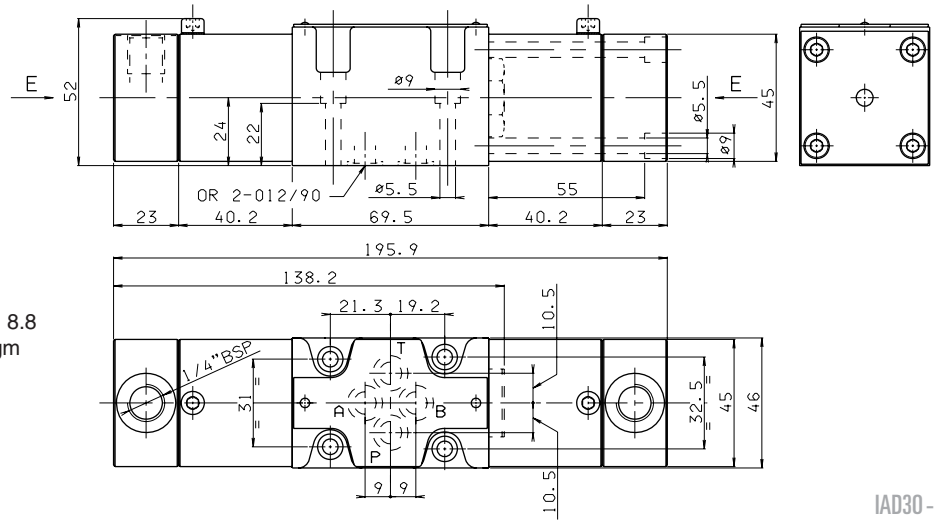
Ordering code see page before

(**pt***) = pressure at port T

The DI variant is recommended in the environments characterised by the presence of dust or any type of contamination.

Further technical specifications (for DI variant only)	
Minimum operating pressure	[10 + (pt*)] bar - see note
Maximum operating pressure	250 bar
Max. piloting leakage	1 l/min

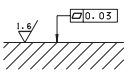
OVERALL DIMENSIONS



E = Manual override

Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



IAD3O - 03/2000/e

AD.3.M... MECHANICALLY OPERATED TYPE VALVES CETOP 3/NG6

Max. pressure ports P/A/B	320 bar
Max. pressure port T	160 bar
Max. flow	60 l/min
Minimum operating force - see note (*)	2,5 Kg
Maximum operating force - see note (**)	13 Kg
Cam angle	27°
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	1 Kg

•Possible mountings: **E / F / G / H**

• Ordering code see page before

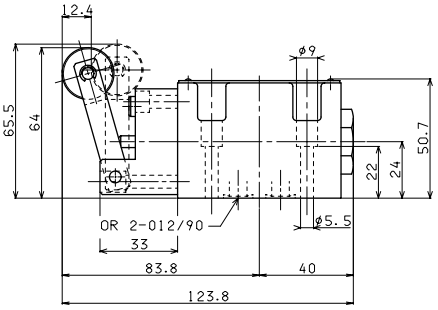
• Note:

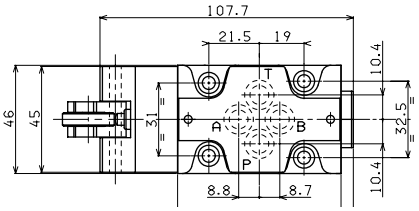
(*) In the absence of counter-pressure at port T

(**) with a pressure of 160 bar at port T

1

OVERALL DIMENSIONS

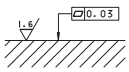




Stroke	12,4 mm
Working stroke	3 mm

Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



EAD3M - 02/2000/e

AD.3.D... DIRECT MECHANICALLY OPERATED TYPE VALVES CETOP 3/NG6

Max. pressure ports P/A/B	320 bar
Max. pressure port T	20 bar
Max. flow	60 l/min
Operating force - see note (*)	6 Kg
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	0°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	1,5 Kg

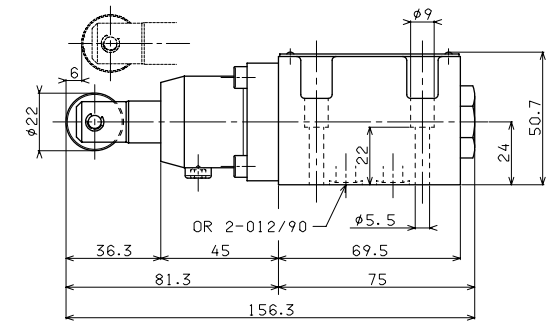
•Possible mountings: **E / F / G / H**

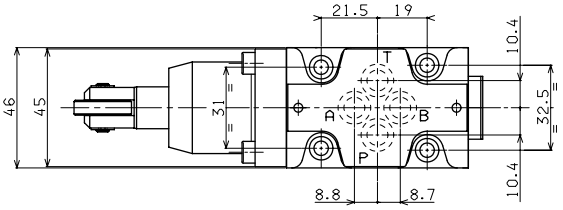
• Ordering code see page before

• Note:

(*) In absence of counter-pressure at port T

OVERALL DIMENSIONS

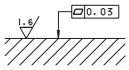




Stroke	6 mm
Extra stroke	2 mm
Working stroke	3 mm

Fixing screws UNI 5931 M5x30
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



EAD3D - 02/2000/e

"D15" DC COILS FOR CETOP 3

Type of protection (in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,354 Kg

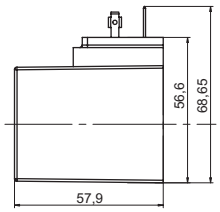
- AMP Junior coils (with or without diode) and coils with flying leads and coils type Deutsch, are available in 12V or 24V DC voltage only.
- The pastic type coil (BR variant) is available in 12V, 24V, 28V or 110V DC voltage only.

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	110°C	30	4.8
24V	110°C	30	18.8
28V*	110°C	30	25.6
48V*	110°C	30	75.2
102V*	110°C	30	340
110V*	110°C	30	387
205V*	110°C	30	1375

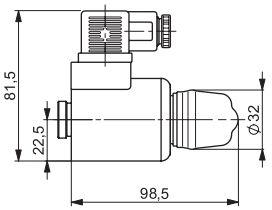
(*) SPECIAL VOLTAGES

ETD15 - 04/2001/e

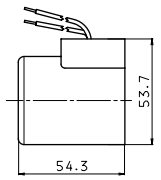
PLASTIC COIL (BR)



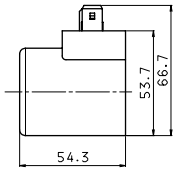
E1 MANUAL EMERGENCY



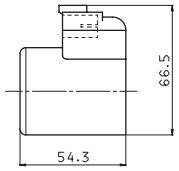
FLYING LEADS (SL)



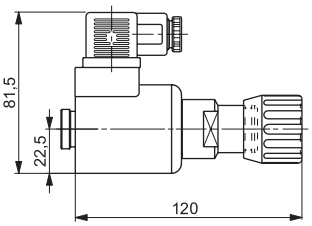
AMP JUNIOR (AJ) AJ + DIODE (AD)



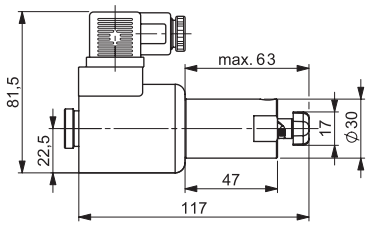
DEUTSCH (CZ) DT04 - 2P



P1 ROTARY EMERGENCY

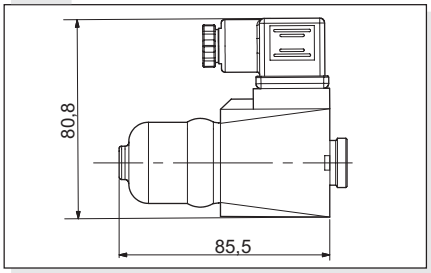


P5 ROTARY EMERGENCY 180°

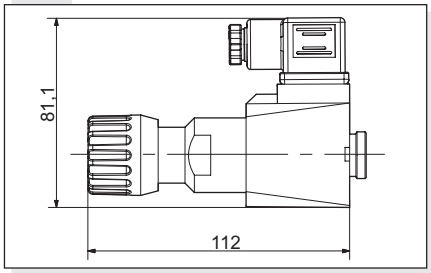


"B14" AC SOLENOIDS FOR CETOP 3

MANUAL EMERGENCY (E1)



ROTARY EMERGENCY (P1)



Type of protection (in relation to the connector used)	IP 65
Number of cycles	18.000/h
Supply tolerance	+10% / -10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,436 Kg

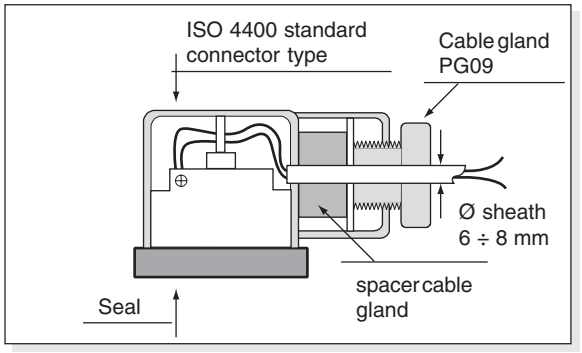
VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RESISTANCE AT 20°C (OHM) ±10%
24V/50Hz - 24V/60Hz	100°C - 96°C	1.7
48V/50Hz - 48V/60Hz	—	—
115V/50Hz - 120V/60Hz	133°C - 101C°	32.5
230V/50Hz - 240V/60Hz	120°C - 103C°	134

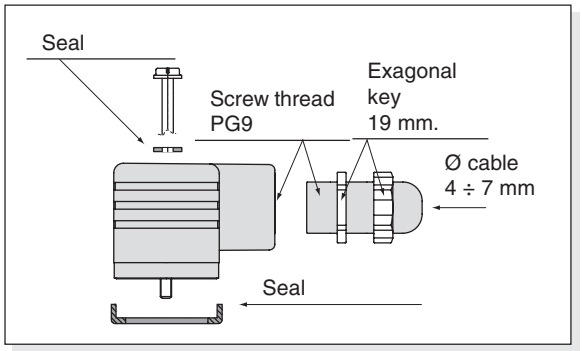
CONNECTORS DIRECTIONAL CONTROL VALVES IN ACCORDANCE WITH DIN 43650/ISO4400

CONNECTOR	VOLTAGE *SPECIAL VOLTAGE	ORDERING CODE	CODE (VARIANTS)
STANDARD (IP65)			
Grey (side A)		V86.05.0004	No variant
Black (side B)		V86.05.0002	
TYPE WITH CABLE GLAND PG 11			**C1**
Grey (side A)		V86.05.0008	
Black (side B)		V86.05.0006	
LENS COVER WITH PILOT LIGHT			**X1**
	12 VAC/VDC	V86.10.0018	
(sides A and B)	24 VAC/VDC	V86.10.0012	
	115 VAC/VDC	V86.10.0020	
	230 VAC/VDC	V86.10.0022	
WITH RECTIFIER			**R1**
Grey (side A)		V86.20.0004	
Black (side B)		V86.20.0002	
	Inlet voltage: 12÷220VAC Rectified voltage: 9÷200VDC		
LENS COVER WITH PILOT LIGHT AND RECTIFIER			**XR**
	12 VAC	V86.25.0018	
	24 VAC	V86.25.0019	
(sides A and B)	48 VAC*	V86.25.0020	
	115 VAC*	V86.25.0021	
	230 VAC*	V86.25.0022	
TYPE OF PROTECTION IP67			**CN**
Grey (side A)		V86.28.0002	
Black (side B)		V86.28.0001	

- Screw tightening torque: 60Ncm.
- **Note: the screw has to enter less than 4 mm into the threaded section of the coil.**
- It is suggest the use of the CN connector type (IP67) with the variant BR coil, which made in plastic material.

ELECTRICAL FEATURES OF CONNECTORS





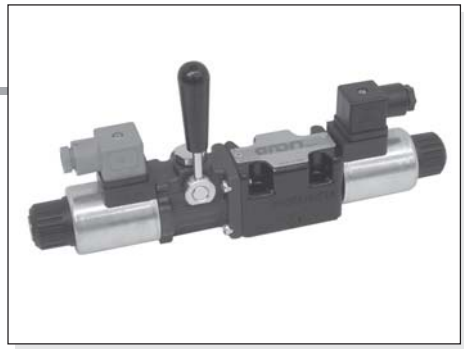
CONNECTORS IP 65 (STANDARD)

AC rated voltage	Max. 250 V
DC rated voltage	Max. 300 V
Pin conctat rated flow	10A
Pin conctat max. flow	16A
Max. section cable	1,5 mm^2
Ø Cable gland PG09 - M16x1,5	6 ÷ 8 mm
Type of protection	IP65 EN60529
Insulation class	VDE 0110-1/89
Operating temperature	-40°C ÷ 90 C°

CONNECTORS IP67 (CN VARIANT)

AC rated voltage	Max. 250 V
DC rated voltage	Max. 300 V
Pin conctat rated flow	10A
Pin conctat max. flow	16A
Max. section cable	1,5 mm^2
Ø Cable gland PG09 - M16x1,5	4 ÷ 7 mm
Type of protection	IP67 EN60529
Insulation class	VDE 0110-1/89
Operating temperature	-20°C ÷ 80 C°

The degrees of protection indicate is guaranteed only if the connectors were properly mounted with his original seals.



"LE" VARIANT - EMERGENCY CONTROL LEVER FOR DIRECTIONAL CONTROL VALVES (ADC/AD.3.E)

The emergency control lever for solenoid valves by Aron, represents a develop in terms of safety and flexibility among applied hydraulic components.

Thanks to his flexibility, the component was designed to be inserted between the valve body and the spool, providing total interchangeability between the different types of solenoid body valves manufactured by Aron. It is compatible with the standard CETOP 3 and stackable valves with threaded connections –G3/8" or 9/16-18UNF (SAE 6). The component is available for both directional control and proportional valves (for the last type of control please consult our Technical Department)

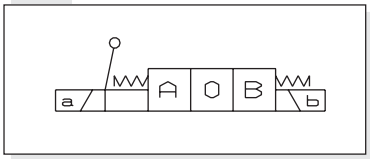
As an emergency lever applied to solenoid valves, the control can be used as a safety device in conformity with the industry standards , also playing an useful role in the event of power cuts. The control can be used in agricultural and mobile fields; the manual action can be used to carry out periodic maintenance work on mobile components of the vehicle , in perfectly safe working conditions.

Max operating pressure port T:	
dynamic	160 bar
static	210 bar
Max operating pressure port P for series connection configuration	160 bar

- **MOUNTING TYPE: C / F / H**
- **SPOOLS TYPE: 01/02/03*/04/16/17/66**

* The spool 03 is allowed only on AD3E. Not permitted with ADC3

HYDRAULIC SIMBOL

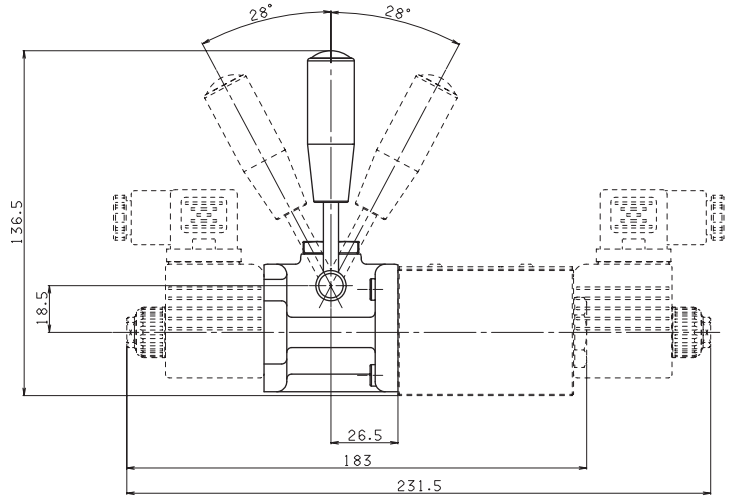


MOUNTING COMPATIBILITY

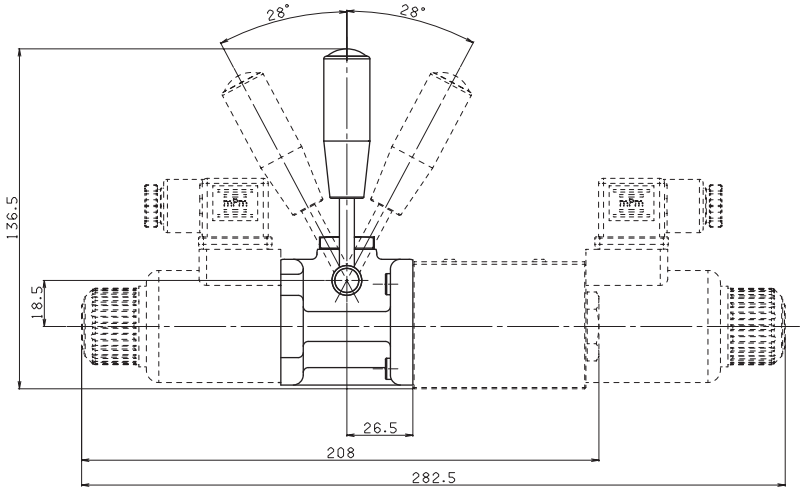
CODE VALVE	DESCRIPTION	COIL	VOLTAGE
ADC.3...	Directional control valve	A09	27 W
AD.3.E...	Directional control valve	D15	30 W

OVERALL DIMENSION

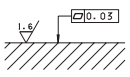
ADC.3...
VERSION



AD.3.E..
VERSION



Support plane specifications



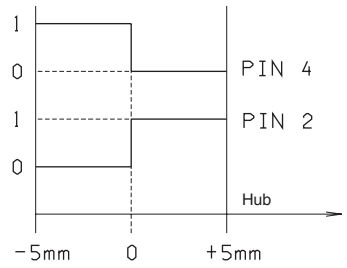
PROXIMITY SENSOR TYPE L.V.D.T.

Supply voltage	24 V ± 20%
Polarity reversal protection	max 300 V
Switching point hysteresis	≤0,06 mm
Reproducibility	± 0,02 mm
Max. output current	≤250 mA
Protection against short circuit	yes
Operating temperature	-25°C ÷ 85°C
Connection type	connector
Protection according to DIN	IP65
Max. pressure	315 bar

CE certificate according to 89/336/EEC EMC is provided. A screened cable is needed.

The LVDT position transducers allow to check exactly the very instant when the passage of a minimum flow is allowed.

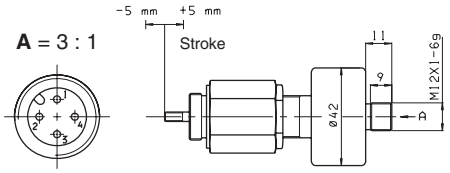
FUNCTIONAL DIAGRAM ON PIN 2 AND 4



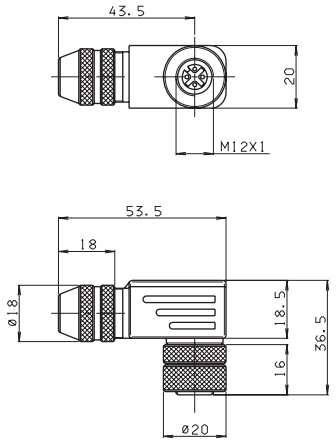
0 = Voltage Pin 2 and Pin 4 < 1,8 V
1 = Voltage Pin 2 and Pin 4 24 V ± 20%

OVERALL DIMENSION LVDT

A = 3 : 1



OVERALL DIMENSIONS CONNECTOR

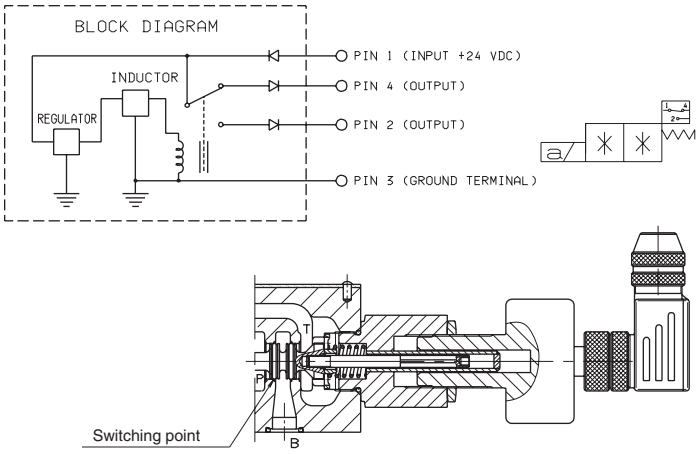


Type of protection	IP67
Ambient temperature	-40°C ÷ 85°C

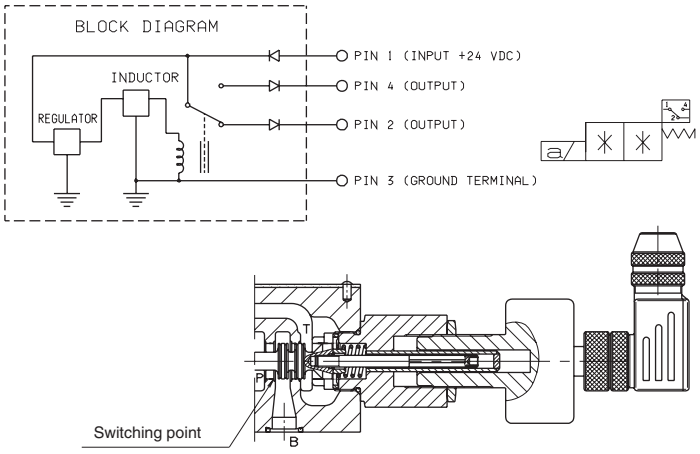
Ordering code: V86400003

ELECTRICAL CONNECTIONS LVDT

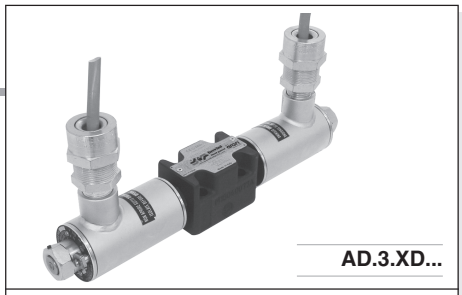
A With this connection, on the Pin 4 an output signal is active when no oil is crossing the valve (from P →B).



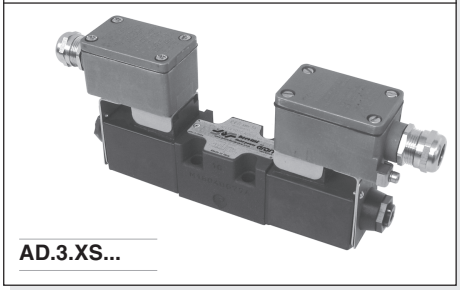
B With this connection, on the Pin 4 there is no output signal when oil is crossing the valve (from P →B).



NB:
connecting the output to Pin 4 or Pin 2 the type of contact, normally closed or open, can be chosen.



AD.3.XD...



AD.3.XS...

AD.3.X*... DIRECTIONAL CONTROLE CETOP 3 IN ACCORDANCE WITH 94/9/CE ATEX DIRECTIVE

ATEX

94/9/CE ATEX EC DIRECTIVE (EXPLOSIVE ATMOSPHERE)

INTRODUCTION

Since 30/06/2003 products introduced into the market (or started-up) inside the EU, destined to be used in potentially explosive environments, must be in compliance with the 94/9/EC Directive through special marking. The directive regarding ATEX products 94/9/EC is therefore the regulation instrument that the European Union uses to obtain legislative harmonisation between the States and guarantee free circulation of goods inside the European Community itself.

The directive affirms that to eliminate obstacles from commerce it is necessary to guarantee a high level of protection and, with this aim, define the essential requirements on the subject of safety and health. The dispositions base themselves on the principle of the “new approach” (NA), for which the essential safety requirements of products must be established depending on the risk evaluation concurrent at the time of their use.

The 94/9/EC Directive is applied to the manufacture specifications of all those products (electrical and not) destined to be used in potentially explosive environments caused, by the dangers deriving from the presence of dust or gas, with the scope of reducing the risk of use that could be derived.

The term **product** refers to appliances, protection systems, devices, components and relative combinations, as defined in 94/9/EC Directive.

The term **appliances** intends machines, materials, fixed or mobile devices, control elements, instruments detection and prevention systems. Alone or combined these are destined for production, transport, deposit, measurement, adjustment and conversion of energy, and to the transformation of material and which, by way of the powerful triggering sources, risk causing an explosion. As a consequence, even intrinsically safe appliances re-enter within the field of application of the directive.

Ther combination of two or more appliance parts, as well as any other components, makes up a whole unit that can be considered a product and therefore re-enters within the field of application of the 94/9/EC Directive. If the whole unit requires adequate **installation** (therefore it is not immediately ready for use) the attached instructions should guarantee maintenance of compliance to the 94/9/EC Directive on installation, without further evaluations of conformity. The installer must follow the instructions correctly.

When a combination of appliances leads to a **plant** this may not re-enter within the field of application of the directive. Each part must be certified and in compliance with the directive (as well as being subject to the relative evaluation of conformity, EC marking, etc.).

The plant manufacturer must therefore presume the conformity of the various components (each supplied with conformity certificate released by the respective manufacturer) and limit their evaluation only to any additional risks that become important in the final combination. Nevertheless, if the plant manufacturer inserts parts without EC marking or components not supplied with the certificate it will be obligatory to carry out further conformity evaluation of the whole unit.

The 94/9/EC Directive envisions **obligations of the person** who introduces products into the market and/or starts them up, whether they are manufacturer’s, his agent’s, importer’s or any other responsible person. The dispositions and obligations envisioned by the directive for **introduction into the market** have been applied, since 30 June 2003, to every individual product, independently from the date and place of manufacture. It is the manufacturers responsibility to guarantee conformity of all products, where these re-enter within the field of application of the directive.

The directive does not govern the use of the appliances; rather it establishes that the products can only be used if in compliance with safety requirements at the time of their introduction into the market or of their start-up. “**Start-up**” means the first use of the products subject of the 94/9/EC Directive on EU territory by a final user. Nevertheless, a product that is immediately ready for use and does not need assembly or installation, and whose distribution conditions (deposit, transport, etc.) are not important for performance, is considered started-up at the time of introduction into the market.

Among the main potential causes/sources of triggering an explosion, such as sparks, flames, electric arcs etc.., **maximum surface temperature** also plays an important role. The dispositions of the directive establish evaluation criteria for the maximum temperature admissible depending on the type of explosive atmosphere in which the appliance must operate.

For environments characterised by the presence of **gas-air**, some temperature values are supplied to which the appliances must refer. They are indicated by the letter T followed by a number. The criterion to apply is that for which the temperature of the appliance must never exceed 80% of the value indicated for its own category.

For environments characterised by the presence of **dust-air**, to prevent setting on fire of the airborne dust, the surface temperature of the appliances must be decidedly lower than the predictable temperature of catching fire of the air+dust mixture. Therefore, during planning the maximum working surface temperature must be declared directly (in degrees centigrade).

Increases in temperature deriving from an accumulation of heat and chemical reactions must also be taken into consideration. The thickness of the deposited layer of dust must also be considered and, if necessary, limit the temperature, to prevent an accumulation of heat.

CLASSIFICATIONS OF AREA - MIX - GROUP AND RELATIVE CATEGORY – ACCORDING TO ATEX DIRECTIVES

The 94/9/EC Directive is a "new approach" directive based on risk analysis. Its objective is to minimise the risks deriving from the use of some products indoors or in relation to a potentially explosive atmosphere. The probability of an explosive atmosphere manifesting must be considered not only as "one-off" or from a static point of view: all operative conditions that can derive from the transformation process must be taken into consideration.

• An **explosive atmosphere** for the 94/9/EC Directive is made up from a mixture of inflammable substances (as gas, vapours, mists and dust), with air, in determined atmospheric conditions in which, after triggering, the combustion propagates together with the unburned mixture.

• An atmosphere susceptible to transforming into an explosive atmosphere because of local and/or operative conditions is defined **potentially explosive atmosphere**.

Explosive atmospheres are not only formed in the presence of obviously dangerous substances such as fuel, solvents etc., but also in the presence of apparently harmless products such as wood dust, metal dusts, flour, grain, sugar etc. Therefore it can concern not only industries in the chemical or oil industry sectors, but also industries in the foodstuffs, textile, manufacturing etc.. It is important to consider that to re-enter within the 94/9/EC Directive a product must be applied in presence of one or more of the characteristic elements listed above: *presence of inflammable substances and air, in atmospheric conditions that favour the propagation of combustion*. The directive does not define the atmospheric conditions itself. The relative norms indicate a temperature range, but this does not exclude that the products may be planned and evaluated specifically to occasionally function outside of this range, introducing the opportune construction transformations.

To define a **conformity evaluation procedure** adequate for the directive, the Manufacturer must, on the basis of the declared use, establish the products functioning conditions (this means to say, envision the type of working area, the type of explosive mixture with which it will come into contact and the level of probability that an explosive atmosphere verifies itself); successively he must establish to which Group the product belongs and individualise the category inside the Group.

With the Atex 99/92/EC Directive (For the safety of workers) the working conditions in which products in compliance with Atex 99/4/EC Directive will function are indicated here. These are expressed in **"Areas"** and defined according to the level of probability that a potentially explosive atmosphere is verified, respectively for every type of atmosphere (gas-air mix or dust-air mix).

Area 0 and 20 Places in which an explosive atmosphere is constantly present or present for long periods or frequently.

Area 1 and 21 Places in which an explosive atmosphere is probable. It is verified in normal functioning and exercise conditions.

Area 2 and 22 Places in which an explosive atmosphere has low probability of being verified or, if it occurs only lasts for a brief period of time.

GAS-AIR-TYPE EXPLOSIVE MIXTURE (G)

The products destined to work in environments characterised by this type of explosive atmosphere will be respectively indicated for Area **0, 1 or 2** depending on the Group and category of origin (see below) and are marked with the letter G.

DUST-AIR-TYPE EXPLOSIVE MIXTURE (D)

The products destined to work in environments characterised by this type of explosive atmosphere will be respectively indicated for Area **20, 21 or 22** depending on the Group and category of origin (see below) and are marked with the letter D.

GROUP I

Includes the appliances destined to be used in underground jobs in the mines and their surface plants, exposed to the risk of the release of firedamp and/or combustible dust. The subdivision into categories depends on the fact if the power supply must be interrupted or not if an explosive atmosphere manifests due to a mixture of air and gas, vapours mists (D) or a mixture of air and dust (G).

Category **M1** **Very high protection level.** These products must be able to remain operative, for safety reasons, in the presence of an explosive atmosphere and present specific performances or protection configurations for breakdown in case of explosion.

Category **M2** **High protection level.** The power supply to these products must be interrupted in the presence of an explosive atmosphere. Protection means must be incorporated to guarantee the level of protection during normal functioning and also in oppressive working conditions or resulting from great stressi.

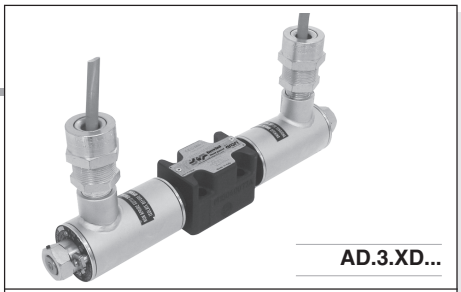
GROUP II

Includes appliances destined to be used in different environments (from the mines) in which there is a probability that an explosive atmosphere manifests itself. Their subdivision into categories depends on two factors: the place, where the product will be used and if the probability that a potentially explosive atmosphere, owing to the mixture of air and gas, vapours, mists (D) and the mixture of air and dust (G), comes about in a constant or occasional manner and if it does occur, does this possibility remain for long or brief period of time.

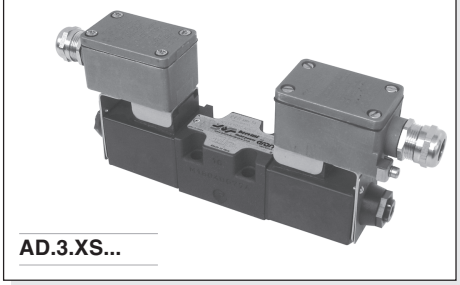
Category 1 **Very high protection level.** These products must be planned to function in compliance with operative parameters established by the Manufacturer in environments in which there is a high probability that explosive atmospheres are always detected or manifest often or for long periods of time. They must present specific performances or protection configurations for breakdown in case of explosion.

Category 2 **High protection level.** These products must be planned to function in compliance with operative parameters established by the Manufacturer in environments in which there is a high probability that explosive atmospheres can manifest. Protection against explosions relative to this category must function in a way to guarantee the required safety level even in the presence of functioning defects of the appliances or in dangerous operative conditions, which frequently must be taken into consideration.

Category 3 **Normal protection level.** These products must be planned to function in compliance with operative parameters established by the Manufacturer in environments in which there is a slight probability that explosive atmospheres can manifest, and however only rarely or for a brief period of time. This type of product belonging to the category in question must guarantee the safety level required in normal functioning conditions.



AD.3.XD...



AD.3.XS...

AD.3.X*... DIRECTIONAL CONTROLE CETOP 3 IN ACCORDANCE WITH 94/9/CE ATEX DIRECTIVE

ATEX

SOLENOID VALVES FOR USE IN WORKPLACES WHERE EXPLOSIVE ATMOSPHERES MAY OCCUR DUE TO THE PRESENCE OF GAS, VAPOUR OR MIST AND DUST.

AD3.X* solenoid valves are classified in:
Group II appliances (to be used in workplaces, apart from mines, where there is the probability of explosive atmospheres);
category 2 (high protection level), for use in workplaces where it is probable that an explosive atmosphere may form in normal working conditions and classified by the presence of explosive mixtures:
- **Atmosphere gas-dust** type (letter **GD**) for zones **1** and **21**, **AD3XD** solenoid valves.
- **Atmosphere gas** type (letter **G**) for zones **1** and **2**, **AD3XD** solenoid valves.

These valves are therefore designed especially and manufactured in compliance with the ATEX 94/9/EC Directive and according to European regulations EN 1127-1, EN 13463-1 and EN 13463-5.

Belonging to the "NG06 direction control" of Aron range, these valves are prepared for plate-mounting with attachment surface in compliance with UNI ISO 4401 - 03 - 02 - 0 - 94 (former CETOP R 35 H 4.2-4-03). They are activated electrically and the centre position is ensured by springs with gauged lengths, which once the pulse or command ceases, re-position the spool in the centre or at the end of travel position.

The coils used for these valves are subject to separate conformity certification, according to the ATEX Directive (EC-type). For further specifications, please consult the documents that are always supplied with the valve.

Before marking and marketing the valves of the AD3XD / AD3XS series, undergo tests and inspections according to the in-house Manufacturing System and to the Certified Company Quality System in compliance with ISO 9001:2008. All of the AD3XD and AD3XS valve series undergo 100% functional testing. These tests and inspections guarantee that the products sold comply with all the information reported in the Technical Specifications File registered and declared by marking with AD3X/ATEX/10.

ORDERING CODE

AD	Directional Control Valve
3	CETOP 3/NG06
X*	Solenoid valves built pursuant to ATEX Directive-94/9/EC **D =** With coils in explosion-proof version (Ex d) **S =** With coils in increased safety version (Ex me)
**	Spools **01/02/03/04/16** (tab.3) For further hydraulic diagrams, contact Aron Customer Service
*	Assembly **C / E / F / G / H** (tab.1) For further assembly instructions, contact Aron Customer Service
*	Voltage (tab.2)
**	Variants **00 =** None **V1** = Viton (just for AD3XD) **LE =** Emergency lever (just for AD3XD)
2	Serial number

TECHNICAL SPECIFICATIONS

Description	AD3XD...	AD3XS...
Valve marking	CE Ex **II 2 GD cT5**	CE Ex **II 2 G cT4**
Max. pressure on lines P/A/B	320 bar	320 bar
Max. pressure on line T (dynamic)	250 bar	70 bar
Max. flow rate	60 l/min	60 l/min
Max.excitation frequency	3 Hz	3 Hz
Duty cycle	100%ED	100%ED
Hydraulic fluids	mineral oils DIN 51524	mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm^2/s	10 ÷ 500 mm^2/s
Fluid temperature	**-20°C ÷ +40°C**	**-30°C ÷ +60°C**
Ambient temperature	**-20°C ÷ +40°C**	**-30°C ÷ +60°C**
Max.contamination level	class 10 according to NAS 1638 with filter $ß_{25}≥75$	class 10 according to NAS 1638 with filter $ß_{25}≥75$
Weight (one solenoid)	2,37 kg	2,10 kg
Weight (two solenoids)	3,82 kg	3,40 kg
Coil rated power	11-13 W	
Degree of protection	IP 67	IP 66
Power supply tolerance	±10%	-10% ÷ 0%
Power supply cable	standard length 3m with cable gland	Cable gland according to Atex for cable with outside Ø 7÷ 12 mm
Coil marking:	consult documents supplied with coil	

TAB.1 ASSEMBLY

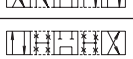
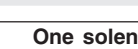
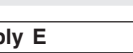
STANDARD		
C		Two solenoids centred
E		One solenoid (side A)
F		One solenoid (side B)
Specials (with increased price)		
G		
H		

TAB. 2 VOLTAGES

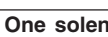
AC Voltage	for AD3XD	for AD3XS
A	24/50Hz	24/50Hz
B*	/	48/50Hz
C	110V/50Hz	/
J	/	115V/50Hz
D	220V/50Hz	/
I	230V/50Hz	230V/50Hz
DC Voltage	**for AD3XD**	**for AD3XS**
L	12V	12V
M	24V	24V
P*	110V	/
N	48V	/
(*) special voltage	The tension symbol is always printed on the nameplate.	

TAB.3 SPOOL

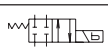
Two solenoids - Assembly C

Type of spool		Cover	Transit position
01		+	
02		-	
03		+	
04*		-	

One solenoid - Assembly E

Type of spool		Cover	Transit position
01		+	
02		-	
03		+	
04*		-	
16		+	

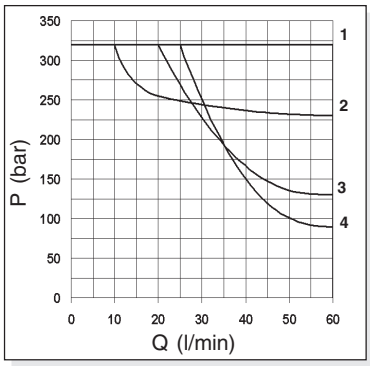
One solenoid - Assembly F

Type of spool		Cover	Transit position
01		+	
02		-	
03		+	
04*		-	
16		+	

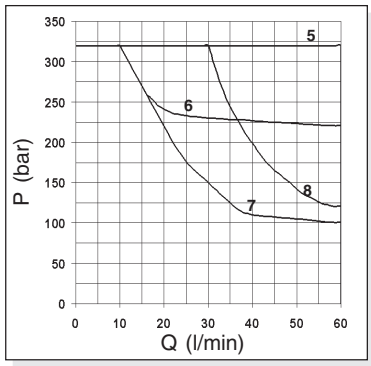
(*) spool with increased price

LIMITS OF USE (MOUNTING C-E-F)

AD.3.XD...



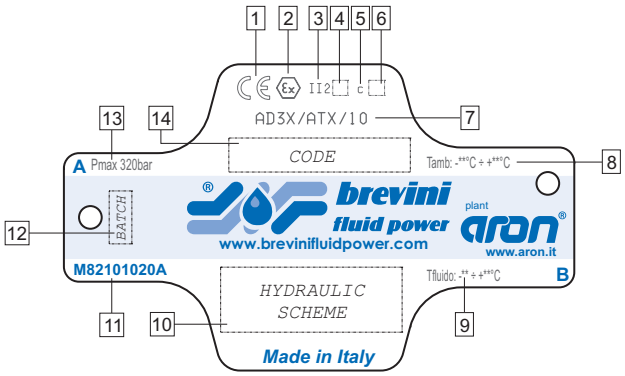
AD.3.XS...



Spool type	Curva AD3XD
01	2
02	1
03	3
04	4
16	1
	AD3XS
01	6
02	5
03	7
04	8
16	5

The tests have been carried out with solenoids at operating temperature with a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C. The values in the diagram refers to tests carried out with the oil flow in two direction simultaneously (e.g.. from P to A and in the same time B to T).
In cases where valves 4/2 e 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative.

IDENTIFICATION NAMEPLATE AND MARKING



All the solenoid valves are supplied with **identification nameplate and Declaration of conformity** subject to Directive 94/9/EC.

The identification nameplate bears the main technical specifications related to the functional and constructional characteristics of the valve and **must therefore be kept intact and visible.**

1 CE	Conformity to European Directive
2 Ex	Conformity to ATEX Directive 94/9/EC
3 II 2	Group II (surface places) Category 2 (high protection)
4 G*	Explosive atmosphere: **GD:** presence of gas, vapour or mist and combustible dust (series AD3XD) **G:** presence of gas, vapour or mist (series AD3XS)
5 c	Constructional safety
6 T*	Temperature class: **T5 (<100 °C)** series AD3XD **T4 (<135 °C)** series AD3XS
7 AD3X/ATX/10	Reference to Technical File registered c/o Notified Body

8 T amb	Working ambient temperature: **- 20°C ÷ + 40°C** series AD3XD **- 30°C ÷ + 60°C** series AD3XS
9 T fluid	Working fluid temperature: **- 20°C ÷ + 40°C** series AD3XD **- 30°C ÷ + 60°C** series AD3XS
10 HYDRAULIC SCHEME	Type of hydraulic control performed by the valve
11 M82101020A	Nameplate code
12 BATCH	Reference number of technical order (batch)
13 Pmax 320 bar	Max.working pressure
14 CODE	Complete reference number of valve ordering code

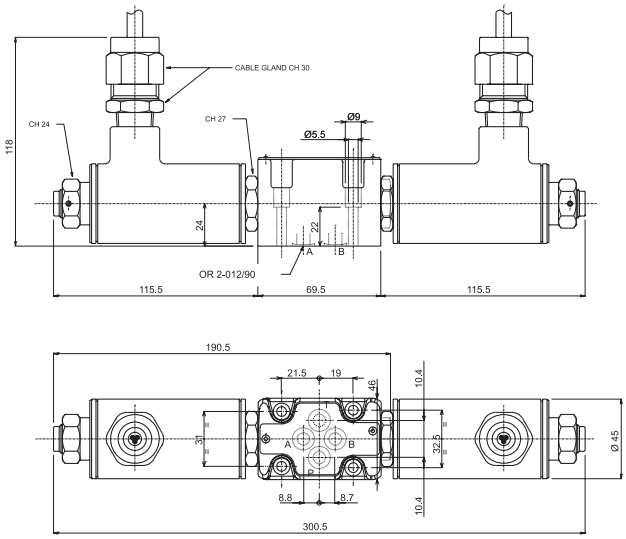
SAFETY INSTRUCTIONS

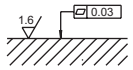
- Read the instruction handbook supplied with the valves carefully before installation. All maintenances must be carried out following the instructions given in the manual.
- The AD3XD and AD3XS series valves must be installed and serviced in compliance with plant engineering and maintenance regulations for workplaces classified against the risk of explosion due to the presence of gas and dust and gas (for example: CEI EN 60079-14, CEI EN 60079-17, CEI EN 61241-14, CEI EN 61241-17 or other national regulations/standards).
- The valves must be connected to earth using the special anti-loosening and anti-rotation connection element.
- For all safety aspects related to the use of the coils, consult the relative use and maintenance instructions. The electrical appliances/components must not be opened when live.
- The user must periodically inspect, based on the conditions of use and the substances used, the presence of scale, dirt, the state of wear and tear and correct efficiency of the valves.

Attention: all installation and maintenance jobs must be carried out by qualified personnel.

OVERALL DIMENSIONS

AD.3.XD...

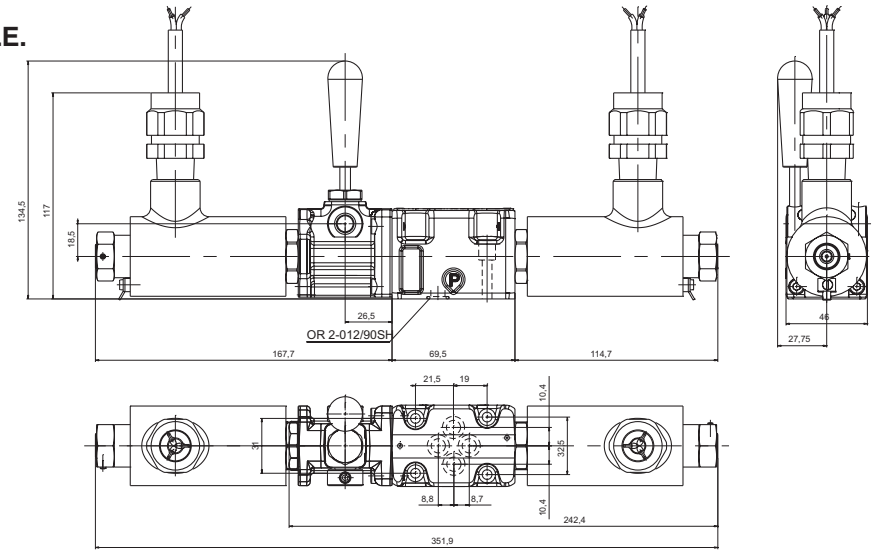


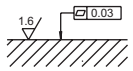


Support surface specifications

Fixing screws UNI 5931 M5x30 with material specification min. 8.8
Tightening torque 5 Nm / 0.5 kgm

AD.3.XD...LE.

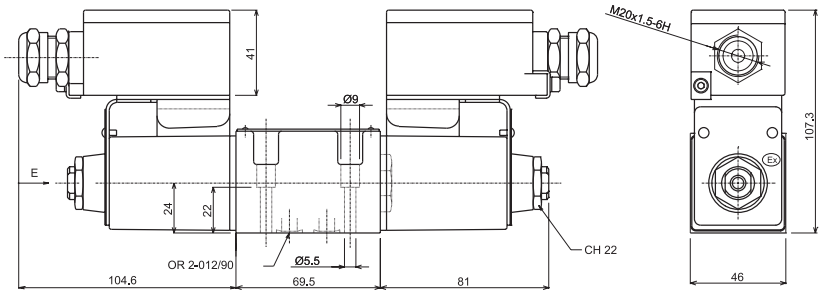


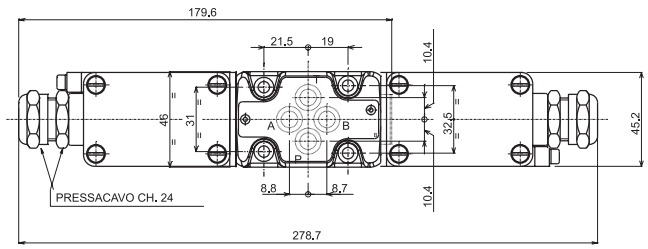


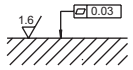
Support surface specifications

Fixing screws UNI 5931 M5x30 with material specification min. 8.8
Tightening torque 5 Nm / 0.5 kgm

AD.3.XS...







Support surface specifications

Fixing screws UNI 5931 M5x30 with material specification min. 8.8
Tightening torque 5 Nm / 0.5 kgm

INTRODUCTION

The ARON directional control valves NG10 designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 05 - 04 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-05), and can be used in all fields on account of their excellent capacity and pressure specifications.

The use of solenoids with wet armatures means that the construction is extremely functional and safe completely dispensing with need for dynamic seals. The solenoid dust cover is screwed directly onto the valve casing whilst the coil is kept in position by a ring nut.

Great care has been taken in the design and the production of the ducts and the improvement of the spools has allowed relatively high flow rates to be accommodated with minimal pressure drops (Δp). The operation of the directional valves can be electrical, pneumatic, oleodynamic, mechanical or lever operated .

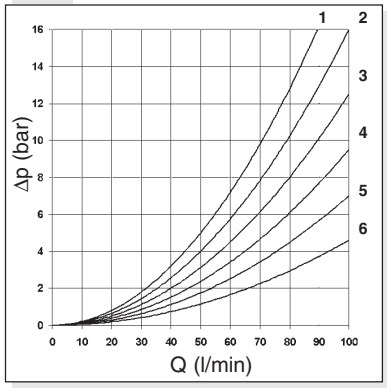
The centring position is achieved by means of calibrated length springs which, once the action of impulse is over, return the spool to the centre or end travel position.

The solenoids constructed with protection class in accordance with DIN 40050 standards are available in either direct current (IP65) or alternating current (IP66) with different voltage and frequencies.

All types of electrical controls can be fitted, on request, with different types of manual emergency controls. The electrical supply takes place through connectors meeting DIN 43650 ISO 4400 standards; connectors are also available with built in rectifier or pilot lights.

The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, $ß_{25} \geq 75$.

PRESSURE DROPS



The diagram at the side show the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C.

For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, Δp1 will be the value of the losses for the flow rate Q1 that is used.

Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	2	2	5	5	
02	3	3	6	6	3
03	2	2	6	6	
04	3	3	4	4	1
05	3	3	5	5	
06	2	2	5	5	
66	2	2	5	5	
07		1	5		
10	3	3	5	5	
11	4			5	
	Curve No.				

Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
22		4	5		
14	3	3	6	6	2
15	2	2	4	5	
16	2	2	4	5	
17	3	3			
19	3	3	4	5	
20	3	3	4	5	
21	3	3			
28	3	3	6	6	2
	Curve No.				

1

ORDERING CODE

AD	Directional valve
5	CETOP 5/NG10
*	Type of operator (tab.1)
**	Spools (see tables on page I•30)
*	Mounting type (tab.2)
*	Voltage (tab.3)
**	Variants (tab.4)
2	Serial No.

TAB.1 TYPE OF OPERATOR

E	Electrical
D	Direct mechanical
O	Oleo-pneumatic
L	Lever

TAB.3 - "E" TYPE OPERATION

AC VOLTAGE

A	24V/50Hz
B	48V/50Hz*
J	115V/50Hz - 120V/60Hz
Y	230V/50Hz - 240V/60Hz
E	240V/50Hz*
F	24V/60Hz*

DC VOLTAGE

L	12V	
M	24V	115Vac/50Hz 120Vac/60Hz with rectifier
N	48V*	
P	110V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
K	Without AC coils	
W	Without DC coils	
Z	other controls	

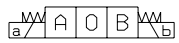
Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

TAB.2 MOUNTING

STANDARD

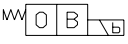
C



D

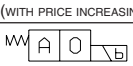
E

F

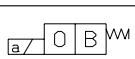


SPECIALS (WITH PRICE INCREASING)

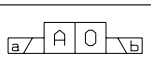
G



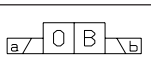
H



I



L



M

• **Mounting type D** is only for valves with detent

• In case of **mounting D** with detent a maximum supply time of 2 sec is needed (only for AC coils).

• The springs for the version with detent (mounting **D**) are different from those for standard versions.

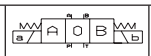
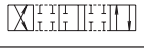
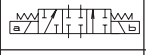
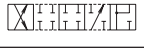
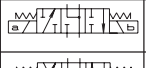
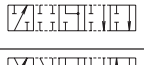
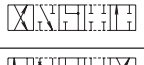
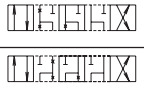
TAB.4 - VARIANTS

VARIANT	CODE	♦	PAGE
No variant	00		
Viton	V1		
Emergency button	E1		I•35
Pilot light	X1		I•19
Rectifier	R1		I•19
Preset for microswitch - (E/F/G/H only) see below note ◊	M1	♦	I•31- I•34
Rotary emergency button	P1		I•35
Solenoid valve without connectors	S1		
Marine version (AD.5.O..)	H1	♦	
Cable gland "PG 11"	C1		I•19
Emergency + Viton	EV		
Emergency + Pilot light	EX		
Viton + Pilot light	VX		
Emergency + Viton + Pilot light	A1		
Emergency + Rectifier	ER		
Viton + Rectifier	VR		
Viton + Rectifier + Emergency	A2		
Pilot light + Rectifier	XR		I•19
Pilot light + Rectifier + Emergency	A3		
Pilot light + Rectifier + Emergency + Viton	A4		
Preset for microswitch + Viton	MV	♦	
Spool movement speed control (VDC only) with ø 0.5 mm diameter orifice	J5	♦	I•32
Spool movement speed control (VDC only) with ø 0.6 mm diameter orifice	J6	♦	I•32
Spool movement speed control (VDC only) with ø 0.7 mm diameter orifice	J7	♦	I•32
Spool movement speed control (VDC only) with ø 0.8 mm diameter orifice	J8	♦	I•32
External draining solenoid (electrically operated only)	Q5	♦	I•32
Microswitch+ Detent (for lever operation)	MD	♦	
Detent for lever control	D1	♦	

◊ = Maximum counter-pressure on T port: 4 bar

♦ = Variant codes stamped on the plate

1

TWO SOLENOIDS, SPRING CENTRED "C" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
05		+	
66		+	
06		+	
07*		+	
08*		+	
10*		+	
22*		+	
11*		+	
12*		+	
13*		+	
14*		-	
28*		-	

ONE SOLENOID, SIDE A "E" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
05		+	
66		+	
06		+	
08*		+	
10*		+	
12*		+	
15		-	
16		+	
17		+	
14*		-	
28*		-	

STANDARD SPOOLS

(*) Spool with price increasing

- With spools **15** / **16** / **17** only the mounting **E** / **F** are possible
- **19** / **20** / **21** spool not planned for variant **J***
- For lever operated the spools used are different.
Available spools for this kind of valve are: 01 / 02 / 03 / 04 / 05 / 06 / 66 / 07
22 / 13 / 15 / 16 / 17

ONE SOLENOID, SIDE B "F" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
05		+	
66		+	
06		+	
08*		+	
10*		+	
22*		+	
12*		+	
13*		+	
07*		+	
15		-	
16		+	
17		+	
14*		-	
28*		-	

TWO SOLENOIDS "D" MOUNTING			
Spool type		Covering	Transient position
19*		-	
20*		+	
21*		+	

A max. counter-pressure of 4 bar at T is permitted for the variant with a microswitch (**M1**).

Max. pressure ports P/A/B	350 bar
Max. pressure port T (DC coil) see note (*)	250 bar
Max. pressure port T (AC coil)	160 bar
Max. flow	100 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight (with one DC solenoid)	4 Kg
Weight (with two DC solenoids)	5,1 Kg
Weight (with one AC solenoid)	3,5 Kg
Weight (with two AC solenoids)	4,3 Kg

(*) Pressure dynamic allowed for 2 millions of cycles.

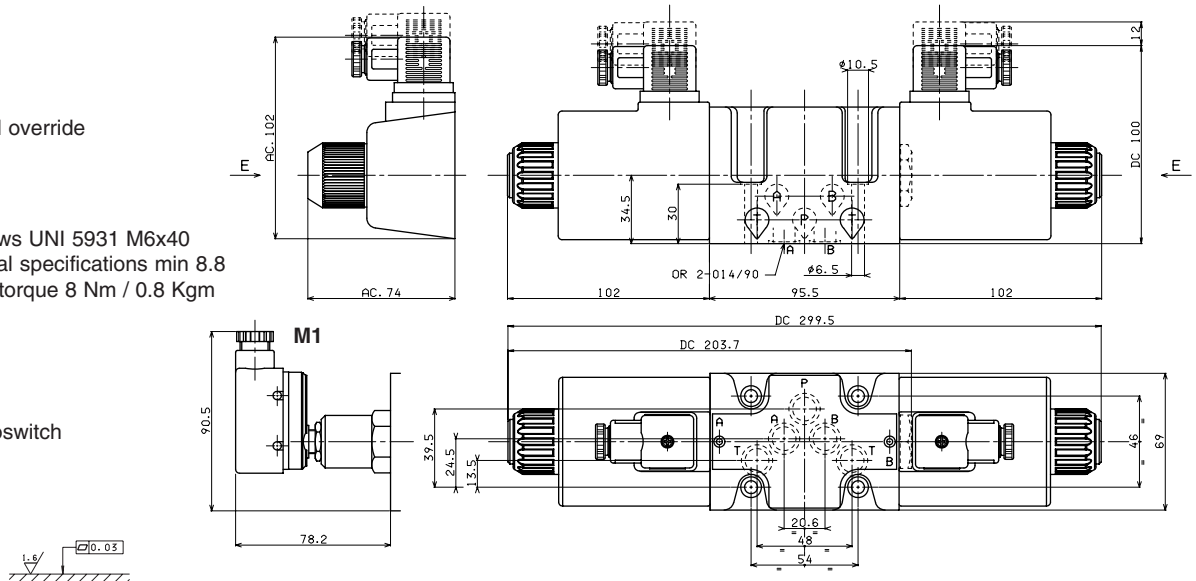
OVERALL DIMENSIONS

E = Manual override

Fixing screws UNI 5931 M6x40
with material specifications min 8.8
Tightening torque 8 Nm / 0.8 Kgm

M1 = Microswitch

Support plane specifications



LIMITS OF USE (MOUNTING C-E-F)S

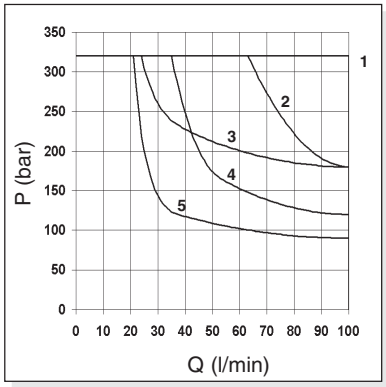
The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C.
The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously T = 2 bar (e.g. from P to A and the same time B to P).

In the cases where valves 4/2 and 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative. Rest time: the values are indicative and depend on the following parameters: hydraulic circuit, fluid used and variations in hydraulic scales (pressure P, flow Q, temperature T).

Direct current : Energizing 60 ÷ 95 ms. De-energizing 25 ÷ 70 ms.

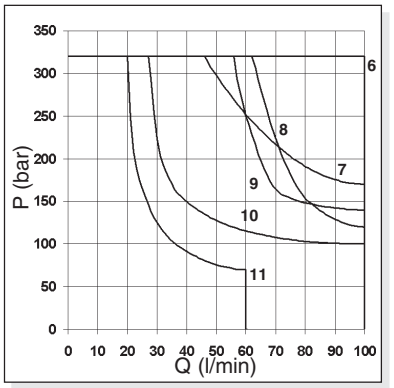
Alternating current: Energizing 12 ÷ 30 ms. De- energizing 10 ÷ 55 ms.

DIRECT CURRENT SOLENOIDS (DC)



Spool type	Solenoids DC	AC
01	1	8
02	1	6
03	2	7
04	4	10
05	1	6
06 - 66	3	9
14-28	5	11
15	3	10
16	1	6
	Curves	

ALTERNATING CURRENT SOLENOIDS (AC)



AD.5.E...J* VALVES WITH SPOOL MOVEMENT SPEED CONTROL VARIANT J*

1

Valves type AD5.E... with spool movement speed control variant J*
These ON-OFF type valves are used when a lower spool movement speed than usual for conventional solenoid valves is required to prevent impacts which could adversely affect the smooth running of the system. The system consists of reducing the transfer section for the fluid from one solenoid to the other by means of calibrated orifice.

• This version can only be used with a direct current (DC) and also involves a **reduction in the limits of use so that we suggest to always test the valve in your application**.

• To order AD.5.J* version valves, specify the orifices code.

• The operation is linked to a minimum counter-pressure on the T line (1 bar min.)

• The switching time referred to the spool travel detected by a LVDT transducer can vary for the NG10 valve a minimum of 200 to a maximum of 400 ms depending on 5 fundamental variables:

1) Diameter of the calibrated orifice (see table)
2) Hydraulic power for clearance referring to flow and pressure values through the valve
3) Spool type
4) Oil viscosity and temperature
5) Counter-pressure at T line

• Possible mounting: C / E / F / G / H

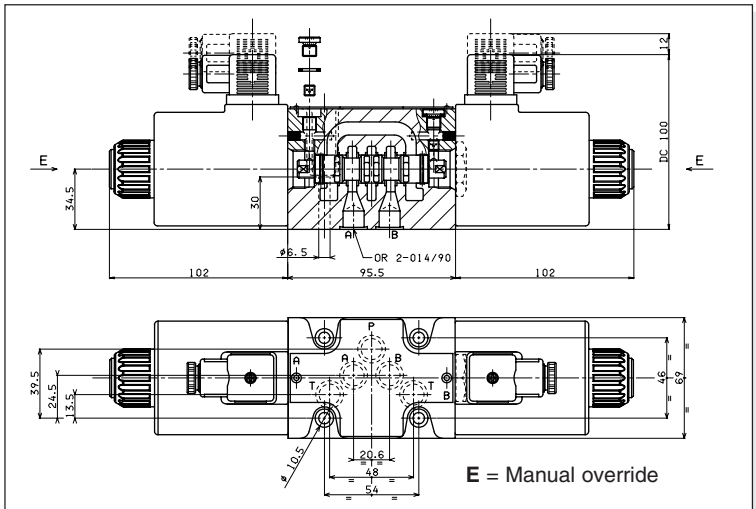
• 19 / 20 / 21 spools not planned for variant J*

CALIBRATED ORIFICE AVAILABLE		
ø (mm)	**M6x6**	**Code**
0.5	M89.10.0031	**J5**
0.6	M89.10.0026	**J6**
0.7	M89.10.0032	**J7**
0.8	M89.10.0033	**J8**

EAD5E...J$ - 00/2000/e

Max. pressure ports P/A/B	320 bar
Max. pressure port T - see note (*)	250 bar
Max. flow	100 l/min
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Weight with one DC solenoid	3,6 Kg
Weight with two DC solenoids	4,5 Kg

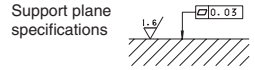
(*) Pressure dynamic allowed for 2 millions of cycles.



E = Manual override

Fixing screws UNI 5931 M6x40
with material specifications min. 8.8
Tightening torque 8 Nm / 0.8 Kgm

Support plane specifications



AD.5.E...Q5 VALVES WITH EXTERNAL DRAINING SOLENOID - VARIANT Q5

Valves type AD5.E... variant Q5 with external draining solenoid
This involves valves with solenoid drainage chambers separated by line T in the CETOP 5 interface distinguished by the letter L. This solution makes it possible to operate with a maximum counter-pressure at T up to 320 bar using only 12.9 material fixing screws to ensure the maximum safety of the solenoid valve fixing and use of an additional drain. This version can be used for direct current (DC) and alternating current (AC), but involves a reduction in the limits of usage depending on the pressure at T.

• Mounting possible: C / D / E / F / G / H / I / L / M

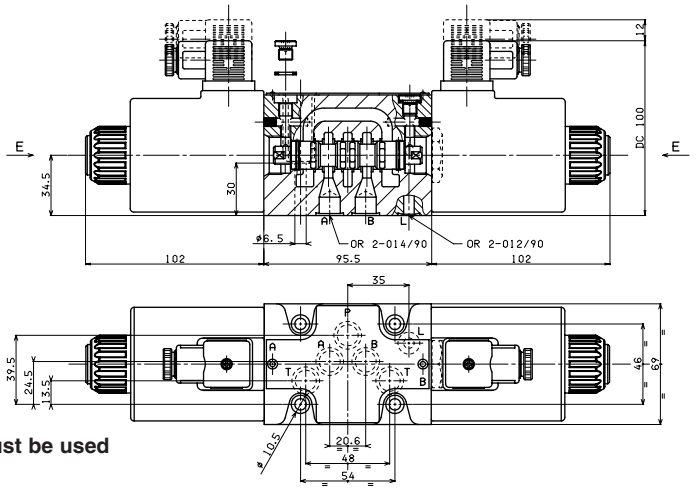
• For subplate see BSH.5.31..

Max. pressure ports P/A/B/T	320 bar
Max. pressure port L (DC coils) see note (*)	250 bar
Max. pressure port L (AC coils)	160 bar
Max. flow	100 l/min
Max. excitation frequency	2 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Weight with one DC solenoid	3,6 Kg
Weight with two DC solenoids	4,5 Kg
Weight with one AC solenoid	3,5 Kg
Weight with two AC solenoids	4,3 Kg

(*) Pressure dynamic allowed for 2 millions of cycles.

OVERALL DIMENSIONS

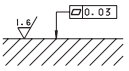
EAD5E...Q5 - 02/2000/e



E = Manual override

Fixing screws UNI 5931 M6x40
with material specifications 12.9 must be used
Tightening torque 8 Nm / 0.8 Kgm

Support plane specifications



AD.5.O... OLEO-PNEUMATIC OPERATION TYPE VALVES CETOP 5/NG10

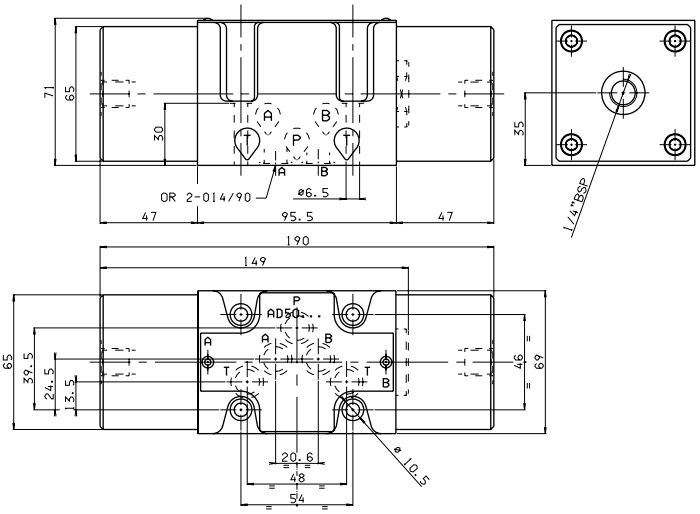
Max. pressure ports P/A/B	320 bar
Max. pressure port T	160 bar
Max. flow	100 l/min
Min. operating pressure	4 + [0.027 x (pt*)] bar - see note
Max. operating pressure	200 bar
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in according with NAS 1638 with filter $ß_{25}≥75$
Weight (single pilot)	4,1 Kg
Weight (twin pilot)	5,4 Kg

• Possible mounting: **C / D / E / F / G / H / I L / M**

• Ordering code see page I•29

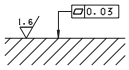
(**pt***) = Pressure at port T

OVERALL DIMENSIONS



Fixing screws UNI 5931 M6x40
with material specifications min. 8.8
Tightening torque 8 Nm / 0.8 Kgm

Support plane specifications



EAD5O - 02/2000/e

AD.5.D... DIRECT MECHANICALLY OPERATED TYPE VALVES CETOP 5/NG10

Max. pressure ports P/A/B	320 bar
Max. pressure port T	20 bar
Max. flow	100 l/min
Operating force - see note (*)	8 Kg - see note (**)
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	3,8 Kg

• Possible mounting: **E / F / G / H**

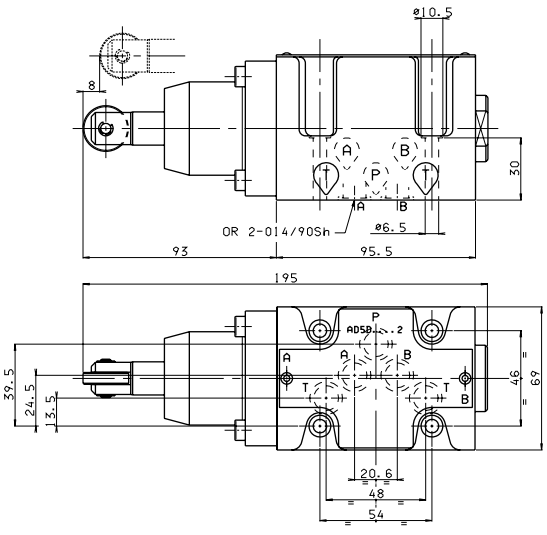
• Ordering code see page I•29

• Notes:

(*) In the absence of counter-pressure at port T

(**)10 Kg with a pressure of 20 bar at T

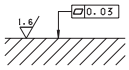
OVERALL DIMENSIONS



Stroke	8 mmm
Extra stroke	2 mm
Working stroke	4 mm

Fixing screws UNI 5931 M6x40
with material specifications min. 8.8
Tightening torque 8 Nm / 0.8 Kgm

Support plane specifications



EAD5D - 03/2000/e

AD.5.L... LEVER OPERATED TYPE VALVES
CETOP 5/NG10

Max. pressure ports P/A/B	320 bar
Max. pressure port T	160 bar
Max. flow	100 l/min
Lever angle	2 x 15°
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	4,7 Kg
Weight with M1 variant	5,35 Kg

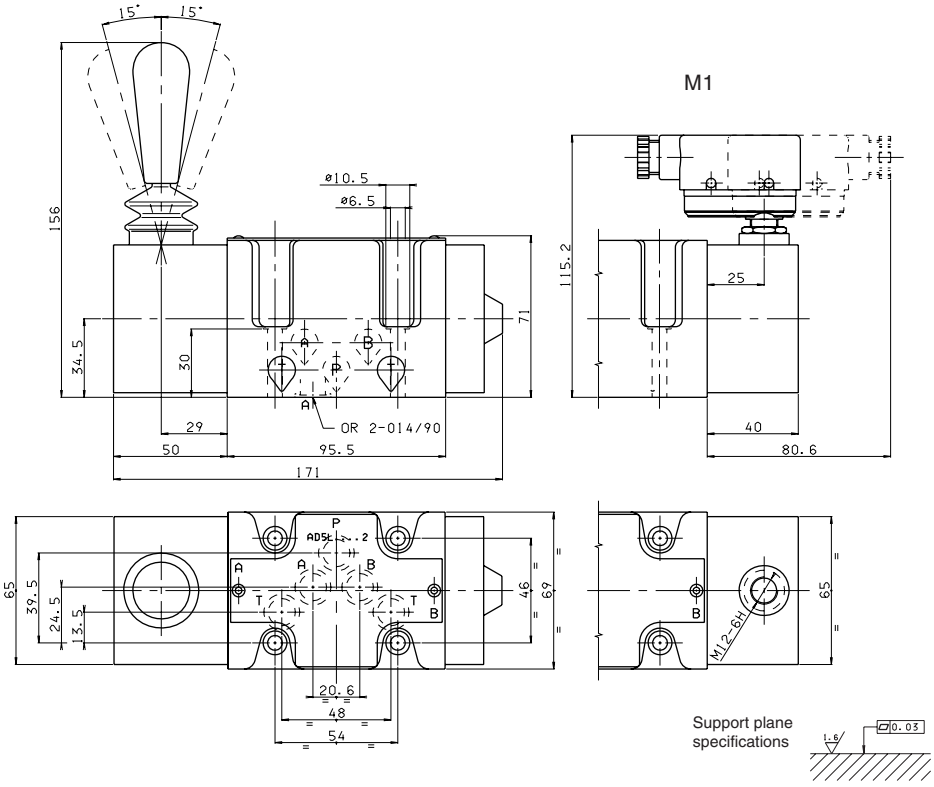
AD.5.L...	
ORDERING CODE	CH. I PAGE 29
STANDARD SPOOLS	CH. I PAGE 30

- Completely different spools are used for these (lever operated) valves than for all other types of operation (e.g. electrical, mechanical, pneumatic operation, ...)
- Available spools: 01 / 02 / 03 / 04 / 05 / 06 / 66 / 07 / 22 / 13 / 15 / 16 / 17 (for hydraulic symbols see page 1•30)
- Available on request NATIONAL AM1107 type microswitch

- Possible mounting: **C / E / F**
- There is no **D** type mounting
- The variant **D1** specifies the detent (mechanical connection) for lever operation
- The springs for the version with detent (variant **D1**) are different from those for standard versions.

OVERALL DIMENSIONS

M1 = Microswitch

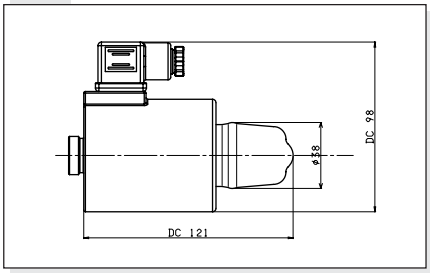


Fixing screws UNI 5931 M6x40
with material specifications min. 8.8
Tightening torque 8 Nm / 0.8 Kgm

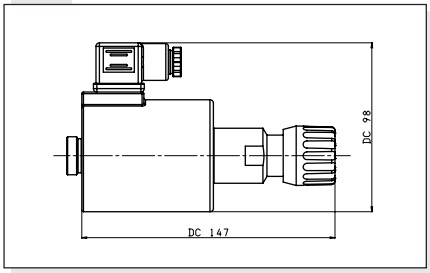
"A16" DC COILS FOR CETOP 5

1

VARIANT WITH MAN. EMERGENCY E1



VARIANT WITH ROT. EMERGENCY P1



Type of protection (in relation to the connector used)	IP 65
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,9 Kg

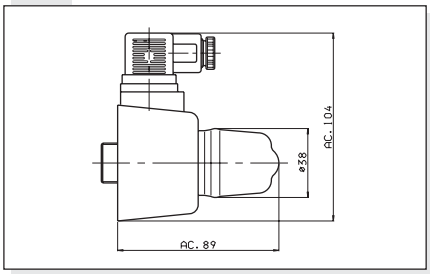
VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	106°C	45	3.2
24V	113°C	45	12,4
48V*	-	45	-
102V*	-	45	-
110V*	118°C	45	268
205V*	-	45	-

(*) Special voltage

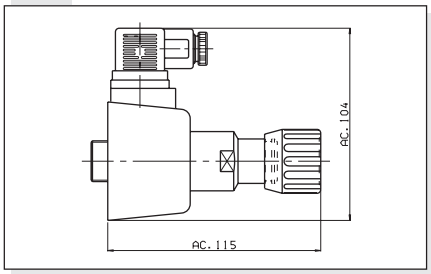
ETA16 - 03/2002/e

"K16" AC SOLENOIDS FOR CETOP 5

E1 VARIANT WITH MAN. EMERGENCY



P1 VARIANT WITH ROT. EMERGENCY



Type of protection (in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	+10% / -10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Max. pressure static	210 bar
Insulation class wire	H
Weight	0,8 Kg

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE25°C)	RATED POWER (VA)	IN RUSH CURRENT (VA)	RESISTANCE AT 20°C (OHM) ±10%
24V/50Hz	134°C	124	454	0.56
24V/60Hz*	115°C	103.5	440	0.55
48V/50Hz*	134°C	113	453	2.10
115V/50Hz-120V/60Hz	121°C - 138°C	-	-	10.8
230V/50Hz-240V/60Hz	121°C - 138°C	-	-	43.0
240V/50Hz*	134°C	120	456	47.39

* Special voltage

ETK16 - 01/2000/e

ADP. 5.E... DIRECTIONAL CONTROL CETOP 5/NG10

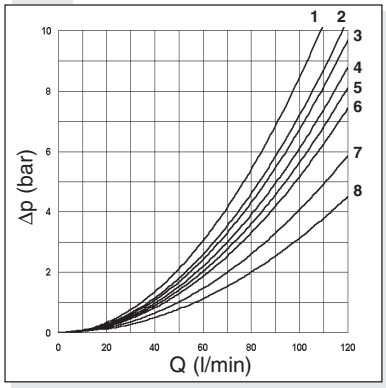
HIGH PERFORMANCES SOLENOID OPERATED VALVES

ADP.5.E...	
"D19" DC SOLENOIDS	CH. I PAGE 38
STANDARD CONNECTORS	CH. I PAGE 19

The ARON NG10 directional control valves are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 05 - 04 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-05). The use of solenoids with wet armatures allows an extremely safe construction completely dispensing with the need for dynamic seal. The solenoid tube is screwed directly onto the valve casing whilst the coil is kept in position by a ring nut. Great care has been taken over the design and production of the ducts and the improvement of the spools allows relatively high flow rates to be accommodated for its size with minimal pressure drops (Δp). The operation of the directional valve is electrical. The centring is achieved by means of calibrated length springs which, once the impulse is over, immediately reposition the spool in the neutral position. The solenoids, constructed with a protection class of IP66 in accordance with BS 5490 standards, are available in direct current form and different voltage. The electrical controls are equipped with an emergency manual control inserted in the tube.
The ADP.5.E.. valve has certain design features which allow it to "manage" a hydraulic power equal to Q = 120l/min with a P = 320 bar, maintaining a considerable safety margin. These features can be summarized as follows:
- Solenoid D19 with an optimum ratio between the power absorbed (42W) and the magnetic force
- Diameter of the spool 18 mm, with carefully designed geometry improved to compensate for the flow forces
- Compact graphite cast iron valve casing with high mechanical resistance
- Different springs, improved according to the features of the spool

The electrical supply connectors meet DIN 43650 ISO 4400 standards; connectors are also available with built in rectifiers or pilot lights.
The recommended fluids are hydraulic mineral based oils in accordance with DIN 51524 and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, $\beta_{25} \geq 75$.
For other fluids please contact our Technical DPT.
• The solenoids are in DC voltage only

PRESSURE DROPS



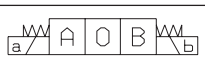
The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, Δp1 will be the value of the losses for the flow rate Q1 that is used.

Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	4	4	7	7	
02	6	6	8	8	7
03	3	3	8	8	
04	4	4	2	2	3
05	6	6	6	6	
66	4	4	8	7	
06	4	4	7	8	
14	6	4	8	6	2
15-19	2	2	5	5	
16-20	1	1	2	2	
28	4	6	6	8	2
	Curve No.				

TAB.1 - MOUNTING

C	
E	
F	
D*	

(*) Valve with detent

ORDERING CODE

ADP	High performances directional control valve
5	CETOP 5/NG10
E	Electrical operator
**	Spools (Table next page)
*	Mutation (table 1)
*	Voltage (table 2)
**	Variants (table 3)
1	Serial No.

TAB.3 - VARIANTS

VARIANTS	CODE
No variant	00
Viton	V1
Pilot light	X1
Rectifier	R1
Rotary emergency button	P1
Solenoid valve without connectors	S1
Cable gland "PG 11"	C1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
Adjustable spool movement speed control	Q4
With solenoid chamber external drainage (Y)	Q5

TAB.2 - SOLENOID D19 (42 W)

DC VOLTAGE

L	12V	
M	24V	115Vac/50Hz 120Vac/60Hz with rectifier
N	48V*	
P	110V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
W	Without DC coils	

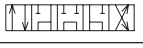
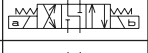
Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

STANDARD SPOOLS

* SPOOLS WITH PRICE INCREASING

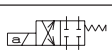
TWO SOLENOIDS, SPRING CENTRED "C MOUNTING"

Spool type		Covering	Transient position
01		+	
02		-	
03		-	
04*		-	
05		-	
66		-	
06		-	
14*		-	
28*		-	

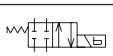
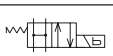
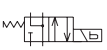
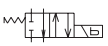
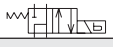
TWO SOLENOIDS "D MOUNTING"

Spool type		Covering	Transient position
19*		-	
20*		+	

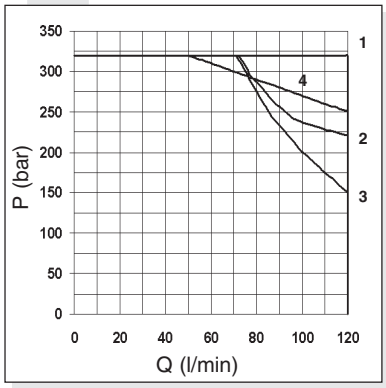
ONE SOLENOID, SIDE A "E MOUNTING"

Spool type		Covering	Transient position
01		+	
02		-	
03		-	
04*		-	
05		-	
66		-	
06		-	
14*		-	
15		-	
16		+	
28*		-	

ONE SOLENOID, SIDE B "F MOUNTING"

Spool type		Covering	Transient position
01		+	
02		-	
03		-	
04*		-	
05		-	
66		-	
06		-	
14*		-	
15		-	
16		+	
28*		-	

LIMITS OF USE (MOUNTING C-E-F)



Spool type	n° curves
01	1
02	1
03	2
04	1
05	1
66	1
06	1
14	3
15	1
16	1
28	3
19	4
20	4

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 50°C.

The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C.

The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T).

In the cases where valves 4/2 and 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative.

The tests were carried out with a counter-pressure of 2 bar at T.

ADP.5.E. HIGH PERFORMANCES SOLENOID OPERATED VALVE CETOP 5/NG10

ADP.5.E... Q4 variant - These ON-OFF type valves are used when a lower spool movement speed is required than it is generally available with a conventional solenoid valve in order to avoid those shocks which might otherwise compromise proper system operation. This is obtained by forcing the fluid to pass through the gap which exists between the screw thread and the M8x1 tapped thread, restricting in this way the transfer cross section between the 2 solenoid chambers. Using this variant may entail a reduction in the operational limits according to the spool used, up to the complete blocking of the change over itself. The valve operation depends on the presence of a minimum back pressure on the T line (min. 1 bar). The change over time referred to the spool stroke depends on 4 main variables:

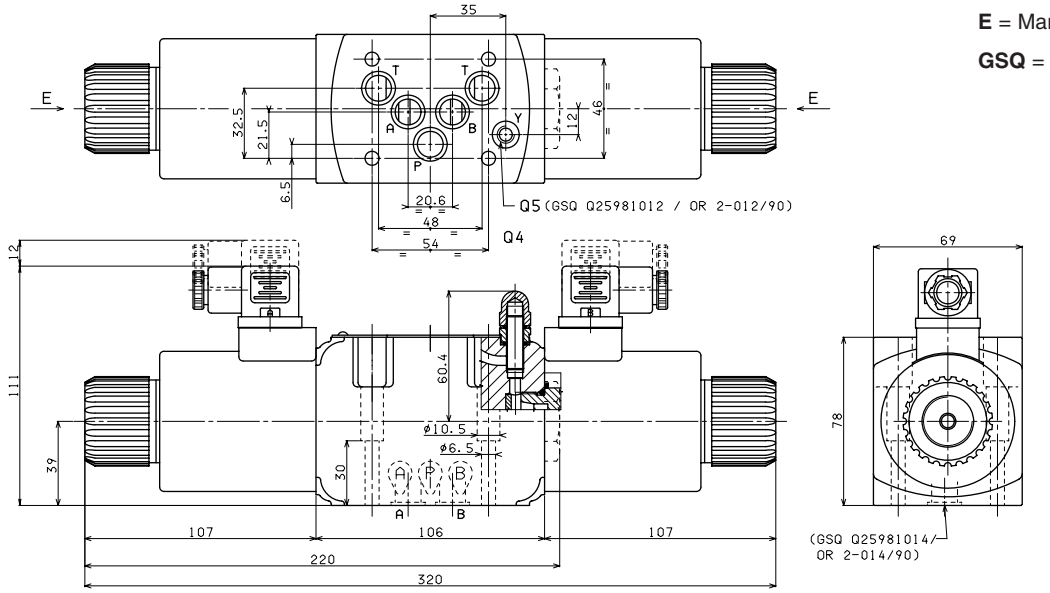
- Applicable hydraulic power, related to the flow rate and pressure drop across the valve;
- Spool type (system configuration);
- Oil viscosity and temperature;
- Back pressure on T.

Max. operating pressure: ports P/A/B	350 bar
Max. operating pressure: port T (*)	250 bar
Max. flow	120 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight with one DC solenoid	5 Kg
Weight with two DC solenoids	6,5 Kg

(*) Pressure dynamic allowed for 2 millions of cycles

Pressure on port T valid in case Y is blocked (no external drainage). Normally the external drainaged is blocked with a plug S.T.E.I M6x6 UNI 5923

ADP.5.E... Q5 variant - These are valves with solenoid chambers drainage separated from the T line, obtained on CETOP RO5 interface and characterized by the letter Y. This solution allows operation with up to 320 bar max. back pressure on the T line while using only 12.9 material fixing screws to ensure maximum solenoid valve mounting safety and supplementary drainage.

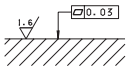


E = Manual override

GSQ = Square section seal

Fixing screws UNI 5931 M6x40 with material specifications 12.9
Tightening torque 8 ÷ 10 Nm / 0.8 ÷ 1 Kgm

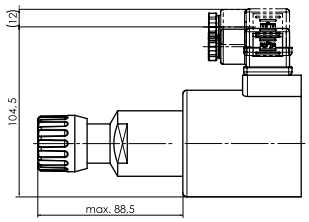
Support plane specifications



"D19" DC SOLENOIDS

Type of protection (in relation to the connector used)	IP 66
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Max static pressure	210 bar
Insulation class wire	H
Weight	1,63 Kg

P1 ROTARY EMERGENCY



VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	105°C	42	3.43
24V	105°C	42	13.71
48V*	105°C	42	55
102V*	105°C	42	248
110V*	105°C	42	288
205V*	105°C	42	1000

* Special voltage

ETD19 - 03/2000/e

ADP.5.V... WITH PROXIMITY SENSOR L.V.D.T. CETOP 5/NG10

ADP.5.V...	
"D19" DC SOLENOIDS	CH. I PAGE 39
STANDARD CONNECTORS	CH. I PAGE 19
L.V.D.T.	CH. I PAGE 21

The ARON NG10 directional control valves are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 05 - 04 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-05).

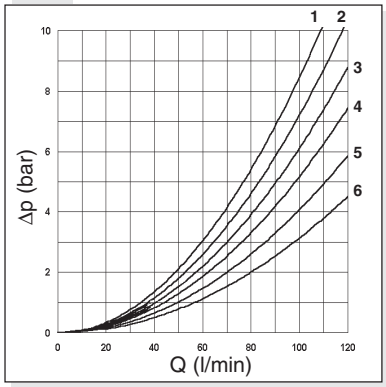
Max. operating pressure: ports P/A/B	350 bar
Max. operating pressure: port T (*)	250 bar
Max. flow	120 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Type of protection (in relation to connector used)	IP 66
Weight	6,2 Kg

(*) Pressure dynamic allowed for 2 millions of cycles

The single solenoid directional valves type ADP5V are used in applications where the monitoring of the position of the spool inside the valve is requested to manage the machine safety cycles in according with the accident prevention legislation. These directional valves are equipped with an horizontal positioned inductive sensor on the opposite side of the solenoid, which is capable of providing the first movement of the valve when the passage of a minimum flow is allowed. Integrated in safety systems, these valves intercept actuator movements that could be dangerous for the operators and for the machine.

- **Possible mountings: E / F**
- **The solenoid is in DC voltage only**

PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, $\Delta p1$ will be the value of the losses for the flow rate Q1 that is used.

Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	3	3	5	5	
02	4	4	6	6	5
66	3	3	6	5	
06	3	3	5	6	
16	1	1	2	2	
	Curve No.				

ORDERING CODE

ADP	High performances directional control valve
5	CETOP 5/NG10
V	Directional valve with single solenoid and L.V.D.T. proximity sensor
***	Spool and mounting (table 1)
*	Voltage (table 2)
**	Variants (table 3)
1	Serial No.

TAB.2 - DC VOLTAGE

DC VOLTAGE		
L	12V	
M	24V	115Vac/50Hz 120Vac/60Hz with rectifier
N	48V*	
P	110V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
W	Without DC coils and connectors	

Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

TAB1 - STANDARD SPOOL

ONE SOLENOID			
Spool type		Covering	Transient position
01E		+	
01F		+	
02E		-	
02F		-	
66E		-	
06F		-	
16E		+	
16F		+	
32E		+	

TAB.3 - VARIANTS

VARIANTS	CODE
No variant (connectors as in the drawing)	00
Pilot light	X1
Rectifier	R1
Rotary emergency button	P1
Solenoid valve without connectors (coils)	S1
Without proximity connector LVDT	S3
Without coils and proximity connector	S4
Cable gland "PG 11"	C1
With solenoid chamber external drainage (Y)	Q5

CE registered mark for industrial environment with reference to the electromagnetic compatibility.

European norms:

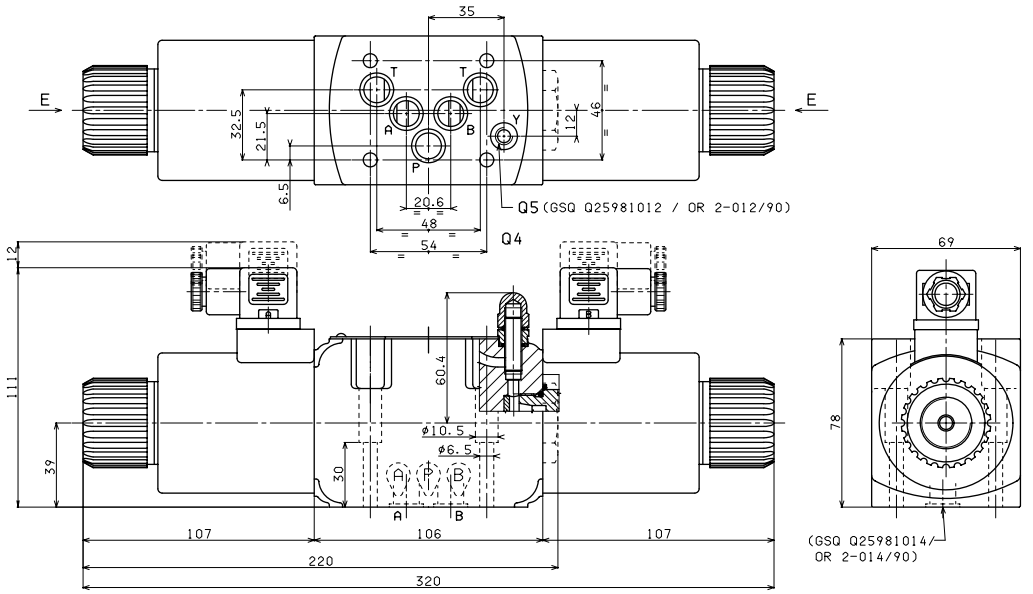
- EN50082-2 general safety norm - industrial environment
- EN 50081-1 emission general norm - residential environment

1

OVERALL DIMENSIONS

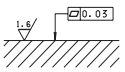
E = Manual override

GSQ = Square section seal



Fixing screws UNI 5931 M6x40
with material specifications 12.9
Tightening torque
8 ÷ 10 Nm / 0.8 ÷ 1 Kgm

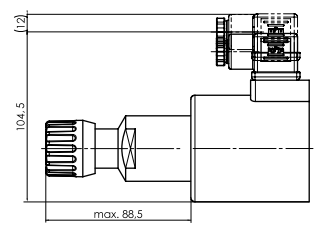
Support plane specifications



"D19" DC SOLENOIDS

Type of protection (in relation to the connector used)	IP 66
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Max static pressure	210 bar
Insulation class wire	H
Weight	1,63 Kg

P1 ROTARY EMERGENCY



VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	105°C	42	3.43
24V	105°C	42	13.71
48V*	105°C	42	55
102V*	105°C	42	248
110V*	105°C	42	288
205V*	105°C	42	1000

* Special voltage

ETD19 - 03/2000/e

AD.3.I... AUTOMATIC RECIPROCATING VALVES CETOP 3

AD.3.I...

These automatic reciprocating valves, with interface UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03), reverse the movement of an actuator every time the flow through the valve stops.
With no max. pressure valves inside the body, the spool is moved by two springs and locked by unbalanced pressure inside valve; when no more flow is crossing the valve, the spool changes the position inverting the direction of the actuator.

With a preferential starting P → B and A → T position, these valves are mainly used to control the movement compactors or system where is not possible to use electrical device.

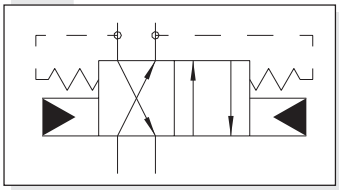
Max. operating pressure port P	320 bar
Max. flow	30 l/min
Minimum permitted flow	3 l/min
Fluid viscosity	20 ÷ 200 mm²/s
Fluid temperature	-20°C ÷ 60°C
Max. contamination level(*) class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$	
Positioner activating force (measured with 1 bar on the T line)	130 N
Weight of version without positioner	0,95 Kg
Weight of version with positioner	1 Kg

(*) Max contamination level must be respect to obtain the right function of the valve

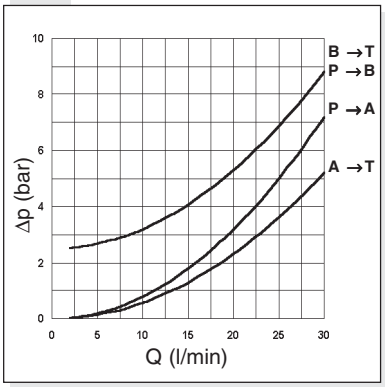
ORDERING CODE

AD	Directional valve
3	CETOP 3/NG6
I	Automatic reciprocating valve at null flow
P	Version with positioner to adjust the pressure relief valve of the system
**	**00** = No variant **V1** = Viton
1	Serial No.

HYDRAULIC SYMBOL

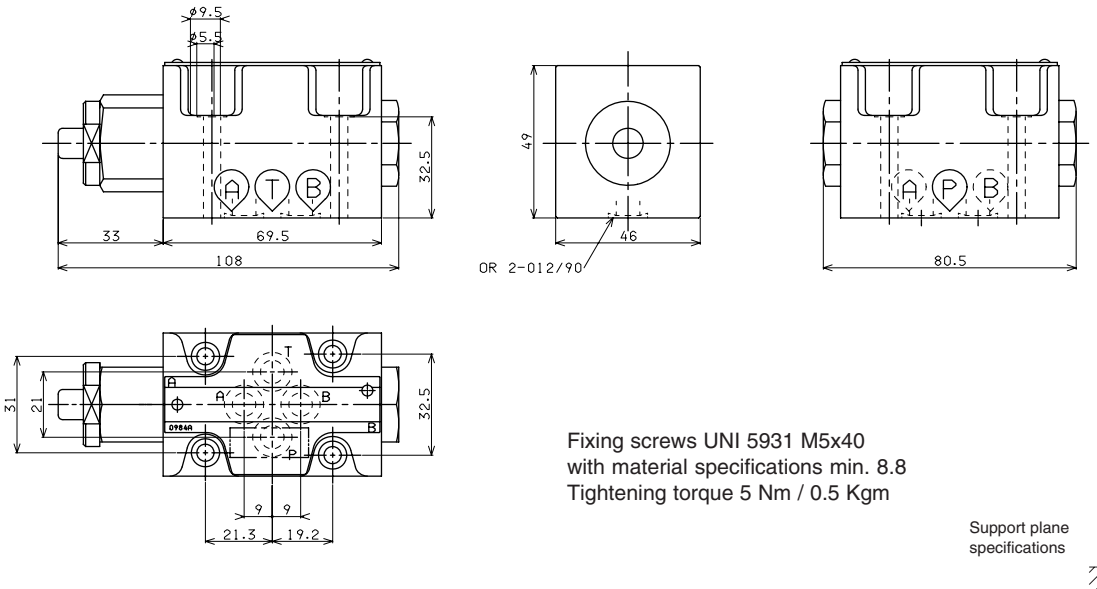


PRESSURE DROPS



Tests carried out with mineral oil at a temperature of 40°C with viscosity of 46 mm²/s.

OVERALL DIMENSIONS



AD.5.I...

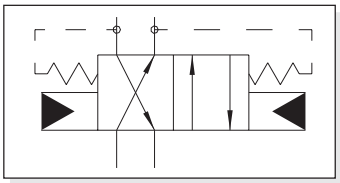
AD.5.I... AUTOMATIC RECIPROCATING VALVES CETOP 5

The operating principle of this type of inverter valve, with interface UNI ISO 4401 - 05 - 04 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-05), is based on the pressure unbalanced created in its interior as a consequence of the fluid flow rate. On starting the system this valve assumes always a preferential position P→ B e A → T.

When a pressure is applied to the cylinder which exceeds the system maximum flow rate valve calibration value (e.g. end stroke actuator), a hydraulic unbalanced is generated capable of changing over the valve and inverting the cylinder direction of the movement.

Max. operating pressure port P	320 bar
Max. flow	100 l/min
Minimum permitted flow	10 l/min
Fluid viscosity	32 ÷ 60 mm²/s
Fluid temperature	-20°C ÷ 60°C
Max. contamination level(*) class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$	
Positioner activating force (measured with 1 bar on the T line)	190 N
Weight of version without positioner	3,4 Kg
Weight of version with positioner	3,6 Kg

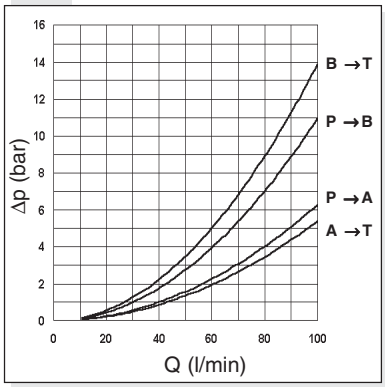
(*) Max contamination level must be respect to obtain the right function of the valve



ORDERING CODE

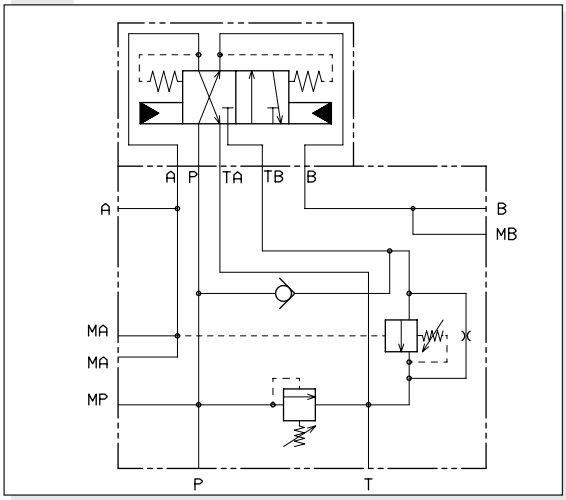
AD	Directional control
5	CETOP 5/NG10
I	Automatic reciprocating valve at null flow
P	Version with positioner to adjust the pressure relief valve of the system
******	**00** = No variant **V1** = Viton **2T** = Variant for regenerative system
1	Serial No.

PRESSURE DROPS

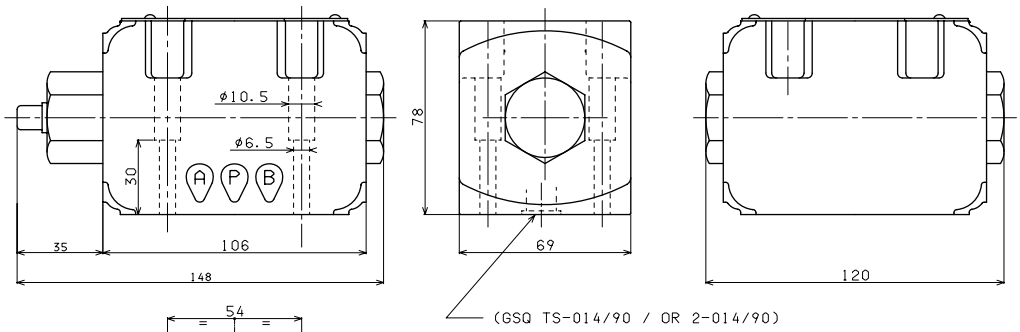


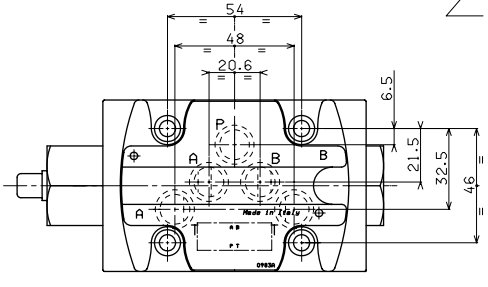
Tests carried out with mineral oil a temperature of 40°C with a viscosity of 46 mm²/s.

AD.5.I.P.2T.1 FOR REGENERATIVE SYSTEM



Version AD.5.I.P.2T.1 integrated in a regenerative circuit for compactors with roll on-off mobile system, solution useful for all applications where to connect microswitch of proximity is not possible. For any information about our regenerative manifold Aron please contact our technical department. For special subplate BS.5.RIA see Chapter X "Systems", next pages.

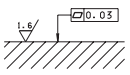


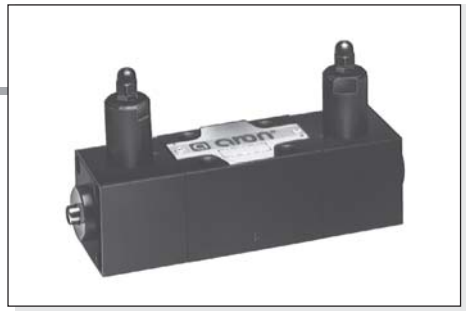


GSQ = square section seal

Fixing screws UNI 5931 M6x40
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications





AD.3.RI...

AD.3.RI... AUTOMATIC RECIPROCATING VALVES CETOP 3

This valve type is characterized by fully hydraulic operation, as it takes advantage of the system pressure rise to cause an automatic and continuous inversion of the utilization. The changeover takes place when the system pressure exceeds the inversion valves calibration pressure, and therefore also in not predetermined positions. At cylinder stroke end, the overall maximum pressure valve should be adjusted on a value 30% higher than the system operating pressure.

The inverter valves pressure calibration values should be 15% lower than that of the overall maximum pressure valve, and 15% higher than the maximum operating pressure.

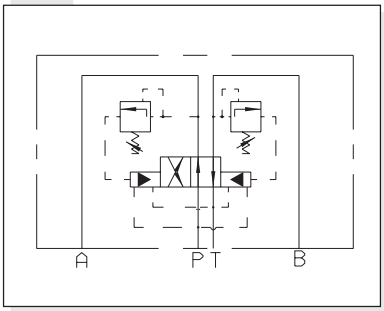
Note: to operate the push button emergency, a minimum pressure of 3 bar on the actuator is needed.

Max. operating pressure		320 bar
Max. pressure port T		160 bar
Min. recommended pressure		15 bar
Max. flow		25 l/min
Min. flow		2 l/min
Setting ranges:	Spring 1	15 ÷ 50 bar
	Spring 2	20 ÷ 140 bar
	Spring 3	50 ÷ 320 bar
Fluid viscosity		10 ÷ 60 mm²/s
Fluid temperature		-20°C ÷ 75°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight		2,3 Kg

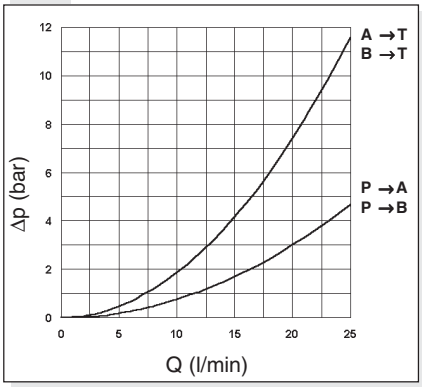
ORDERING CODE

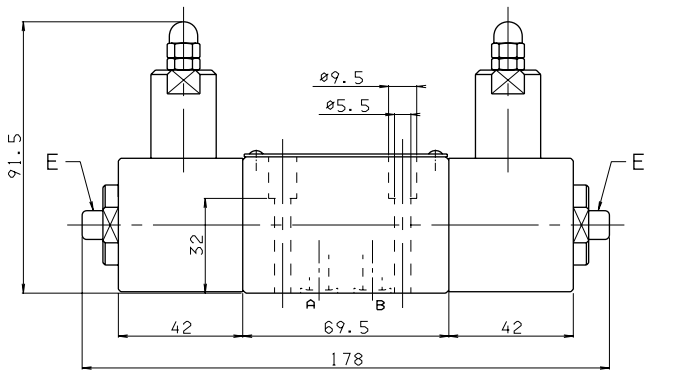
AD	Directional valve
3	CETOP 3/NG6
RI	Automatic reciprocating valve hydraulically operated automatic reciprocation
211	Scheme
Z	No voltage
*	Setting ranges: **1** = 15 ÷ 50 bar **2** = 20 ÷ 140 bar **3** = 50 ÷ 320 bar
**	**00** = No variant **V1** = Viton
3	Serial No.

HYDRAULIC SYMBOL

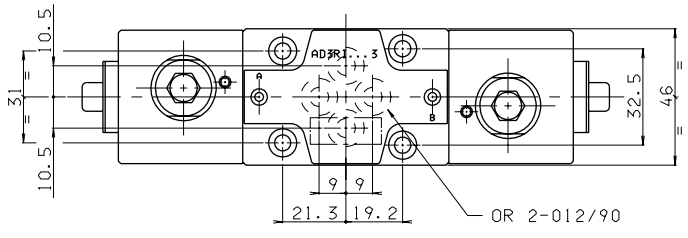


PRESSURE DROPS



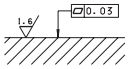


E = Manual override



Fixing screws UNI 5931 M5x40
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



AD.5.RI...

AD.5.RI... AUTOMATIC RECIPROCATING VALVES CETOP 5

This valve type is characterized by a fully hydraulic operation, as it takes advantage of the system pressure rise to cause an automatic and continuous inversion of the utilization. The changeover takes place when the system pressure exceeds the inversion valves calibration pressure, and therefore also in not predetermined position. At the cylinder stroke end, the overall maximum pressure valve should be adjusted on a value 30% higher than the system operating pressure.

The inverter valves pressure calibration values should be 15% lower than that of the overall maximum pressure valve, and 15% higher than the maximum operating pressure.

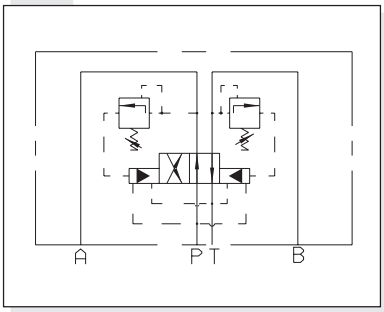
Note: to operate the push button emergency, a minimum pressure of 3 bar on the actuator is needed.

Max. operating pressure		320 bar
Max. pressure port T		160 bar
Min. recommended pressure		15 bar
Max. flow		70 l/min
Min. flow		6 l/min
Setting ranges:	Spring 1	15 ÷ 50 bar
	Spring 2	20 ÷ 140 bar
	Spring 3	50 ÷ 320 bar
Fluid viscosity		10 ÷ 60 mm²/s
Fluid temperature		-20°C ÷ 75°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight		5,4 Kg

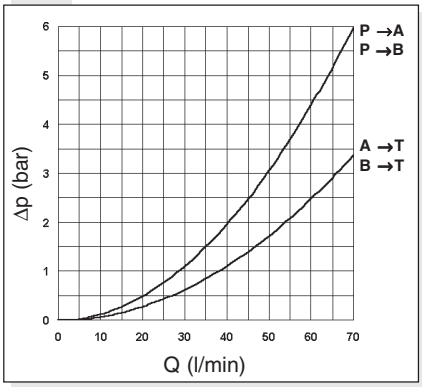
ORDERING CODE

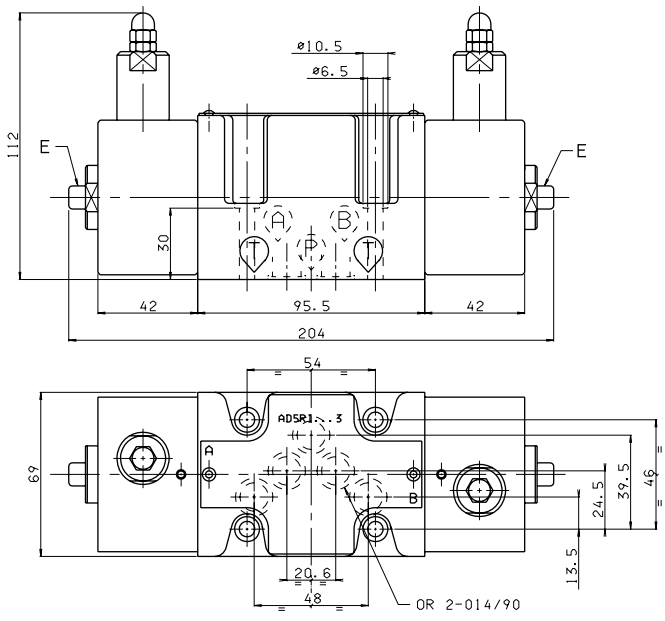
AD	Directional valve
5	CETOP 5/NG10
RI	Automatic reciprocating valve hydraulically operated automatic reciprocation
211	Scheme
Z	No voltage
*	Setting ranges: **1** = 15 ÷ 50 bar **2** = 20 ÷ 140 bar **3** = 50 ÷ 320 bar
**	**00** = No variant **V1** = Viton
3	Serial No.

HYDRAULIC SYMBOL



PRESSURE DROPS

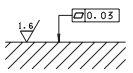




E = Manual override

Fixing screws UNI 5931 M6x40
with material specifications min. 8.8
Tightening torque 8 Nm / 0.8 Kgm

Support plane specifications

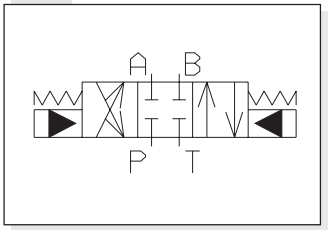


ADPH.5... Piloted valves Cetop 5/NG10 with Cetop 2/NG4 Pilot Valve

These ADPH 5 valves are used primarily for controlling the starting, stopping and direction of fluid flow. These kind of distributors are composed by a main stage crossed by the big flow from the pump (ADPH.5) and by a cetop 2 pilot directional solenoid valve (AD.2.E) available with different mounting type .

When a short response time is requested, a special version of solenoids with high dynamics is available with the code AD.2.E.**.*.*FF.2 (Please, contact our Technical Aron Service).

Hydraulic symbol



1

ADPH.5...	
Standard spools for ADPH.5	Ch. I page 46
Tech. specifications ADPH5	Ch. I page 47
CETOP 2/NG04	Ch. I page 2
AD.2.E...	Ch. I page 4
"A09" DC Coils	Ch. I page 4
Standard connectors	Ch. I page 19

Ordering code

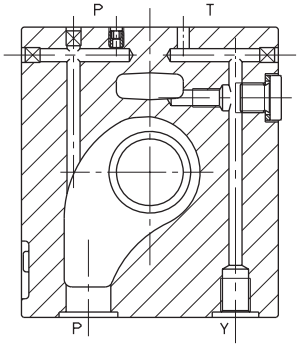
ADPH	Piloted valve **The pilot valves AD.2.E... must be ordered separately**
5	CETOP 5/NG10
**	Spool type (Table next page)
*	Mounting (Table next page) Standard orifice at port P: ∅ 1mm
*	Orifice type on Cetop 2 valves (Table 1) **0** = none **A/B/C/D/E/F/G** = orifice on line A **H/I/L/M/N/P/Q** = orifice on line B
*	Piloting and draining type (Tab.2) **I** = internal piloting internal draining **E** = internal piloting external draining **X** = external piloting internal draining (special body)
00	No variant
1	Serial No.

Tab.1 - Orifice on line A/B

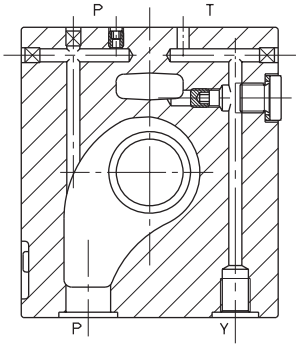
On line A	On line B	ø(mm)
0	**0**	None
A	**H**	0,5
B	**I**	0,6
C	**L**	0,7
D	**M**	0,8
E	**N**	0,9
F	**P**	1
G	**Q**	1,2

Tab.2 - Plugs disposal

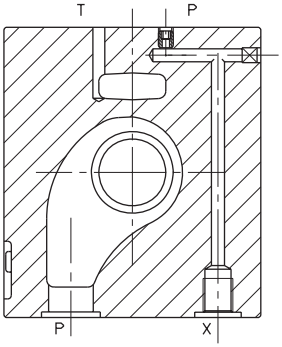
Internal piloting
Internal draining (**I** code)



Internal piloting
External draining (**E** code)



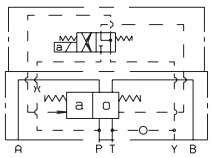
External piloting
Internal draining (**X** code)

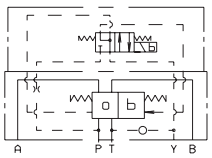


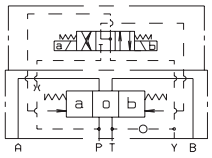
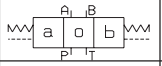
1

HYDRAULIC SYMBOLS, SPOOLS AND MOUNTING

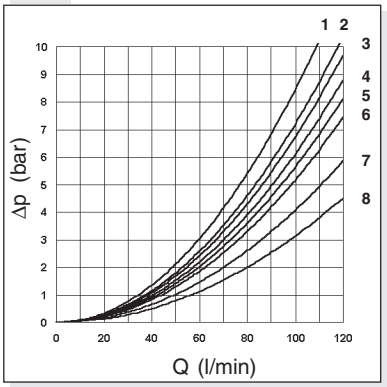
(* Spools with price increasing)

	"A" MOUNTING		
Pilot Piloted			
Scheme			
Spool type		Covering	Transient position
01		+	
02		-	
03		-	
04*		-	
06		+	
15		-	
16		+	

	"B" MOUNTING		
Pilot Piloted			
Scheme			
Spool type		Covering	Transient position
01		+	
02		-	
03		-	
04*		-	
06		+	
15		-	
16		+	

	"C" MOUNTING		
Pilot Piloted			
Scheme			
Spool type		Covering	Transient position
01		+	
02		-	
03		-	
04*		-	
06		+	

PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The used fluid is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For flow rates higher than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where Δp will be the value for the losses for a specific flow rate Q which can be obtained from the diagram, Δp1 will be the value of the losses for the flow rate Q1 that is used.

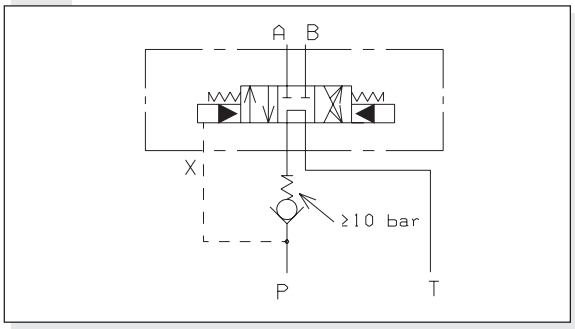
Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	4	4	7	7	
02	6	6	8	8	7
03	3	3	8	8	
04	4	4	2	2	3
06	4	4	7	8	
15	2	2	5	5	
16	1	1	2	2	
	Curve No.				

PILOT SOLENOID CONTROL VALVE SPECIFICATIONS

Max. operating pressure: ports P/A/B	250 bar
Max. operating pressure: port T (dynamic)	70 bar
Max. piloting pressure	250 bar
Min. piloting pressure	10 bar
Max. flow	120 l/min
Switching times (*see note below)	Energizing: 20 ms De-energizing: 50 ms
Piloting oil volume for engagement	1 cm^3
Hydraulic fluid	mineral oil DIN 51524
Fluid viscosity	10 ÷ 500 mm^2/s
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Mounting	plate
Weight ADPH5 without pilot valve	3,4 Kg
Weight ADPH5 with pilot valve with one solenoid	4,3 Kg
Weight ADPH5 with pilot valve with two solenoids	4,5 Kg

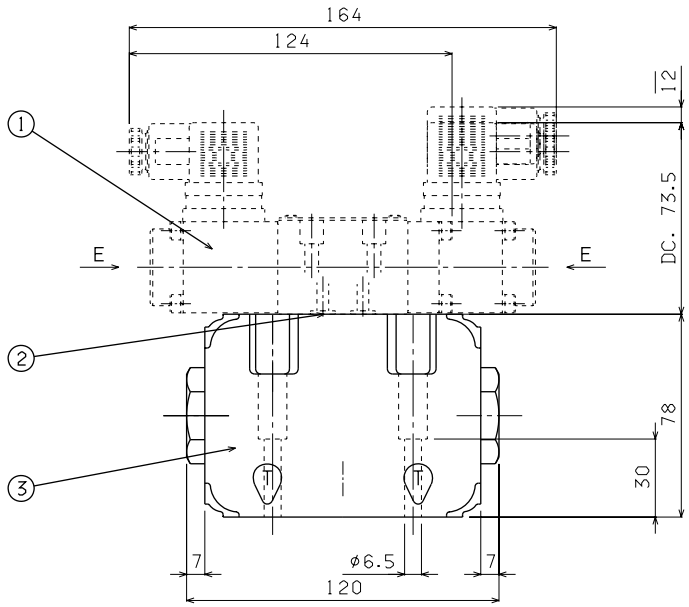
(*) All the tests have been carried out with AD.2.E pilot valve with variant FF, mounting type C, spool 03, flow 100 l/min,pressure 160 bar, back pressure on the T line of 2 bar and oil temperature 40°C.

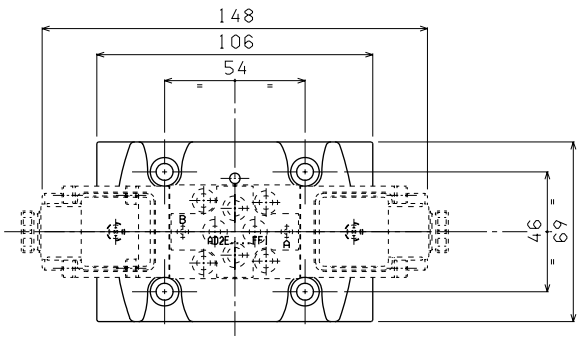
EXTERNAL BACK PRESSURE ON LINE P (FOR SPOOL IN THE CENTRE POSITION)



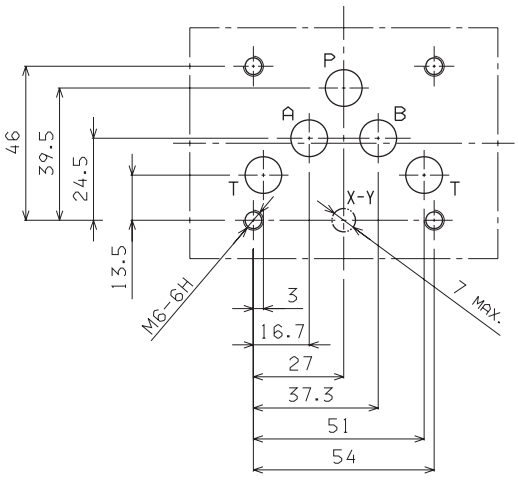
When the main spool connect P to T in the centre position, the minimum pressure of 10 bar is needed to move the main spool (see the “Specifications”); for this reason a check valve on the P line (see the drawing above) is necessary.

OVERALL DIMENSIONS AND MOUNTING SURFACE





Mounting surface



1 Pilot solenoid valve
Cetop 2/NG4 type **AD.2.E...FF variant**

2 Calibrated springs

3 Piloted valve **ADPH.5**

Fixing screws UNI 5931 M6x40
with material specifications 12.9
Tightening torque 8 ÷ 10 N / 0,8 ÷ 1 Kgm

ADH.5... 4/3 AND 4/2
PILOTED VALVES CETOP 5/NG10

Type ADH.5 distributors are intended for interrupting, inserting and diverting a hydraulic system flow. Normally these distributors are composed of a main stage, crossed by circuit main flow, and of a pilot stage available in several versions.
Various types of controls are available, used either individually or in combination for, among other functions, stroke limitation and main spool movement speed control, in order to optimize the hydraulic system operation where this type of valve is employed.

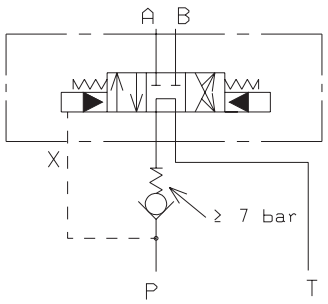
In those case where normally to drain spools are used, it is necessary to remember that the minimum changeover pressure due to the opposing springs is equal to approximately 7 bar (see the operating features table on page I•45) and consequently necessary to insert a check valve in the P way (as shown above).

- Mounting surface in accordance with UNI ISO 4401 - 05 - 05 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-05).
- Pilot operated spool, solenoid controller.
- Stroke control of main spool.
- Presetting for pressure reducing valve mounting.
- Presetting for single-acting throttle valve mounting.

ORDERING CODE

ADH	Piloted valve (Pilot valve and any mounting valves should be ordered separately)
5	CETOP 5/NG10
*	Mounting type (Table next page)
**	Spool type (Table next page)
*	Piloting and draining **I** = X internal / Y internal **IE** = X internal / Y external **EI** = X external / Y internal **E** = X external / Y external (see diagram at side)
**	**00** = No variant **LC** = Main spool stroke limiter
1	Serial No.

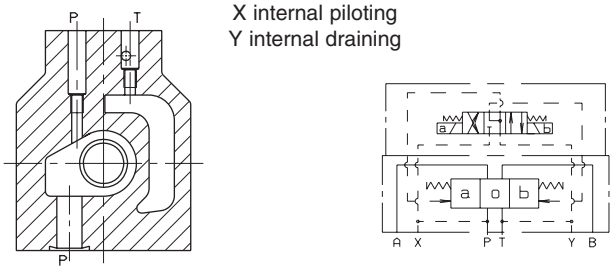
EXTERNAL CHECK ON P



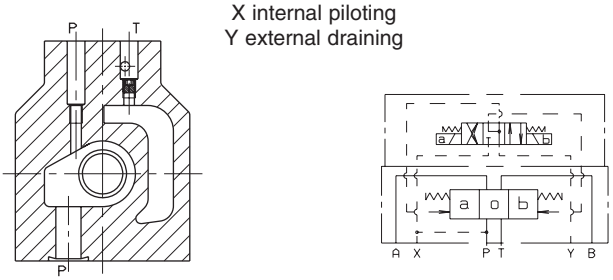
PLUGS ARRANGEMENT FOR THE PILOT AND DRAIN LINES

Plugs type used: M5x6 both for pilot and drain

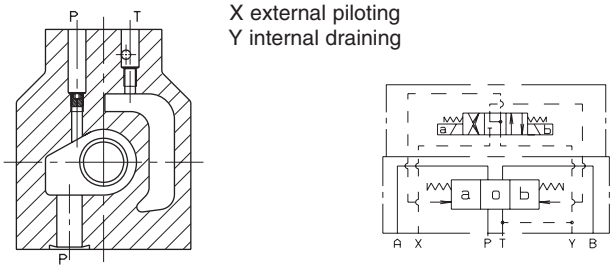
ADH.5...I
X internal piloting
Y internal draining



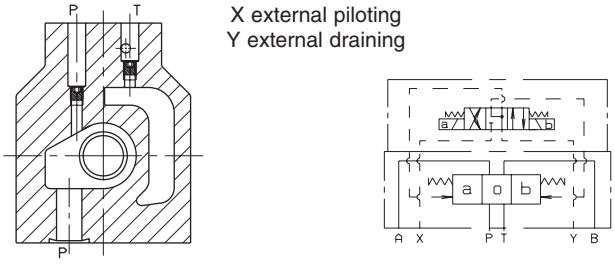
ADH.5...IE
X internal piloting
Y external draining



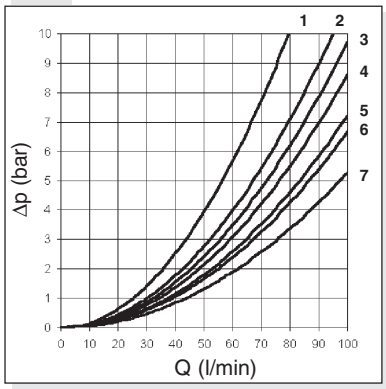
ADH.5...EI
X external piloting
Y internal draining



ADH.5...E
X external piloting
Y external draining



PRESSURE DROPS



The diagram an the side shows the pressure drops in relation to spools adopted for normal usage (see table).

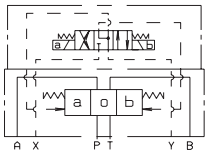
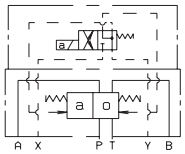
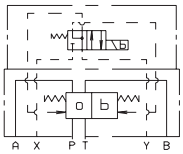
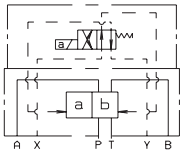
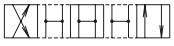
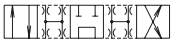
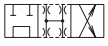
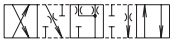
Tests carried out at a constant temperature of 40°C.

The fluid used was a mineral based oil with a viscosity of 46 mm²/s at 40°C.

Spool type	Connections				
	P →A	P →B	A →T	B →T	P →T
01	3	3	5	5	
02	3	3	6	6	3
03	3	3	6	6	
04	2	2	5	5	1
05	3	3	5	5	
06-66	3	3	6	6	
07		1	6		
10	3	3	5	5	
11	4		5		
22		4	5		
14-28	3	3	7	7	2
15	3	3	4	5	
16	3	3	4	5	
17	3	3			
	Curve No.				

SPOOLS AND MOUNTING TYPE

(* Spools with price increasing)

	C mounting	A mounting	B mounting	Mounting P
Pilot Piloted	AD.3.E.03.C... ADH.5.C...	AD.3.E.03.E...	AD.3.E.03.F... ADH.5.B...	AD3E16E/AD3E16F ADH.5.P...
Scheme				
Spool type				
01				
02				
03				
04*				
05				
66				
06				
07*				
10*				
11*				
22*				
14*				
28*				
15				
16				
17				

1

PILOT SOLENOID CONTROL VALVE SPECIFICATIONS

FOR DIFFERENT CONTROLS, PLEASE CONTACT OUR TECHNICAL ARON SERVICE

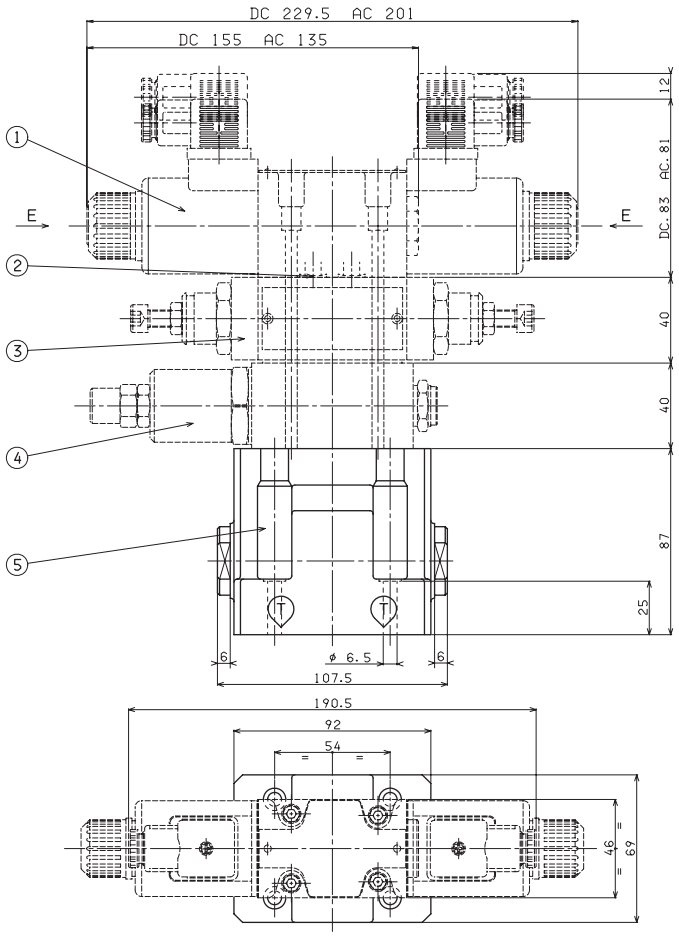
Max. operating pressure ports P/A/B	320 bar
Max. operating pressure port T (int. drainage)	160 bar
Max. pressure on T (ext. drainage)	250 bar
Max. piloting pressure	250 bar
Min. piloting pressure	7 bar
Max. flow	100 l/min
Piloting oil volume engagement 3 position valves	0,8 cm^3
Piloting oil volume engagement 2 position valves	1,6 cm^3
Hydraulic fluid	mineral oil DIN 51524
Fluid viscosity	10 ÷ 500 mm^2/s
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight ADH5 without pilot valve	2,7 Kg
Weight ADH5 with pilot valve with 1 AC solenoid	4 Kg
Weight ADH5 with pilot valve with 1 DC solenoid	4,2 Kg
Weight ADH5 with pilot valve with 2 AC solenoids	4,3 Kg
Weight ADH5 with pilot valve with 2 DC solenoids	4,7 Kg

SWITCHING TIMES PILOTED VALVE

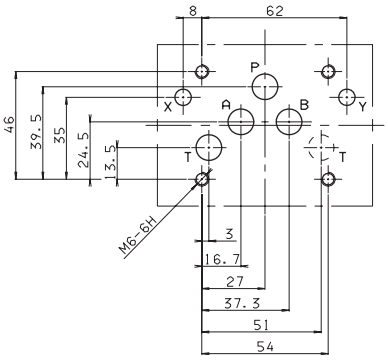
OPERATING PRESSURE (bar)	CURRENT	ENERGIZING centre-extern (ms)	DE-ENERGIZING extern-centre (ms)
50 100 200	ALTERNATING	30 25 20	50
50 100 200	DIRECT	40 35 30	60

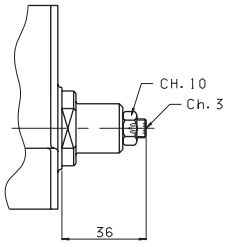
3 position valve. The values are indicative and depend on the hydraulic circuit, the fluid used and the variations in pressure, flow rate and temperature.

OVERALL DIMENSIONS



CETOP 5 MOUNTING SURFACE





SPOOL STROKE ADJUSTMENT

1 Piloted solenoid valve type **AD3E... CETOP 3/NG6**
2 Calibrated diaphragms for **AD3E...**
3 Flow regulation valve type **AM3QF..C**
4 Pressure reduction valve type **AM3RD..C**
5 Main valve type **ADH5..E**

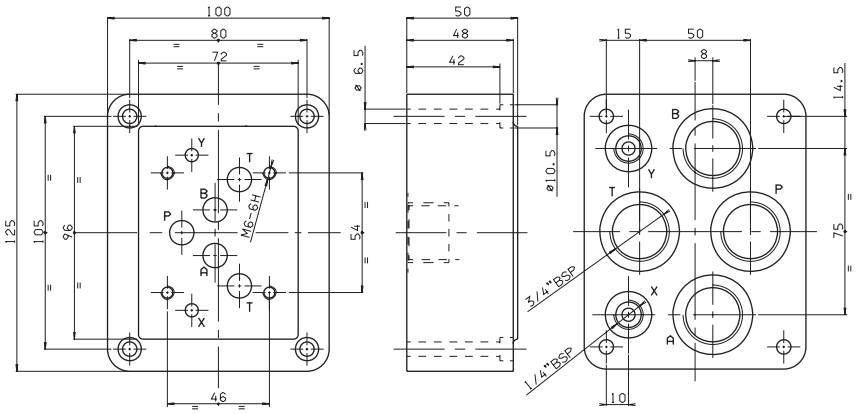
Fixing screws UNI 5931 M6x35
with material specifications 12.9
Tightening torque 8 N / 0,8 Kgm

BSH.5.13 WITH P, T AND A, B REAR 3/4" BSP, X AND Y CLEARANCE HOLES

BSH	Single plate for piloted valve
5	CETOP 5/NG10
13	3/4" BSP rear connectors
00	No variant
1	Serial No.

Weight: 3,8 Kg

Fixing screws M6x50 UNI 5931

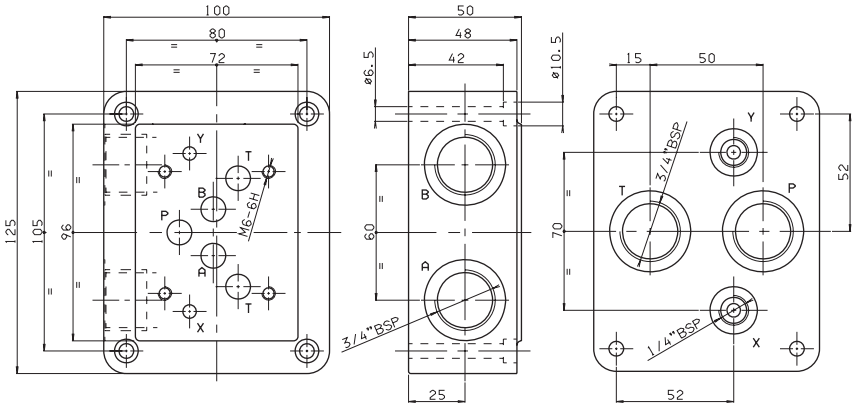


BSH.5.17 WITH P AND T REAR AND A, B SIDE 3/4" BSP, X AND Y CLEARANCE HOLES

BSH	Single plate for piloted valve
5	CETOP 5/NG10
17	3/4" BSP rear and side connectors
00	No variant
1	Serial No.

Weight: 3,9 Kg

Fixing screws M6x50 UNI 5931

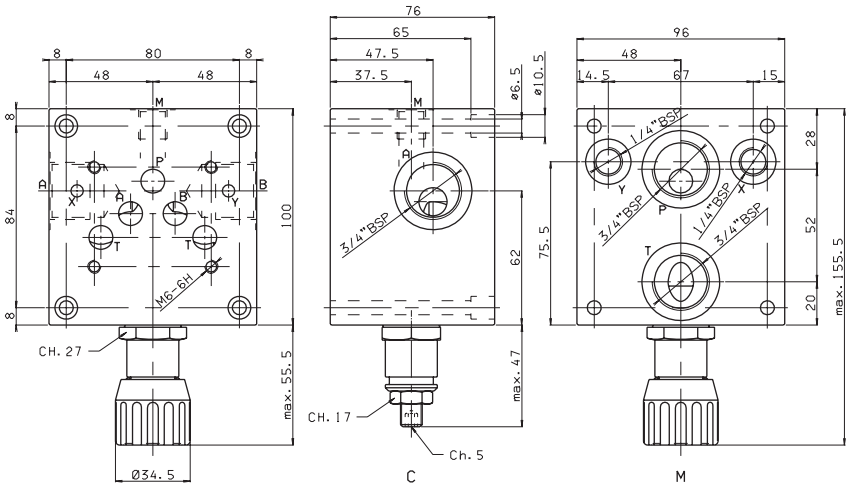


BSH.5.31 WITH P AND T REAR, A AND B SIDE 3/4" BSP, X AND Y CLEARANCE HOLES WITH MAXIMUM PRESSURE VALVE

BSH	Single plate for piloted valve
5	CETOP 5/NG10
31	3/4" BSP rear and side connectors
*	**M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = Max 50 bar **2** = Max 140 bar **3** = Max 320 bar
* *	**00** = No variant **V1** = Viton
2	Serial No.

Weight: 5,5 Kg

Fixing screws M6x75 UNI 5931



• For the minimum permissible setting pressure depending on the spring, see minimum setting curve pressure CMP30

ADH.7... 4/3 AND 4/2
PILOTED VALVES CETOP 7/NG16

Type ADH.7 distributors are intended for interrupting, inserting and diverting a hydraulic system flow. Normally these distributors are composed of a main stage, crossed by the circuit main flow, and of a pilot stage available in several versions.

Various types of controls are available, used either individually or in combination for, among other functions, stroke limitation and main spool movement speed control, in order to optimize the hydraulic system operation where this type of valve is employed.

In those cases where normally to drain spools are used, it is necessary to remember that the minimum changeover pressure due to the opposing springs is equal to approximately 5 bar (see the operating features table next pages) and it is consequently necessary to specify when ordering the check valve incorporated in the P line, if required (as shown below).

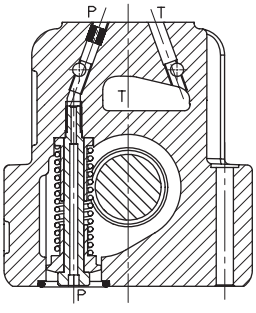
- Mounting surface in accordance with UNI ISO 4401 - 07 - 06 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-07).
- Pilot operated spool, solenoid controller.
- Stroke control of main spool.
- Presetting for pressure reducing valve mounting.
- Presetting for single-acting throttle valve mounting.

ORDERING CODE

ADH	Piloted valve - **Pilot valves and any modulating valves should be ordered separately**
7	CETOP 7/NG16
*	Mounting type (see next page)
**	Spool type (see next page)
*	Piloting and draining **I** = X internal / Y internal **IE** = X internal / Y external **EI** = X external / Y internal **E** = X external / Y external (see Tab.1 at side)
R	Check valve incorporated at port P (Tab. 2) Only for **I** and **IE** versions (omit if not required)
**	**00** = No variant **LC** = Main spool stroke limiter
2	Serial No.

TAB. 2 - INTERNAL CHECK ON P

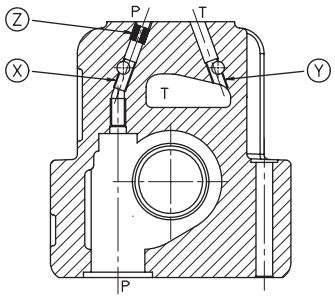
ADH7*..*.R.**.2 VERSION**



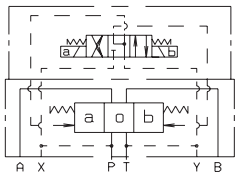
• For the spools 02-04-14-28 the piloting is normally external; the internal piloting is possible only with the internal check valve (R).

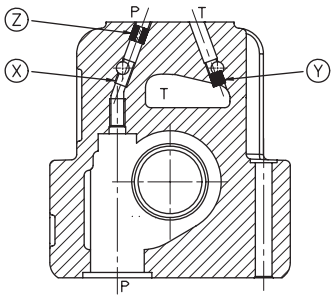
TAB.1 - PLUGS ARRANGEMENT FOR THE PILOT AND DRAIN LINES

Plugs type used: M5x5 both for pilot and drain.
Note: standard M6x6 orifice Ø1,5 insert in the P port (Z)

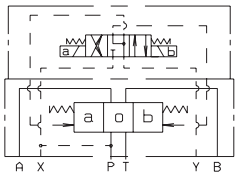


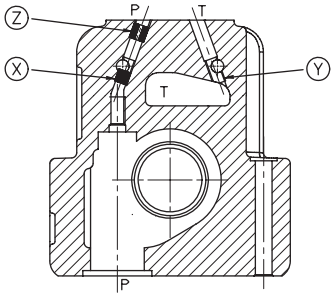
ADH.7...I
X internal piloting
Y internal draining



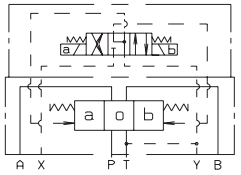


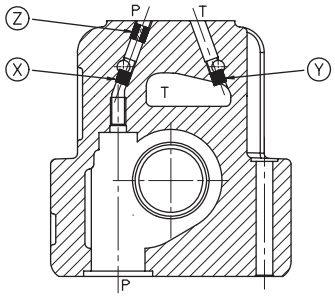
ADH.7...IE
X internal piloting
Y external draining



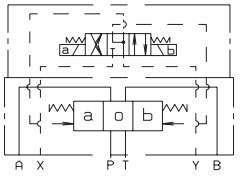


ADH.7...EI
X external piloting
Y internal draining

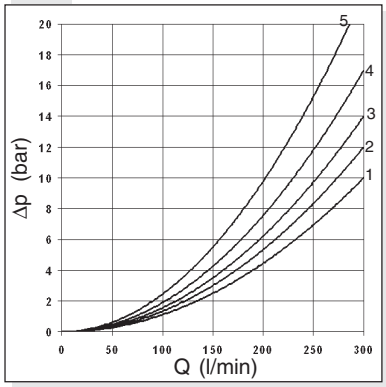




ADH.7...E
X external piloting
Y external draining



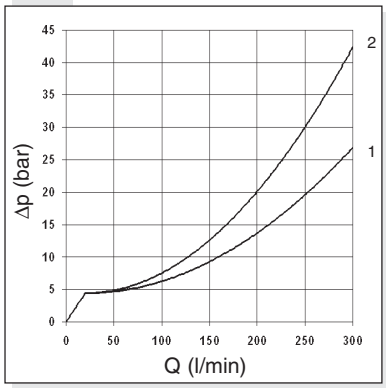
PRESSURE DROPS



The two diagrams show the "Pressure drops" in relation to spools adopted for normal usage (see table).
The fluid used was a mineral based oil with a viscosity of 46 mm²/s at 40° C.

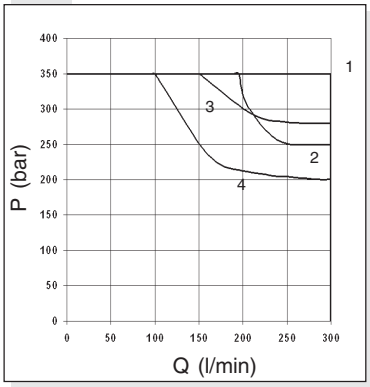
Spool type		Connections				
		P →A	P →B	A →T	B →T	P →T
01	ENERGIZING	2	1	3	3	
	DE-ENERGIZ.					
02	ENERGIZING	1	1	3	3	
	DE-ENERGIZ.					2
03	ENERGIZING	2	1	3	3	
	DE-ENERGIZ.					
04	ENERGIZING	2	2	4	4	
	DE-ENERGIZ.					5
05	ENERGIZING	1	1	2	2	
	DE-ENERGIZ.	2	2			
66	ENERGIZING	1	1	2	3	
	DE-ENERGIZ.				4	
10	ENERGIZING	2	1	3	3	
	DE-ENERGIZ.					
14	ENERGIZING	1	1	3	3	
	DE-ENERGIZ.					4
28	ENERGIZING	1	1	3	3	
	DE-ENERGIZ.					4
23	ENERGIZING	2	1	3	3	
	DE-ENERGIZ.					
	Curve No.					

PRESSURE DROPS FOR INTERNAL CHECK ON P VERSION



Spool type	Connections		
	P →A	P →B	P →T
02	1	1	1
04	1	1	2
	Curve No.		

LIMIT OF USE

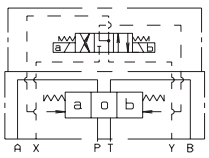
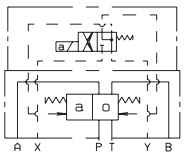
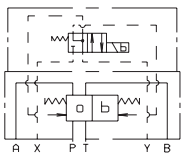
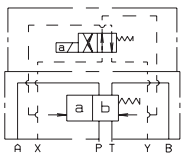
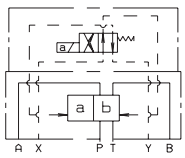
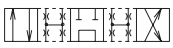
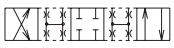


Spool type	No. Curve
01	1
02	2
03	1
04	3
05	1
66	1
10	1
14	4
28	4
23	1

The limit of use test has been carried out with external draining and orifice Ø1,5 insert in the P port (Z). The fluid used was a mineral based oil with a viscosity of 46 mm²/s at 40° C.

(•) For the "E mounting" the locating spring works only with the steady system (* Spools with price increasing)

SPOOLS AND MOUNTING TYPE

	C mounting	A mounting	B mounting	E mounting (•)	P mounting
Pilot Piloted	**AD.3.E.03.C... ADH.7.C...**	**AD.3.E.03.E... ADH.7.A...**	**AD.3.E.03.F... ADH.7.B...**	**AD.3.E.16.E... ADH.7.E...**	**AD3E16E/AD3E16F ADH.7.P...**
Scheme					
Spool type					
01					
02					
03					
04*					
05					
66					
10*					
14*					
28*					
23*					

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PILOT SOLENOID CONTROL VALVE SPECIFICATIONS

FOR DIFFERENT CONTROLS, PLEASE CONTACT OUR TECHNICAL ARON SERVICE

Max. operating pressure ports P/A/B	350 bar
Max. operating pressure port T (int. drainage)	160 bar
Max. operating pressure port T (ext. drainage)	250 bar
Max. piloting pressure	210 bar
Min. piloting pressure	12 bar
Max flow	300 l/min.
Piloting oil volume for engagement 3 position valves	4 cm^3
Piloting oil volume for engagement 2 position valves	8 cm^3
Hydraulic fluid	mineral oil DIN 51524
Fluid viscosity	2.8 ÷ 380 mm^2/s
Fluid temperature	-20°C ÷ 70°C
Ambient temperature	-20°C ÷ 50°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight ADH7 without pilot valve	7 Kg
Weight ADH7 with pilot valve with 1 AC solenoid	8,2 Kg
Weight ADH7 with pilot valve with 1 DC solenoid	8,4 Kg
Weight ADH7 with pilot valve with 2 AC solenoids	8,5 Kg
Weight ADH7 with pilot valve with 2 DC solenoids	9 Kg

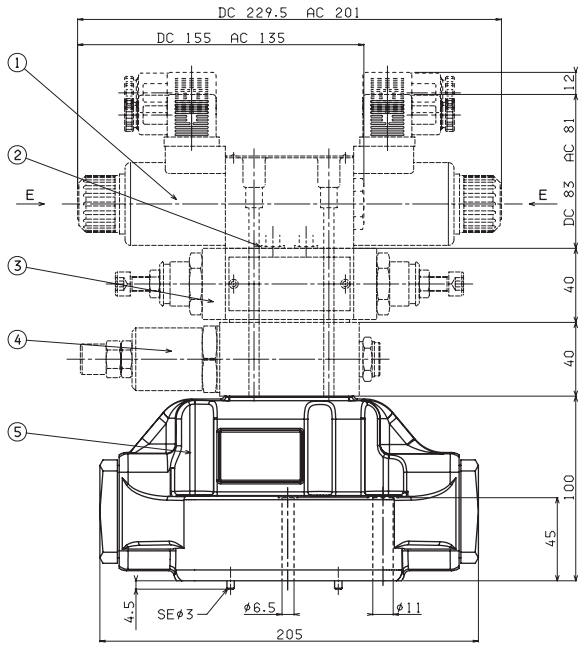
Note: the solenoid valve type **ADC.3.E...** (with A09 coil) and **AD3.E...** (with D15 or K12 coils) could be used both as pilote valve, without any changement of technical features.

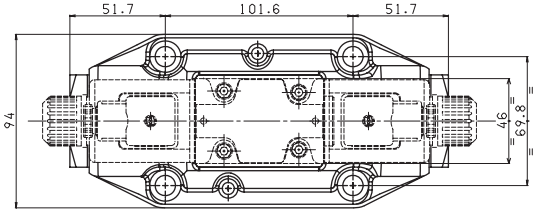
Switching time

Such values refer to a tests carried out with Aron solenoid valve type AD3E03 with P = 100 bar pressure and Q = 100 l/min flow. Orifice ø1.5 mm, insert on piloting port, using a mineral oil at 40°C. with 46 mm^2/s viscosity.

TEMPI DI RISPOSTA VALVOLA PILOTATA

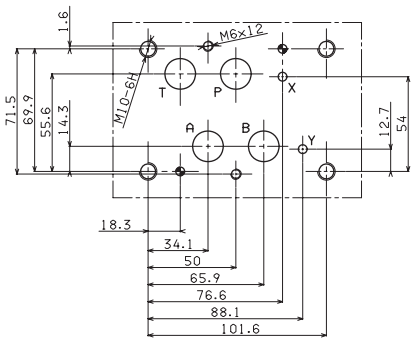
Solenoids	ENERGIZING ±10% (ms)			DE-ENERGIZING ±10%(ms)	
No. Spool	01 - 03			01 - 03	
Scheme	2 positions	3 positions		2 positions	3 positions
AC	50	20		25	30
DC	70	35		40	50
No. Spool	02	04	02 - 04	02 - 04	
Scheme	2 posit.	2 posit.	3 posit.	2 positions	3 positions
AC	35	60	30	25	25
DC	55	80	40	40	50





1 Piloted solenoid valve type **AD3E...** or **ADC.3.E... CETOP 3/NG6**
2 Calibrated diaphragms **AD3E...**
3 Flow regulation valve type **AM3QF..C**
4 Pressure reduction valve type **AM3RD..C**
5 Main valve type **ADH7..E**

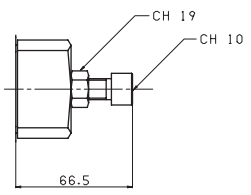
CETOP 7 MOUNTING SURFACE



• Piloted valve fixing:
n° 4 screws T.C.E.I. M10x60 - Tightening torque 40 Nm
n° 2 screws T.C.E.I. M6x55 - Tightening torque 8 Nm
Fixing screws UNI 5931 with material specifications 12.9

• Seals:
n° 4 OR 2-118 PARKER (type 130)
n° 2 OR 2-013 PARKER (type 2043)

SPOOL STROKE ADJUSTMENT

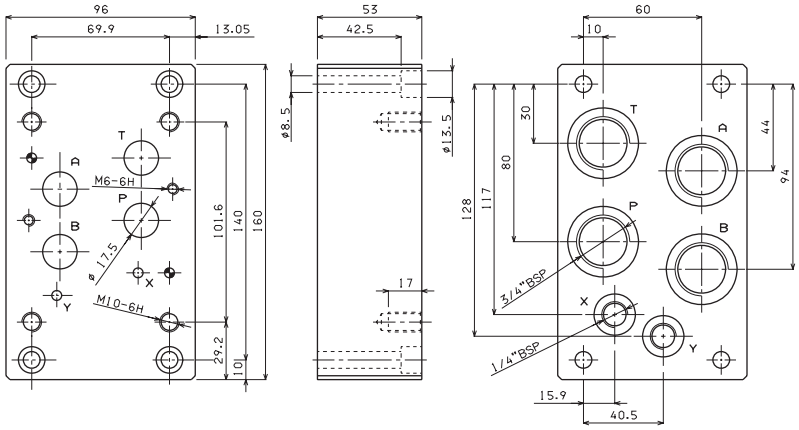


BSH.7.12 WITH P, T, AND A, B REAR 3/4" BSP

BSH	Single plate for piloted valve
7	CETOP 7/NG16
12	3/4" BSP rear connectors
00	No variant
1	Serial No.

Weight: 5,5 Kg

Fixing screws M8x55 UNI 5931

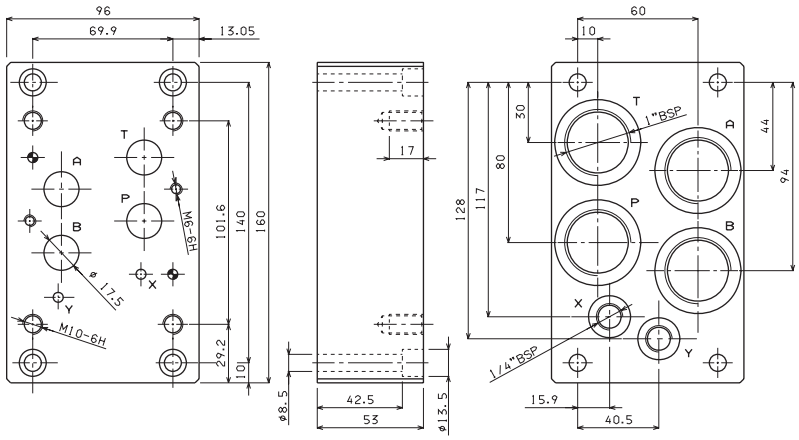


BSH.7.13 WITH P, T AND A,B REAR 1" BSP

BSH	Single plate for piloted valve
7	CETOP 7/NG16
13	1" BSP rear connectors
00	No variant
1	Serial No.

Weight: 4,7 Kg

Fixing screws M8x55 UNI 5931

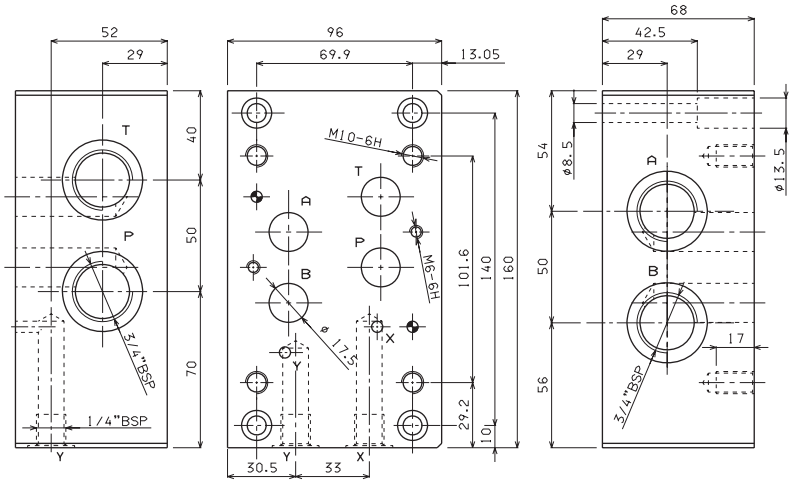


BSH.7.14 WITH P, T AND A, B SIDE 3/4" BSP

BSH	Single plate for piloted valve
7	CETOP 7/NG16
14	3/4" BSP side connectors
00	No variant
1	Serial No.

Weight: 6,3 Kg

Fixing screws M8x55 UNI 5931



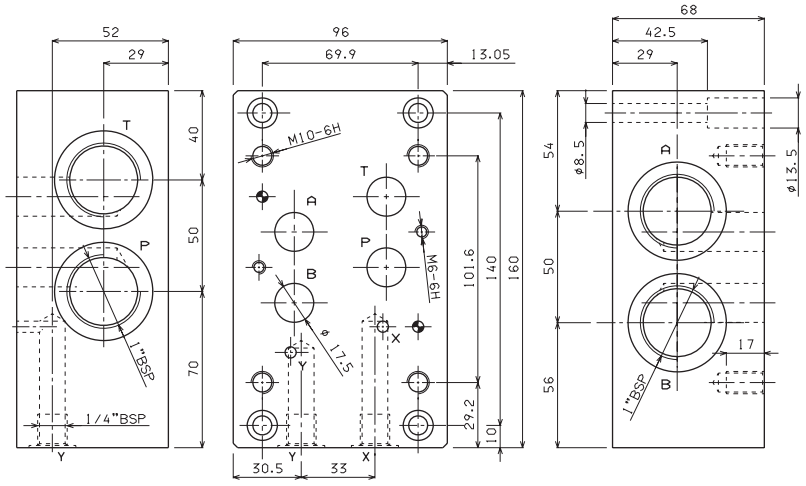
1

BSH.7.15 WITH P, T AND A, B SIDE 1" BSP

BSH	Single plate for piloted valve
7	CETOP 7/NG16
15	1" BSP side connectors
00	No variant
1	Serial No.

Weight: 6,3 Kg

Fixing screws M8x55 UNI 5931

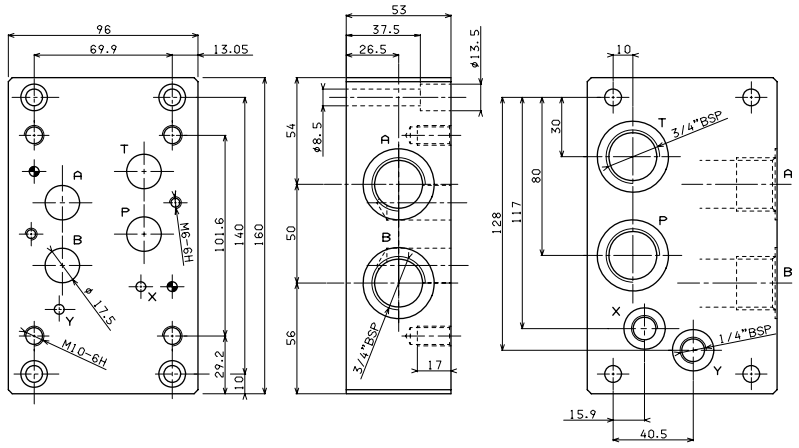


BSH.7.16 WITH P AND T REAR, A AND B SIDE 3/4" BSP, X AND Y REAR

BSH	Single plate for piloted valve
7	CETOP 7/NG16
16	3/4" BSP rear and side connectors
00	No variant
1	Serial No.

Weight: 5,1 Kg

Fixing screws M8x50 UNI 5931

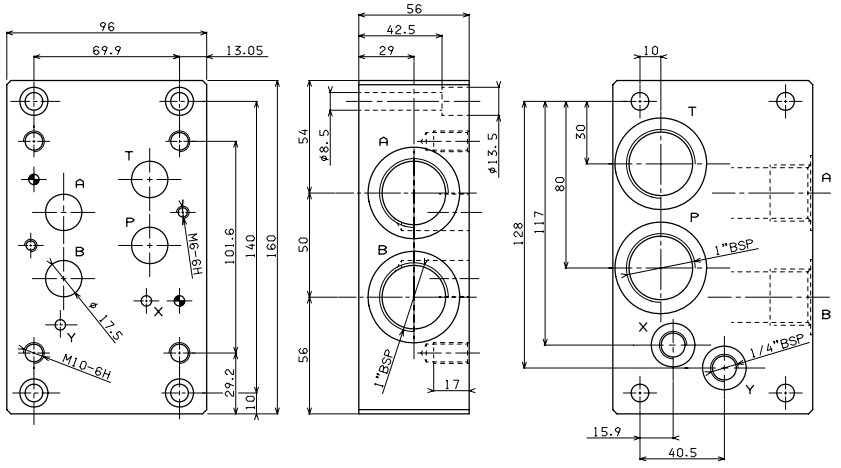


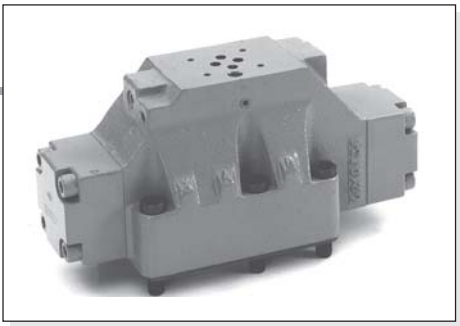
BSH.7.17 WITH P AND T REAR, A AND B SIDE 1" BSP, X AND Y REAR

BSH	Single plate for piloted valve
7	CETOP 7/NG16
17	1" BSP rear and side connectors
00	No variant
1	Serial No.

Weight: 5,3 Kg

Fixing screws M8x55 UNI 5931





ADH.8...4/3 AND 4/2
PILOTED VALVES CETOP 8/NG25

Type ADH.8 distributors are intended for interrupting, inserting and diverting a hydraulics system flow.
Normally these distributors are composed of a main stage, crossed by circuit main flow, and of a pilot stage available in several versions.
Various types of controls are available, used either individually or in combination for, among other functions, stroke limitation and main spool movement speed control, in order to optimize the hydraulic system operation where this type of valve is employed.
In those cases where normally to drain spools are used, it is necessary to remember that the minimum changeover pressure due to the opposing springs is equal to approximately 5 bar (see the operating features table next pages) and it is consequently necessary to specify when ordering the check valve incorporated in the P line, if required (as shown below).

- Mounting surface in accordance with UNI ISO 4401 - 08 - 07 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-08).
- Pilot operated spool, solenoid controller.
- Stroke control of main spool.
- Presetting for pressure reducing valve mounting.
- Presetting for single-acting throttle valve mounting.

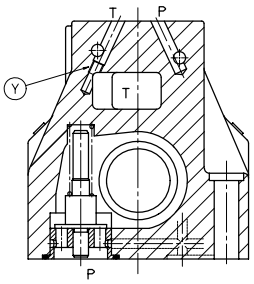
ADH.8...	
STANDARD SPOOLS FOR ADH.8	CH. I PAGE 58
TECH. SPECIFICATIONS ADH.8...	CH. I PAGE 59
SUBPLATES BSH.7...	CH. I PAGE 60
CETOP 3/NG06	CH. I PAGE 8
STANDARD SPOOLS FOR AD.3.E	CH. I PAGE 10
AD.3.E...	CH. I PAGE 11
"D15" DC COILS	CH. I PAGE 18
"K12" AC SOLENOIDS	CH. I PAGE 18
STANDARD CONNECTORS	CH. I PAGE 19

ORDERING CODE

ADH	Piloted valve **(Pilot valves and any modulating valves should be ordered separately)**
8	CETOP 8/NG25
*	Mounting type (see next page)
**	Spool type (see next page)
*	Piloting and draining **I** = X internal / Y internal **IE** = X internal / Y external **EI** = X external / Y internal **E** = X external / Y external (see Tab.1 at side)
R	Check valve incorporated at port P - setting 5 bar (Tab. 2 below) Only for **I, IE** versions (Omit if not required)
**	**00** = No variant **LC** = Main spool stroke limiter **TA** = High pressure (•) (Up to 420bar on P/A/B ports)
1	Serial No.

(•) For heavy applications, eg. concrete pumps

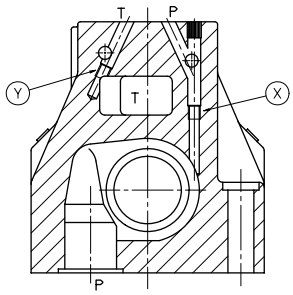
TAB. 2 - INTERNAL CHECK ON P



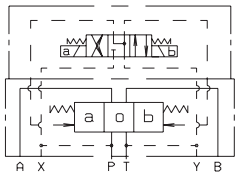
• For the spools 02-04-14-28 the piloting is normally external; the internal piloting is possible with the internal check valve (R).

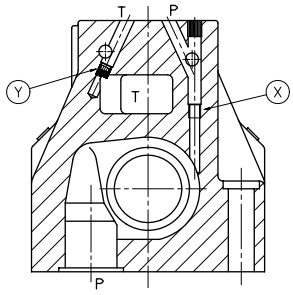
TAB.1 - PLUGS ARRANGEMENT FOR THE PILOT AND DRAIN LINES

Plugs type used: M6x6 both for pilot and drain

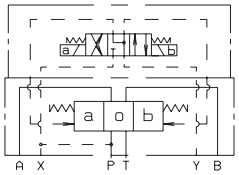


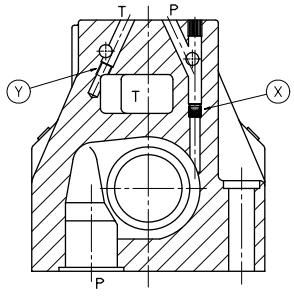
ADH.8...I
X internal piloting
Y internal draining



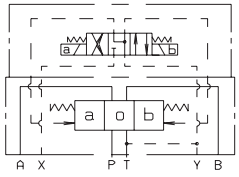


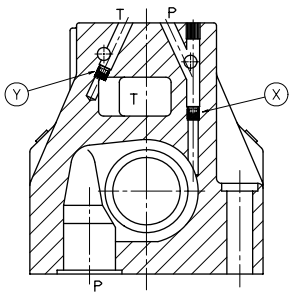
ADH.8...IE
X internal piloting
Y external draining



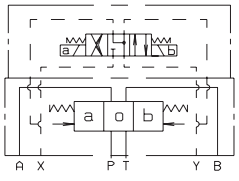


ADH.8...EI
X external piloting
Y internal draining



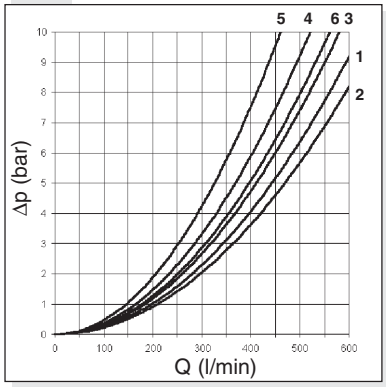


ADH.8...E
X external piloting
Y external draining



1

PRESSURE DROPS



The diagram shows the pressure drops in relation to spools adopted for normal usage (see table).
The fluid used was a mineral based oil with a viscosity of 35 mm²/s at 50° C.

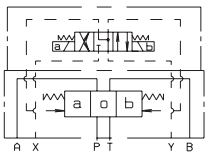
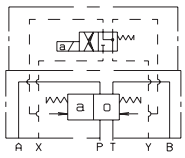
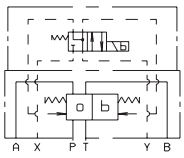
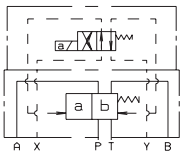
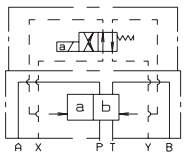
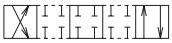
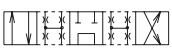
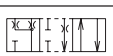
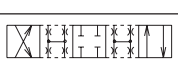
Spool type	Connections					
		P →A	P →B	A →T	B →T	P →T
01	ENERGIZING	1	1	2	3	
02	DE-ENERGIZ. ENERGIZING	2	2	1	2	6(1)
03	DE-ENERGIZ. ENERGIZING	1	1	4(2) 1	4(3) 2	
04	DE-ENERGIZ. ENERGIZING	6	6	3	4	5
05	DE-ENERGIZ. ENERGIZING	4(2) 2	4(3) 2	2	3	
66	DE-ENERGIZ. ENERGIZING	1	1	2	4 2	
10	ENERGIZING	1	1	2	3	
14	DE-ENERGIZ. ENERGIZING	6	6	3	4	5(3)
28	DE-ENERGIZ. ENERGIZING	6	6	4	3	5(2)
23	DE-ENERGIZ. ENERGIZING	1	4 2	2	3	
	Curve No.					

Notes: (1) A/B stopped - (2) B stopped - (3) A stopped

SPOOLS AND MOUNTING TYPE

(* Spools with price increasing)

(•) For the E mounting the locating spring works only with the steady system

	C mounting	A mounting	B mounting	E mounting	P mounting
Pilot Piloted	**AD.3.E.03.C... ADH.8.C...**	**AD.3.E.03.E... ADH.8.A...**	**AD.3.E.03.F... ADH.8.B...**	**AD.3.E.16.E... ADH.8.E...**	**AD3E16E/AD3E16F ADH.8.P...**
Scheme					
Spool type					
01					
02					
03					
04*					
05					
66					
10*					
14*					
28*					
23*					

PILOT SOLENOID CONTROL VALVE SPECIFICATIONS

FOR DIFFERENT CONTROLS, PLEASE CONTACT OUR TECHNICAL ARON SERVICE

Max. operating pressure ports P/A/B	320 bar
Max. operating pressure port T (int. drainage)	160 bar
Max. operating pressure port T (ext. drainage)	250 bar
Max. piloting pressure	210 bar
Min. piloting pressure	5 bar
Max. flow with 04-14-28 spools	500 l/min a 210 bar 450 l/min a 320 bar
Max. flow with all other spools	600 l/min a 210 bar 500 l/min a 320 bar
Piloting oil volume for engagement 3 position valves	11.1 cm^3
Piloting oil volume for engagement 2 position valves	22.12 cm^3
Hydraulic fluid	mineral oil DIN 51524
Fluid viscosity	2.8 ÷ 380 mm^2/s
Fluid temperature	-20°C ÷ 70°C
Ambient temperature	-20°C ÷ 50°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight ADH8 without pilot valve	13,1 Kg
Weight ADH8 with pilot valve with 1 AC solenoid	14,3 Kg
Weight ADH8 with pilot valve with 1 DC solenoid	14,5 Kg
Weight ADH8 with pilot valve with 2 AC solenoids	14,6 Kg
Weight ADH8 with pilot valve with 2 DC solenoids	15,1 Kg

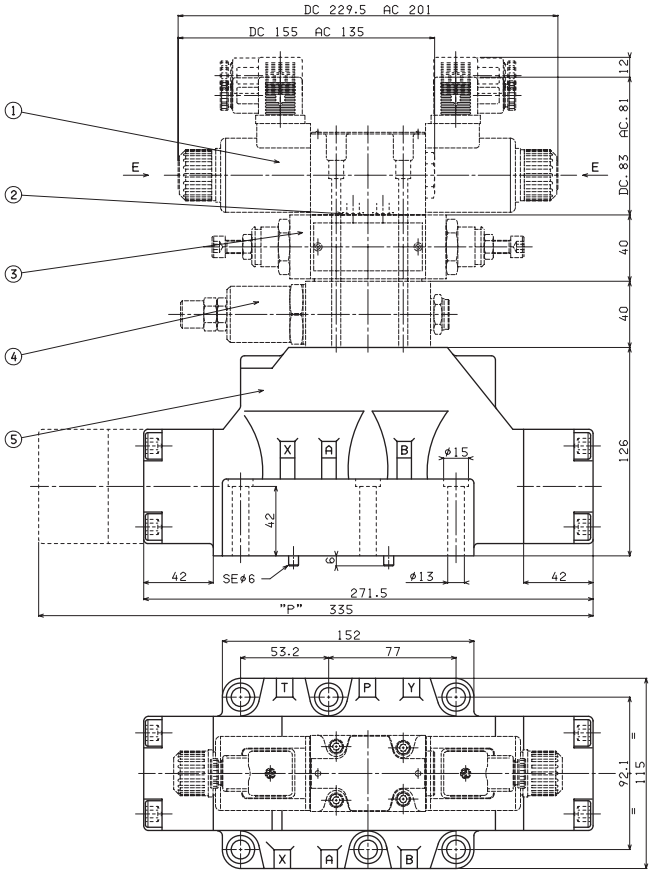
Switching time

Such values refer to a solenoid valve with P = 100 bar pressure using a mineral oil at 50°C with 36 mm^2/sec viscosity PA and BT connections.

SWITCHING TIMES PILOTED VALVE

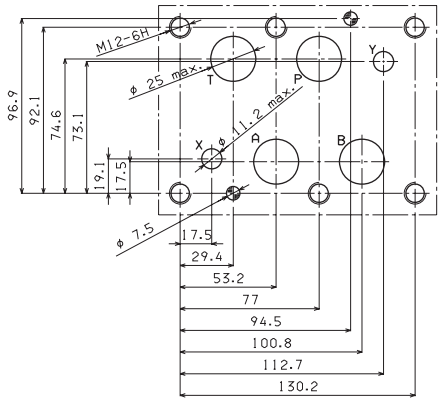
Solenoids	ENERGIZING ±10% (ms) 2 posit.	ENERGIZING ±10% (ms) 3 posit.	DE-ENERGIZING ±10% (ms) 2 posit.	DE-ENERGIZING ±10% (ms) 3 posit.
AC	60	45	90	60
DC	75	55	90	60

OVERALL DIMENSIONS

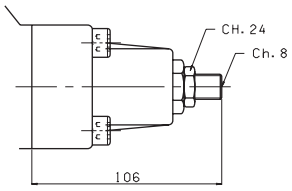


1 Piloted solenoid valve type **AD3E... CETOP 3/NG6**
2 Calibrated diaphragms **AD3E...**
3 Flow regulation valve type **AM3QF..C**
4 Pressure reduction valve type **AM3RD..C**
5 Main valve type **ADH7..E**

CETOP 8 MOUNTING SURFACE



- Piloted valve fixing: n° 6 screws T.C.E.I. M12x60
- Tightening torque: 69 Nm
- Seals: n° 4 OR 2-123 PARKER (type 3118)
  n° 2 OR 2-117 PARKER (type 3081)

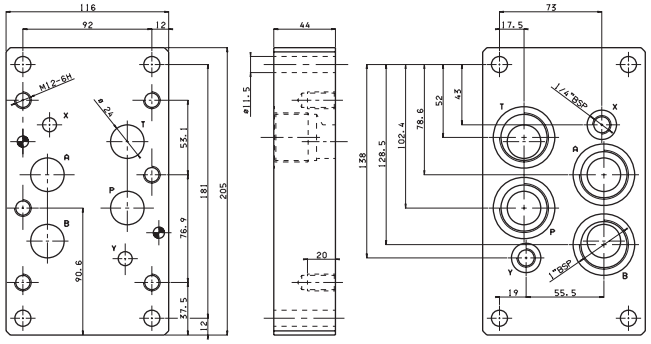


SPOOL STROKE ADJUSTMENT

1

BSH.8.13 WITH P, T AND A, B REAR 1" BSP

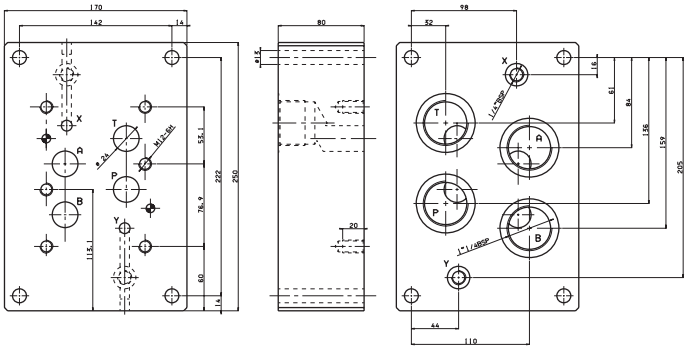
BSH	Single plate for piloted valve
8	CETOP 8/NG25
13	1" BSP rear connectors
00	No variant
1	Serial No.



Weight: 6,3 Kg - Fixing screws M10x60 UNI 5931

BSH.8.13* WITH P, T AND A, B REAR 1"1/4 BSP OR 1" 1/2 BSP

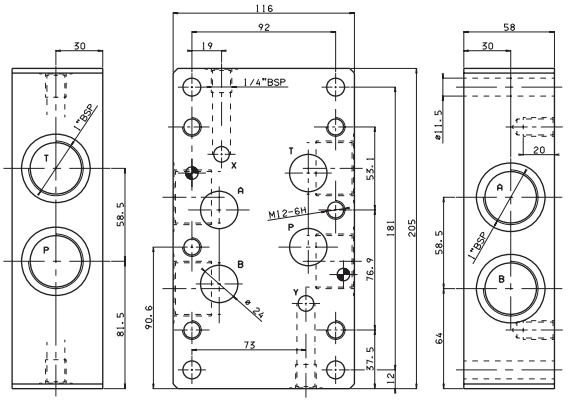
BSH	Single plate for piloted valve
8	CETOP 8/NG25
13*	**A** = 1"1/4 BSP rear connectors **B** = 1"1/2 BSP rear connectors
00	No variant
1	Serial No.



Weight: 21,7 Kg (BSH.8.13A) - Weight: 21,2 Kg (BSH.8.13B)
Fixing screws M12x100 UNI 5931

BSH.8.15 WITH T, P AND A, B SIDE 1" BSP

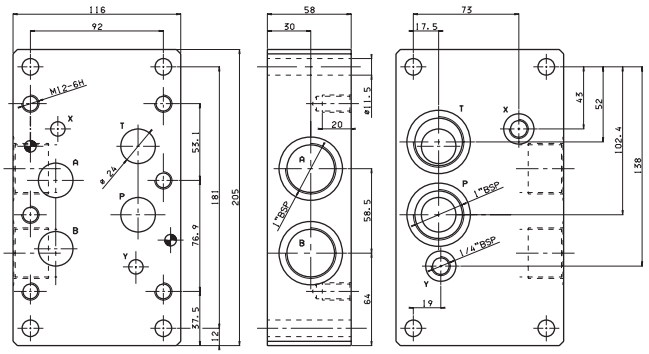
BSH	Single plate for piloted valve
8	CETOP 8/NG25
15	1" BSP side connectors
00	No variant
1	Serial No.



Weight: 8,2 Kg
Fixing screws M10x75 UNI 5931

BSH.8.17 WITH P AND T REAR, A AND B SIDE 1" BSP, X AND Y REAR

BSH	Single plate for piloted valve
8	CETOP 8/NG25
17	1" BSP rear and side connectors
00	No variant
1	Serial No.



Weight: 8,3 Kg - Fixing screws M10x75 UNI 5931

CDL.04.6... STACKABLE CIRCUIT SELECTOR VALVES

CDL.04.6...	
"A09" DC COILS	CH. I PAGE 67
CONNECTORS STANDARD	CH. I PAGE 19

The stackable circuit selector valves, type CDL.04.6, allows one single drive of 5 users with 4 elements connected in series.

As they are moved from high performances solenoids they don't need the external drainage.

Additionally, beyond having a reduced and compact dimensions, they can manage high hydraulic powers with a minimal pressure drop.

Max. pressure	250 bar
Max. flow	20 l/min
Overlap	positive
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance NAS with 1638 with filter $ß_{25} \geq 75$
Weight	see "Overall dimension"

ORDERING CODE

CDL	Stackable circuit selector valve
04	Size NG04
6	No. of way (single element)
W	Threaded connectors 1/4" BSP
I	Internal drainage
*	No. of elements: **1 / 2 / 3 / 4**
*	Voltage (Tab. 1)
**	Variants (Tab. 2)
1	Serial No.

(*) **P1 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

TAB.1 - A09 (27 W) COIL

DC VOLTAGE

L	12V	
M	24V	115Vac/50Hz 120Vac/60Hz with rectifier
N	48V*	
P	110V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
W	Without DC coil	

Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

• The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.

• The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

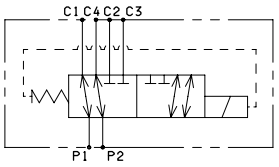
TAB. 2 - VARIANTI

VARIANTE	CODE
No variant	00
Viton	V1
Pilot light	X1
Rectifier	R1
Solenoid valve without connectors	S1
Cable gland "PG 11"	C1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
Rotary emergency button	P1(*)
Emergency button	E1
AMP Junior connection	AJ
Bobina con fili (250 mm)	FL
with flying leads (130 mm) and integr. diode	LD
Deutsch connection with bidir. diode	CX

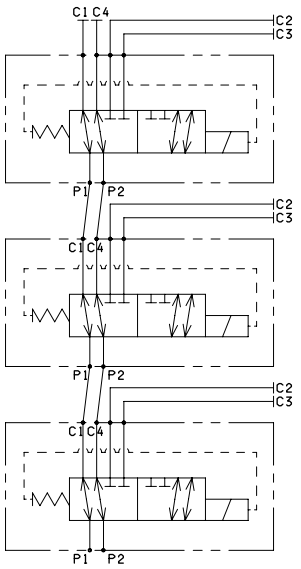
Other variants relate to a special design.

HYDRAULIC SYMBOLS

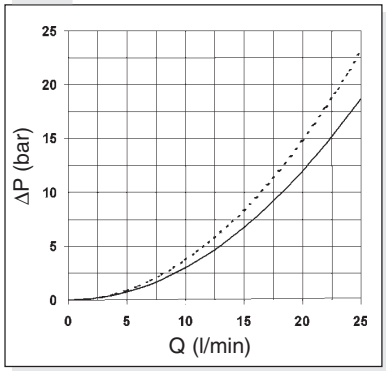
SINGLE ELEMENT



MULTI STATION CONNECTION



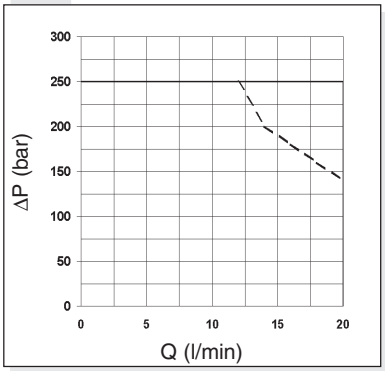
PRESSURE DROPS



——— P1 →C1
P1→ C2

– – – – P2 →C3
P2 →C4

LIMITS OF USE

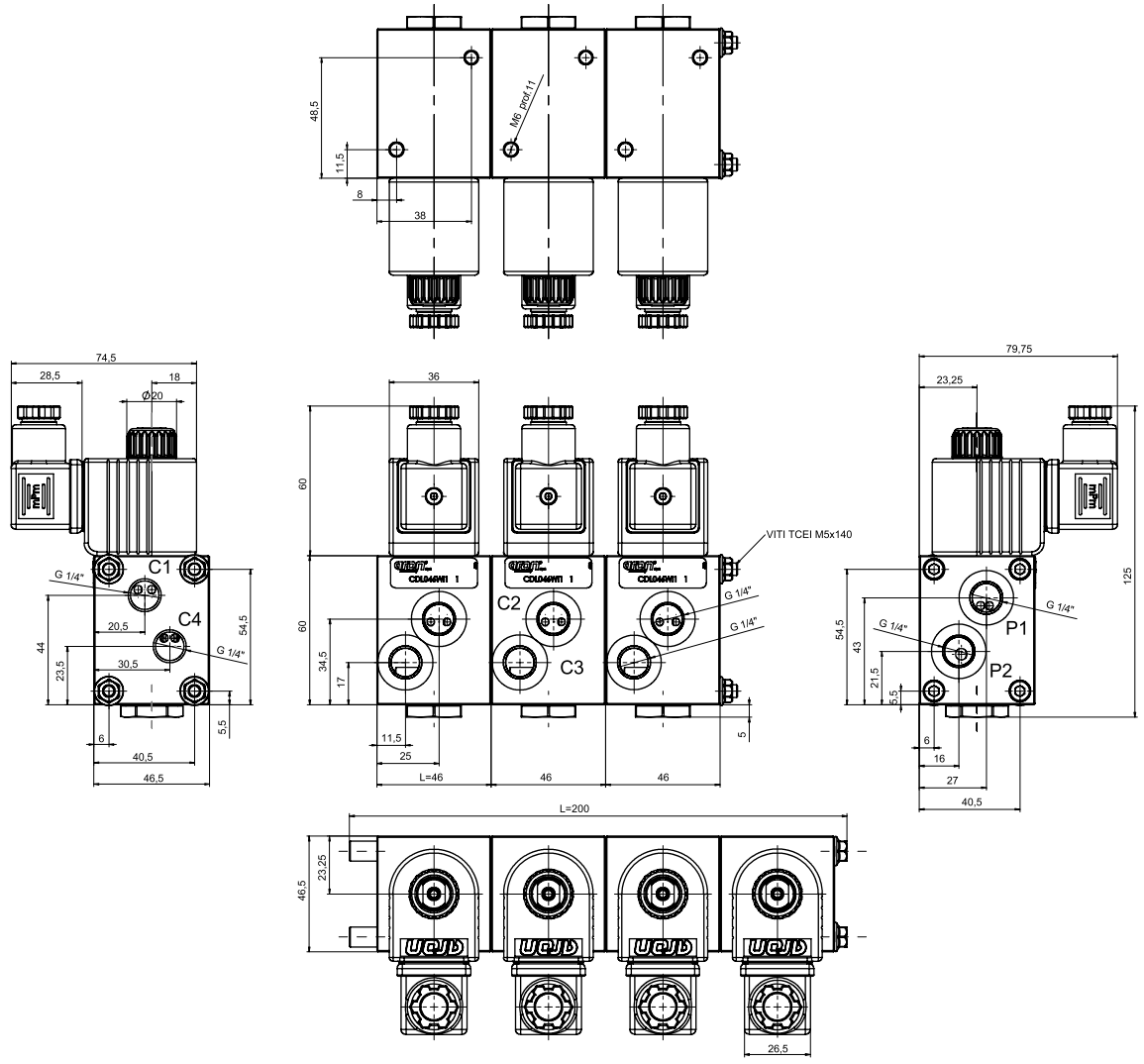


——— Energizing

– – – – De-energizing

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 50 C°. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40 degrees C.

OVERALL DIMENSIONS



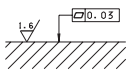
Fixing screws with material specifications min. 8.8

Tighten the screws to a torque of 5 Nm (0.5 Kgm)

No. of elements	No. of way	L (Length)	Weight (Kg)	Fixing screws	Kit spare part code* (rods and studs)
1	06	46	1,05	-	/
2	08	100	2,20	TCEI M5x95	V89.54.0020
3	10	145	3,30	TCEI M5x140	V89.54.0021
4	12	200	4,45	TCEI M5x194 (special rods)	V89.54.0022

(*) For multiple composition rods and studs are available.

Support plane specifications



CDL.06.6... STACKABLE CIRCUIT SELECTOR VALVES

CDL.06.6...	
"40W" DC COILS	CH. I PAGE 68
CONNECTORS STANDARD	CH. I PAGE 19

The stackable circuit selector valves, type CDL.06.6, allows one single drive of 6 users with 5 elements connected in series.
As they are moved from high performances solenoids they don't need the external drainage.
This valves can manage high hydraulic powers with a minimal pressure drop.

Max. pressure	250 bar
Max. flow	50 l/min
Overlap	negative
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance NAS with 1638 with filter $ß_{25}≥75$
Weight	see "Overall dimension"

ORDERING CODE

CDL	Stackable circuit selector valve
06	Size NG06
6	No. of way (single element)
W	Threaded connectors 3/8" BSP
I	Internal drainage
*	No. of elements: **1 / 2 / 3 / 4 / 5**
*	Voltage (Tab. 1)
**	Variants (Tab. 2)
1	Serial No.

TAB.1 - 40W COIL

DC VOLTAGE	
L	12V
M	24V
W	Without DC coil

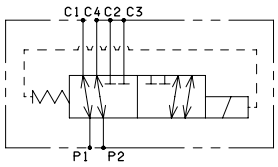
Voltage codes are not stamped on the plate, their are readable on the coils.

TAB.2 - VARIANTS

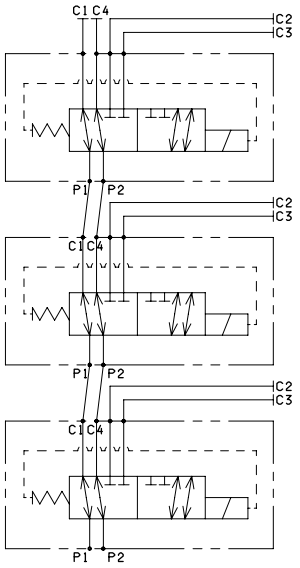
No variant (connectors as in the drawing)	00
Viton	V1
Pilot light	X1
Rectifier	R1
Valve without connector (coil)	S1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
Emergency button	E1
Rotary emergency button	P1
Raccordements Deutsch DT04-2P	CZ

HYDRAULIC SYMBOLS

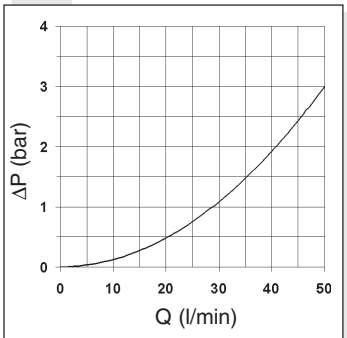
SINGLE ELEMENT



MULTISTATION CONNECTION



PRESSURE DROPS

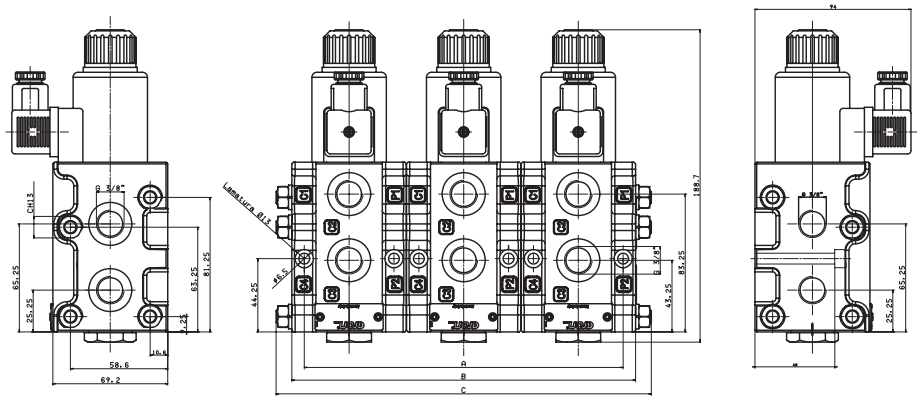


P1 →C1, P1→ C2,
P2 →C3 et P2 →C4

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C.

Fixing screws UNI 5931 M6x60
with material specifications min. 8.8
Tightening torque for studs 8 Nm / 0.8 Kgm
Tightening torque for rods 20 Nm / 2 Kgm

OVERALL DIMENSIONS



No. of elements	No. of way	A	B	C	Weight (Kg)	Kit spare part code* (rods and studs)
		Lengths (mm)				
1	06	54	69	-	3	/
2	08	123	138	160	6,3	V89.56.0001
3	10	192	207	226	9,3	V89.56.0002
4	12	261	276	296	12,3	V89.56.0003
5	14	330	345	365	25,3	V89.56.0004

(*) For multiple composition rods and studs are available.

ADL06.6... FLOW DIVERSION VALVES

OFF-HIGHWAY MACHINERY

The 6 way flow diversion valves are special solenoid valves which allow the simultaneous connection of two systems.

In order to obtain valve's working at pressure of 250 bar up to 320 bar (exeternal drainge) the G 1/8" BSP plug must be removed to Y connector.

Max. pressure (without drainage, Y pluged)	250 bar
Max. pressure (external drainage)	320 bar
Max. flow	40 l/min
Overlap	negative
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	2,4 Kg

ADL06.6...	
"D15" DC COILS	CH. I PAGE 67
STANDARD CONNECTORS	CH. I PAGE 19

ORDERING CODE

ADL06	Flow diversion valves NG6
6	No. of way
W	Threaded connectors 3/8"BSP
I	Without drainage Y connector pluged
*	Voltage (see table 1)
**	Variants (see table 2)
3	Serial No.

TAB.2 - VOLTAGE

D15 COIL (30W)

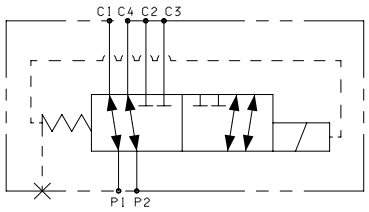
L	12V	
M	24V	115Vac/50Hz 120Vac/60Hz with rectifier
V	28V*	
N	48V*	
Z	102V*	
P	110V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
W	Without DC coils and connectors	

Voltage codes are not stamped on the plate, their are readable on the coils.

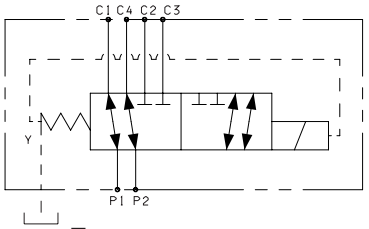
* Special voltage

• AMP Junior (with or without diode) and Deutsch and with flying leads coils, are available in 12V or 24V DC voltage only.
• Plastic type coils are available in 12V, 24V, 28V or 110V DC voltage only.

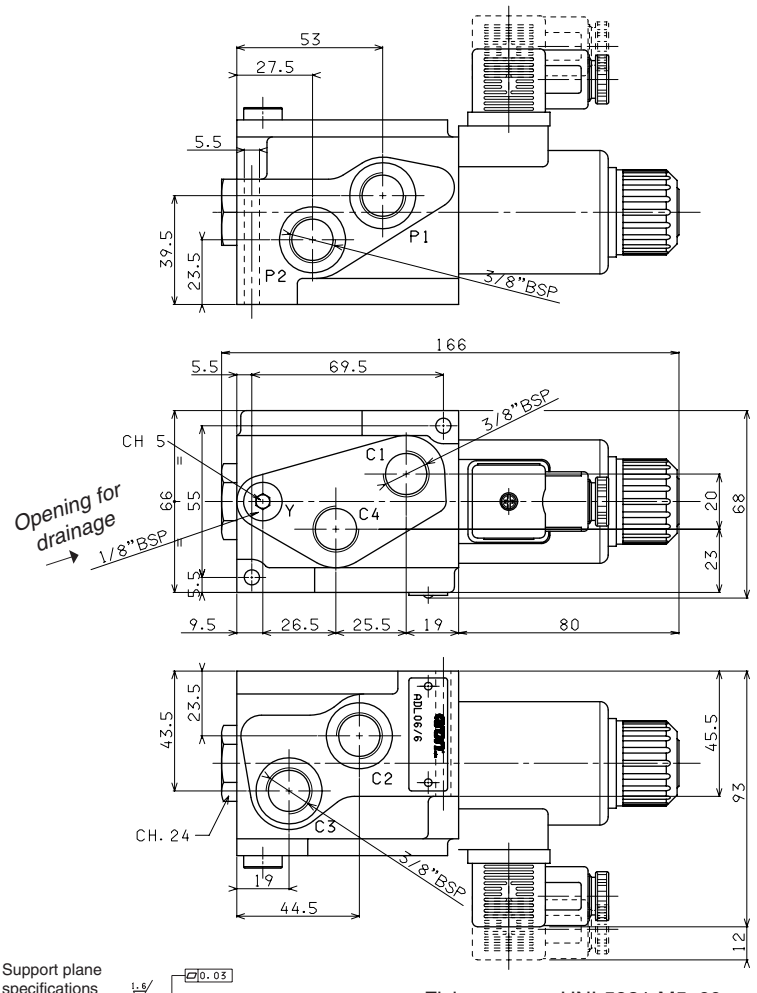
DRAINS AND HYDRAULIC SYMBOLS



WITHOUT DRAINAGE - Y PLUGED



EXTERNAL DRAINAGE



Fixing screws UNI 5931 M5x60 with material specifications min. 8.8

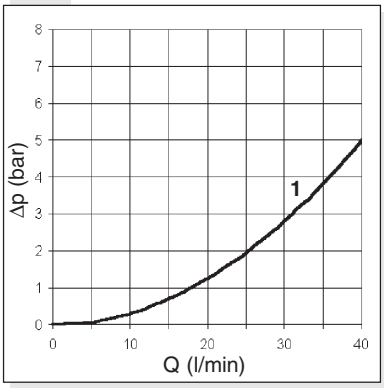
TAB.2 - VARIANTS

No variant (connectors as in the drawing)	00
Viton	V1
Pilot light	X1
Rectifier	R1
Flow diversion without connector (coil)	S1
Emergency button	E1
Rotary emergency button	P1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
AMP Junior coil	AJ
AMP Junior coil and integrated diode	AD
Coil with flyning leads (175mm)	SL
Deutsch DT04-2P Coil type	CZ
Plastic type coil	BR

PRESSURE DROPS

Curve n° 1:

P1 →C1
P1→ C2
P2 →C3
P2 →C4



CDL.10.6... STACKABLE CIRCUIT SELECTOR VALVES

OFF-HIGHWAY MACHINERY

1

The stackable circuit selector valves, type CDL.10.6, allows one single drive of 6 users with 5 elements connected in series.
As they are moved from high performances solenoids they don't need the external drainage.
This valves can manage high hydraulic powers with a minimal pressure drop.

Max. pressure	250 bar
Max. flow	80 l/min
Overlap	negative
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance NAS with 1638 with filter β_{25}≥75
Weight	see "Overall dimension"

CDL.10.6...	
"A16" DC COILS	CH. I PAGE 68
CONNECTORS STANDARD	CH. I PAGE 19

ORDERING CODE

CDL	Stackable circuit selector valve
10	Size NG10
6	No. of way (single element)
W	Threaded connectors 1/2" BSP
I	Internal drainage
*	No. of elements: **1 / 2 / 3 / 4 / 5**
*	Voltage (Tab. 1)
**	Variants (Tab. 2)
1	Serial No.

TAB.1 - A16 COIL

DC VOLTAGE

L	12V	115Vac/50Hz 120Vac/60Hz with rectifier
M	24V	
N	48V*	
P	110V*	230Vac/50Hz 240Vac/60Hz with rectifier
Z	102V*	
X	205V*	
W	Without DC coil	

Voltage codes are not stamped on the plate, their are readable on the coils.

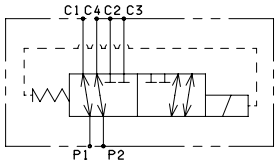
* Special voltage

TAB.2 - VARIANTS

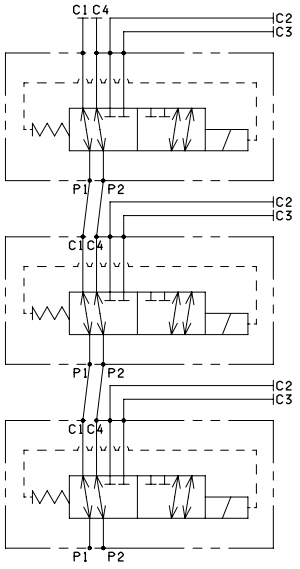
No variant (connectors as in the drawing)	00
Viton	V1
Pilot light	X1
Rectifier	R1
Valve without connector (coil)	S1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
Emergency button	E1
Rotary emergency button	P1

HYDRAULIC SYMBOLS

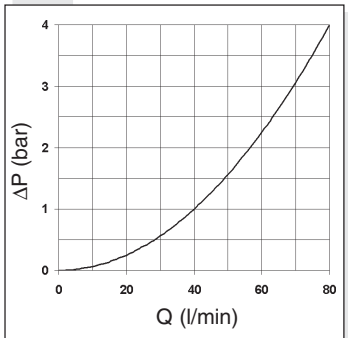
SINGLE ELEMENT



MULTISTATION CONNECTION



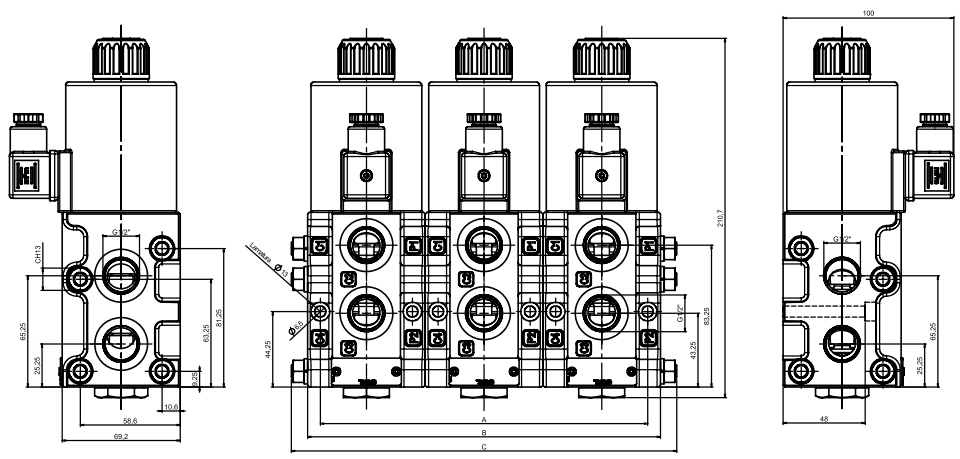
PRESSURE DROPS



P1 →C1, P1→ C2, P2 →C3 et P2 →C4

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C.

OVERALL DIMENSIONS



No. of elements	No. of way	A	B	C	Weight (Kg)	Kit spare part code* (rods and studs)
		Lengths (mm)				
1	06	54	69	-	4,5	/
2	08	123	138	160	9,3	V89.56.0001
3	10	192	207	226	14	V89.56.0002
4	12	261	276	296	18,5	V89.56.0003
5	14	330	345	365	23,3	V89.56.0004

(*) For multiple composition rods and studs are available.

Fixing screws UNI 5931 M6x60
with material specifications min. 8.8
Tightening torque for studs 8 Nm / 0.8 Kgm
Tightening torque for rods 20 Nm / 2 Kgm

ADL10.6... FLOW DIVERSION VALVES

The 6 way flow diversion valves are special solenoid valves which allow the simultaneous connection of two systems.

In order to obtain valve's working at pressure of 250 bar up to 320 bar (external drainage) the G 1/8" BSP plug must be removed to Y connector.

Max. pressure (without drainage, Y plugged)	250 bar
Max. pressure (external drainage)	320 bar
Max. flow	80 l/min
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	3,6 Kg

ADL10.6...	
"A16" DC COILS	CH. I PAGE 68
STANDARD CONNECTORS	CH. I PAGE 19

ORDERING CODE

ADL10	Flow diversion valves NG10
6	No. of way
J	Connectors 3/4"BSP
I	Without drainage Y connector plugged
*	Voltage (see table 1)
**	Variants (see table 2)
1	Serial No.

TAB.1 - A16 COIL

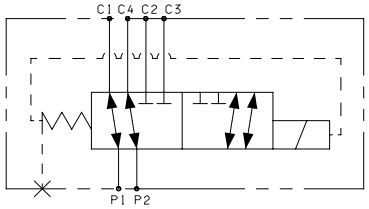
DC VOLTAGE

L	12V	115Vac/50Hz 120Vac/60Hz with rectifier
M	24V	
N	48V*	
P	110V*	230Vac/50Hz 240Vac/60Hz with rectifier
Z	102V*	
X	205V*	
W	Without DC coil	

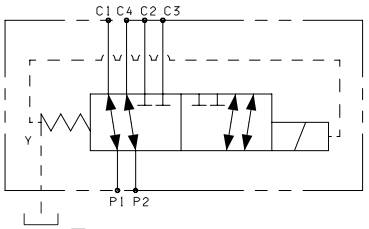
Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

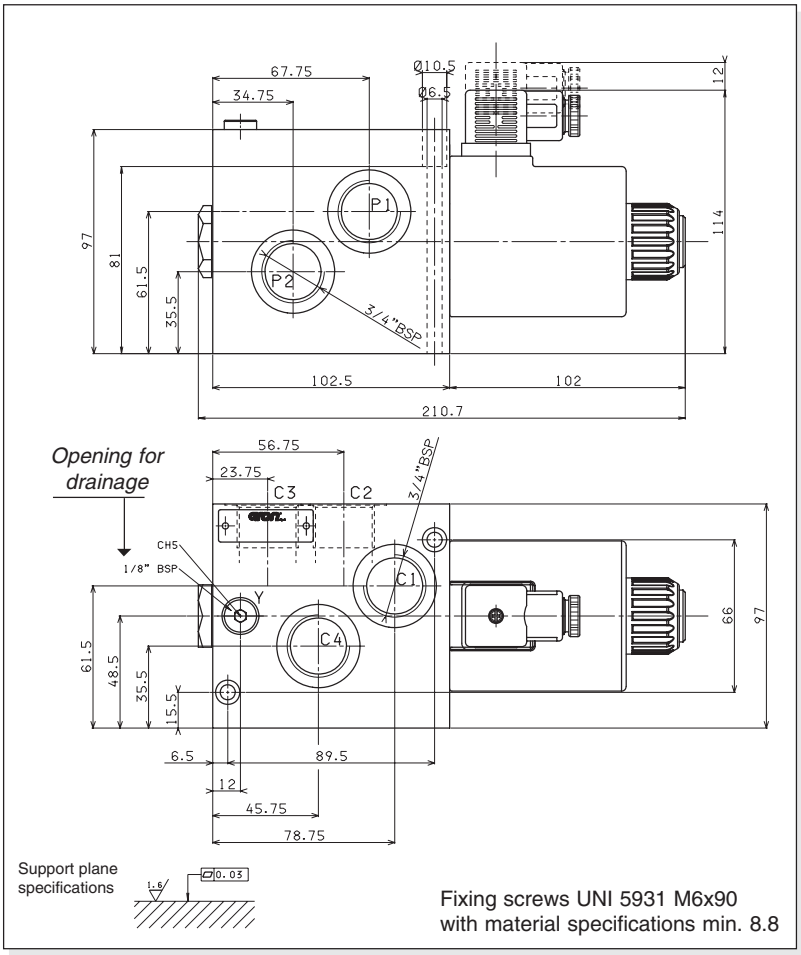
DRAINS AND HYDRAULIC SYMBOLS



WITHOUT DRAINAGE - Y PLUGGED



EXTERNAL DRAINAGE

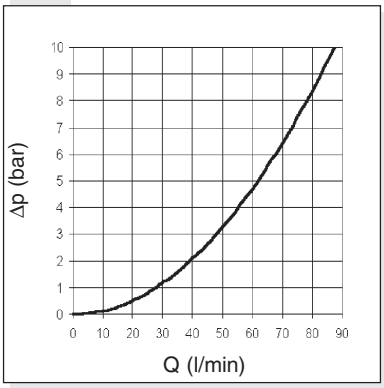


Fixing screws UNI 5931 M6x90 with material specifications min. 8.8

TAB.2 - VARIANTS

VARIANT	CODE
No variant (connectors as in the drawing)	00
Viton	V1
Pilot light	X1
Rectifier	R1
Flow diversion without connector (coil)	S1
Viton + Pilot light	VX
Viton + Rectifier	VR
Pilot light + Rectifier	XR
Emergency button	E1
Rotary emergency button	P1

PRESSURE DROPS



"A09" DC COILS FOR CDL.04...

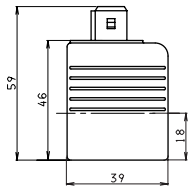
Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,215 Kg

• The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.

• The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

1

AMP JUNIOR (AJ)

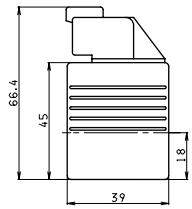


VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	123°C	27	5.3
24V	123°C	27	21.3
48V*	123°C	27	85.3
102V*	123°C	27	392
110V*	123°C	27	448
205V*	123°C	27	1577

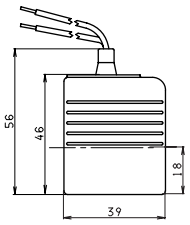
* Special voltages

ETA09/AD2-CDL04-C3V - 04/2001/e

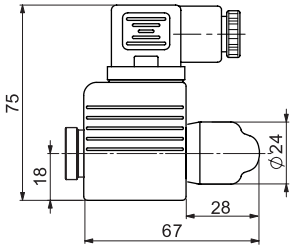
DEUTSCH COIL WITH BIDIR. DIODE (CX) DT04 - 2P



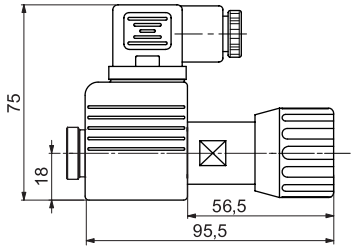
FLYING LEADS (FL) LEADS WITH DIODO (LD)



E1 MANUAL EMERGENCY



P1(*) ROTARY EMERGENCY



(*) **P1 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

• Emergency, plastic coil, and Amp Junior, leads or deutch coils, are not available for A66 valve.

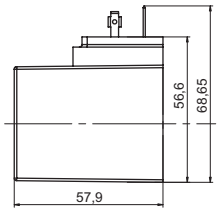
"D15" DC COILS FOR ADL06... AND A.66..

Type of protection (in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,354 Kg

• AMP Junior coils (with or without diode) and coils with flying leads and coils type Deutsch, are available in 12V or 24V DC voltage only.

• The pastic type coil (BR variant) is available in 12V, 24V, 28V or 110V DC voltage only.

PLASTIC COIL (BR)

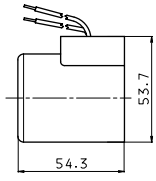


VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	110°C	30	4.8
24V	110°C	30	18.8
28V*	110°C	30	25.6
48V*	110°C	30	75.2
102V*	110°C	30	340
110V*	110°C	30	387
205V*	110°C	30	1375

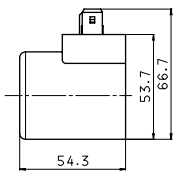
(*) Special voltages

ETD15/ADL06-A66 - 04/2001/e

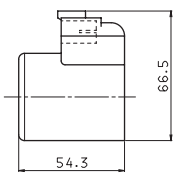
FLYING WITH LEADS COIL (SL)



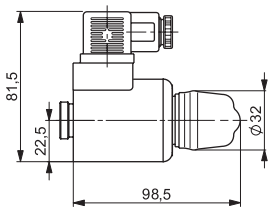
AMP JUNIOR (AJ) AJ + DIODE (AD)



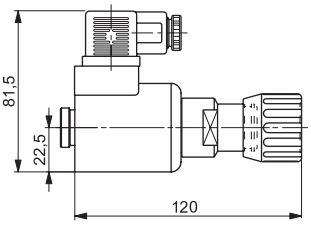
DEUTSCH COIL (CZ) DT04 - 2P



E1 MANUAL EMERGENCY



P1 ROTARY EMERGENCY



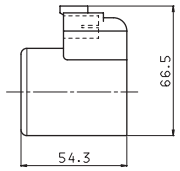
"40W" DC COILS FOR CDL06...

Type of protection (in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	+10% / -10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,354 Kg

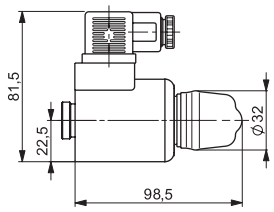
VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	135°C	40	3.6
24V	135°C	40	14.4

IT40W - 02/2004/e

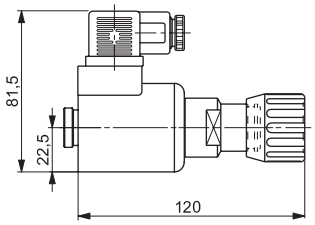
DEUTSCH (CZ) DT04 - 2P



E1 MANUAL EMERGENCY

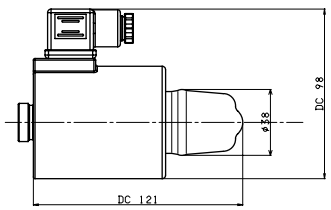


P1 ROTARY EMERGENCY

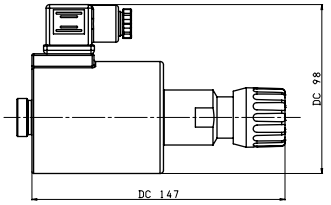


"A16" DC COILS FOR ADL10 AND CDL10

E1 MANUAL EMERGENCY



P1 ROTARY EMERGENCY



Type of protection (in relation to the connector used)	IP 65
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,9 Kg

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	106°C	45	3.2
24V	113°C	45	12,4
48V*	-	45	-
102V*	-	45	-
110V*	118°C	45	268
205V*	-	45	-

(*) Special voltage

ETA16 - 03/2002/e

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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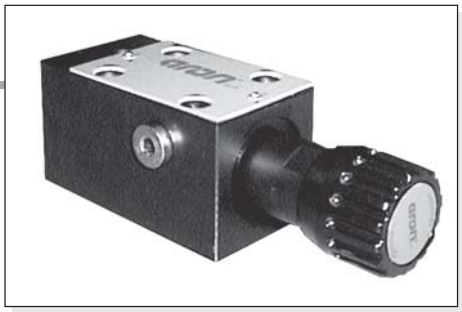
SUBPLATE MOUNTING PRESSURE CONTROL VALVES

SUBPLATE MOUNTING PRESSURE CONTROL VALVES

PV*.3 / PV*.U.3 Pressure reducing and sequencing valves CETOP 3/NG6



PVR.3 / PVS.3...

These subplate mounting piloted type pressure reducing and sequencing valves ensure a minimum variation in their calibrated pressure value with changing flow rate.

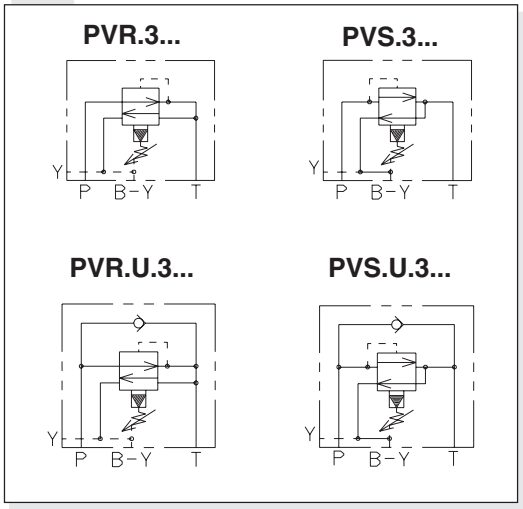
They are normally supplied with internal piloting and internal drainage on B, but they are already provided with a hole on the front cover to allow for external drainage.

They are available with two different types of adjustment and three calibrated ranges that cover pressure 7 ÷ 250 bar, with and without check valve.

The adjustment is carried out by means of a grub screw or a metric plastic knob.

Max. pressure		320 bar
Setting ranges	Spring 1	max. 60 bar
	Spring 2	max. 120 bar
	Spring 3	max. 250 bar
Maximum allowed Δp pressure between the inlet and outlet pressure (PVR only)		150 bar
Max. flow		40 l/min
Draining on port T		0.5 ÷ 0.7 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination lever		class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight (without check valve)		1,5 Kg
Weight (with check valve)		2 Kg

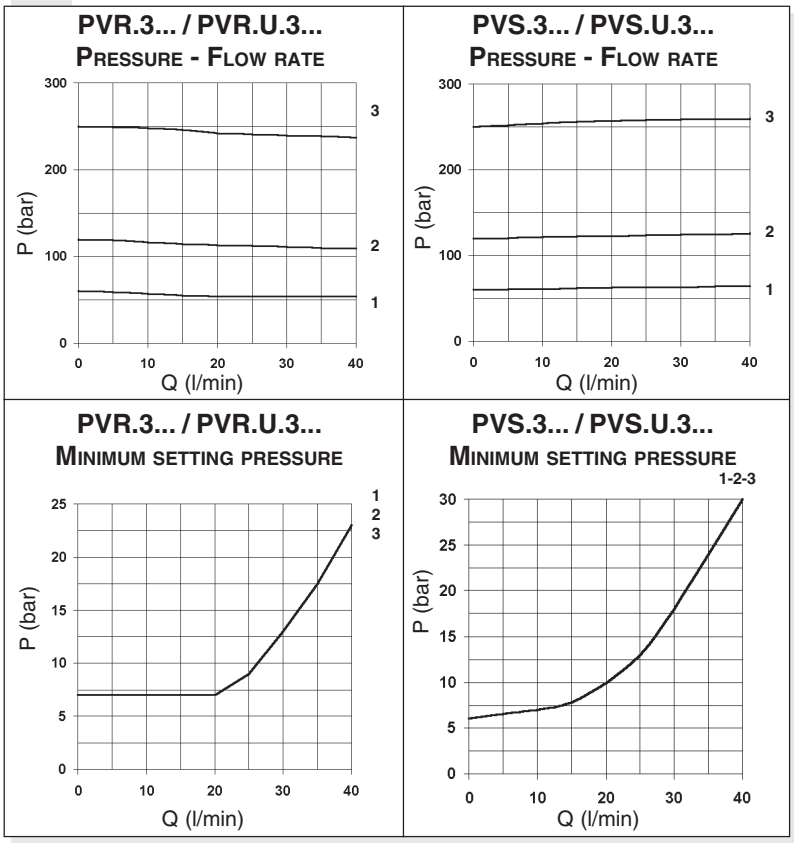
Hydraulic symbols



Ordering code

PV*	**R** = Reducing valve **S** = Sequencing valve
U	Check valve (omit if not required)
3	CETOP 3/NG6
*	Type of adjustment: **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 60 bar **(white spring)** **2** = max. 120 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
1	Serial No.

Diagrams



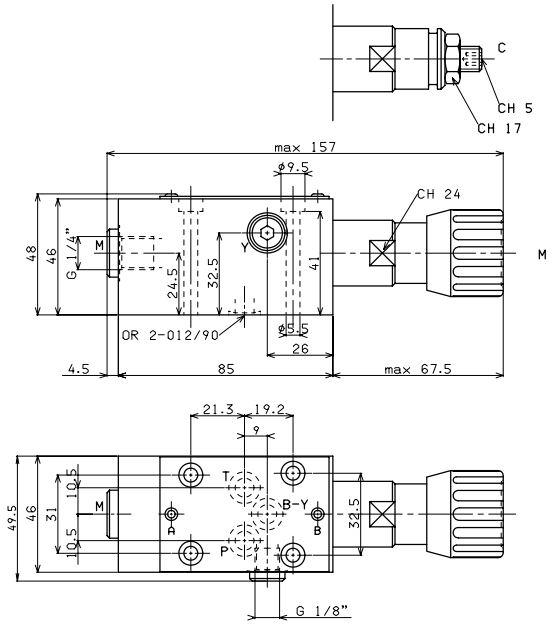
Curves n° 1 - 2 - 3 = setting ranges

The fluid used is a mineral oil with viscosity of 46 mm²/s at 40°C. The tests were carried out at a fluid temperature of 50°C.

OVERALL DIMENSIONS

REDUCING VALVE
PVR.3... CETOP 3/NG6

SEQUENCING VALVE
PVS.3... CETOP 3/NG6



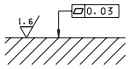
Type of adjustment

M Plastic knob

C Grub screw

Fixing screws UNI 5931 M5x50
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

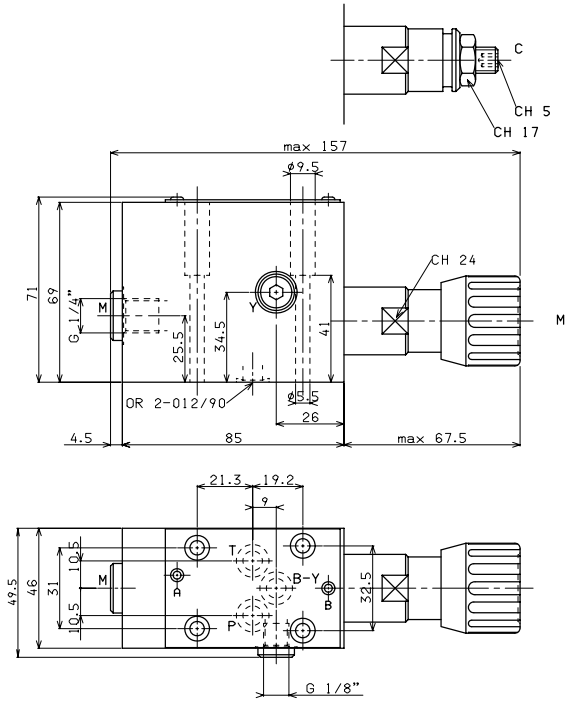
Support plane specifications



OVERALL DIMENSIONS

REDUCING VALVE WITH CHECK VALVE
PVR.U.3... CETOP 3/NG6

SEQUENCING VALVE WITH CHECK VALVE
PVS.U.3... CETOP 3/NG6



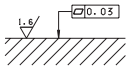
Type of adjustment

M Plastic knob

C Grub screw

Fixing screws UNI 5931 M5x50
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications



PVR.5 / PVS.5...

PV*.5 / PV*.U.5 PRESSURE REDUCING AND SEQUENCING VALVES CETOP 5/NG10

These subplate mounting piloted type pressure reducing and sequencing valves ensure a minimum variation in their calibrated pressure value with changing flow rate.

They are normally supplied with internal piloting and internal drainage on B, but they are already provided with a hole on the front cover to allow for external drainage.

They are available with two different types of adjustment and three calibrated ranges that cover pressure 7 ÷ 250 bar, with and without check valve.

The adjustment is carried out by means of a grub screw or a metric plastic knob.

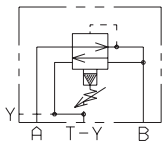
Max. pressure		320 bar
Setting ranges	Spring 1	max. 60 bar
	Spring 2	max. 120 bar
	Spring 3	max. 250 bar
Maximum allowed Δp pressure between the inlet and outlet pressure (PVR only)		150 bar
Max. flow		90 l/min
Draining on port T		0.5 ÷ 0.7 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}$≥75
Weight (without check valve)		3,8 Kg
Weight (reducing valve with check valve)		4,2 Kg
Weight (sequencing valve with check valve)		4,5 Kg

ORDERING CODE

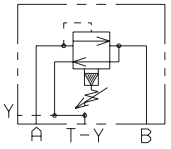
PV*	**R** = Reducing valve **S** = Sequencing valve
U	Check valve (omit if not required)
5	CETOP 5/NG10
*	Type of adjustment: **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 60 bar **(white spring)** **2** = max. 120 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
1	Serial No.

HYDRAULIC SYMBOLS

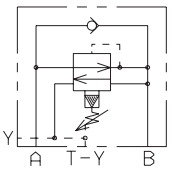
PVR.5...



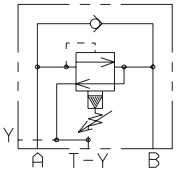
PVS.5...



PVR.U.5...

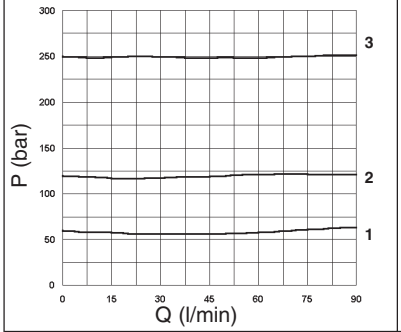


PVS.U.5...

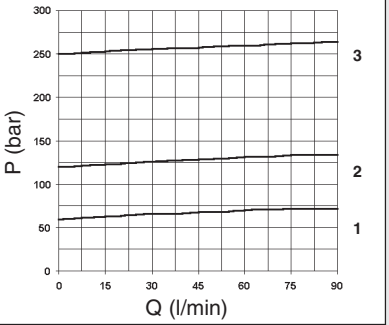


DIAGRAMS

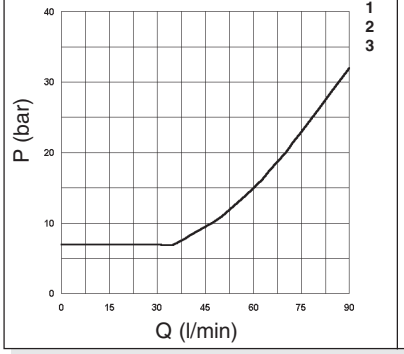
PVR.5... / PVR.U.5...
PRESSURE - FLOW RATE



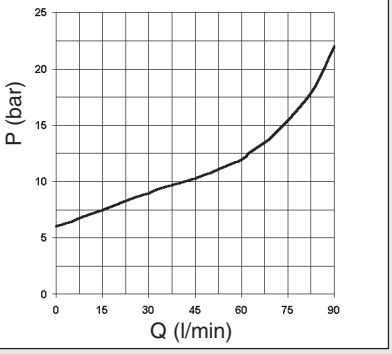
PVS.5... / PVS.U.5...
PRESSURE - FLOW RATE



PVR.5... / PVR.U.5...
MINIMUM SETTING PRESSURE



PVS.5... / PVS.U.5...
MINIMUM SETTING PRESSURE

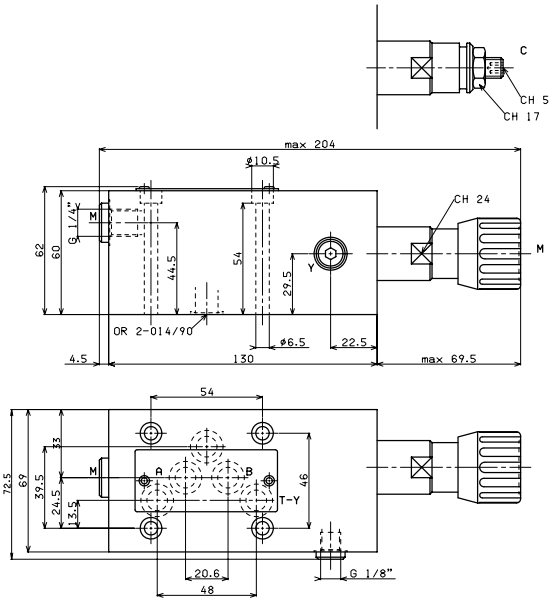


Curves n° 1 - 2 - 3 = setting ranges

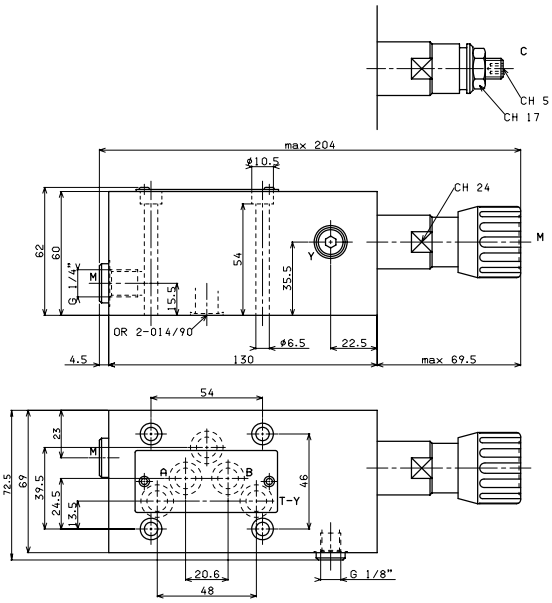
The fluid used is a mineral oil with viscosity of 46 mm²/s a 40°C. The tests were carried out at a fluid temperature of 50°C.

OVERALL DIMENSIONS

REDUCING VALVE
PVR.5... CETOP 5/NG10



SEQUENCING VALVE
PVS.5... CETOP 5/NG10



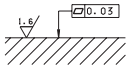
Type of adjustment

M Plastic knob

C Grub screw

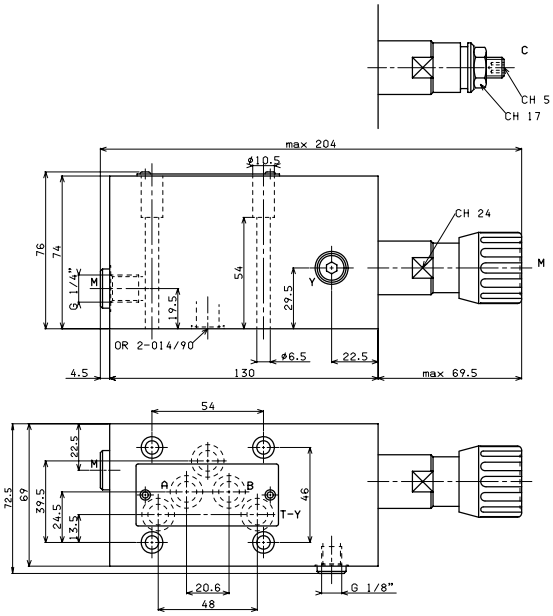
Fixing screws UNI 5931 M6x65
with material specifications min. 8.8
Tightening torque 8 Nm / 0.8 Kgm

Support plane specifications

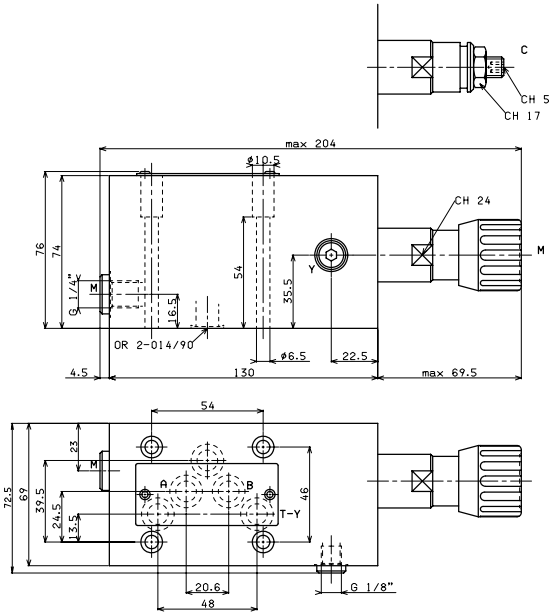


OVERALL DIMENSIONS

REDUCING VALVE WITH CHECK VALVE
PVR.U.5... CETOP 5/NG10



SEQUENCING VALVE WITH CHECK VALVE
PVS.U.5... CETOP 5/NG10



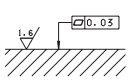
Type of adjustment

M Plastic knob

C Grub screw

Fixing screws UNI 5931 M6x65
with material specifications min. 8.8
Tightening torque 8 Nm / 0.8 Kgm

Support plane specifications



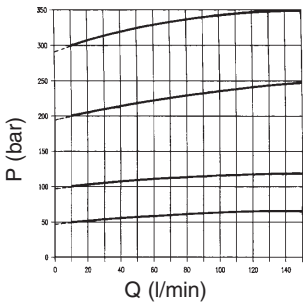
V.*.P Pressure control valves plate
V.*.L Pressure control valves in line

These pressure control valves are available in the basic VMP* maximum pressure, VSP* sequence and VUP* exclusion versions, with a single pressure value and three calibration ranges that cover the band 15 ÷ 400 bar. It is possible to use auxiliary pilot valves, which can be the simple standard AD3E solenoid valve, by the mere exchange of covers. These valves have been fitted with an important safety feature for the operation of the system where they are used; a mechanical end of stroke stop prevents the operator from setting pressure values higher than those specified in the catalogue (it is impossible to compress the spring completely). In the standard configuration these valves are supplied with a 1.6 bar main spring and with calibrated ø1 mm pilot feed orifice (Variant part No. 00).
Subplate mounting valves are suitable for covers which do not conform to DIN standards type C*P16/25.. whilst in line mounting valves are suitable for DIN standards covers type KEC16/25...

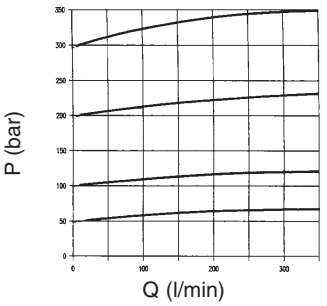
Pressure max.		400 bar
Setting ranges	Spring 1	15 ÷ 45 bar
	Spring 2	15 ÷ 145 bar
	Spring 3	45 ÷ 400 bar
Max. flow V*P16...		150 l/min
Max. flow V*P25...		350 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Drainage V*P16...		1 ÷ 2 l/min
Drainage V*P25...		1 ÷ 2.5 l/min
Dynamic pressure at drainage		Max. 2 bar
Weight V*P16... (without pilot valve)		3,3 Kg
Weight V*P25... (without pilot valve)		7,4 Kg
Weight V*L16... (without pilot valve)		4,6 Kg
Weight V*L161... (without pilot valve)		4,5 Kg
Weight V*L251... (without pilot valve)		7,7 Kg
Weight V*L25... (without pilot valve)		8,3 Kg

V.*.P / V.*.L...	
V.*.P...	Ch. II page 7
V.*.P.E...	Ch. II page 8
V.*.L...	Ch. II page 9/10
BS.VMP...	Ch. II page 11
KEC.16/25...	Ch. V page 9
C*P.16/25...	Ch. V page 9
CETOP 3/NG06	Ch. I page 8
Standard spools for AD.3.E	Ch. I page 10
AD.3.E...	Ch. I page 11
AM.3.VM...	Ch. IV page 9

Pressure - flow V.*.16



Pressure - flow V.*.P.25

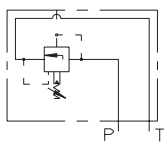
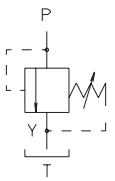
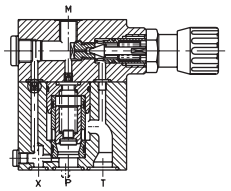
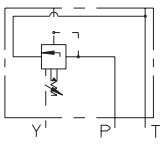
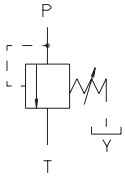
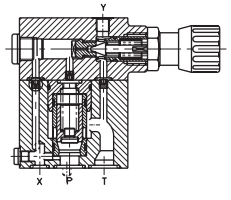
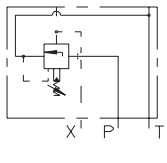
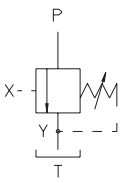
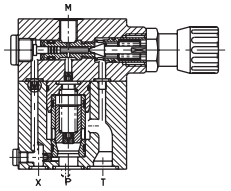


The fluid used is a mineral oil with viscosity of 46 mm²/s at 40°C.
The tests were carried out at a fluid temperature 40°C.

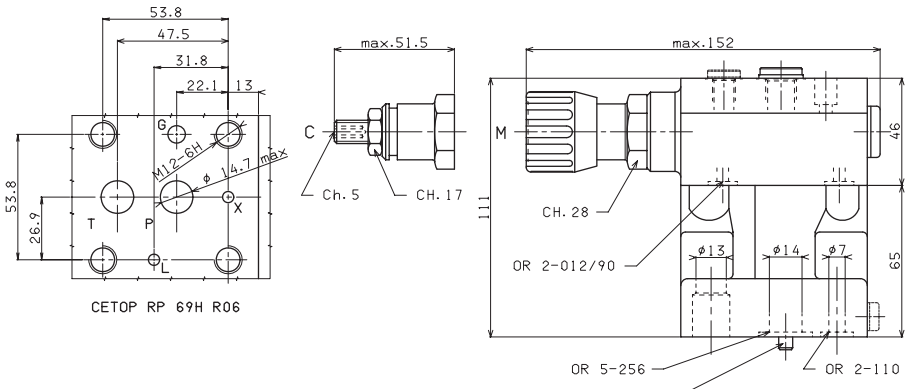
Ordering code

V	Valve
*	**M** = maximum pressure **S** = sequence **U** = exclusion (areas rep. 1,15 : 1)
*	**P** = Plate mounting **L** = In line mounting
*	**E** = Presetting for solenoid valve **Not for sequencing valve V.S.P...** (omit if not required)
***	Size (see overall dimensions) **16 - 25** = NG16 or NG25 **161 - 251** = for V.*.L... only (in line mounting valve)
*	Type of adjustment: **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = 15 ÷ 45 bar **(white spring)** **2** = 15 ÷ 145 bar **(yellow spring)** **3** = 45 ÷ 400 bar **(green spring)**
**	**00** = No variant **V1** = Viton **AC** = Exclusion valve for accumulators (only for VU*.**) **AQ** = Presetting for XP3
2	Serial No.

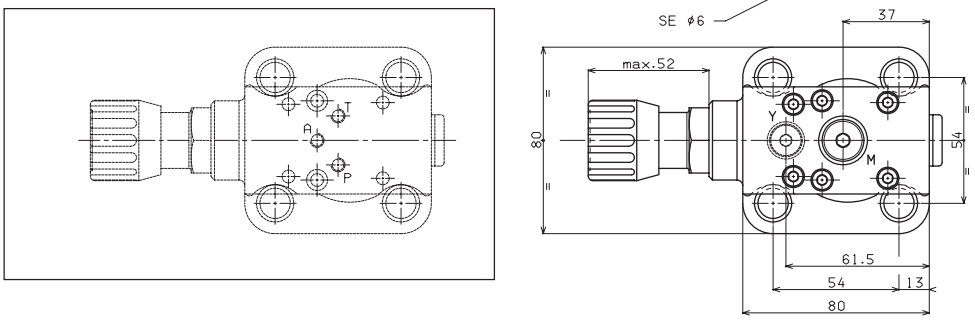
Hydraulic symbols

V.M.P.16....** **V.M.P.25.**...** **Maximum pressure valve** Internal piloting and draining			
V.S.P.16....** **V.S.P.25.**...** **Sequencing valve** Internal piloting External draining			
V.U.P.16....** **V.U.P.25.**...** **Exclusion valve** External piloting Internal draining			

OVERALL DIMENSIONS V.*.P.16...



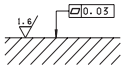
VERSION WITH PRESETTING FOR SOLENOID VALVE



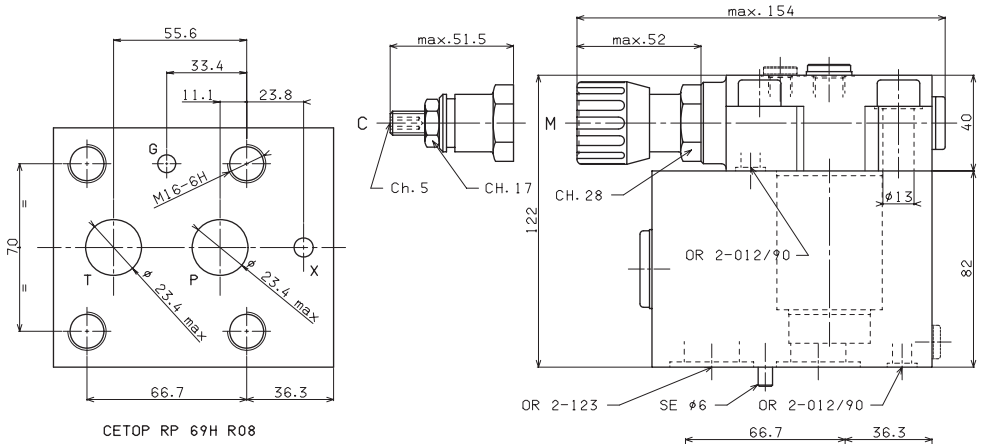
Fixing screws UNI 5931 M12x40 with material specifications min. 8.8
Tightening torque 70 Nm / 7 Kgm

M = 1/4" BSP connector for pressure gauge for maximum pressure valve version only
Y = 1/8" BSP external draining for sequencing valve version only

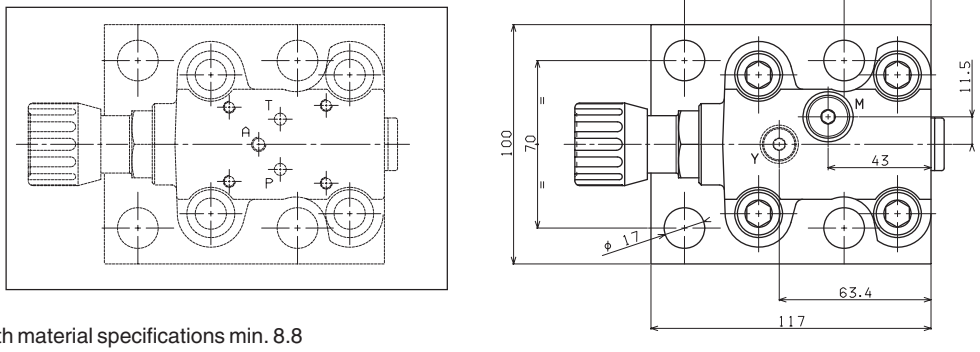
Support plane specifications



OVERALL DIMENSIONS V.*.P.25...



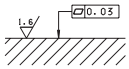
VERSION WITH PRESETTING FOR SOLENOID VALVE



Fixing screws UNI 5931 M16x100 with material specifications min. 8.8
Tightening torque 70 Nm / 7 Kgm

M = 1/4" BSP connector for pressure gauge for maximum pressure valve version only
Y = 1/8" BSP external draining for sequencing valve version only

Support plane specifications

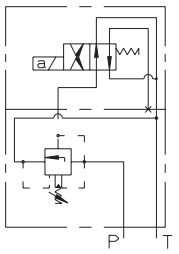


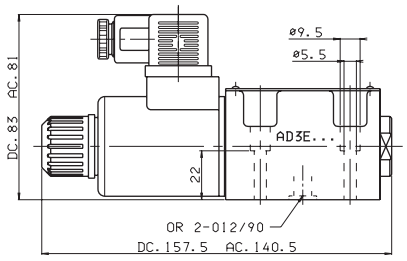
2

MOUNTING TYPE V.*.P.E...

V.*.P.E... + AD.3.E.15.E... OR AD.3.E.16.E...

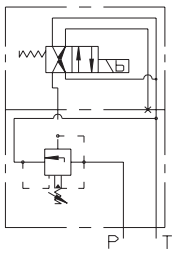
1) Solenoid de-energized, pump to tank.
2) Solenoid energized, circuit pressure controlled by valve on cover.
For mounting valves to have normally discharged configuration it is necessary to use an AD.3.E.15.F.. or AD.3.E.16.F... type solenoid valve, whilst for subplate mounting valves it is necessary to use type AD.3.E.15.E.. or AD.3.E.16.E.

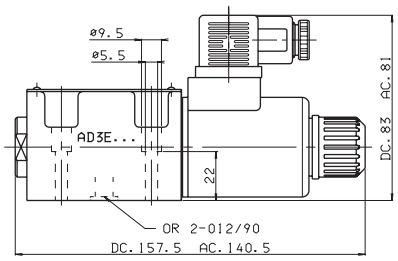




V.*.P.E... + AD.3.E.15.F... OR AD.3.E.16.F...

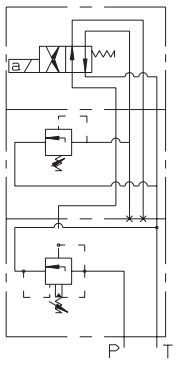
1) Solenoid de-energized, pump pressure controlled by valve on cover.
2) Solenoid B energized, pump to tank.

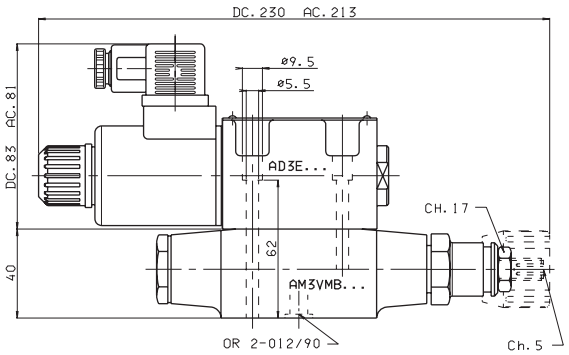




V.*.P.E... + AM.3.VM.B... + AD.3.E.15.E... OR AD.3.16.E...

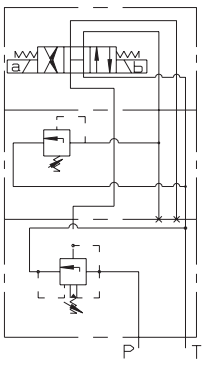
1) Solenoid de-energized, pump pressure controlled by valve on cover.
2) Solenoid energized, pump pressure controlled by valve AM.3.VM.B.

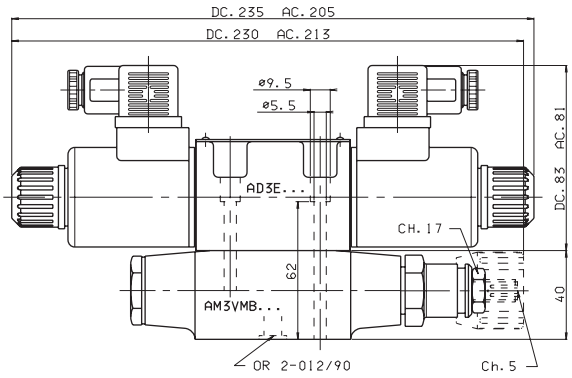




V.*.P.E... + AM.3.VM.B... + AD.3.E.02.C...

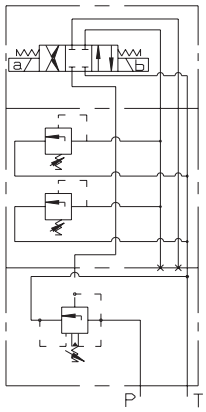
1) Solenoid de-energized, pump to tank.
2) Solenoid A energized, pump pressure controlled by valve AM.3.VM.B.
3) Solenoid B energized, pump pressure controlled by valve on cover.

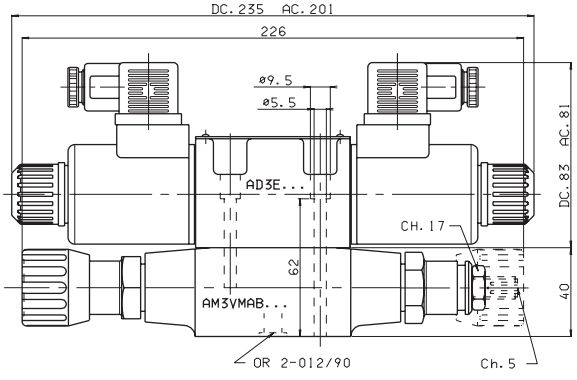




V.*.P.E... + AM.3.VM.B... + AD.3.E.01.C...

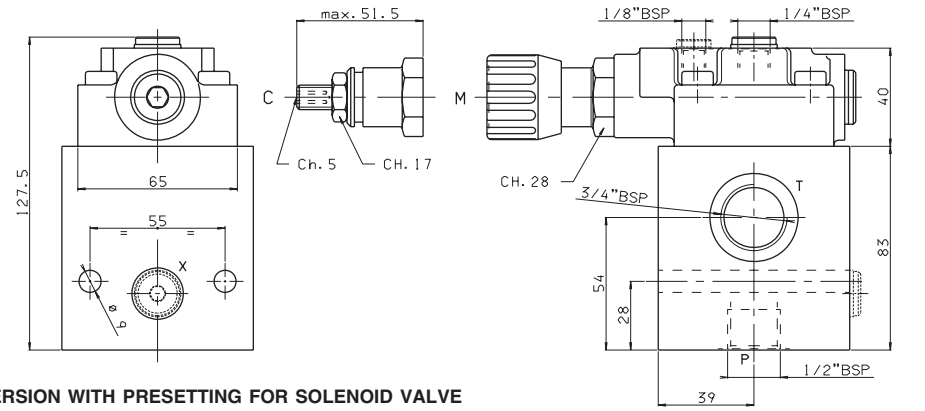
1) Solenoid de-energized, pump pressure controlled by valve on cover.
2) Solenoid A energized, pump pressure controlled by valve AM.3.VM.AB.
3) Solenoid B energized, pump pressure controlled by valve AM.3.VM.AB.



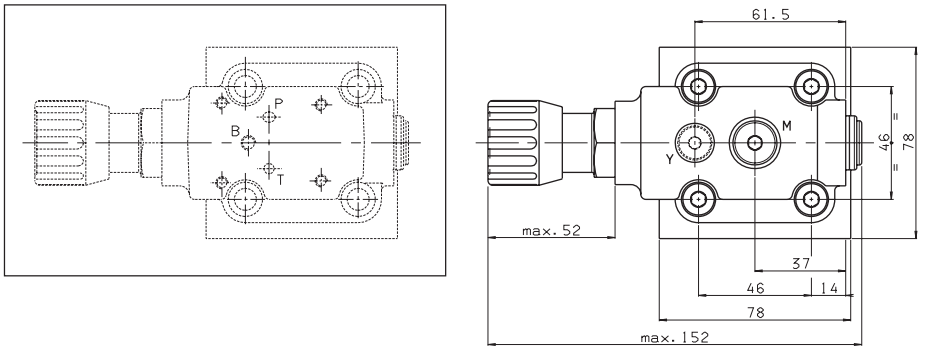


OVERALL DIMENSIONS V.*.L.16...

1/2" BSP P connector
3/4" BSP T connector



VERSION WITH PRESETTING FOR SOLENOID VALVE

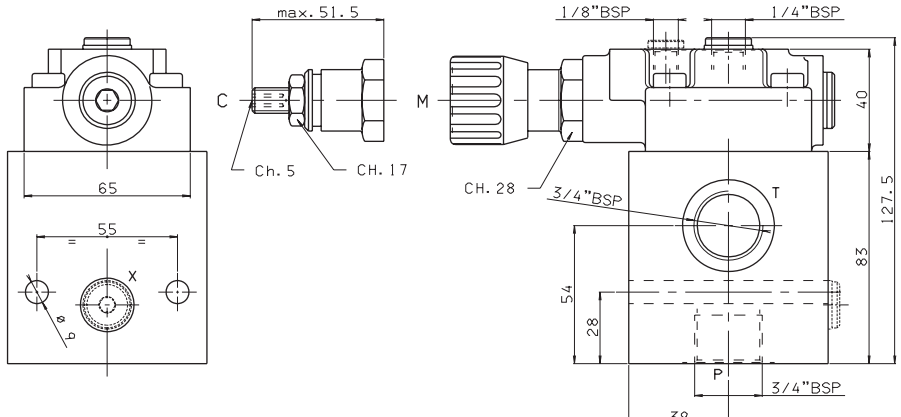


Fixing screws UNI 5931 M8x90 with material specifications min. 8.8
Tightening torque 24 Nm / 2.4 Kgm

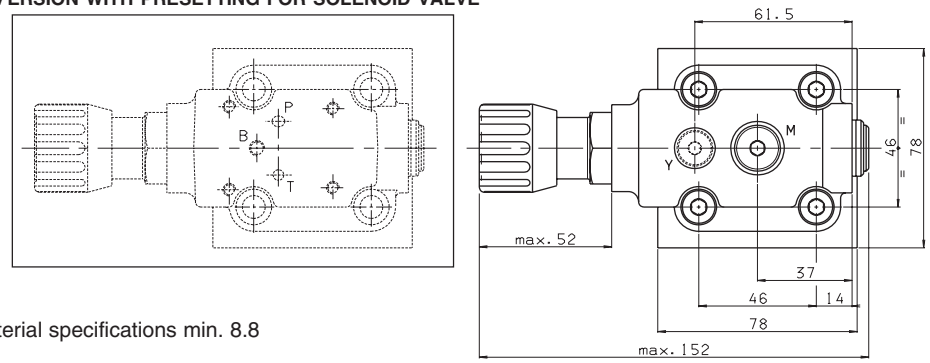
M = 1/4" BSP connector for pressure gauge for maximum pressure valve version only
Y = 1/8" BSP external draining for sequencing valve version only

OVERALL DIMENSIONS V.*.L.161...

3/4" BSP P and T connectors



VERSION WITH PRESETTING FOR SOLENOID VALVE



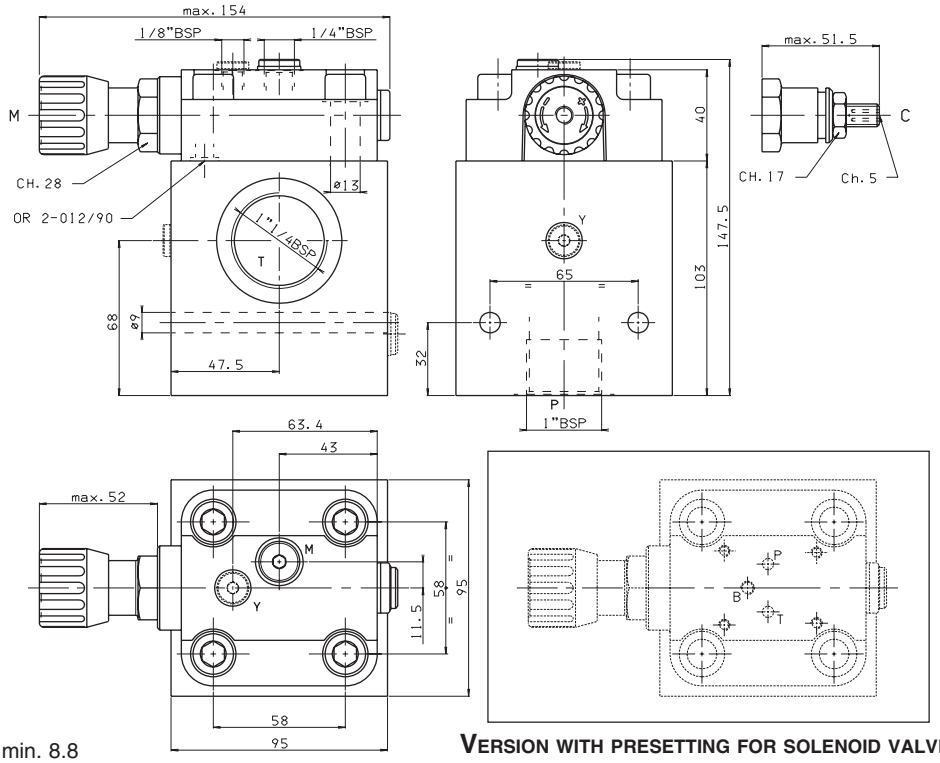
Fixing screws UNI 5931 M8x90 with material specifications min. 8.8
Tightening torque 24 Nm / 2.4 Kgm

M = 1/4" BSP connector for pressure gauge for maximum pressure valve version only
Y = 1/8" BSP external draining for sequencing valve version only

2

OVERALL DIMENSIONS V.*.L.25...

1" BSP P connector
1 1/4" BSP T connector



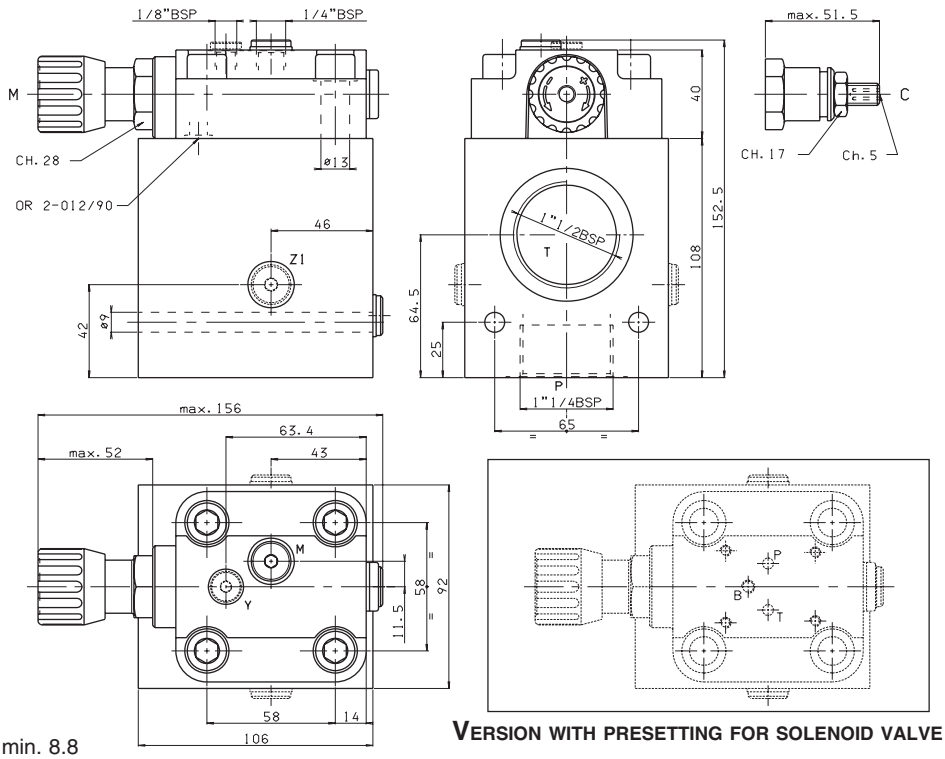
Fixing screws UNI 5931
M8x110 with material specifications min. 8.8
Tightening torque 24 Nm / 2.4 Kgm

VERSION WITH PRESETTING FOR SOLENOID VALVE

M = 1/4" BSP connector for pressure gauge for maximum pressure valve version only
Y = 1/8" BSP external draining for sequencing valve version only

OVERALL DIMENSIONS V.*.L.251...

1 1/4" BSP P connector
1 1/2" BSP T connector



Fixing screws UNI 5931
M8x120 with material specifications min. 8.8
Tightening torque 24 Nm / 2.4 Kgm

VERSION WITH PRESETTING FOR SOLENOID VALVE

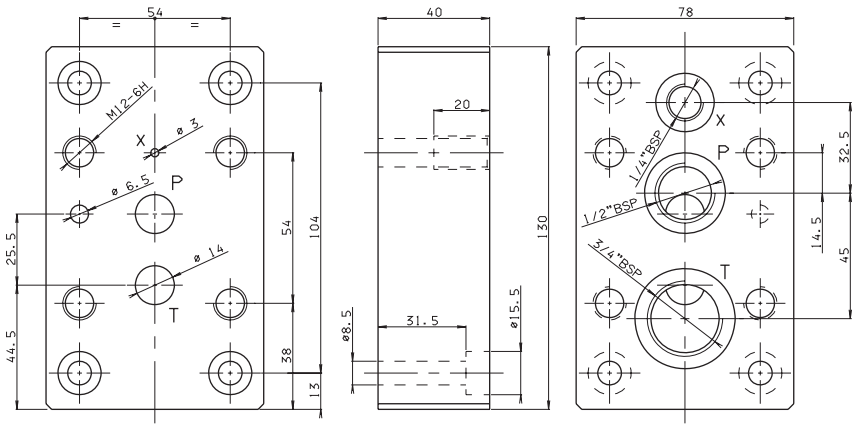
M = 1/4" BSP connector for pressure gauge for maximum pressure valve version only
Y = 1/8" BSP external draining for sequencing valve version only

BS.VMP.16... CONNECTORS: P = 1/2'' BSP - T = 3/4'' BSP - X = 1/4'' BSP

BS	Single plate
VMP	Maximum pressure
16	Size NG16
00	No variant
1	Serial No.

Weight: 2,2 Kg

Fixing screws M8x45 UNI 5931

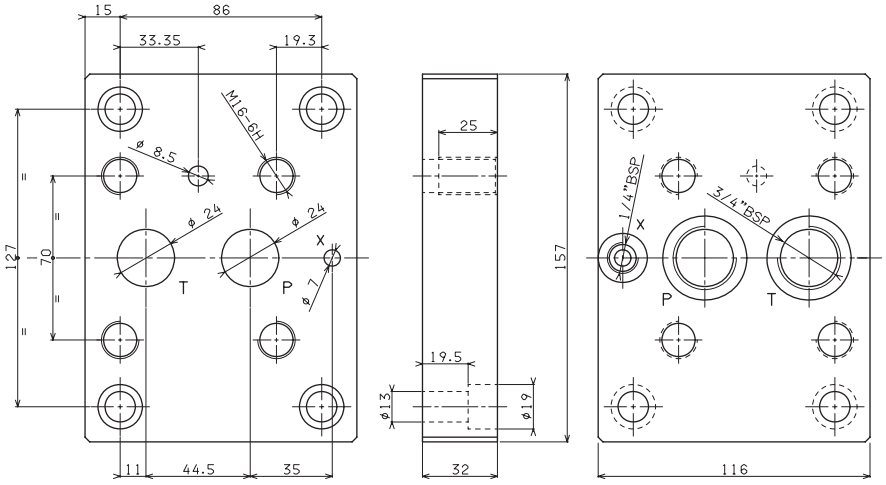


BS.VMP.25... CONNECTORS: P AND T = 3/4'' BSP - X = 1/4'' BSP

BS	Single plate
VMP	maximum pressure
25	Size NG25
00	No variant
1	Serial No.

Weight: 3,6 Kg

Fixing screws M12x35 UNI 5931

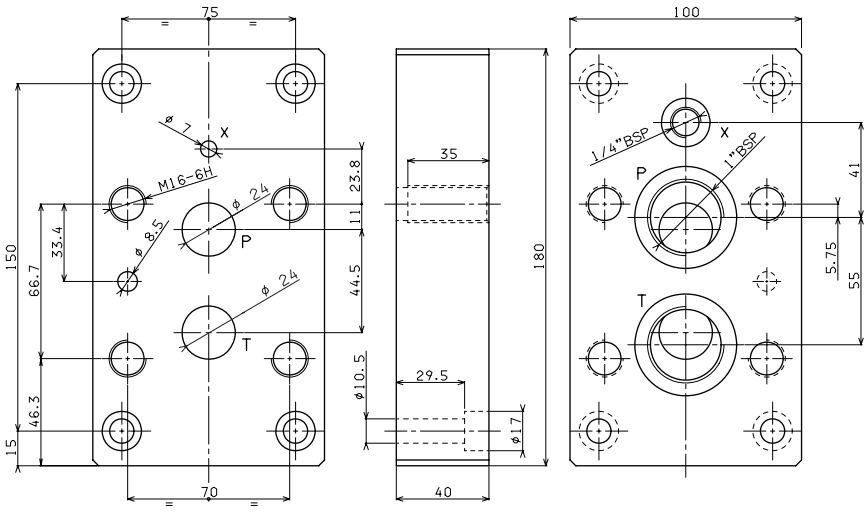


BS.VMP.25/1... CONNECTORS: P AND T = 1'' BSP - X = 1/4'' BSP

BS	Single plate
VMP	maximum pressure
25/1	Size NG25
00	No variant
1	Serial No.

Weight: 4,2 Kg

Fixing screws M10x45 UNI 5931



TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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COMPENSATED FLOW REGULATORS

CHECK VALVE HOLDER FOR REGULATORS

3

QC.3.2... 2 WAY COMPENSATED FLOW RATE REGULATORS

3

QC.3.2...

OVERALL DIMENSIONS CH. III PAGE 4

These QC.3.2... compensated flow rate regulators are designed to control and maintain a constant irrespective of the pressure variations upstream and downstream of the regulation section. Their new cast construction has made it possible to obtain a wider flow rate range, taking the upper limit to 35 l/min (4 turns version) while maintaining unchanged the pressure differential required to obtain good pressure compensation.

All models are available with and without reverse flow check valve, complete with an "anti-jump" device on request. This accessory has been designed to eliminate the problem which manifests itself as a "anti-jump" in the controlled actuator due to the instantaneous flow rate variation that takes place under the form of a transient every time the flow is made to pass through the regulator.

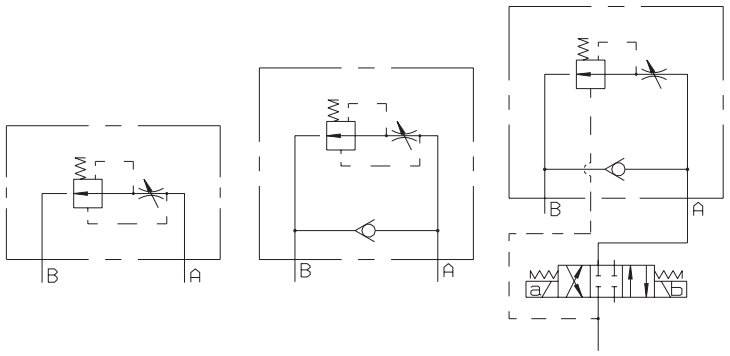
Max. operating pressure	320 bar
Opening pressure (with bypass)	1 bar
Min. regulated flow rate (Q1 version)	0.03 ÷ 0.05 l/min
Nominal regulated flow rate (1 turn version)	1,5 ÷ 30 l/min
Nominal regulated flow rate (4 turns version)	1,5 ÷ 35 l/min
Difference in pressure (Δp) for vers. Q1	3 bar
Difference in pressure (Δp) Q2-Q3-Q4-Q5-Q6	8 bar
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level(*) class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$	
Dependency on temperature (Q1 vers.)	5%
Dependency on temperature (Q2 vers.)	3%
Dependency on temperature (Q3-Q4-Q5-Q6)	2%
Weight	1,5 Kg

(*) Max contamination level must be respect to obtain the right function of the valve

ORDERING CODE

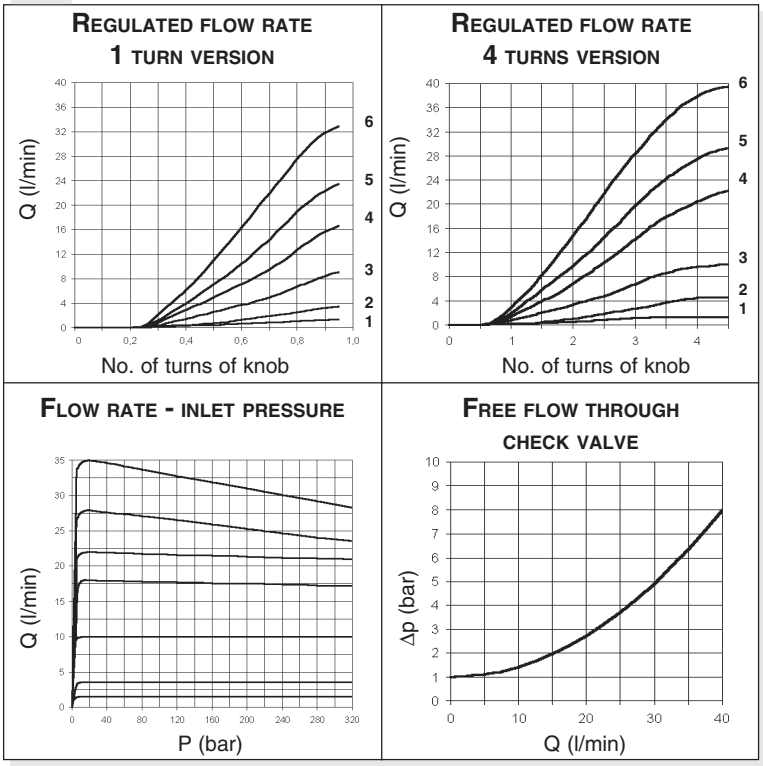
QC	Compensated flow rate regulated
3	CETOP 3/NG6
2	2 way
G	Anti-jump system with internal check valve (omit if not required)
**	Nominal flow rate ranges **1 Turn version** **4 Turn version** **Q1** = 1,5 l/min **Q1** = 1,5 l/min **Q2** = 3 l/min **Q2** = 4 l/min **Q3** = 9 l/min **Q3** = 10 l/min **Q4** = 19 l/min **Q4** = 21 l/min **Q5** = 24 l/min **Q5** = 28 l/min **Q6** = 30 l/min **Q6** = 35 l/min
K	Version with lock (omit if not required)
*	**1** = 1 turn version **4** = 4 turns version
R	With internal check valve (omit if not required)
**	**00** = No variant **V1** = Viton
5	Serial No.

HYDRAULIC SYMBOLS



QC.3.2... QC.3.2.**.*.R QC.3.2.G.**.*.R

DIAGRAMS



QC.3.3... 3 WAY COMPENSATED FLOW RATE REGULATORS

QC.3.3...	
OVERALL DIMENSIONS	CH. III PAGE 4
AM.3.ABU...	CH. III PAGE 4

This regulator type can be used whenever it is necessary to obtain a constant fluid flow irrespective of the pressure variations present upstream or downstream. It is fitted with a third T line for discharging any excessive flow rate.

When the reverse flow check valve is needed, the check valve holder type "AM.3.ABU.3..."can be fitted underneath the valve. (The check valve holder must be ordered separately see page III•4)

Max. operating pressure	320 bar
Opening pressure (with bypass)	1 bar
Min. regulated flow rate (Q1 version)	0.03 ÷ 0.05 l/min
Nominal regulated flow rate	1 ÷ 22 l/min
Difference in pressure (Δp) for vers. Q1	3 bar
Difference in pressure (Δp) Q2-Q3-Q4-Q5-Q6	8 bar
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level(*)	class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Dependency on temperature (Q1 vers.)	5%
Dependency on temperature (Q2 vers.)	3%
Dependency on temperature (Q3-Q4-Q5)	2%
Weight	1,5 Kg

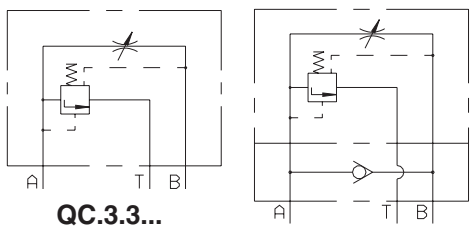
(*) Max contamination level must be respect to obtain the right function of the valve

3

ORDERING CODE

QC	Compensated flow rate regulator
3	CETOP 3/NG6
3	3 way
******	Flow rate ranges **Q1** = 1 l/min **Q2** = 3 l/min **Q3** = 9 l/min **Q4** = 17 l/min **Q5** = 24 l/min
K	Version with lock (omit if not required)
*****	**1** = 1 turn version **4** = 4 turns version
******	**00** = No variant **V1** = Viton
3	Serial No.

HYDRAULIC SYMBOLS

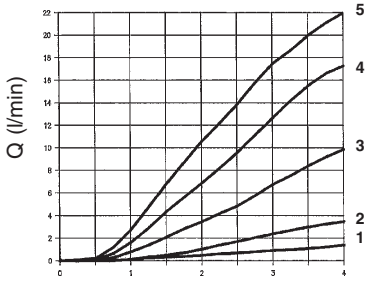


QC.3.3...

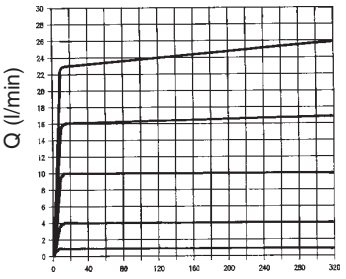
QC.3.3... + AM.3.ABU

DIAGRAMS

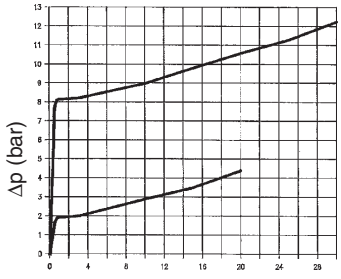
REGULATED FLOW RATE



FLOW RATE - PRESSURE DROP

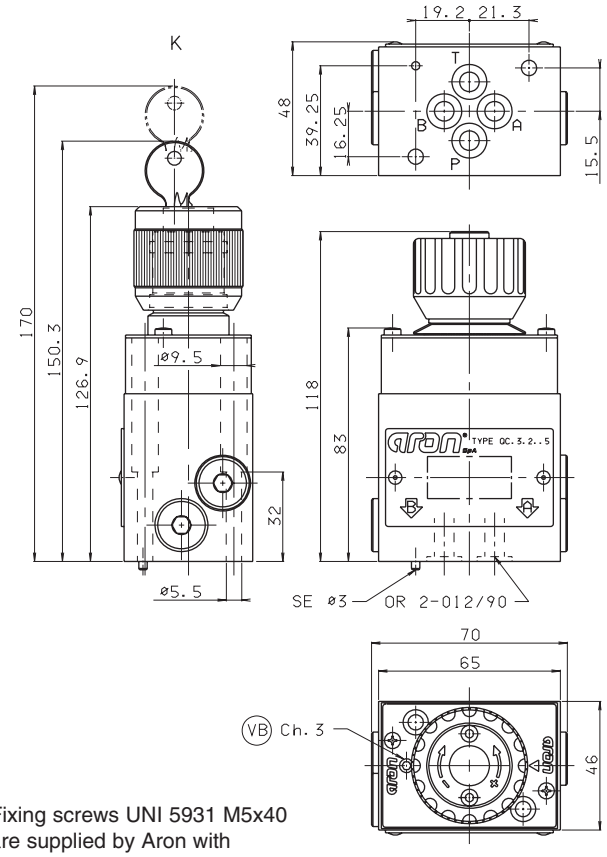


ΔP - PUMP FLOW RATE



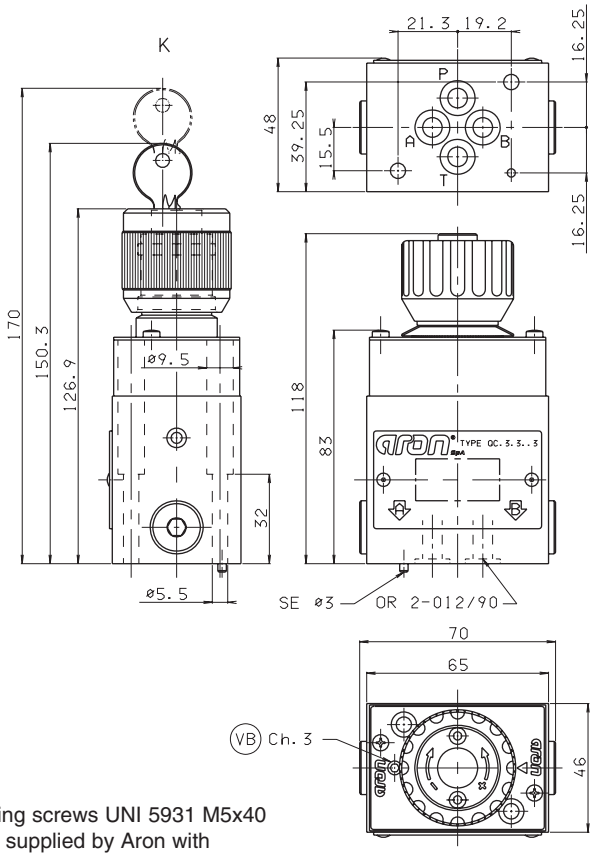
3

QC.3.2... 2 WAY FLOW RATE REGULATOR



Fixing screws UNI 5931 M5x40
are supplied by Aron with
material specifications min. 12.9
Tightening torque 6.5÷7 Nm / 0.65÷0.70 Kgm

QC.3.3... 3 WAY FLOW RATE REGULATOR



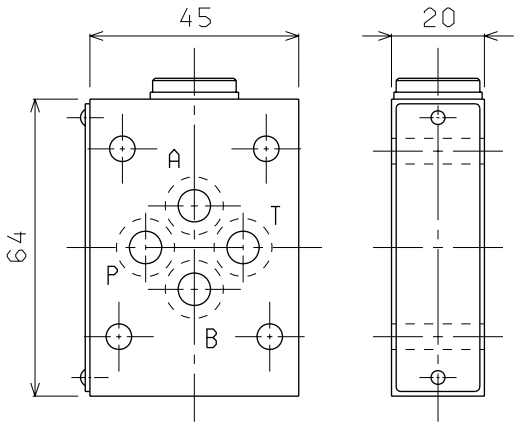
Fixing screws UNI 5931 M5x40
are supplied by Aron with
material specifications min. 12.9
Tightening torque 6.5÷7 Nm / 0.65÷0.70 Kgm

AM.3.ABU... CHECK VALVE HOLDER FOR REGULATORS TYPE QC.3...

This check valve holder must be fitted underneath the QC valve when he reverse flow function is needed.

ORDERING CODE

AM	Modulating valve
3	CETOP 3/NG06
ABU	External check valve for QC.3.*.
3	For 2 way and 3 way
00	No variant
1	Serial No.



Weight: 0,4 Kg
Fixing screws for regulator and modular check valve M5x60 UNI 5931 - 12.9 K

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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MODULAR VALVES CETOP 2

MODULAR VALVES CETOP 5

MODULAR VALVES CETOP 3

MODULAR VALVES CETOP 7

4

AM.2.UD... MODULAR DIRECT CHECK VALVES CETOP 2

AM.2.UD type modular check valves allow one way free flow, while preventing any flow in the opposite direction by means of a conical seated poppet.

They are available on single P and T lines (see hydraulic symbols).

1 bar spring is standard, while a 5 bar rated spring is available on request.

Max. operating pressure	250 bar
Minimum opening pressure spring 1	1 bar
Minimum opening pressure spring 5	5 bar
Max. flow	20 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s a 50°C
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	0,4 Kg

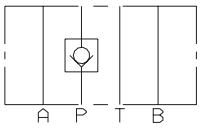
AM.2.UD...

SCREWS AND STUDS CH. IV PAGE 6

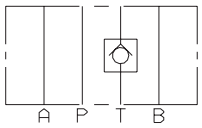
ORDERING CODE

AM	Modular valve
2	CETOP 2/NG4
UD	Direct check valve
*	Control on lines **P / T**
*	Minimum opening pressure **1** = 1 bar **5** = 5 bar
**	**00** = No variant **V1** = Viton
1	Serial No.

HYDRAULIC SYMBOLS

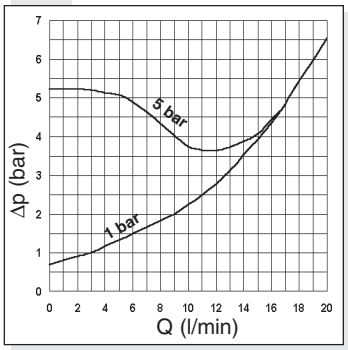


AM.2.UD.P

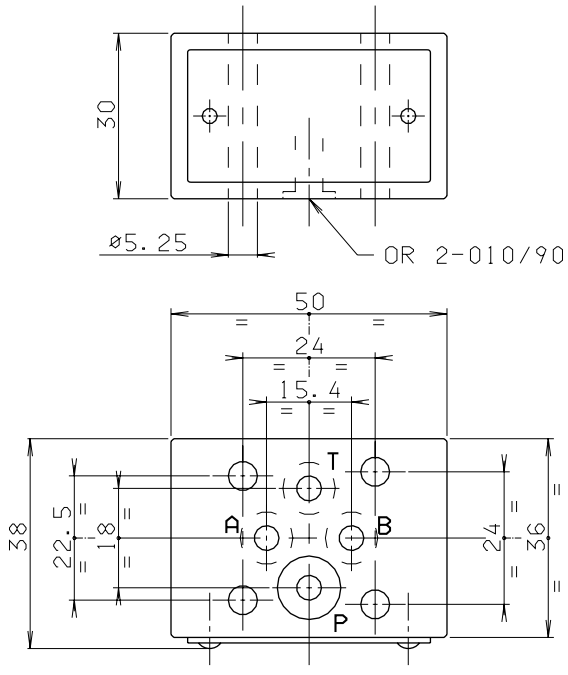


AM.2.UD.T

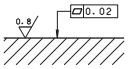
PRESSURE DROPS



OVERALL DIMENSIONS



Support plane specifications



AM.2.UP... MODULAR PILOT OPERATED CHECK VALVES CETOP 2

aron

AM.2.UP type modular check valves allow one way free flow by raising a conical shutter, while in the opposite direction the fluid can return by means of a small piston piloted by the pressure in the other line.

They are available on single A or B lines, and on double A and B lines (see hydraulic symbols).

Max. operating pressure	250 bar
Minimum opening pressure spring 1	1 bar
Minimum opening pressure spring 5	5 bar
Piloting ratio:	1:4
Max. flow	20 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s a 50°C
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	0,5 Kg

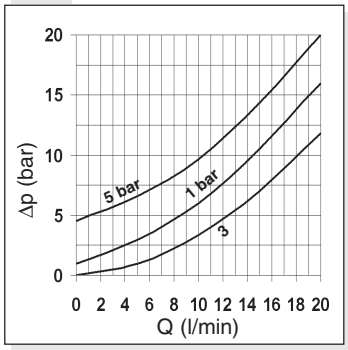
AM.2.UP...

SCREWS AND STUDS CH. IV PAGE 6

ORDERING CODE

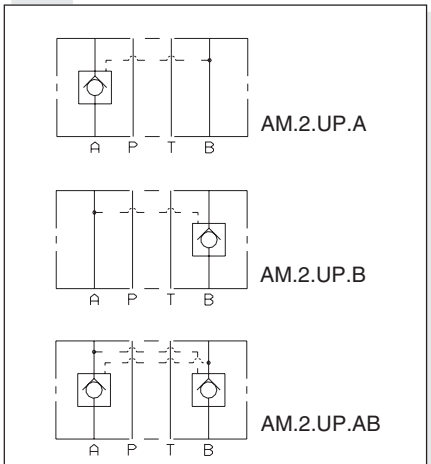
AM	Modular valve
2	CETOP 2/NG4
UP	Piloted check valve
**	Control on lines **A / B / AB**
*	Minimum opening pressure **1** = 1 bar **5** = 5 bar
**	**00** = No variant **V1** = Viton
1	Serial No.

PRESSURE DROPS



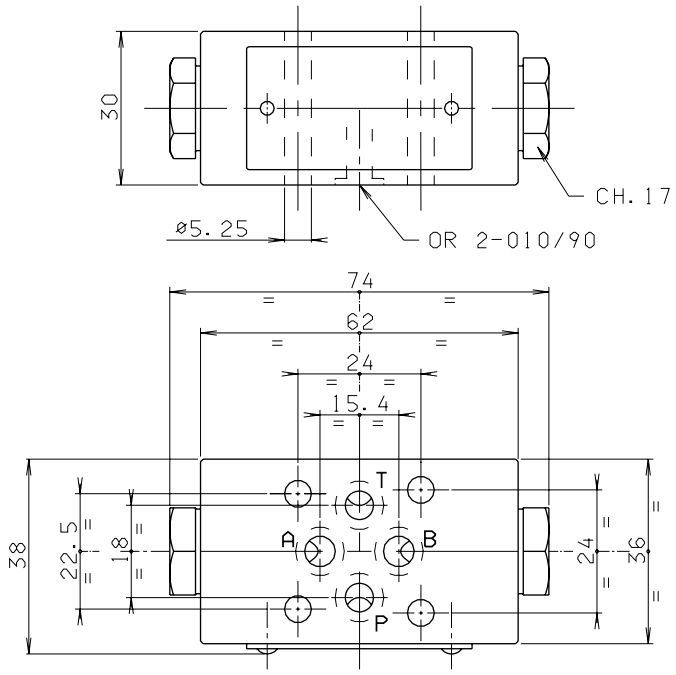
Curve n. 3 = Piloted side flow

HYDRAULIC SYMBOLS

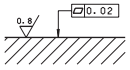


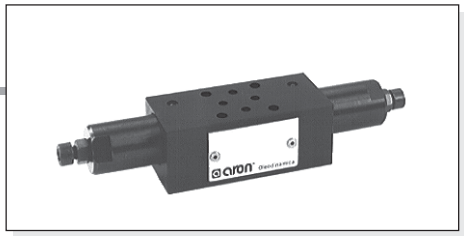
4

OVERALL DIMENSIONS



Support plane specifications





AM.2.VM... MODULAR MAXIMUM PRESSURE VALVES CETOP 2

AM.2.VM type pressure regulating valves are available with an operating pressure range of 4 to 250 bar.
Adjustment is via a grub screw. Two base versions are available: **AM.2.VM..** single on A or B, and double on A and B lines, with drainage on T; **AM.3.VM.P..** single on P line, with drainage on T.
4 different types of springs can be mounted on all versions, with the adjustment range specified in the specifications. The cartridge used is the CMP.02 type.

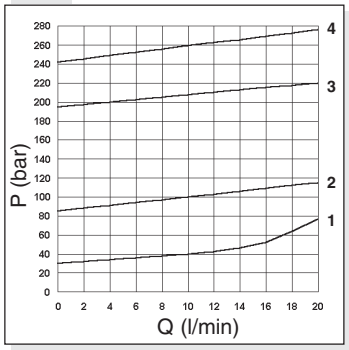
Max. operating pressure		250 bar
Setting ranges:		
	spring 1	30 bar
	spring 2	90 bar
	spring 3	180 bar
	spring 4	250 bar
Max. flow		20 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s a 50°C
Fluid temperature		-20°C ÷ 75°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight AM.2.VM.A/B/P...		0,53 Kg
Weight AM.2.VM.AB...		0,7 Kg

AM.2.VM...	
CMP.02...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 6

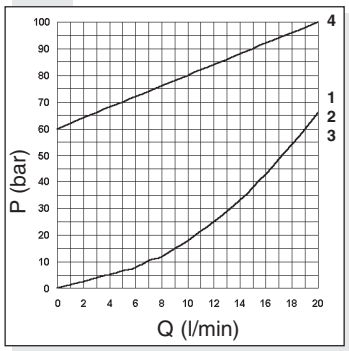
ORDERING CODE

AM	Modular valve
2	CETOP 2/NG4
VM	Max. pressure valves
**	Adjustment on the lines **A / B / P / AB**
C	Type of adjustment grub screw
*	Setting ranges at port A/B/P **1** = max.30 bar **(white spring)** **2** = max.90 bar **(yellow spring)** **3** = max.180 bar **(green spring)** **4** = max.250 bar **(orange spring)**
*	Setting ranges at port B (Omit if the setting is same as that at port A) **1** = max.30 bar **(white spring)** **2** = max.90 bar **(yellow spring)** **3** = max.180 bar **(green spring)** **4** = max.250 bar **(orange spring)**
**	**00** = No variant **V1** = Viton
1	Serial No.

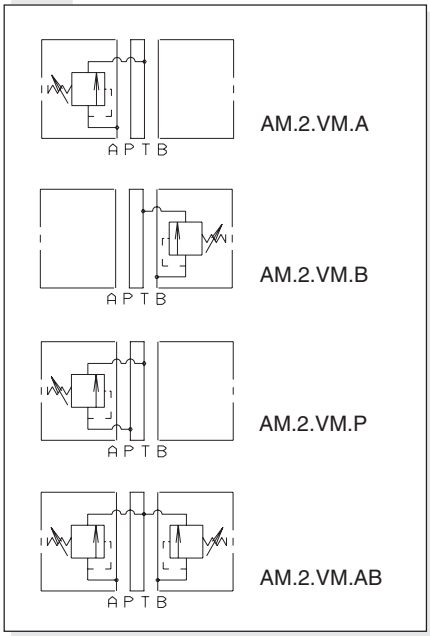
PRESSURE - FLOW RATE



MINIMUM SETTING PRESSURE

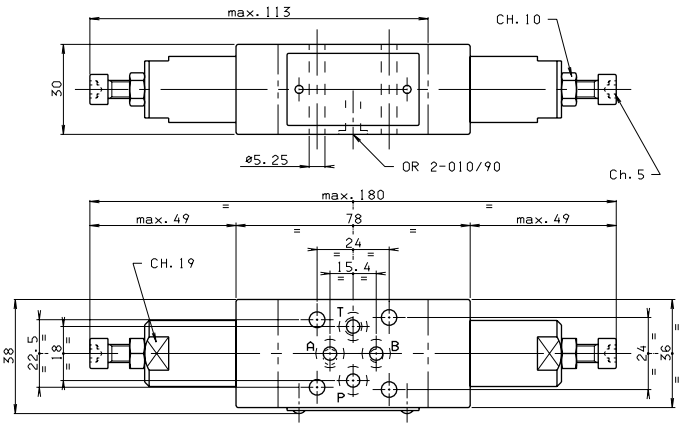


HYDRAULIC SYMBOLS

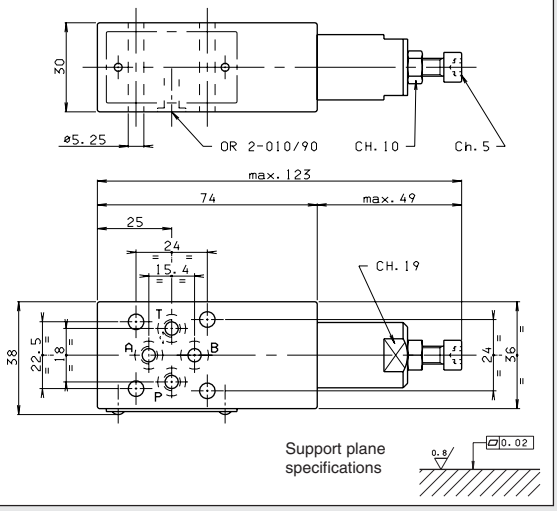


OVERALL DIMENSIONS

AM.2.VM.AB...



AM.2.VM.A/B/P...



AM.2.QF... MODULAR FLOW REGULATOR CETOP 2

AM.2.QF type one way non-compensated throttle valves are adjustable by means of a grub screw.

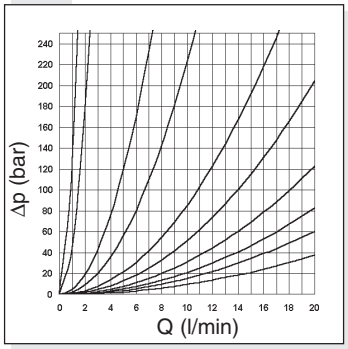
Three types of regulations are available on A / B / AB lines, as shown in the hydraulic symbols.

Max. operating pressure	250 bar
Flow rate regulation	on 6 screw turns
Max. flow.	20 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s a 50°C
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight AM.2.QF.A/B...	0,5 Kg
Weight AM.2.QF.AB...	0,6 Kg

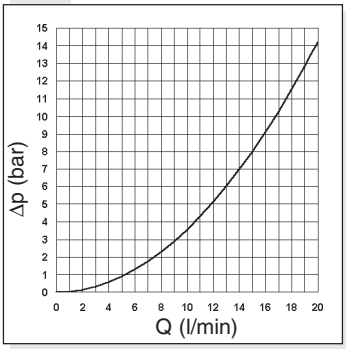
AM.2.QF...

SCREWS AND STUDS CH. IV PAGE 6

FLOW REGULATION



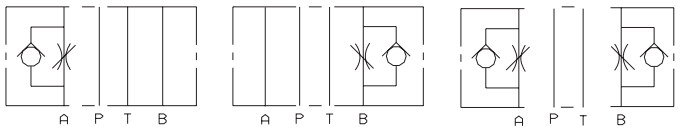
FREE FLOW THROUGH CHECK VALVE



ORDERING CODE

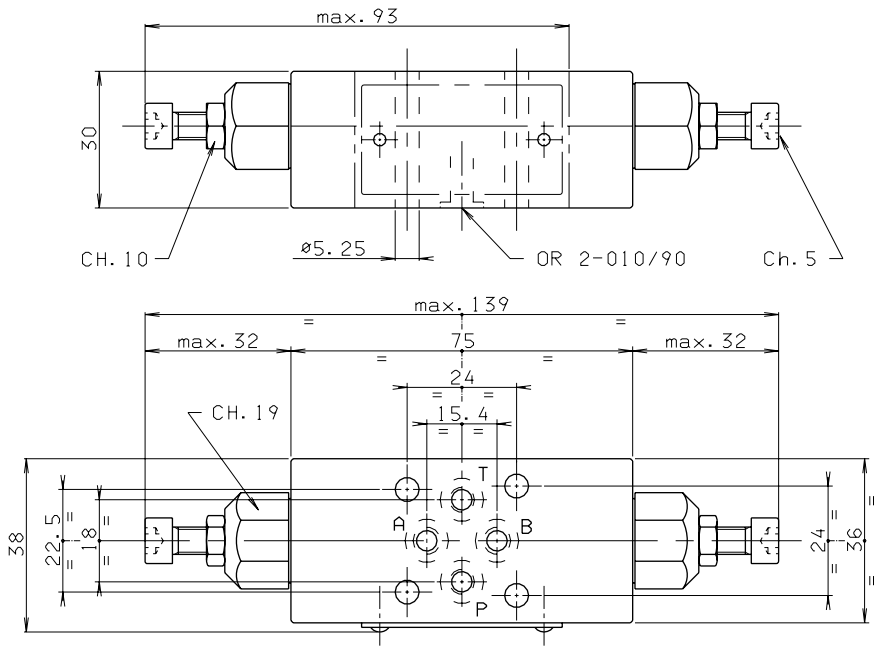
AM	Modular valve
2	CETOP 2/NG4
QF	Non-compensated flow rate regulator
******	Control on lines **A / B / AB**
C	Type of adjustment grub screw
******	**00** = No variant **V1** = Viton
1	Serial No.

HYDRAULIC SYMBOLS

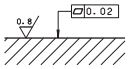


AM.2.QF.A AM.2.QF.B AM.2.QF.AB

OVERALL DIMENSIONS



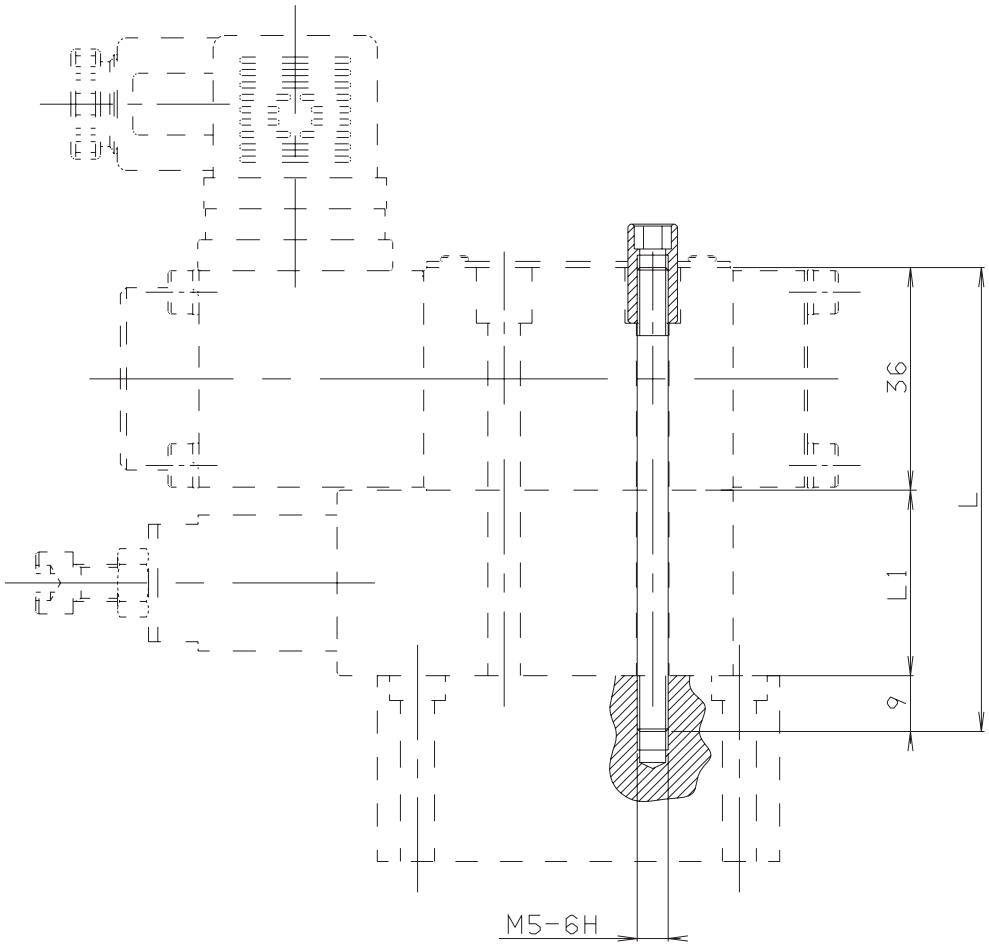
Support plane specifications



4

OVERALL DIMENSIONS

Tighten M27.05.0001 to a torque of **5 Nm / 0.5 Kgm max.**



SCREWS CODE T.C.E.I	L	L1	COMPOSITION		Qty.
Q26.07.4069	35	/	AD2...		4
Q26.07.4243	65	30	AD2... + 1 AM2... (ISO)		4
Q26.07.4252	95	60	AD2... + 2 AM2... (ISO)		
STUDS CODE	**L**	**L1**	**COMPOSITION**	**SPECIAL NUTS CODE**	**Qty.**
M80.10.0008	135	90	AD2... + 3 AM2...	M27.05.0001	4
M80.10.0020	165	120	AD2... + 4 AM2...	M27.05.0001	4

AM.3.UD... MODULAR DIRECT CHECK VALVES CETOP 3

AM.3.UD...

SCREWS AND STUDS CH. IV PAGE 21

AM.3.UD type modular check valves allow one way free flow, while flow in the opposite direction is prevented by means of a conical seated poppet.

They are available on single A, B, P and T lines, and on double A and B, P and T lines (see hydraulic symbols).

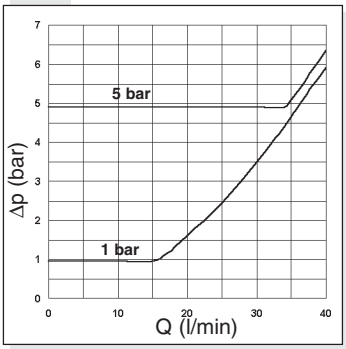
1 bar spring is standard, while a 5 bar rated spring is available on request.

Max. operating pressure	350 bar
Minimum opening pressure spring 1	1 bar
Minimum opening pressure spring 5	5 bar
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s a 50°
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight	0,8 Kg

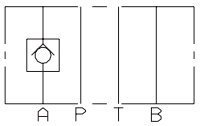
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
UD	Direct check valve
**	Control on lines **A / B / P / T / AB**
*	Minimum opening pressure **1** = 1 bar **5** = 5 bar
**	**00** = No variant **V1** = Viton
2	Serial No.

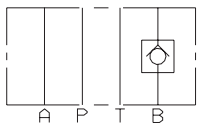
PRESSURE DROPS



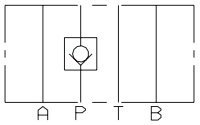
HYDRAULIC SYMBOLS



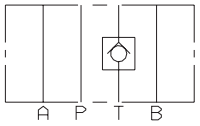
AM.3.UD.A



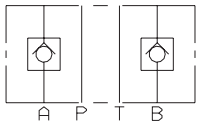
AM.3.UD.B



AM.3.UD.P

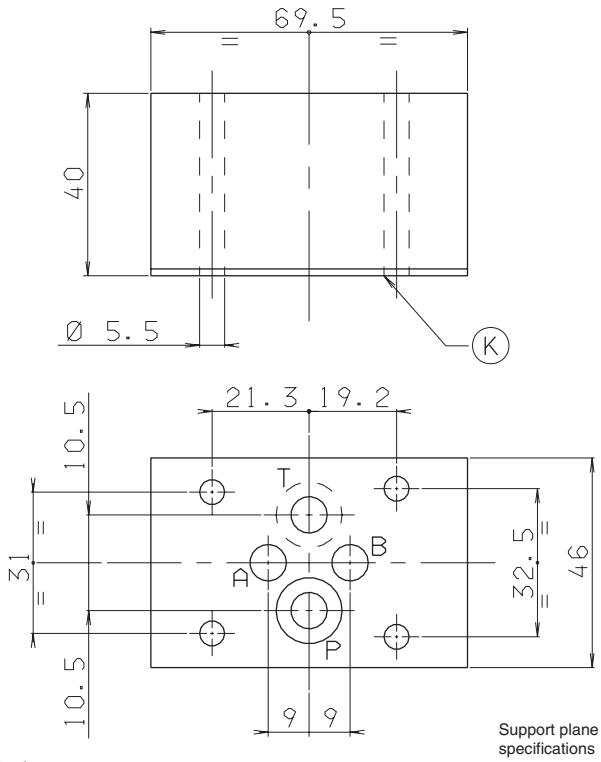


AM.3.UD.T

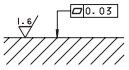


AM.3.UD.AB

OVERALL DIMENSIONS



Support plane specifications



K = OR plate

4

AM.3.UP... / AM.3.UP1... MODULAR
PILOT OPERATED CHECK VALVES CETOP 3

AM.3.UP type modular check valves allow free flow in one direction by raising a conical seated poppet valve, while in the opposite direction the fluid can return by means of a small piston piloted by the other line pressure (piloted side).

They are available on single A or B lines, and double A and B lines (see hydraulic symbols).

A pre-opening version is also available (AM3UP1..) only with 5 bar spring.

Max. operating pressure	350 bar
Minimum opening pressure spring 1	1 bar
Minimum opening pressure spring 5	5 bar
Piloting ratio AM.3.UP	1:4
Piloting ratio AM.3.UP1	1:12,5
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	1 Kg

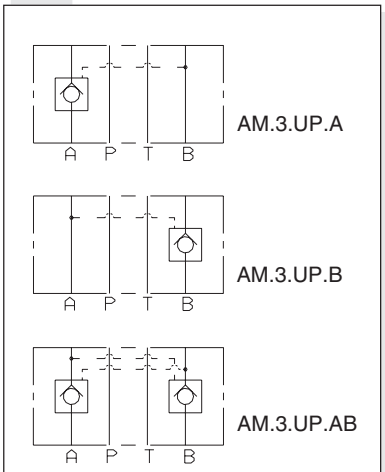
AM.3.UP / AM.3.UP1...
SCREWS AND STUDS CH. IV PAGE 21

4

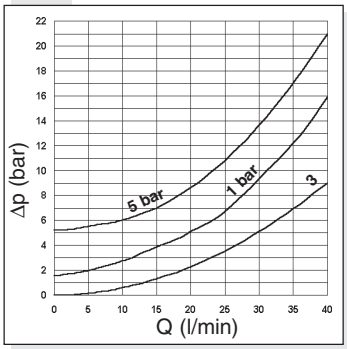
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
**	**UP** = Piloted check valve **UP1** = With pre-opening
**	Control on lines **A / B / AB**
*	Minimum opening pressure **1** = 1 bar (only for UP version) **5** = 5 bar
**	**00** = No variant **V1** = Viton
3	Serial No.

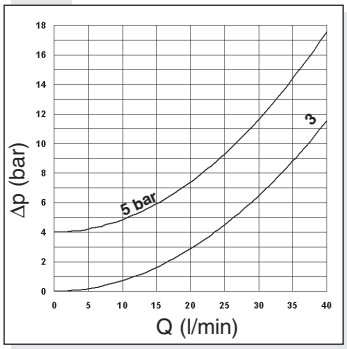
HYDRAULIC SYMBOLS



PRESSURE DROPS AM3UP



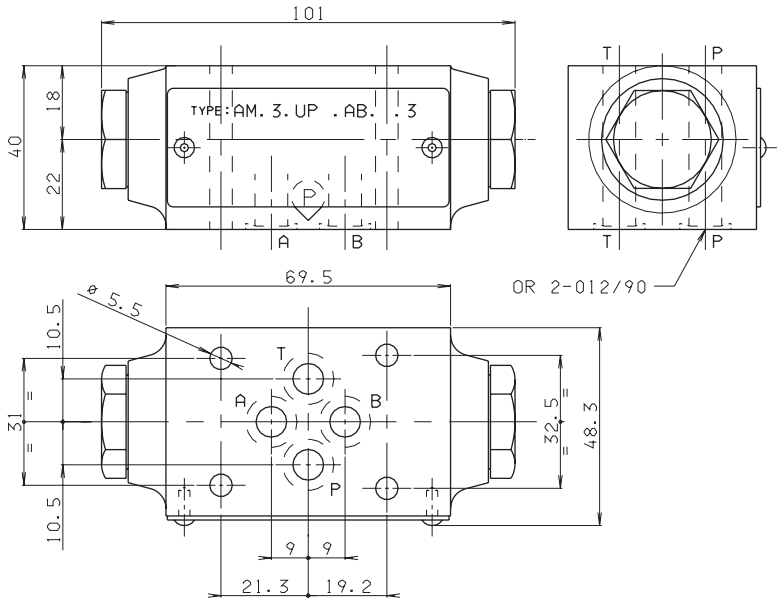
PRESSURE DROPS AM3UP1



Curve n. 3 = Piloted side flow

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

OVERALL DIMENSIONS



AM.3.VM... / AM.3.VI... MODULAR MAX. PRESSURE VALVES CETOP 3

AM.3.VM / AM.3.VI...	
CMP.10...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 21

AM.3.VM type pressure regulating valves are available with a pressure range of 2 ÷ 320 bar.

Adjustment is by means of a grub screw or a plastic knob.

Three basic versions are available:
- AM3VM on single A or B lines, and on A and B lines, with drainage to T;
- AM3VMP on single P line, with drainage to T;
- AM3VI on single A or B lines, and on A and B lines, with crossed drainage on A or B (see hydraulic symbols).

All versions can accept three types of springs with calibrated ranges as shown in the specifications.

The cartridge, which is the same for all versions, is the direct acting type CMP10.
For the minimum permissible setting pressure depending on the spring, see minimum pressure setting curve.

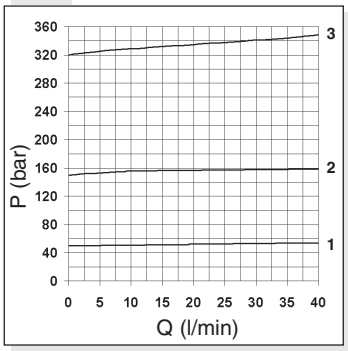
Max. operating pressure		320 bar
Setting ranges:	spring 1	max. 50 bar
	spring 2	max. 150 bar
	spring 3	max. 320 bar
Max. flow		40 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight AM.3.VM.A/B/P...		1,2 Kg
Weight AM.3.VM.AB...		1,3 Kg
Weight AM.3.VI.A/B...		2 Kg
Weight AM.3.VI.AB...		2,2 Kg

4

ORDERING CODE

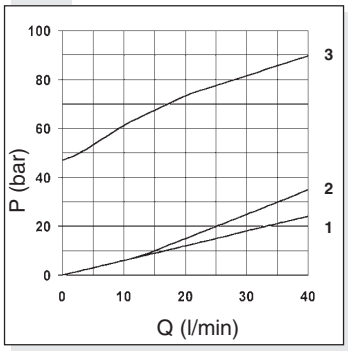
AM	Modular valve
3	CETOP 3/NG6
**	**VM** = Maximum pressure **VI** = Maximum pressure crossline
**	Adjustment on the lines AM.3.VM Version = **A / B / P / AB** AM.3.VI Version = **A / B / AB**
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges at port A/B/P **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
*	Setting ranges at port B (Omit if the setting is same as that at port A) **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
**	**00** = No variant **V1** = Viton
3	Serial No.

PRESSURE - FLOW RATE

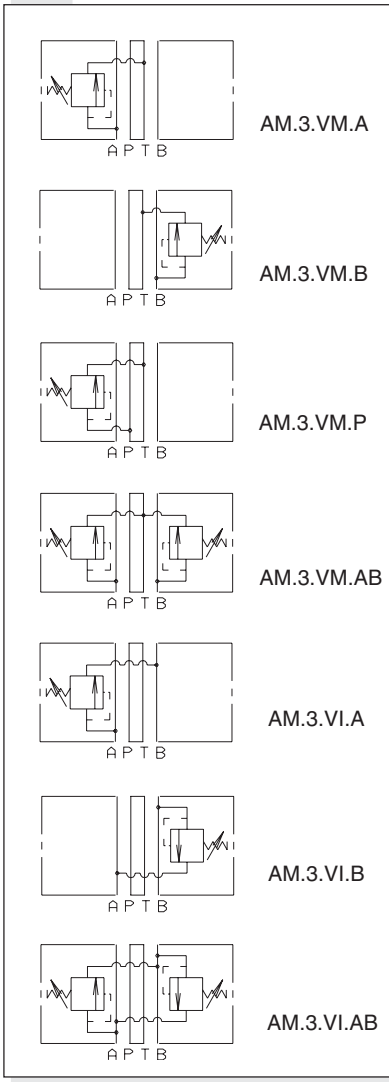


Curves n° 1 - 2 - 3 = setting ranges

MINIMUM SETTING PRESSURE



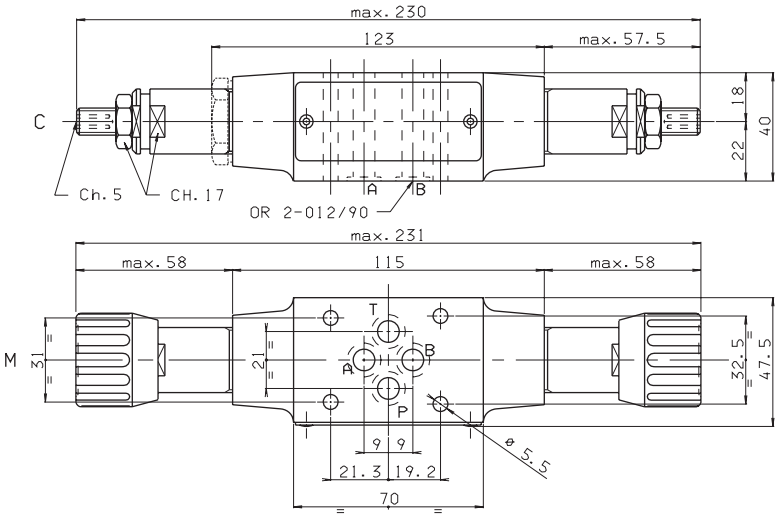
HYDRAULIC SYMBOLS



4

OVERALL DIMENSIONS

AM.3.VM.AB...

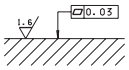


Type of adjustment

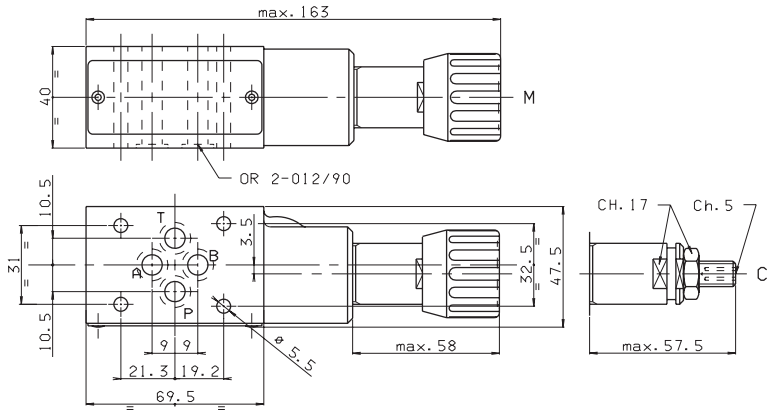
M Plastic knob

C Grub screw

Support plane specifications



AM.3.VM.P...

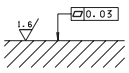


Type of adjustment

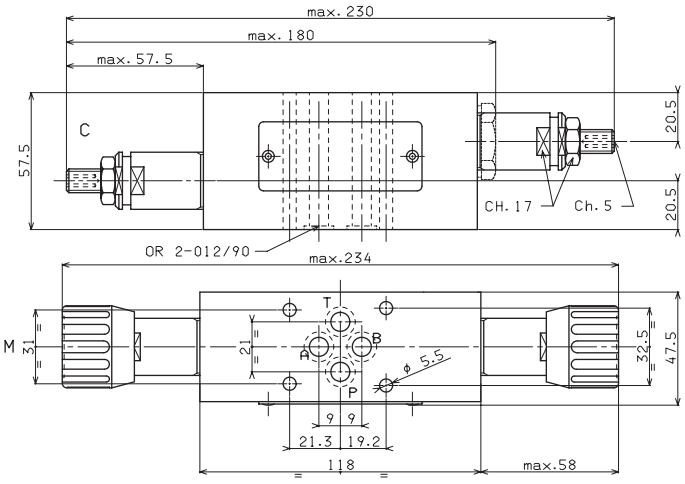
M Plastic knob

C Grub screw

Support plane specifications



AM.3.VI.AB...

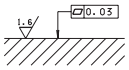


Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.3.CP... MODULAR BACK PRESSURE VALVE CETOP 3

AM.3.CP...	
CMP.10...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 21

AM3CP type back pressure valves are damped in-line direct acting pressure relief valves fitted with bypass non-return valves.

Adjustment within the range 2 ÷ 320 bar is by means of a grub screw or a plastic knob, on ports A or B (single) or AB (double).

The cartridge is the direct acting type CMP10.

These valves are especially used on vertically working cylinders with dragging loads.

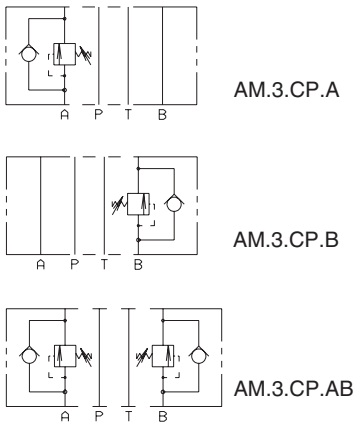
For the minimum permissible setting pressure depending on the spring, see minimum pressure setting curve.

Max. operating pressure		350 bar
Setting ranges:	spring 1	max. 50 bar
	spring 2	max. 150 bar
	spring 3	max. 320 bar
Max. flow		40 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight AM.3.CP.A/B...		2 Kg
Weight AM.3.CP.AB...		2,7 Kg

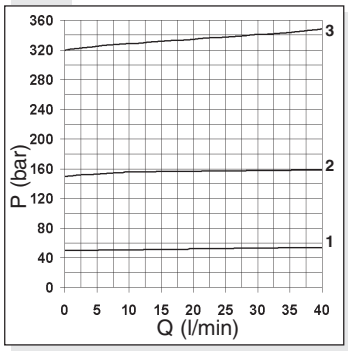
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
CP	Back pressure valve
******	Control on lines **A / B / AB**
*****	Type of adjustment **M** = Plastic knob **C** = Grub screw
*****	Setting ranges **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
******	**00** = No variant **V1** = Viton
3	Serial No.

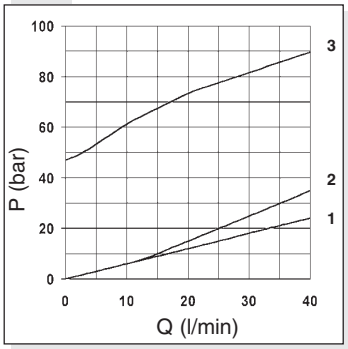
HYDRAULIC SYMBOLS



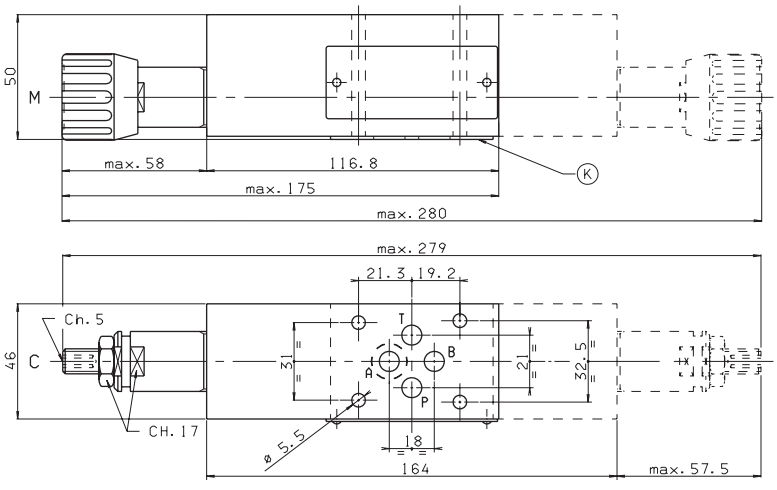
PRESSURE - FLOW RATE



MINIMUM SETTING PRESSURE



OVERALL DIMENSIONS



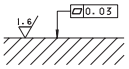
K = OR plate

Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.3.RD / AM.3.SD...

SCREWS AND STUDS CH. IV PAGE 21

AM.3.RD... /AM.3.SD... MODULAR PRESSURE REDUCING / PRESSURE SEQUENCING VALVES CETOP 3

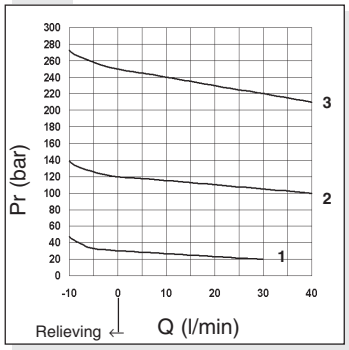
AM3RD and AM3SD valves are direct acting spool type pressure reducing and sequencing units, respectively, with one end pre-loaded by means of a spring an the other end exposed to the hydraulic pressure.
The drainage is drained within the valve to port T. Pressure is adjustable by means of a screw and locknut, or of a handwheel. Three types of springs allow adjustment within the range 2÷250 bar. The pressure reducing valves are available in two versions: with positive overlap (suitable with low flow rate) and with negative overlap to obtain a greater pressure reinstatement speed.

Max. operating pressure: port P		350 bar
Max. pressure adjustable		250 bar
Setting ranges:	spring 1	2 ÷ 30 bar
	spring 2	10 ÷ 120 bar
	spring 3	60 ÷ 250 bar
Max. flow		40 l/min
Internal drainage RD:		
Positive overlap version		0,5 l/min
Negative overlap version		2 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight		1,3 Kg

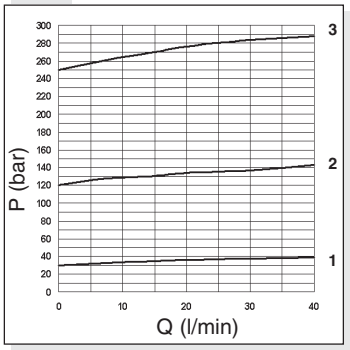
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
**	**RD** = Direct pressure reducing valve **SD** = Direct pressure sequencing valve
*	Control on lines AM.3.RD version = **A / P** AM.3.SD version = **P**
*	**1** = Positive overlap **2** = Negative overlap Omit for version AM3SD
*	Type of adjustment **C** = Grub screw **V** = Handwheel
*	Setting ranges **1** = max. 2 ÷ 30 bar **(white spring)** **2** = max. 10 ÷ 120 bar **(yellow spring)** **3** = max. 60 ÷ 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
4	Serial No.

PRESSURE - FLOW RATE AM3RD

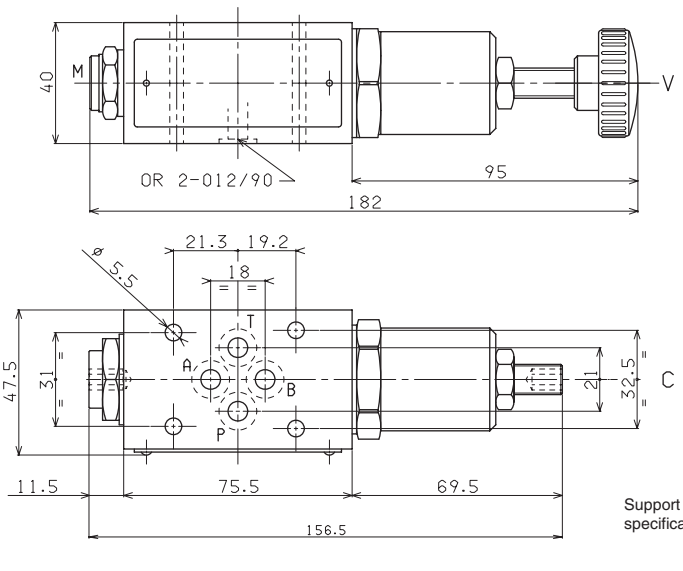


PRESSURE - FLOW RATE AM3SD

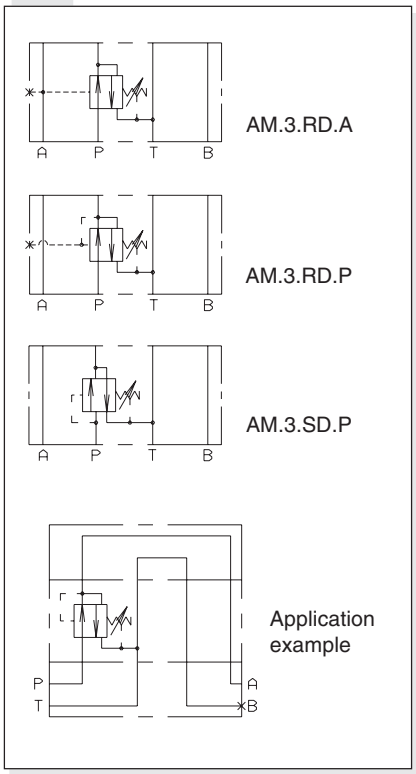


The fluid used is a mineral based oil with a viscosity of 46 mm²/sec at 40 degrees C.
The tests have been carried out at with a fluid temperature of 40 degrees C.

OVERALL DIMENSIONS



HYDRAULIC SYMBOLS



AM.3.VR... MODULAR REDUCING VALVES WITH RELIEVING - PILOT OPERATED CETOP 3

AM.3.VR...	
CVR.20...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 21

These pressure reducing valves ensure a minimum pressure variation on the P or A port with changing flow rate up to 90 l/min.

Three spring types allow adjustment within the range 7 ÷ 250 bar. Manual adjustment is available by a grub screw or plastic knob.

The RELIEVING SYSTEM inside the valve AM3VR allows the passage from the setting pressure line to T line of the flow through the valve to avoid the increasing of pressure in the reduced-pressure line by diverting exceeding flow to reservoir. A bypass module with check valve for free flow from A to AR port (see hydraulic symbol) is available..

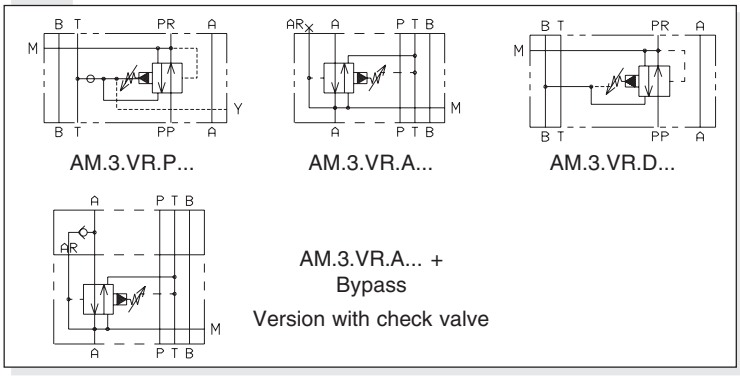
Max. operating pressure		350 bar
Setting ranges:	spring 1	max. 60 bar
	spring 2	max. 120 bar
	spring 3	max. 250 bar
Maximum allowed Δp pressure between the inlet an outlet pressure		**150 bar**
Max. flow		40 l/min
Draining on port T		0,5 ÷ 0,7 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight		1,36 Kg
Weight bypass version		2 Kg

4

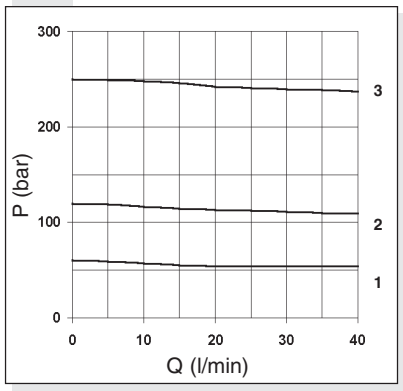
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
VR	Pilot operated pressure reducing valve with relieving
*	Control on lines **P** = Drain on T **A** = Drain on T **D** = Drain on B reduct pressure on A
*	Drain connection **E** = External (only for control on the P line) **I** = Internal (Standard)
B	Version with bypass on line A only **Omit if not required**
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 60 bar **(white spring)** **2** = max. 120 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
1	Serial No

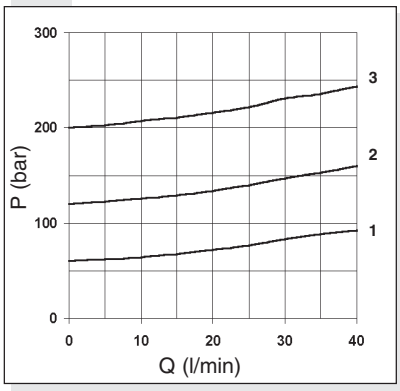
HYDRAULIC SYMBOLS



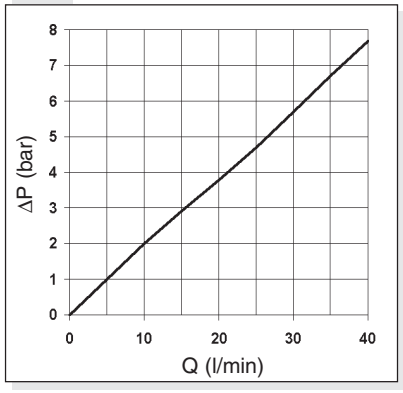
PRESSURE-FLOW RATE



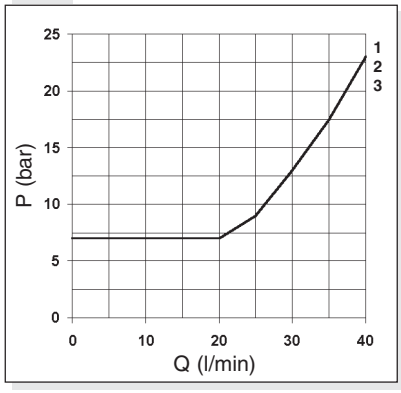
PRESSURE-FLOW OF RELIEVING



ΔP AM.3.VR... + BYPASS



MINIMUM SETTING PRESSURE



To changes valves AM.3.VR.P... from internal to external drainage it is necessary:
- screw out the plug on the "Y" port
- screw out the plug T.C.E.I. M8x1 from the body
- screw in a screw S.T.E.I. M6
- rescrew the T.C.E.I. M8x1 plug on the body

NOTE: the external draining can be used as a piloting line (please, contact our Technical Service for other informations)

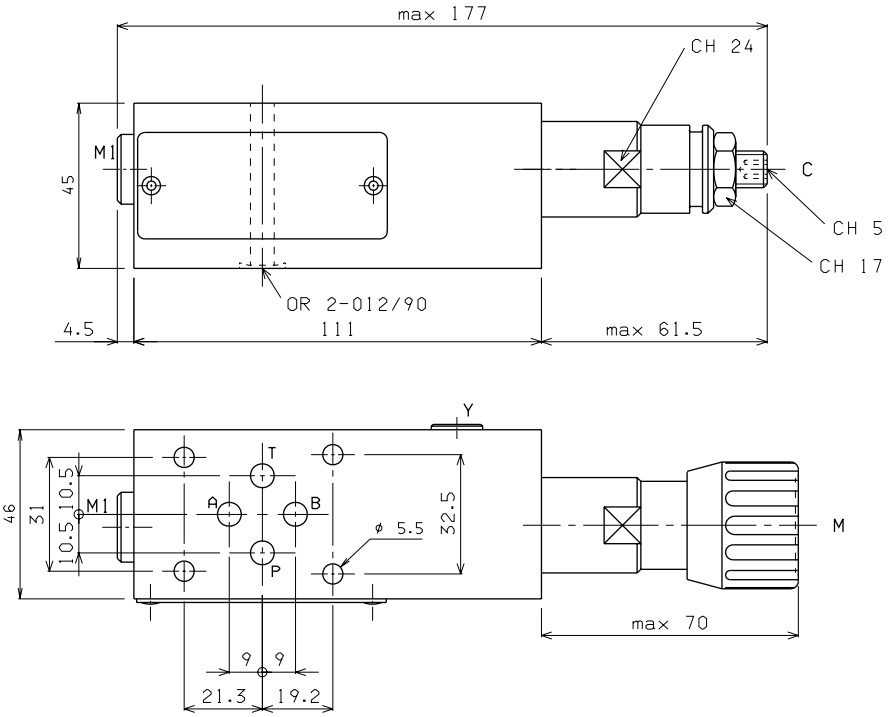
Curves n° 1 - 2 - 3 = setting ranges

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

4

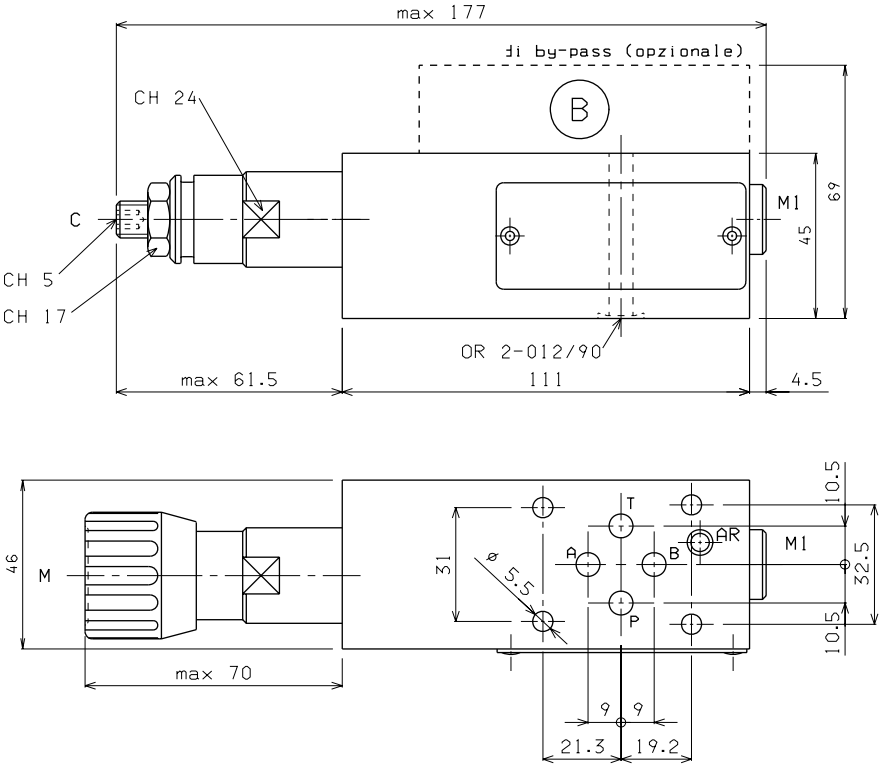
OVERALL DIMENSIONS

AM.3.VR.P... / AM.3.VR.D...



AM.3.VR.A... + BYPASS

Ⓑ Bypass (optional)
Ordering code:
V89.45.000
(if ordered separately)

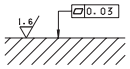


Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.3.VS... MODULAR SEQUENCING VALVES CETOP 3

AM.3.VS...	
CVS.20...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 21

The sequence valve are used to assure that a secondary circuit is pressurized when the setting pressure is reached.

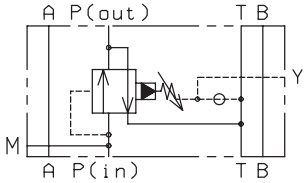
These valves grant a minimum variation of the setting pressure with a changing flow up to 40 l/min (see diagram).

Three spring types allow adjustment within the range 7 ÷ 250 bar. Manual adjustment is available by a grub screw or plastic knob.

The cartridge used is the "CVS" type.

Max. operating pressure		350 bar
Setting ranges:	Spring 1	max. 60 bar
	Spring 2	max. 120 bar
	Spring 3	max. 250 bar
Max. flow		40 l/min
Draining on port T		0,5 ÷ 0,7 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight		1,36 Kg

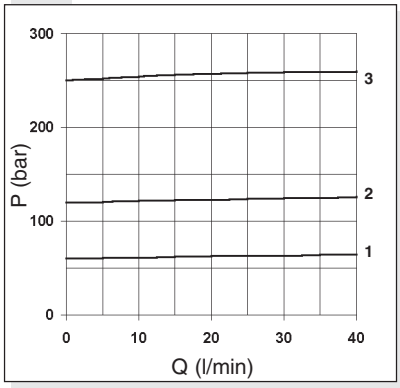
HYDRAULIC SYMBOL



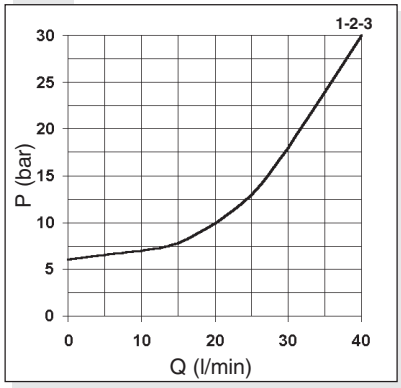
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
VS	Sequencing valve
*	Drain connection **E** = External **I** = Internal (Standard)
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 60 bar **(white spring)** **2** = max. 120 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
1	Serial No

PRESSURE-FLOW RATE



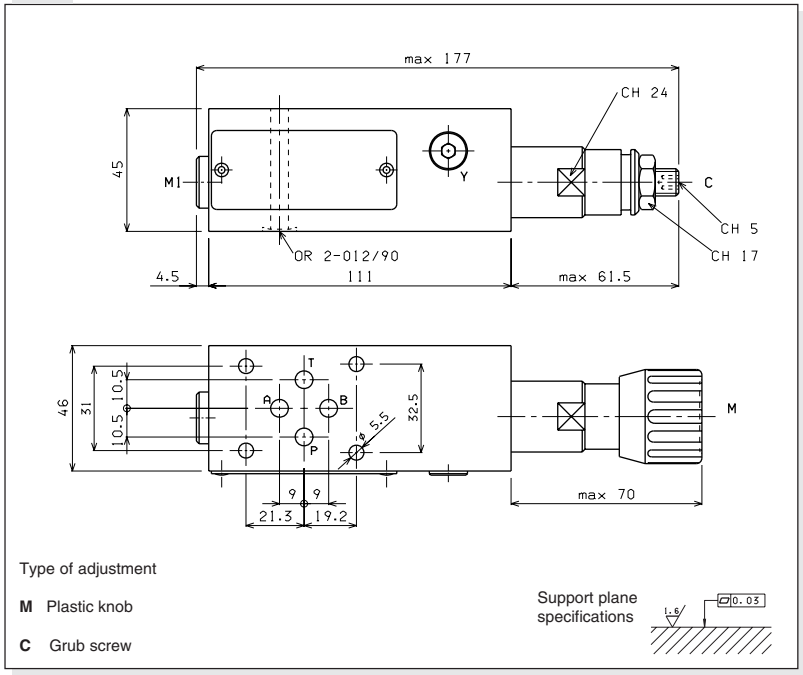
MINIMUM SETTING PRESSURE



Curves n° 1 - 2 - 3 = setting ranges

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out at a fluid temperature of 50°C.

OVERALL DIMENSIONS



To changes valves AM.3.VS... from internal to external drainage it is necessary:
- **screw out the plug on the Y port**
- **screw out the plug T.C.E.I. M8x1 from the body**
- **screw in a screw S.T.E.I. M6**
- **rescrew the T.C.E.I. M8x1 plug on the body**

NOTE: the external draining can be used as a piloting line (please, contact our Technical Service for other informations)

AM.3.SH... MODULAR SHUTTLE VALVES CETOP 3

AM.3.SH...	
SH.03...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 21

Modular valves type AM.3.SH are actuator load pressure selecting units, as they are fitted with an integral shuttle valve cartridge which allows taking of the highest pressure signal to the external port via displacement of a ball. They are usually employed to signal the actuator load to the pressure compensator of load sensing pump, or for the command of fail-safe brakes.

For seat overall dimensions see cartridge shuttle SH.03 type.

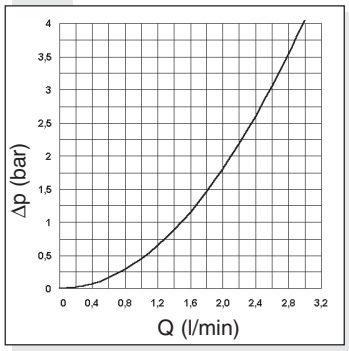
Max. operating pressure	350 bar
Max. flow at the cartridge	3 l/min
Max. flow at ports A/B/P/T	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	1 Kg
Cartridge tightening torque	20÷30 Nm/2÷3 Kgm

4

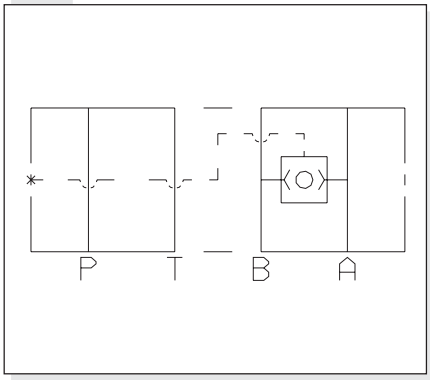
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
SH	Cartridge shuttle
**	**00** = No variant **V1** = Viton
1	Serial No.

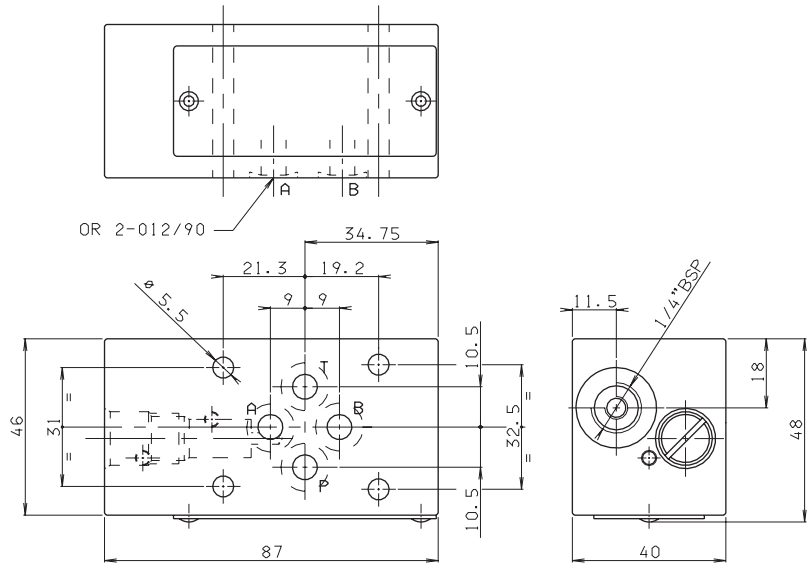
PRESSURE DROPS ON THE SHUTTLE VALVE



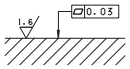
HYDRAULIC SYMBOL

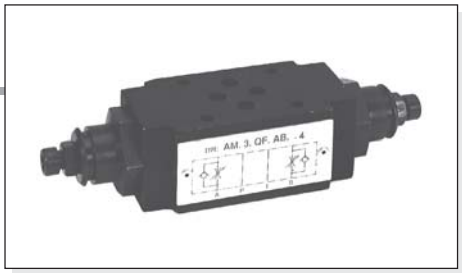


OVERALL DIMENSIONS



Support plane specifications





AM.3.QF... MODULAR
FLOW REGULATOR CETOP 3

AM.3.QF type one way non-compensated throttle valve are fitted with an O-Ring mounting plate which allows its assembly for either input or output regulation. Adjustment is obtained by means of a grub screw or a plastic knob. They are available in the four regulating configurations shown in the hydraulic diagrams.

The standard valve configuration allows "meter in" regulation, while it is possible to obtain "meter out" regulation by turning the valve by 180° along its longitudinal axis.

Max. operating pressure	350 bar
Max. pressure adjustable	250 bar
Flow rate regulation	on 8 screw turns
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	1,5 Kg

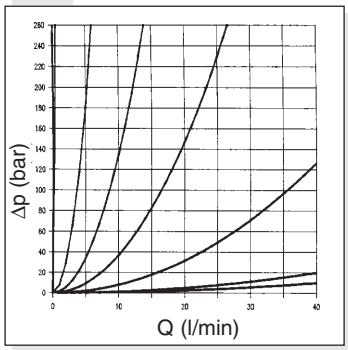
AM.3.QF...

SCREWS AND STUDS CH. IV PAGE 21

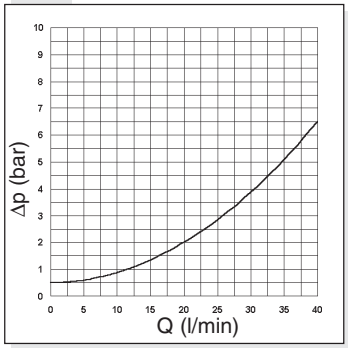
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
QF	Non compensated throttle valve
******	Control on lines **A / B / P / AB**
*****	Type of adjustment **M** = Plastic knob **C** = Grub screw
******	**00** = No variant **V1** = Viton
4	Serial No.

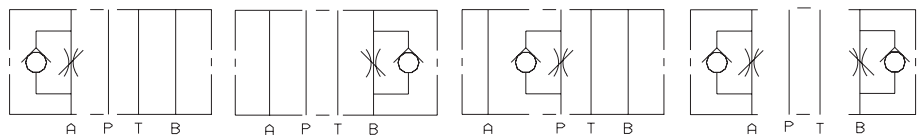
FLOW REGULATION



FREE FLOW TOWARDS CHECK VALVE

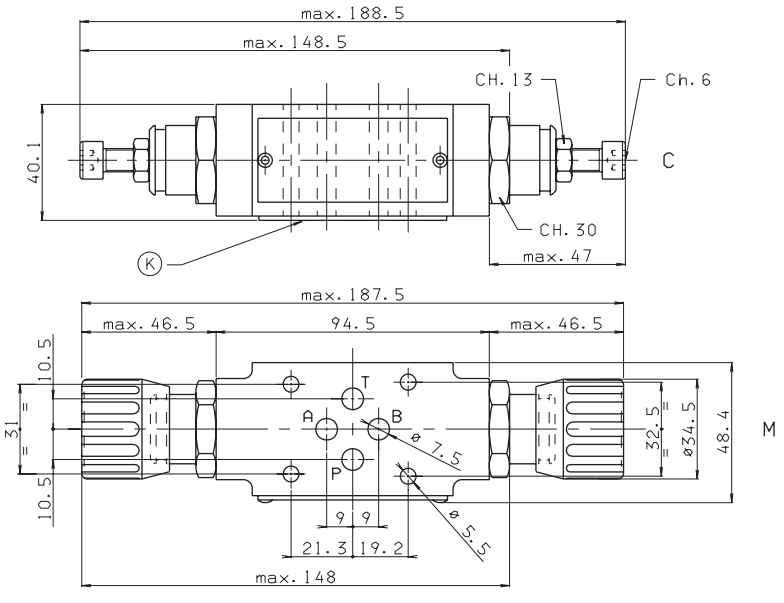


HYDRAULIC SYMBOLS



AM.3.QF.A AM.3.QF.B AM.3.QF.P AM.3.QF.AB

OVERALL DIMENSIONS



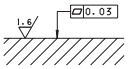
K = OR plate

Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.66... MODULAR COMPENSATED FLOW CONTROL ASSEMBLY CETOP 3

This is an intermediate block (AM.66) for modular mounting of one or two flow rate regulators type QC.3...

The flow regulator type QC.3.2... must be ordered separately.

Max. operating pressure	320 bar
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	1,3 Kg

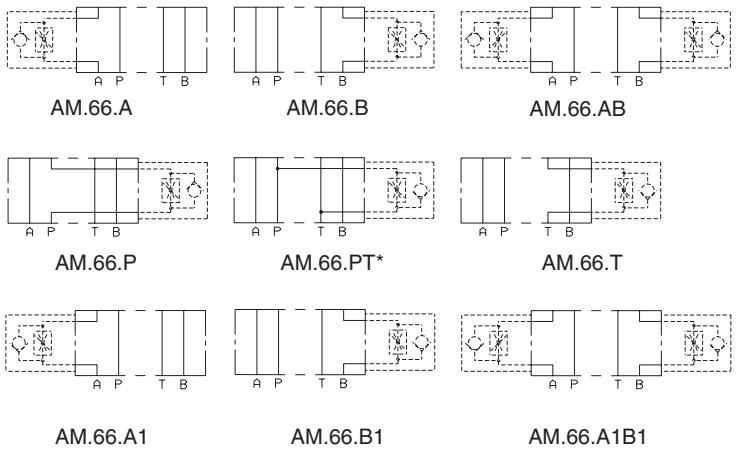
AM.66...	
QC.3.2...	CH. III PAGE 2
SCREWS AND STUDS	CH. IV PAGE 21

4

ORDERING CODE

AM	Modular valve
66	Size
**	Control on lines **A / B / P / PT* / AB** For T / A1 / B1 / A1B1 versions see table "Hydraulic symbols"
**	**00** = No variant **V1** = Viton
3	Serial No.

HYDRAULIC SYMBOLS



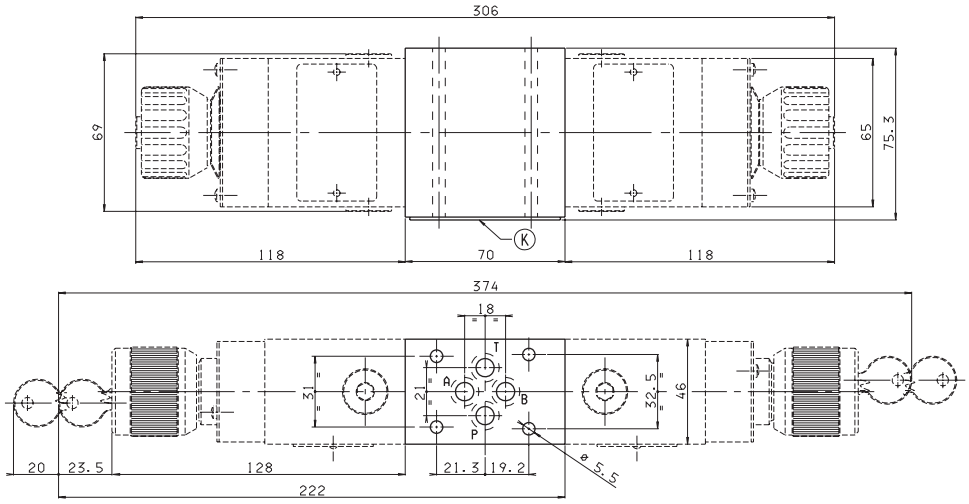
PT * = From line towards exhaust (**P→T** drain)

• In order to obtain versions with regulation on **T**, the AM.66.P regulator carrying block should be turned by 180°.

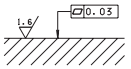
• In order to obtain versions **A1**, **B1** and **A1B1** the AM.66.A, AM.66.B or AM.66.AB regulators carrying block should be turned by 180°.

OVERALL DIMENSIONS

K = OR plate



Support plane specifications



A.66... MODULAR FLOW CONTROL VALVES FAST / SLOW ASSEMBLY CETOP 3

This is modular assembly ON/OFF solenoid valve which, by fitting suitable 2 way regulator, allows two speed operation in the same system via an electrical changeover command.

The flow rate regulator type QC.3.2... must be ordered separately.
The operational limit curves have been obtained with the regulator fully closed, and those same limits improve gradually with the opening of the regulator.

Max. operating pressure	320 bar
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	2,4 Kg

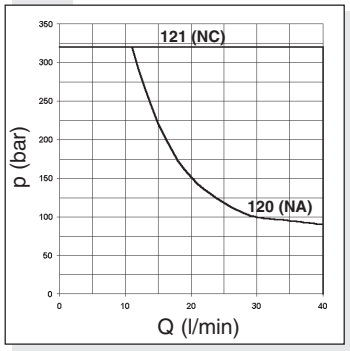
The test have been carried out at operating temperature, with a voltage 10% lower than rated voltage and with a fluid temperature of 50 degrees C. The fluid used was a mineral based oil with a viscosity of 46 mm²/s at 40 degrees C.

A.66...	
DC COILS	CH. I PAGE 67
STANDARD CONNECTORS	CH. I PAGE 19
QC.3.2...	CH. III PAGE 2
SCREWS AND STUDS	CH. IV PAGE 21

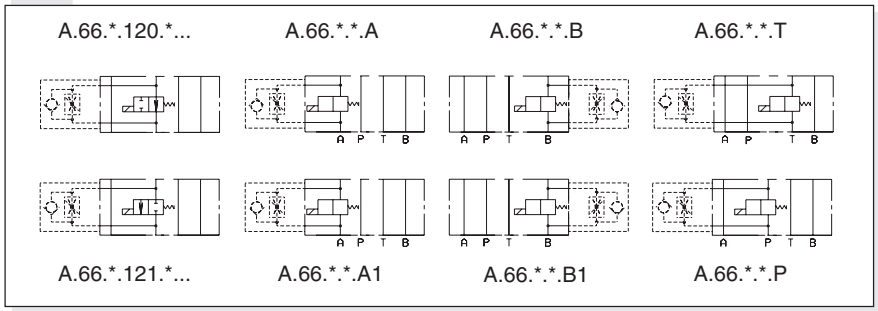
ORDERING CODE

A	Speed control valve
66	Size
E	Electrical operator
***	**120** = Normally open **121** = Normally closed See table hydraulic symbols
*	Control on lines **A/B/P/T** (see symbols) The interface holder "H" must be turned by 180° in order to obtain the **A1** and **B1** versions.
*	Voltage: see tab.1
**	Variants: see tab.2
*	**4** = Serial No.

LIMITS OF USE



HYDRAULIC SYMBOLS



TAB.1 VOLTAGE

DC COILS

L	12V	115Vac/50Hz 120Vac/60Hz with rectifier
M	24V	
V	28V*	
N	48V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
P	110V*	
X	205V*	
W	without coils	

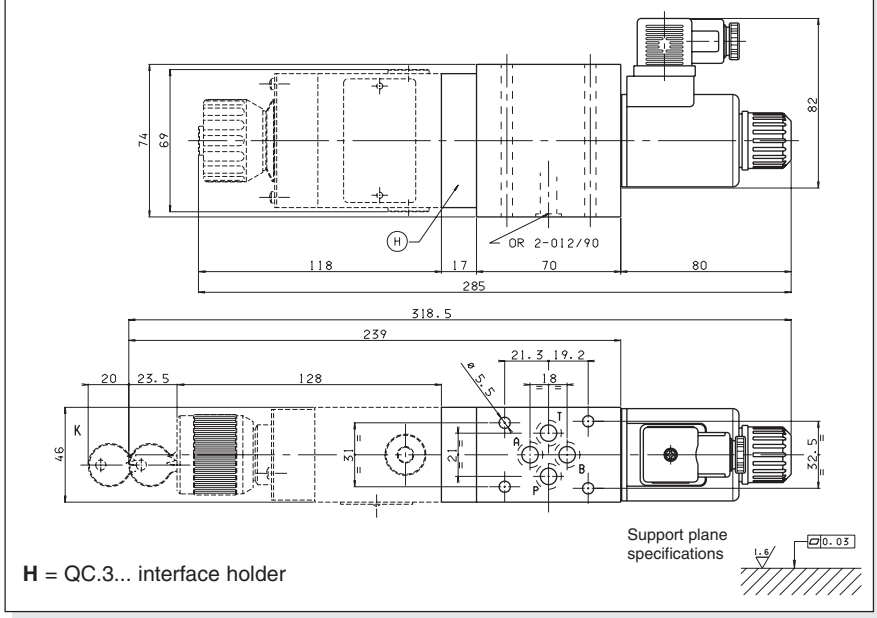
Voltage codes are not stamped on the plate, their are readable on the coils.

(*) Special voltage

TAB.2 - VARIANTS

No variant (connectors as in the drawing)	00
Viton	V1
Indicator light	X1
Rectifier	R1
Cable gland "PG11"	C1
Valve without connector (coil)	S1
Indicator light + rectifier	XR

OVERALL DIMENSIONS



H = QC.3... interface holder

AM.3.RGT... MODULAR VALVES FOR REGENERATIVE CIRCUIT CETOP 3

This modular valve produces a regenerative system to increase the actuator (differential cylinder) exit speed as shown in the diagram.

In particular, if a cylinder is used with a 2:1 ratio for the operating surfaces, the exit and re-entry speeds are the same.

Max. operating pressure	350 bar
Max. flow at port A/B/P/T	20 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	1,7 Kg

AM.3.RGT...

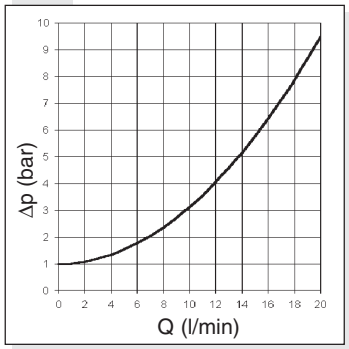
SCREWS AND STUDS CH. IV PAGE 21

4

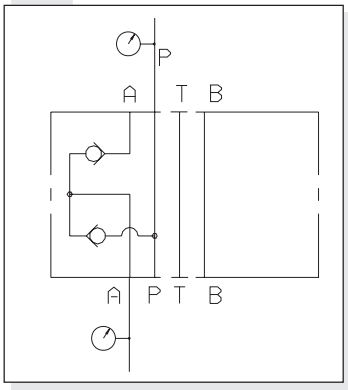
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
RGT	For regenerative circuit
A	Size of check valves 3/8"BSP
1	Opening pressure 1 bar
******	**00** = No variant **V1** = Viton
1	Serial No.

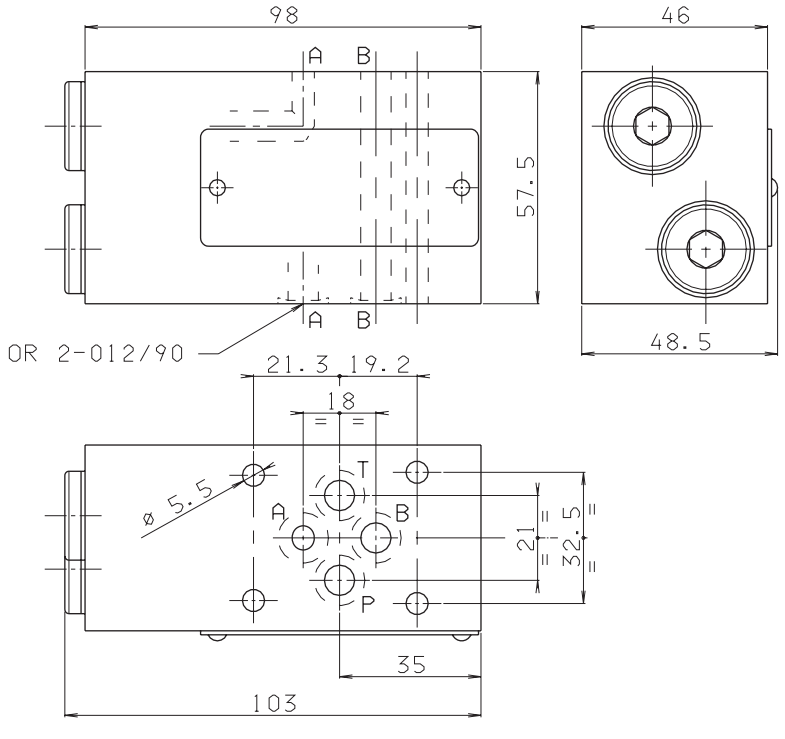
PRESSURE DROPS A–P



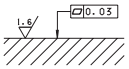
HYDRAULIC SYMBOL



OVERALL DIMENSIONS

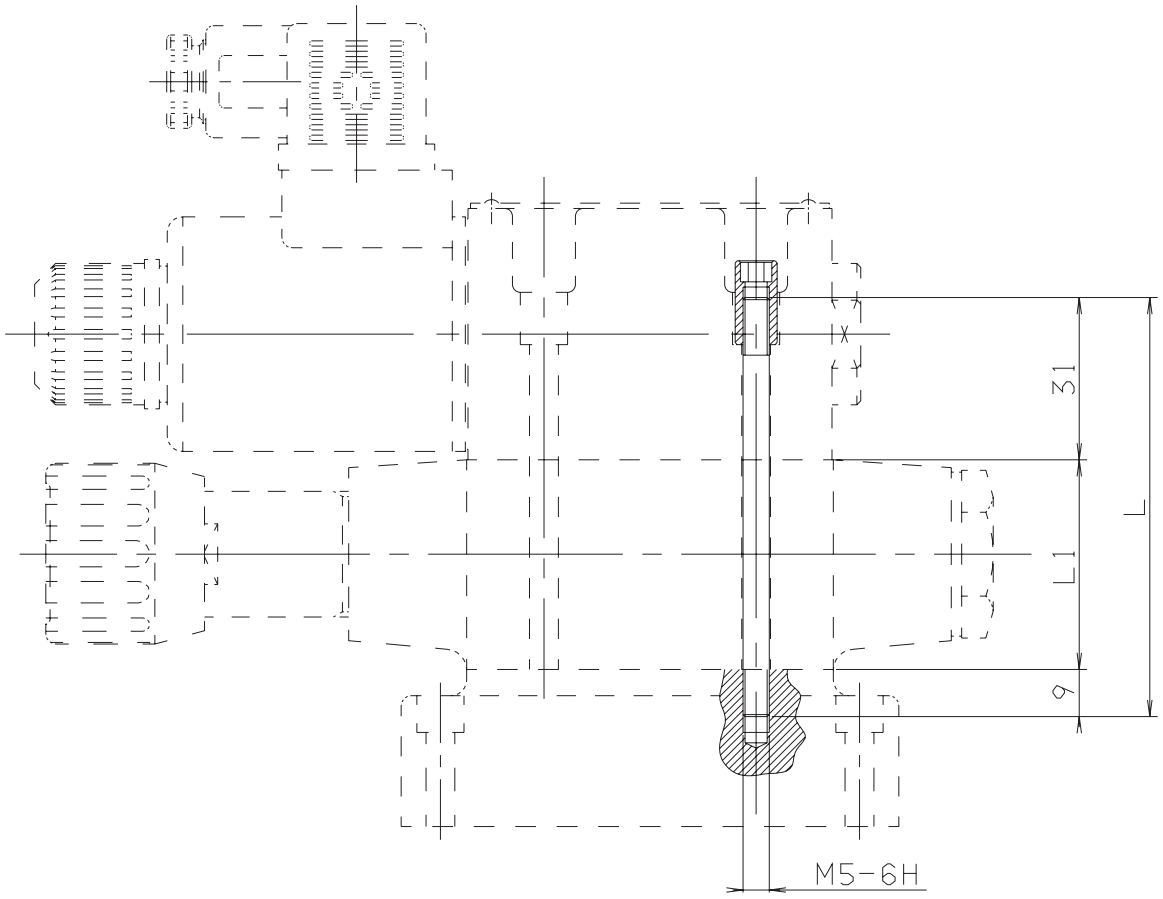


Support plane specifications

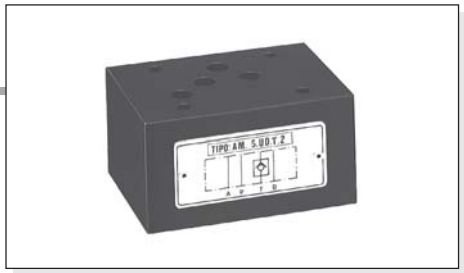


OVERALL DIMENSIONS

Tighten M27.05.0001 to a torque of **5 Nm / 0.5 Kgm max.**



SCREWS CODE T.C.E.I	L	L1	COMPOSITION		Qty.
Q26.07.4068	30		AD3...		4
Q26.07.4075	70	40	AD3... + 1 AM3... (ISO)		4
Q26.07.4076	75	45	AD3... + AM3VR		4
STUDS CODE	**L**	**L1**	**COMPOSITION**	**SPECIAL NUTS CODE**	**Qty.**
M80.10.0015	97	57,5	AD3... + AM3VI...	M27.05.0001	4
M80.10.0007	115	74	AD3... + A66 o AM66...	M27.05.0001	4
M80.10.0003	120	80	AD3... + 2 AM3... (ISO)	M27.05.0001	4
M80.10.0013	125	85	AD3... + AM3VR... + AM3... (ISO)	M27.05.0001	4
M80.10.0011	155	114	AD3... + A66... + AM3... (ISO)	M27.05.0001	4
M80.10.0005	160	119	AD3... + A66... + AM3VR	M27.05.0001	4
M80.10.0005	160	120	AD3... + 3 AM3... (ISO)	M27.05.0001	4
M80.10.0020	165	125	AD3 + AM3VR + 2 AM3... (ISO)	M27.05.0001	4
M80.10.0017	170	130	AD3 + AM3CP + 2 AM3... (ISO)	M27.05.0001	4
M80.10.0023	195	154	A66... + 2 AM3... (ISO)	M27.05.0001	4



AM.5.UD... MODULAR DIRECT CHECK VALVES CETOP 5

AM5UD type modular check valves allow free flow in one direction, while a conical seated poppet prevents flow in the opposite direction.
They are available on single A, B, P and T lines, and on double A and B, P and T lines (see hydraulic symbols).

1 bar springs are standard, while 5 bar rated springs are available on request.

Max. operating pressure	350 bar
Minimum opening pressure spring 1	1 bar
Minimum opening pressure spring 5	5 bar
Max. flow	80 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	2,1 Kg

AM.5.UD...

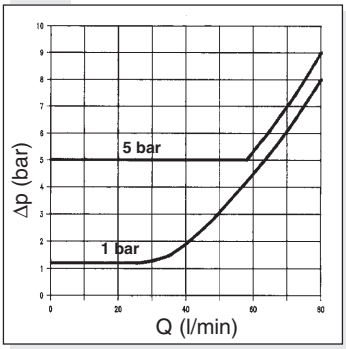
SCREWS AND STUDS CH. IV PAGE 35

4

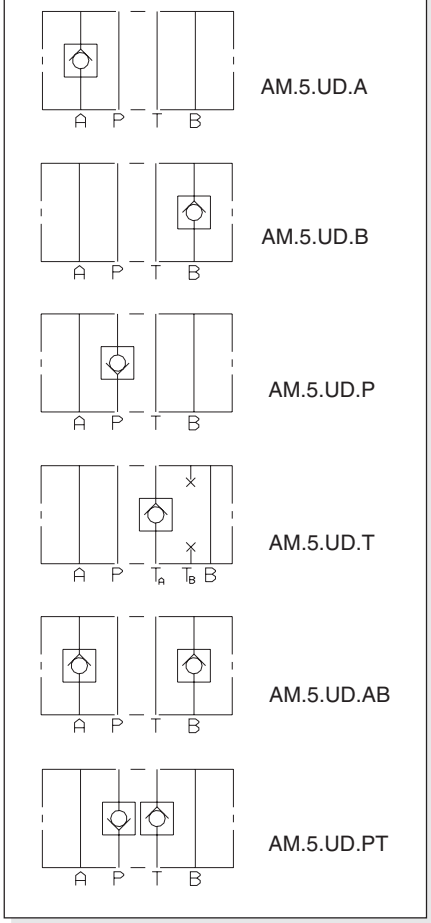
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
UD	Direct check valve
**	Control on lines **A / B / P / T / AB / PT**
*	Minimum opening pressure **1** = 1 bar **5** = 5 bar
**	**00** = No variant **V1** = Viton
2	Serial No.

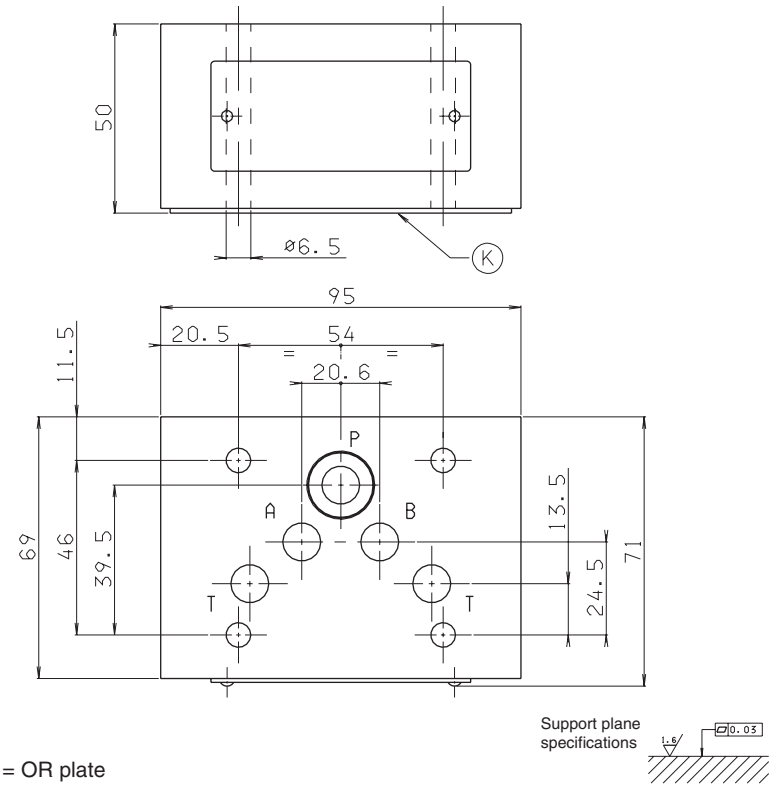
PRESSURE DROPS



HYDRAULIC SYMBOLS



OVERALL DIMENSIONS



K = OR plate

AM.5.UP... MODULAR
PILOT OPERATED CHECK VALVES CETOP 5

AM.5.UP...

SCREWS AND STUDS CH. IV PAGE 35

AM5UP type modular check valves allow free flow in one direction by lifting a conical steel seated poppet, while in the opposite direction the fluid can return by means of a small piston piloted by the other line pressure (piloted side).

The cast valve body allows limited pressure drops during the fluid flow through the various P/A/B/T lines.

They are available on single A or B lines, and on double A and B lines (see hydraulic symbols).

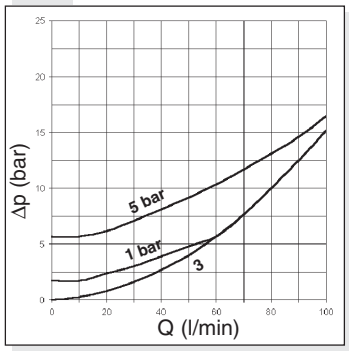
Max. operating pressure	280 bar
Minimum opening pressure spring 1	1 bar
Minimum opening pressure spring 5	5 bar
Piloting ratio	1 : 14,3
Max. flow	80 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	2,7 Kg

4

ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
UP	Piloted check valve
**	Control on lines **A / B / AB**
*	Minimum opening pressure **1** = 1 bar **5** = 5 bar
**	**00** = No variant **V1** = Viton
5	Serial No.

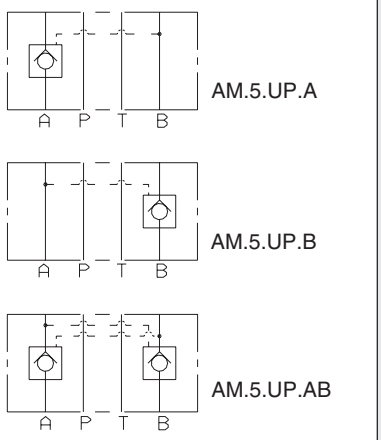
PRESSURE DROPS



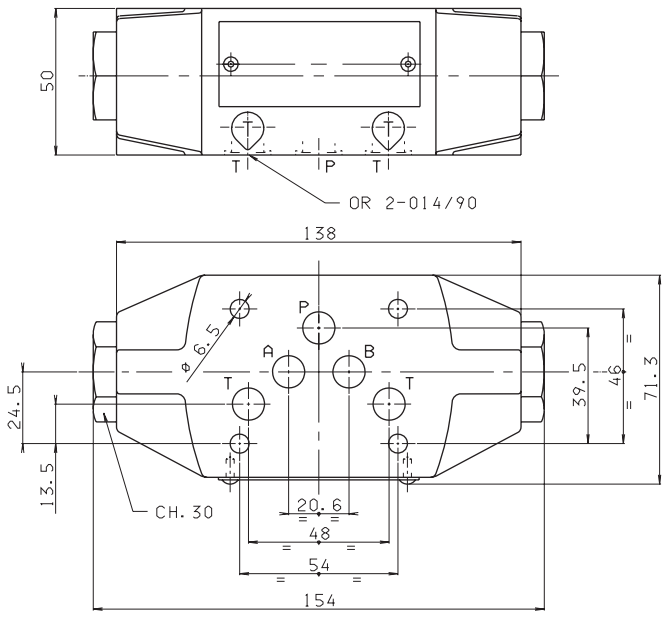
Curve n. 3 = Piloted side flow

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

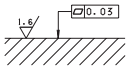
HYDRAULIC SYMBOLS



OVERALL DIMENSIONS



Support plane specifications



AM.5.VM... / AM.5.VI... MODULAR
MAX. PRESSURE VALVES CETOP 5

AM.5.VM... / AM.5.VI...	
CMP.20...	BFP CARTRIDGE CATALOGUE
CMP.30...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 35

AM.5.VM type pressure regulating valves are available within operating range 7 ÷ 350 bar. Adjustment is by means of a grub screw or a plastic knob. They are three basic versions: **AM.5.VM**, on single A or B lines, and on double A and B lines, with drainage on T; **AM.5.VM.P,** on single P line, with drainage on T; **AM.5.VI,** on single A or B lines, and on double A and B lines, with crossed drainage on either A or B (see hydraulic symbols). Three spring types can be fitted on all versions, with calibrated ranges as shown in the unit specifications.
Piloted operation cartridge type CMP.30 is used on versions AM.5.VM and AM.5.VM.P (see ordering code), while on version AM.5.VI direct acting cartridge type CMP.20 is used instead.

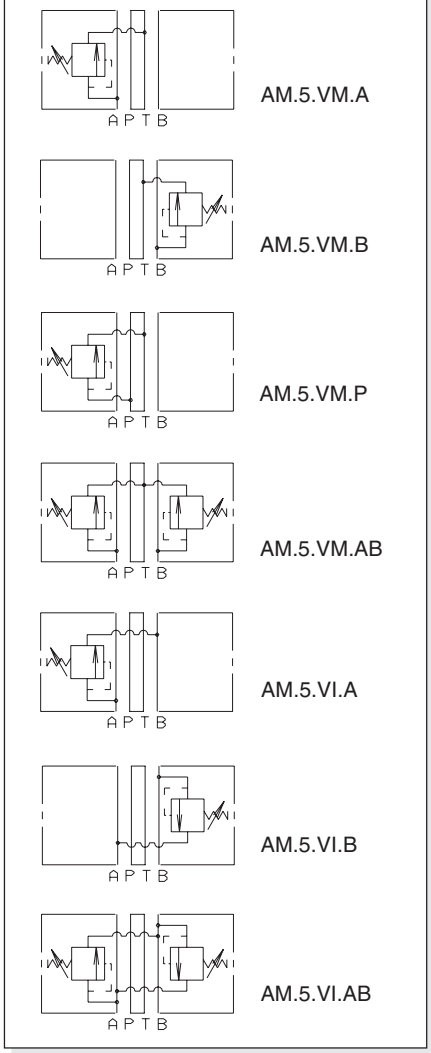
For the minimum permissible setting pressure depending on the spring, see the minimum pressure setting curve.

Max. operating pressure		350 bar
Setting ranges:	spring 1	50 bar
	spring 2	140 bar
	spring 3	350 bar
Max. flow		80 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight AM.5.VM.A/B/P...		2,5 Kg
Weight AM.5.VM.AB...		2,7 Kg
Weight AM.5.VI.A/B...		5,7 Kg
Weight AM.5.VI.AB...		5,9 Kg

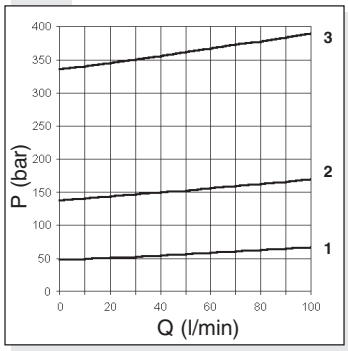
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
**	**VM** = Maximum pressure **VI** = Maximum crossline relief
**	Adjustment on the lines AM.5.VM Version = **A / B / P / AB** AM.5.VI Version = **A / B / AB**
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges at port A/B/P CMP 30 (AM.5.VM only) / CMP 20 (AM.5.VI only) **1** = max. 50 bar / **1** = max.50 bar **(white spring)** **2** = max. 140 bar / **2** = max. 140 bar **(yellow spring)** **3** = max. 350 bar / **3** = max. 250 bar **(green spring)**
*	Setting ranges at port B Omit if the setting is same as that at port A CMP 30 (AM.5.VM only) / CMP 20 (AM.5.VI only) **1** = max.50 bar / **1** = max.50 bar **(white spring)** **2** = max. 140 bar / **2** = max. 140 bar **(yellow spring)** **3** = max. 350 bar / **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
3	Serial No.

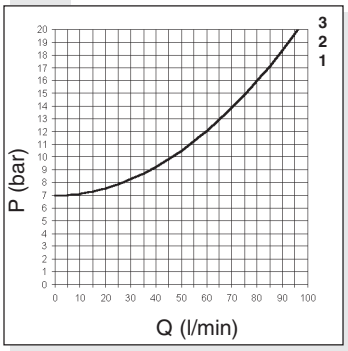
HYDRAULIC SYMBOLS



PRESSURE - FLOW RATE FOR CMP.30

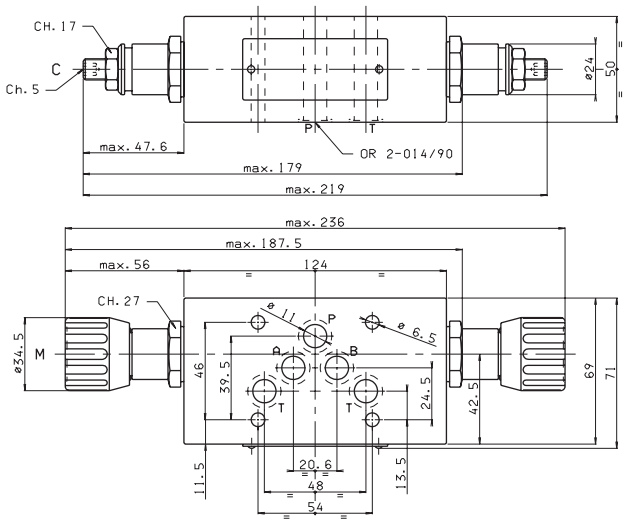


MINIMUM SETTING PRESSURE FOR CMP.30



OVERALL DIMENSIONS

AM.5.VM.AB...

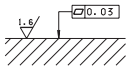


Type of adjustment

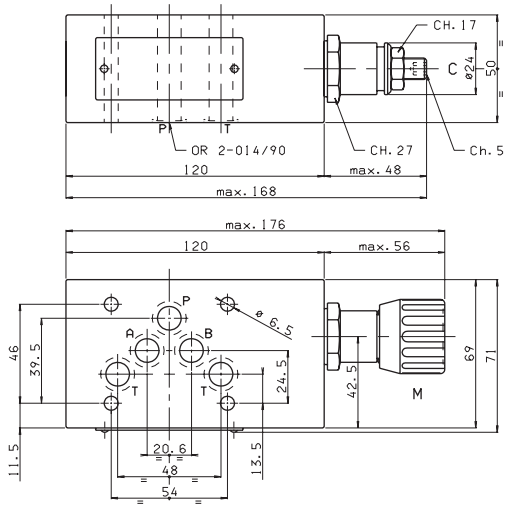
M Plastic knob

C Grub screw

Support plane specifications



AM.5.VM.P...

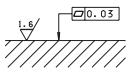


Type of adjustment

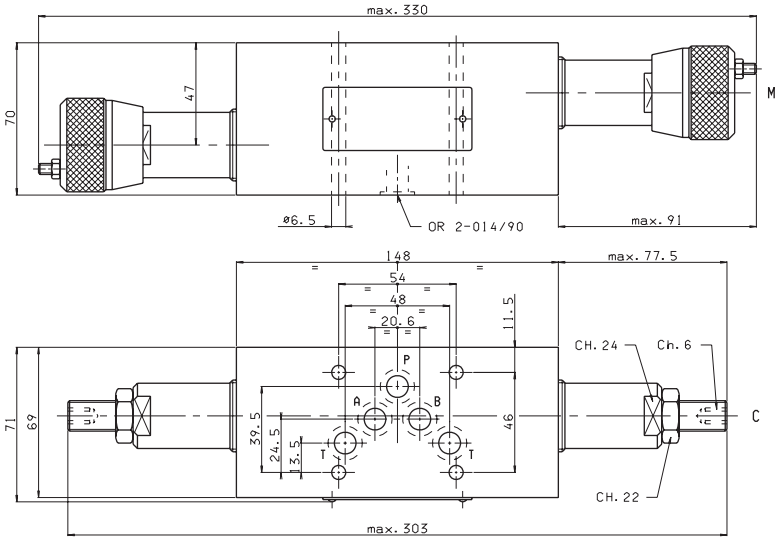
M Plastic knob

C Grub screw

Support plane specifications



AM.5.VI.AB...

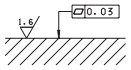


Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.5.CP... MODULAR BACK PRESSURE VALVES CETOP 5

AM.5.CP...	
CMP.20...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 35

Back pressure valves type AM.5.CP are direct acting damped maximum pressure in-line valves fitted with by-pass non-return valves. They are obtainable within the adjustable range 2 ÷ 250 bar.
Adjustment is by means of a grub screw or a plastic knob, on ports A or B (single), or on AB double.
The cartridge is direct acting type CMP.20.
These valves are especially used on vertical working cylinders with dragging loads.

For the minimum permissible setting pressure depending on the spring, see the minimum pressure setting curve

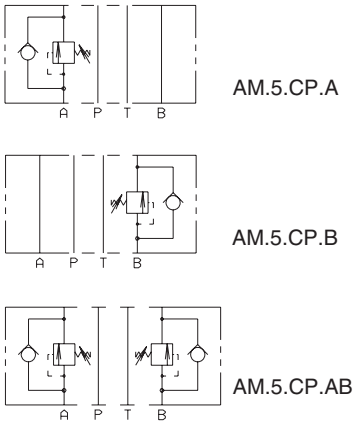
Max. operating pressure		350 bar
Setting ranges:	spring 1	30 bar
	spring 2	140 bar
	spring 3	250 bar
Max. flow		80 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight AM.5.CP.A/B...		5,3 Kg
Weight AM.5.CP.AB...		7,2 Kg

4

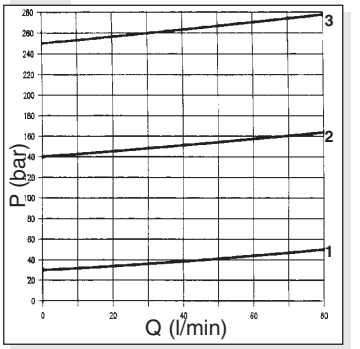
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
CP	Back pressure valve
**	Control on lines **A / B / AB**
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 30 bar **(white spring)** **2** = max. 140 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
3	Serial No.

HYDRAULIC SYMBOLS

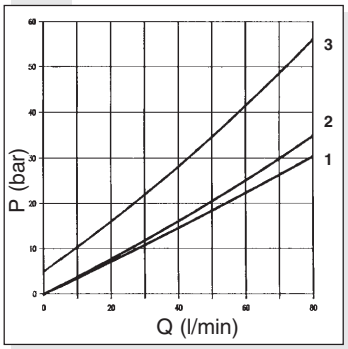


PRESSURE - FLOW RATE

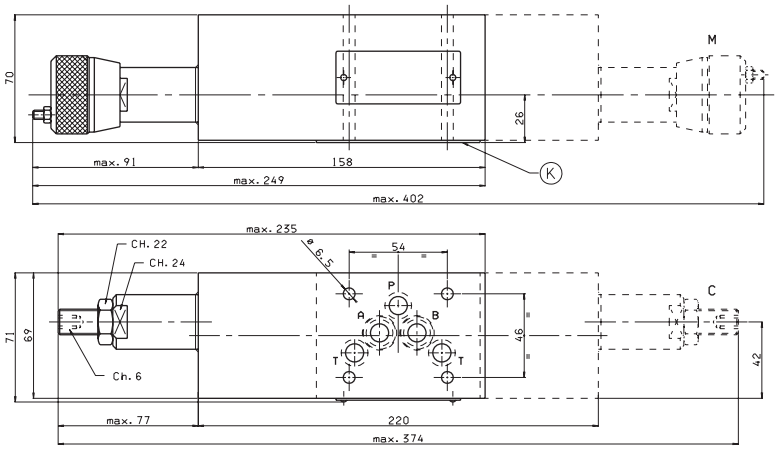


Curves n° 1 - 2 - 3 = setting ranges

MINIMUM SETTING PRESSURE



OVERALL DIMENSIONS



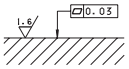
K = OR plate

Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.5.VR... MODULAR PRESSURE REDUCING VALVES WITH RELIEVING - PILOT OPERATED CETOP 5

AM.5.VR...	
CVR.20...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 35

These pressure reducing valves ensure a minimum pressure variation on the P or A port with changing flow rate up 90 l/min.

Three spring types allow adjustment with the range 7 ÷ 250 bar.
Manual adjustment is available by a grub screw or plastic knob.

The RELIEVING SYSTEM inside the valve AM.5.VR allows the passage from the setting pressure line to T line of the flow through the valve to avoid the increasing of pressure in the reduced-pressure line by diverting exceeding flow to reservoir.

A by pass module with check valve for free flow from A to AR port (see hydraulic symbol) is available.

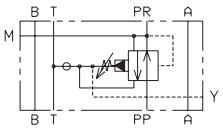
Max. operating pressure		350 bar
Setting ranges:	spring 1	60 bar
	spring 2	120 bar
	spring 3	250 bar
Maximum allowed Δp pressure between the inlet and outlet pressure		**150 bar**
Max. flow		90 l/min
Draining on port T		0,5 ÷ 0,7 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight		3,73 Kg
Weight by-pass version		6,56 Kg

4

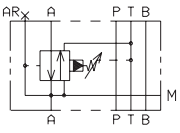
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
VR	Pilot operated pressure reducing valve with relieving
*	Control on lines **P** = Drain on T **A** = Drain on T **D** = Drain on B reduct pressure on A
*	Drain connection **E** = External (only for control on the P line) **I** = Internal (Standard)
B	Version with by-pass on line A only **Omit if not required**
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 60 bar **(white spring)** **2** = max. 120 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
1	Serial No.

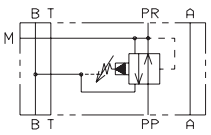
HYDRAULIC SYMBOLS



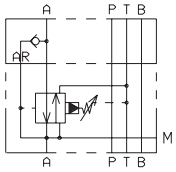
AM.5.VR.P...



AM.5.VR.A...



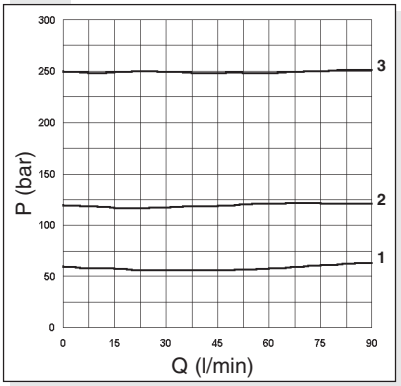
AM.5.VR.D...



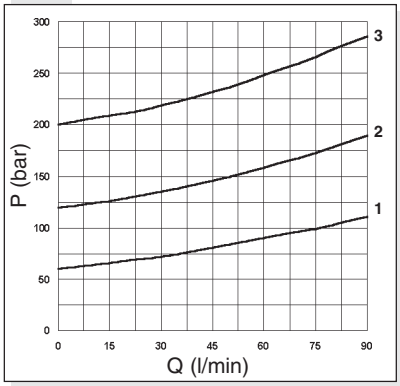
AM.5.VR.A... + Bypass

Version with check valve

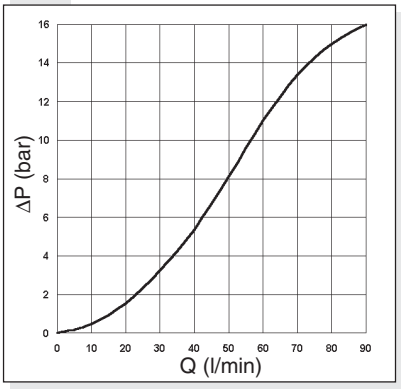
PRESSURE-FLOW RATE



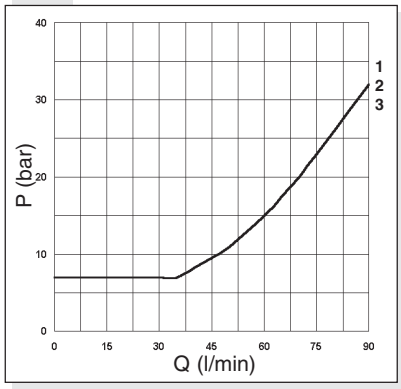
PRESSURE-FLOW OF RELIEVING



ΔP AM.5.VR... + BY-PASS



MINIMUM SETTING PRESSURE



To change valves AM.5.VR.P... from internal to external drainage it is necessary:
- **screw out the plug on the Y port**
- **screw out the plug T.C.E.I. M8x1 from the body**
- **screw in a screw S.T.E.I. M6**
- **rescrew the T.C.E.I. M8x1 plug on the body**

NOTE: the external draining can be used as a piloting line (please, concta our Technical Service for other informations)

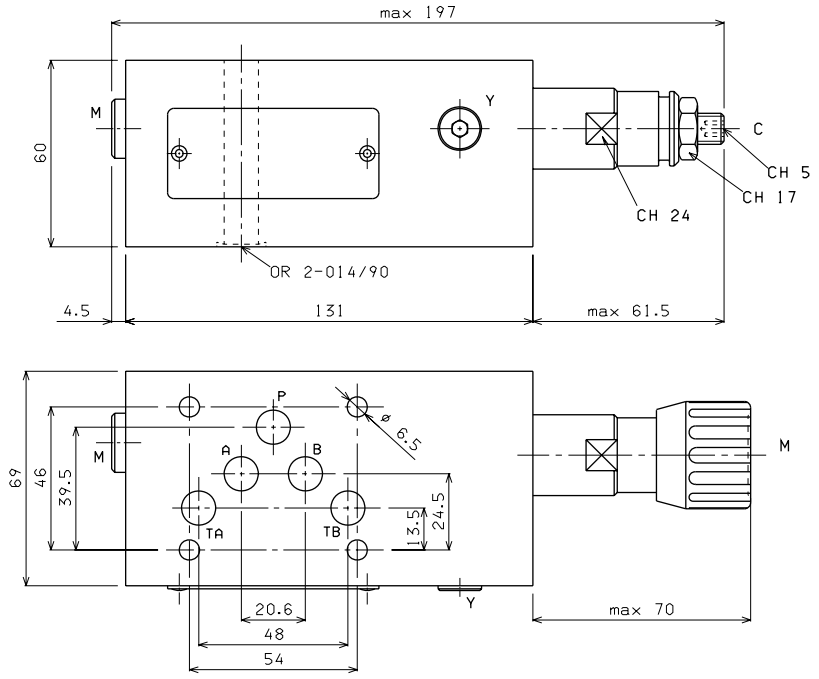
Curves n° 1 - 2 - 3 = setting ranges

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out at a fluid temperature of 50°C.

4

OVERALL DIMENSIONS

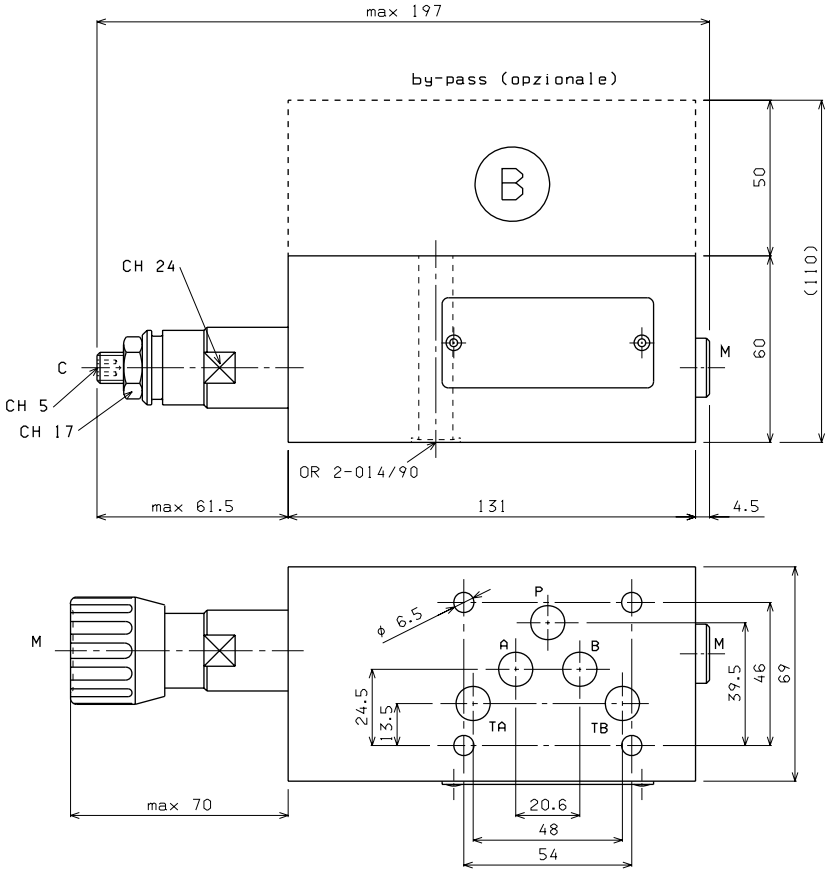
AM.5.VR.P... / AM.5.VR.D...



AM.5.VR.A... + BYPASS

Ⓑ By-pass (optional)

Ordering code:
V89.46.0000
(if ordered separately)

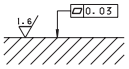


Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.5.VS... MODULAR PRESSURE SEQUENCING VALVES CETOP 5

AM.5.VS...	
CVS.20...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 35

The sequence valve are used to assure that a secondary circuit is pressurized when the setting pressure with a changing flow to up 90 l/min (see diagram).

Three spring types allow adjustment within the range 7 ÷ 250 bar.
Manual adjustment is available by a grub screw or plastic knob.

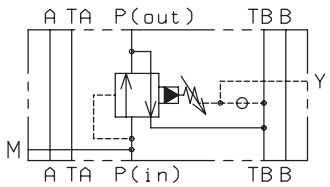
The cartridge used is the "CVS" type.

Max. operating pressure		350 bar
Setting ranges:	spring 1	60 bar
	spring 2	120 bar
	spring 3	250 bar
Max. flow		90 l/min
Draining on port T		0,5 ÷ 0,7 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight		3,73 Kg

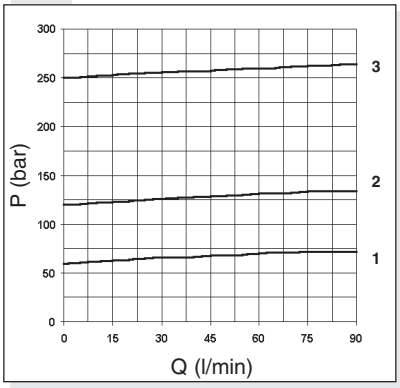
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
VS	Sequencing valve
*	Drain connection **E** = External **I** = Internal (Standard)
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 60 bar **(white spring)** **2** = max. 120 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
**	**00** = No variant **V1** = Viton
1	Serial No.

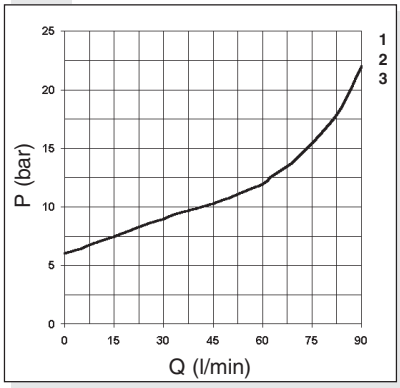
HYDRAULIC SYMBOL



PRESSURE-FLOW RATE



MINIMUM SETTING PRESSURE



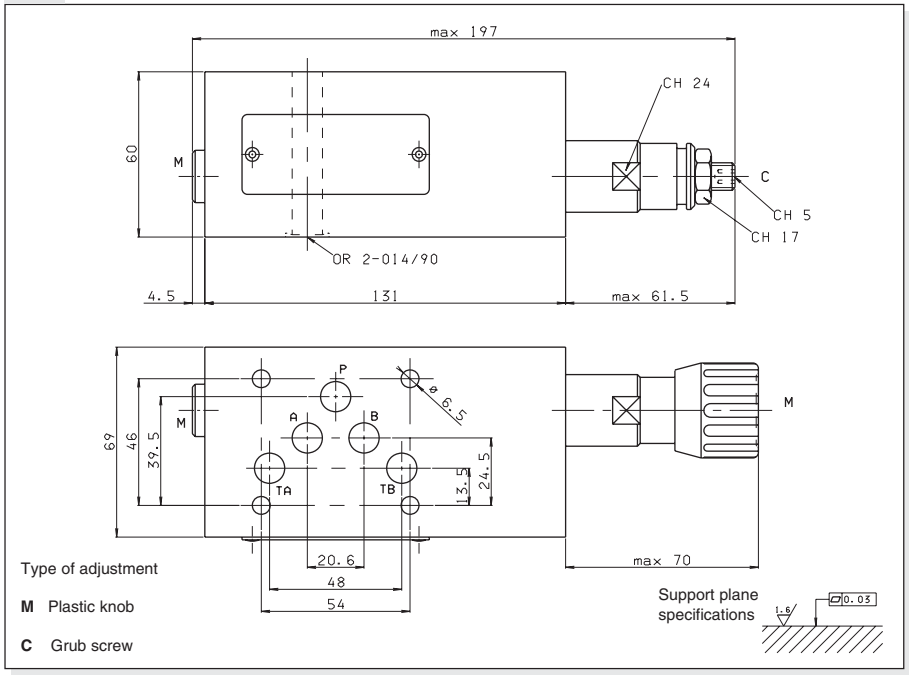
Curves n° 1 - 2 - 3 = setting ranges

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

To change valves AM.5.VS... from internal to external drainage it is necessary:
- screw out the plug on the Y port
- screw out the plug T.C.E.I. M8x1 from the body
- screw in a screw S.T.E.I. M6
- rescrew the T.C.E.I. M8x1 plug on the body

NOTE: the external draining can be used as a piloting line (please, contact our Technical Service for other informations)

OVERALL DIMENSIONS



AM.5.SH... MODULAR SHUTTLE VALVES CETOP 5

Modular valves type AM.5.SH are actuator load pressure selecting units, as they are fitted with an integral shuttle valve cartridge which allows taking of the highest pressure signal to the external port via displacement of a ball. They are usually employed to signal the actuator load to the pressure compensator of a load sensing pump, or for the command of fail-safe brakes. For seat overall dimensions see cartridge shuttle type SH.03.

Max. operating pressure	350 bar
Max. flow at the cartridge	3 l/min
Max. flow at ports A/B/P/T	80 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	2,1 Kg
Cartridge tightening torque	20÷30 Nm/2÷3 Kgm

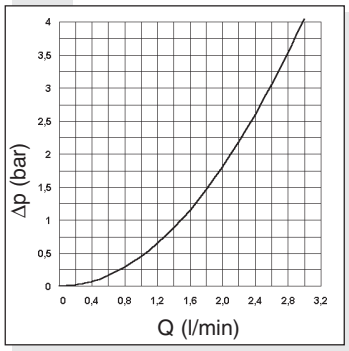
AM.5.SH...	
SH.03...	BFP CARTRIDGE CATALOGUE
SCREWS AND STUDS	CH. IV PAGE 35

4

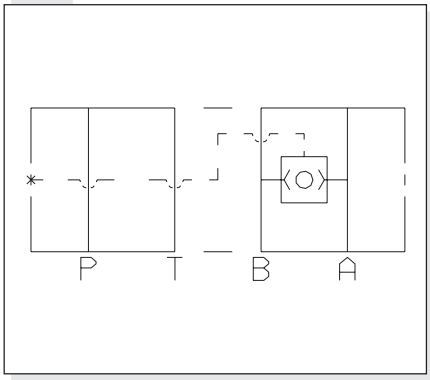
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
SH	Cartridge shuttle
**	**00** = No variant **V1** = Viton
1	Serial No.

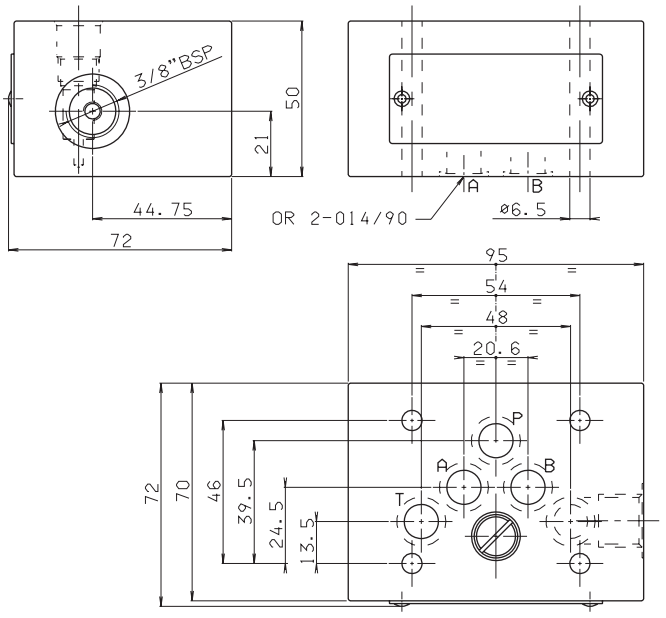
PRESSURE DROPS (ΔP) ON THE SHUTTLE VALVE



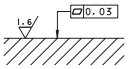
HYDRAULIC SYMBOL

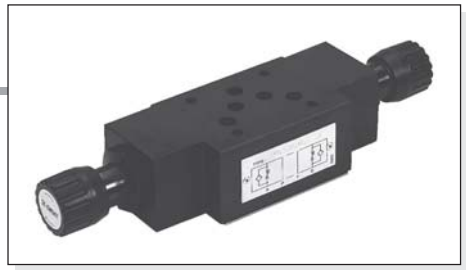


OVERALL DIMENSIONS



Support plane specifications





AM.5.QF...

SCREWS AND STUDS CH. IV PAGE 35

AM.5.QF... MODULAR FLOW REGULATOR CETOP 5

AM.5.QF type one way non-compensated throttle valve are fitted with an O-Ring mounting plate which allows its assembly for either input or output regulation. Adjustment is obtained by means of a grub screw or a plastic knob. They are available in the four regulating configurations shown in the hydraulic diagrams.

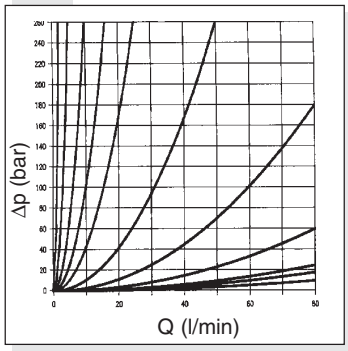
These valves are supplied with related hydraulic scheme. In case of inversion of rated flow direction, turn valve 180° right or left (attention: in this case the label will appear upside down with A and B inverted).

Max. operating pressure	350 bar
Max. pressure adjustable	250 bar
Flow rate regulation	on 9 screw turns
Max. flow	80 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight	3,7 Kg

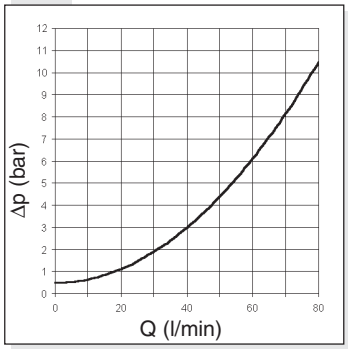
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
QF	Non compensated throttle valve
**	Control on lines **A / B / P / AB**
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
**	**00** = No variant **V1** = Viton
4	Serial No.

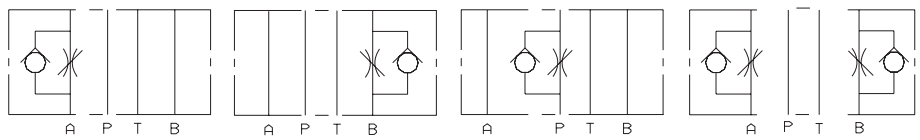
FLOW RATE



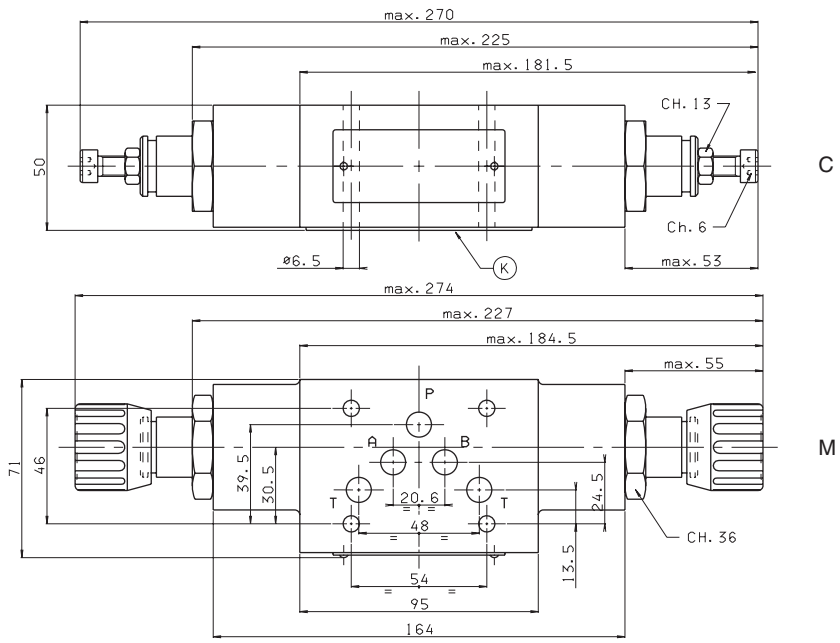
FREE FLOW TOWARDS CHECK VALVE



HYDRAULIC SYMBOLS



OVERALL DIMENSIONS



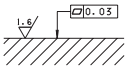
K = OR plate

Type of adjustment

M Plastic knob

C Grub screw

Support plane specifications



AM.88... MODULAR COMPENSATED FLOW CONTROL ASSEMBLY CETOP 5

This is an intermediate block (AM.88) for modular mounting of one or two compensated flow rate regulators QC.3...

The flow regulator type QC32 must be ordered separately.

Max. operating pressure	320 bar
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	2,75 Kg

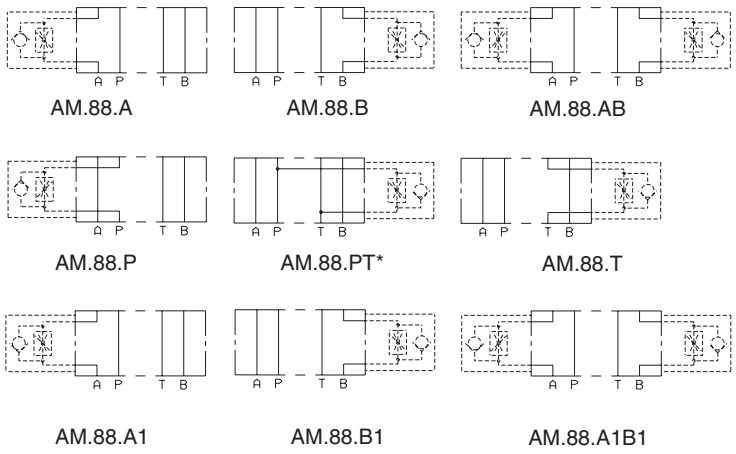
AM.88...	
QC.3.2...	CH. III PAGE 2
SCREWS AND STUDS	CH. IV PAGE 35

4

ORDERING CODE

AM	Modular valve
88	Size
**	Control on lines **A / B / P / T / PT* / AB** For A1 / B1 / A1B1 see table "Hydraulic symbols"
**	**00** = No variant **V1** = Viton
3	Serial No.

HYDRAULIC SYMBOLS

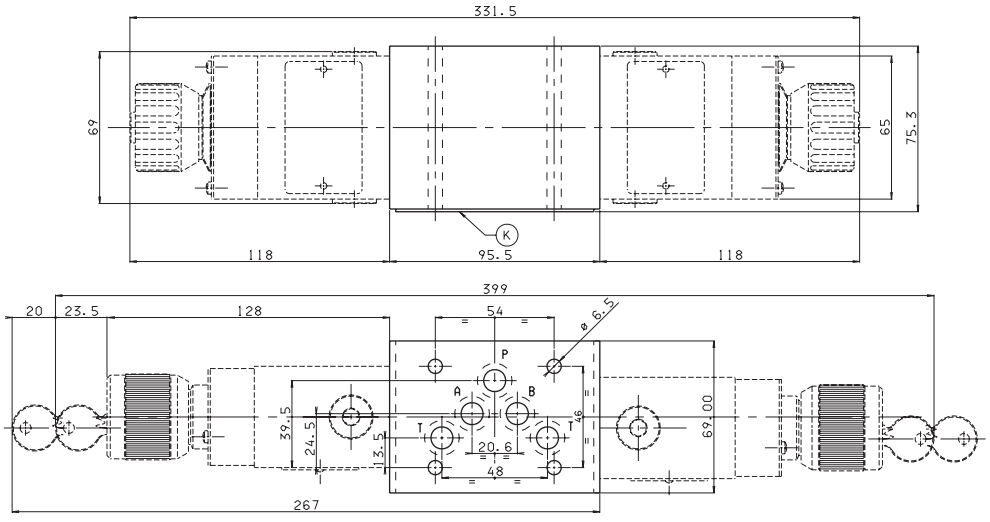


PT * = From line towards exhaust (**P→T** drain)

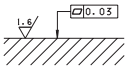
• In order to obtain versions A1, B1 and A1B1 the AM.88.B, AM.88.A or AM.88.AB regulators carrying block should be turned by 180°.

OVERALL DIMENSIONS

K = OR plate



Support plane specifications



A.88... MODULAR FLOW CONTROL VALVES FAST / SLOW ASSEMBLY CETOP 5

A.88...	
"A16" DC COILS	CH. I PAGE 35
STANDARD CONNECTORS	CH. I PAGE 19
QC.3.2...	CH. III PAGE 2
SCREWS AND STUDS	CH. IV PAGE 35

This is a modular assembly ON/OFF solenoid valve which, by fitting a suitable 2 way regulator, allows two speed operation in the same system via an electrical changeover command.

The flow rate regulator type QC.3.2 must be ordered separately.
The limit of use curves have been obtained with the regulator fully closed, and those same limits improve gradually with the opening of the regulator.

• Solenoids used are standard type A16 for DC voltage.

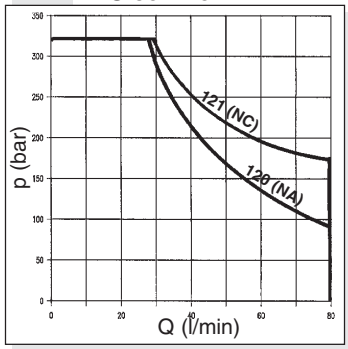
Max. operating pressure	320 bar
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight with a DC solenoid	4,2 Kg

The test have been carried out at operating temperature, with a voltage 10% lower than rated voltage and with a fluid temperature of 50 degrees C. The fluid used was a mineral based oil with a viscosity of 46 mm²/sec at 40 degrees C.

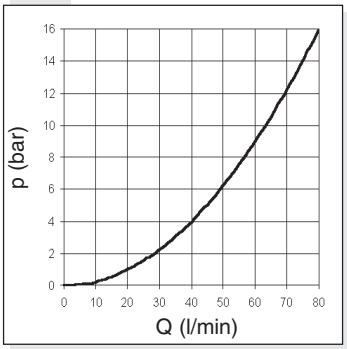
ORDERING CODE

A	Speed control valve
88	Size
E	Electrical operator
***	**120** = Normally open **121** = Normally closed See table "Hydraulic symbols"
*	Control on lines **A/B/P/T** (see symbols) The interface holder "H" must be turned by 180° in order to obtain the **A1** and **B1** versions.
*	Voltage : see tab.1
**	Variants: see tab.2
3	Serial No.

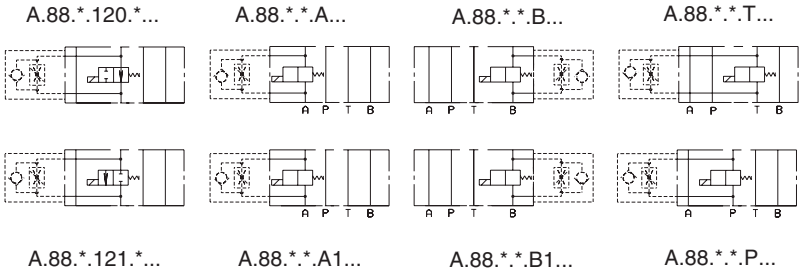
LIMITS OF USE DC SOLENOID



FREE FLOW THROUGH SPOOL



HYDRAULIC SYMBOLS



TAB.1 - A16 COIL

DC VOLTAGE

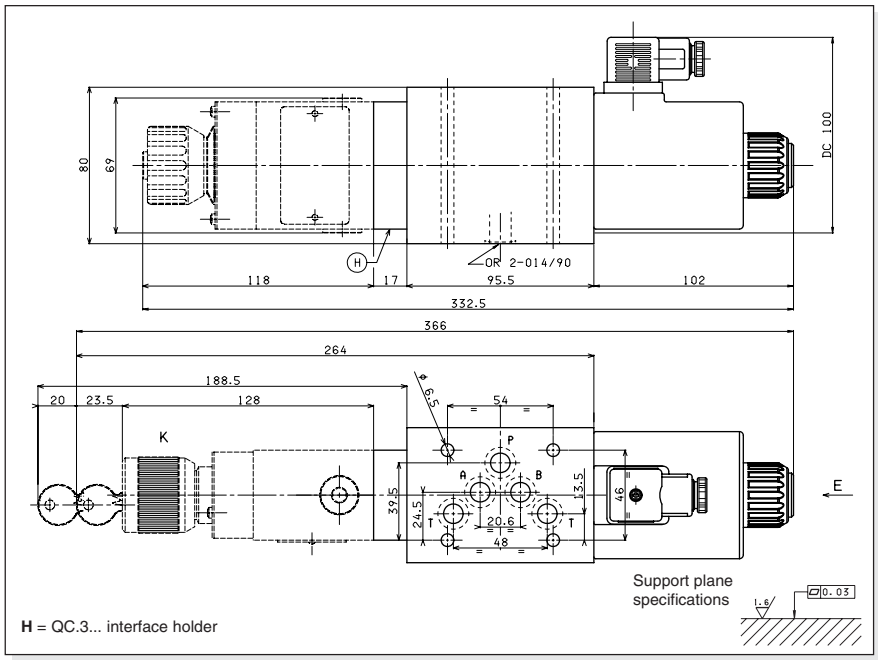
L	12V	115Vac/50Hz 120Vac/60Hz with rectifier
M	24V	
N	48V*	
P	110V*	230Vac/50Hz 240Vac/60Hz with rectifier
Z	102V*	
X	205V*	
W	Without DC coil	

Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

TAB.2 - VARIANTS

No variant (connectors as in the drawing)	00
Viton	V1
Indicator light	X1
Rectifier	R1
Cable gland "PG11"	S1
Valve without connector (coil)	S1
Indicator light + rectifier	XR



H = QC.3... interface holder

AM.5.RGT... MODULAR VALVES FOR REGENERATIVE CIRCUIT CETOP 5

This modular system produces a regenerative circuit to increasing the actuator (differential cylinder) exit speed as shown in the diagram. In particular, if a cylinder is used with a 2:1 ratio for operating surfaces, the exit and re-entry speeds are the same.

Max. operating pressure	350 bar
Max. flow at port A/B/P/T	70 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	2,1 Kg

AM.5.RGT...

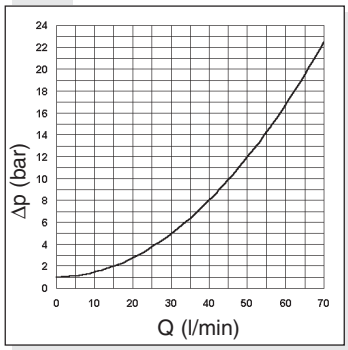
SCREWS AND STUDS CH. IV PAGE 35

4

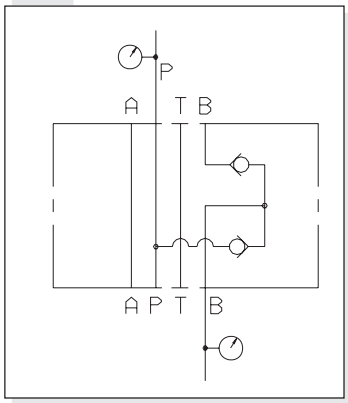
ORDERING CODE

AM	Modular valve
5	CETOP 5/NG10
RGT	For regenerative circuit
A	Size of check valves 1/2"BSP
1	Opening pressure 1 bar
******	**00** = No variant **V1** = Viton
1	Serial No.

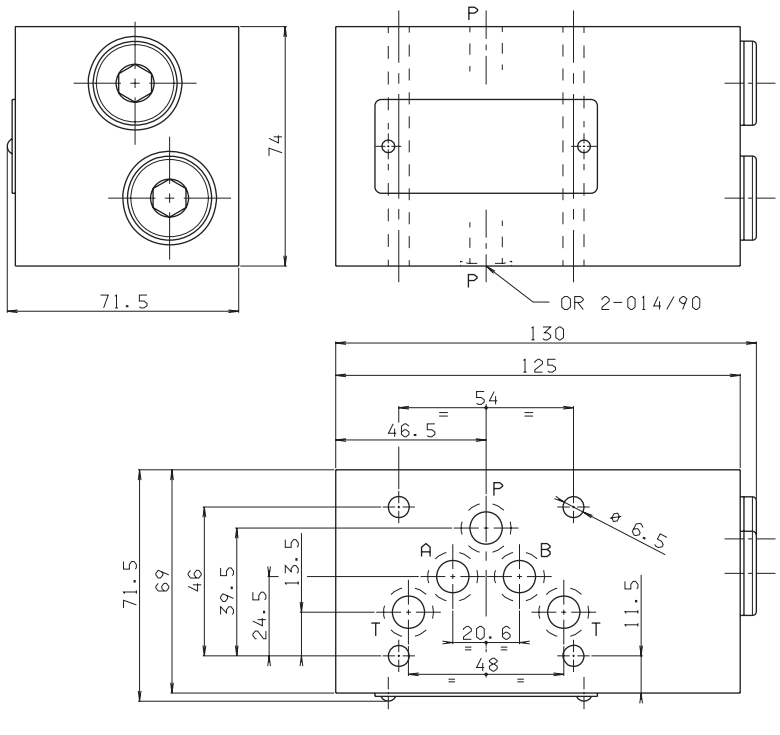
PRESSURE DROPS B→P



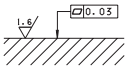
HYDRAULIC SYMBOL



OVERALL DIMENSIONS



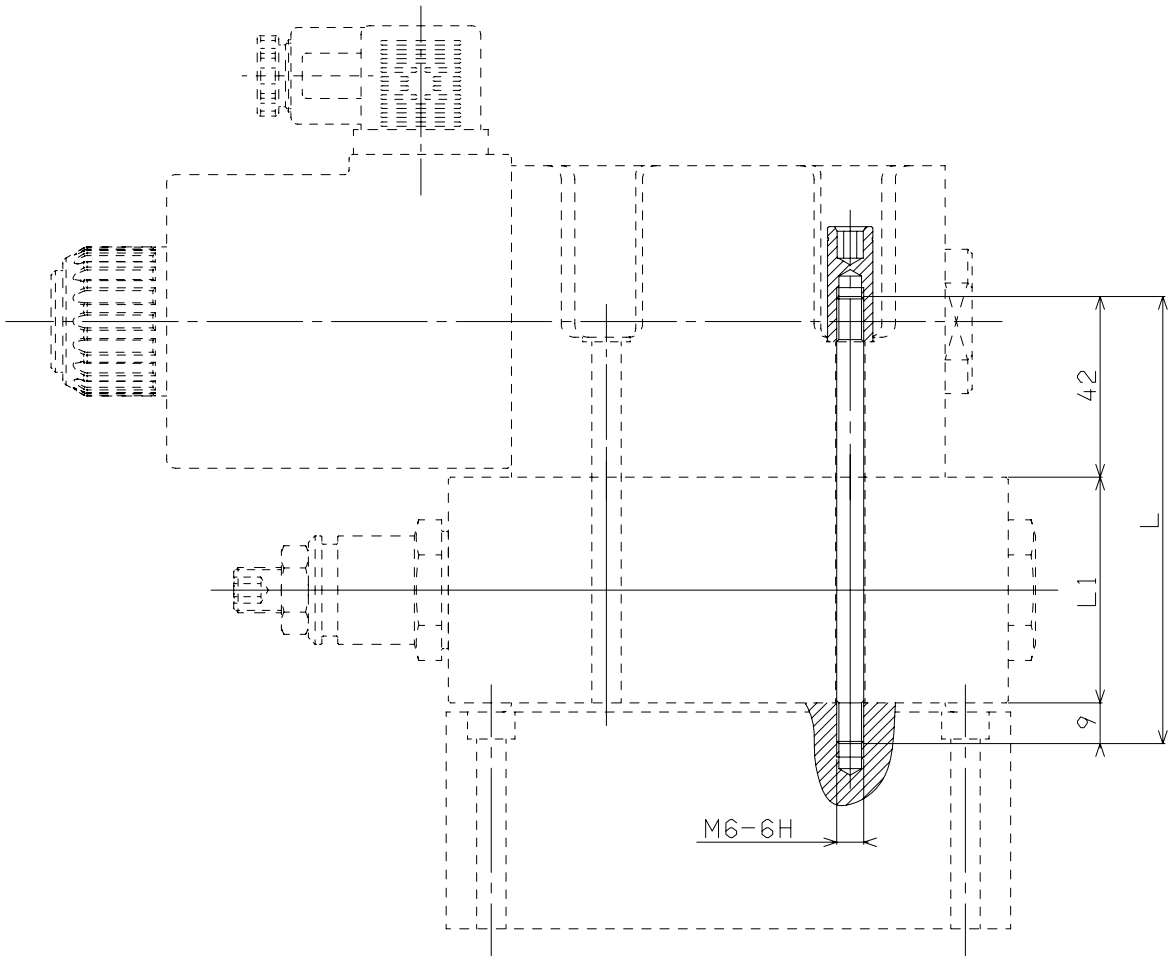
Support plane specifications



4

OVERALL DIMENSIONS

Tighten M27.05.0002 to a torque of **8 Nm / 0.8 Kgm max.**



SCREWS CODE T.C.E.I	L	L1	COMPOSITION		Qty.
Q26.07.4090	40		AD5...		4
Q26.07.4098	90	50	AD5... + 1 AM5... (ISO)		4
Q26.07.4301	100	60	AD5... + AM5VR		4
Q26.07.4302	110	70	AD5... + AM5VI		4
Q26.07.4099	120	80	AD5... + A88		4
STUDS CODE	**L**	**L1**	**COMPOSITION**	**SPECIAL NUTS CODE**	**Qty.**
M80.15.0004	150	100	AD5... + 2 AM5... (ISO)	M27.05.0002	4
M80.15.0012	160	110	AD5... + AM5VR + AM5... (ISO)	"	4
M80.15.0010	180	130	AD5... + A88... + AM5... (ISO)	"	4
M80.15.0006	190	140	AD5... + A88... + AM5VR	"	4
M80.15.0011	200	150	AD5... + 3 AM5... (ISO)	"	4

AM.7.UP...

AM.7.UP... MODULAR

PILOT OPERATED CHECK VALVES CETOP 7

AM.7.UP type modular check valves allow free flow in one direction by lifting a seated poppet, while in the opposite direction the fluid can return by means of a small piston piloted by the other line pressure (piloted side).

The cast valve body allows limited pressure drops during the fluid flow through the various P/A/B/T lines.

They are available on single A or B lines, and on double A and B lines (see hydraulic symbols).

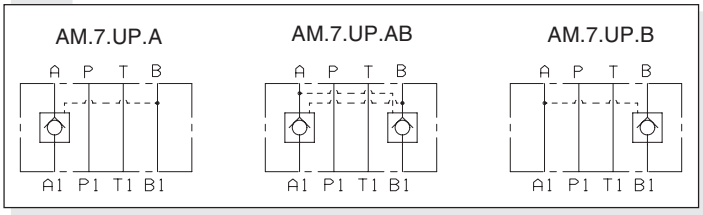
Max. operating pressure	350 bar
Opening pressure	2 bar
Piloting ratio	1 : 11,7
Max. flow	250 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 80°C
Ambient temperature	-20°C ÷ 50°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	7,2 Kg

4

ORDERING CODE

AM	Modular valve
7	CETOP 7/NG16
UP	Piloted check valve
**	Control on lines **A / B / AB**
*	Opening pressure **2** = 2 bar
**	**00** = No variant **V1** = Viton
1	Serial No.

HYDRAULIC SYMBOLS



The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

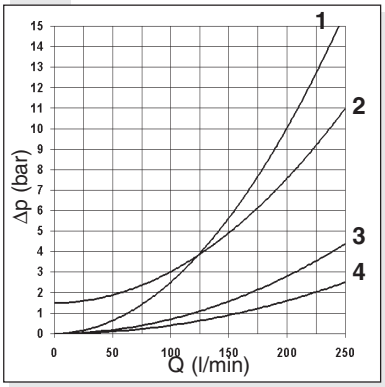
1 = A1→A, B1→B

2 = A→A1, B→B1

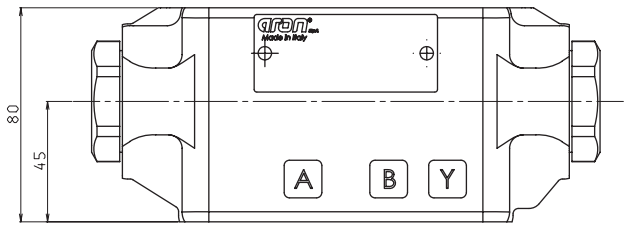
3 = A1→A (AM.7.UP.B), B1→B (AM.7.UP.A)

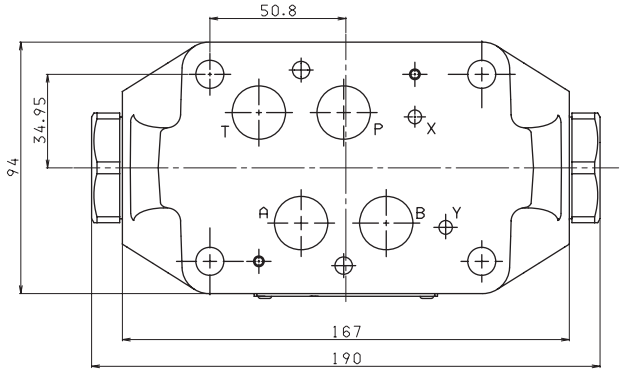
4 = P1→T, T1→P

PRESSURE DROPS ΔP-Q



OVERALL DIMENSIONS



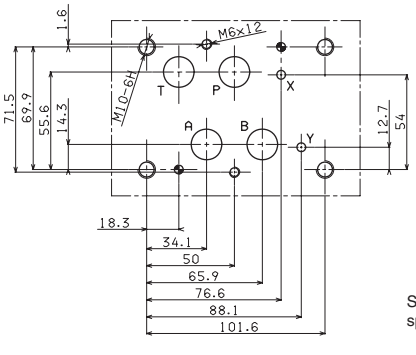


- Valve fixing:
  n° 4 screws T.C.E.I. M10 - Tightening torque 40 Nm
  n° 2 screws T.C.E.I. M6 - Tightening torque 8 Nm

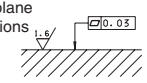
The longer of the screws depends on the type of assembly used.
Fixing screws UNI 5931 with material specifications 12.9

- Seals:
  n° 4 pieces OR 2-118/90SH PARKER (type 130)
  n° 2 pieces OR 2-013/90SH PARKER (type 2043)

CETOP 7 (4.2-4-07) MOUNTING SURFACE



Support plane specifications



AM.7.QF... MODULAR
FLOW REGULATOR CETOP 7

AM.7.QF...

AM.7.QF type one way non-compensated throttle valve are fitted with an O-Ring mounting plate which allows its assembly for either input or output regulation. Adjustment is obtained by means of a grub screw. They are available in the three regulating configurations shown in the hydraulic diagrams.

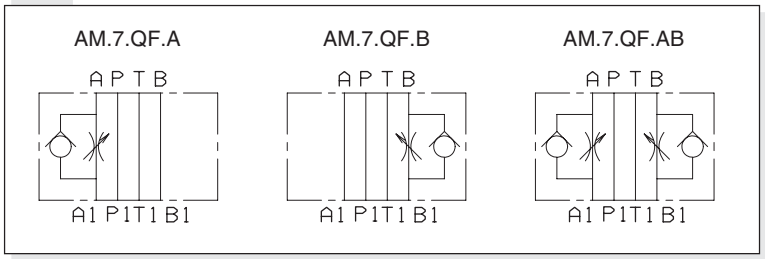
All configurations have a built in check valve that allows reserve free flow.

Max. operating pressure	350 bar
Flow rate regulation	on 10 screw turns
Max. flow	250 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 80°C
Ambient temperature	-20°C ÷ 50°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight AM.7.QF for A or B versions	7,35 Kg
Weight AM.7.QF for AB version	7,7 Kg

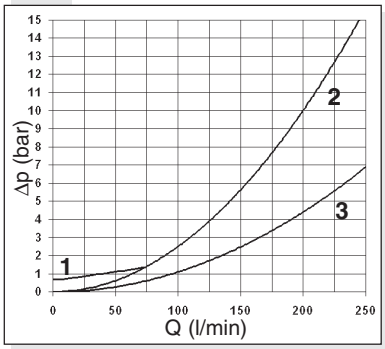
ORDERING CODE

AM	Modular valve
7	CETOP 7/NG16
QF	Non compensated throttle valve
******	Control on lines **A** = meter out control on line **A** **AB** = meter out control on lines **A** and **B** **B** = meter out control on line **B**
*****	Type of adjustment **M** = Plastic knob **C** = Grub screw
******	**00** = No variant **V1** = Viton
1	Serial No.

HYDRAULIC SYMBOLS

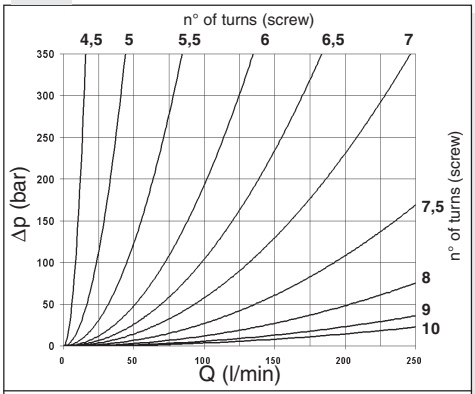


PRESSURE DROPS Δp-Q



1 = Regulator closed A–A1 / B–B1
2 = Regulator open A–A1 / B–B1
3 = Without regulator A–A1 (AM.7.QF.B)
B–B1 (AM.7.QF.A)

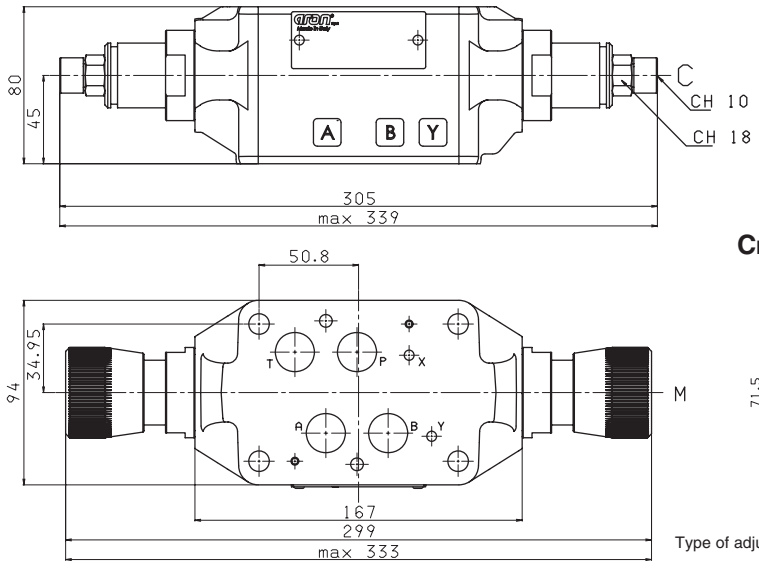
REGULATED FLOW RATE



Regulated flow rate depending on No. of turns: from **4,5** to **10** turns (unscrewing).

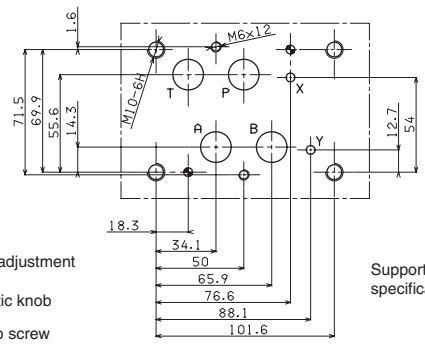
The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

OVERALL DIMENSIONS



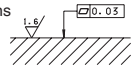
- Valve fixing:
  n° 4 screws T.C.E.I. M10 - Tightening torque 40 Nm
  n° 2 screws T.C.E.I. M6 - Tightening torque 8 Nm
  The longer of the screws depends on the type of assembly used.
  Fixing screws UNI 5931 with material specifications 12.9.
- Seals:
  n° 4 pieces OR 2-118/90SH PARKER (type 130)
  n° 2 pieces OR 2-013/90SH PARKER (type 2043)

CETOP 7 (4.2-4-07) MOUNTING SURFACE



Type of adjustment
M Plastic knob
C Grub screw

Support plane specifications



ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

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CARTRIDGE VALVES ISO 7368 (DIN 24342)

5

CARTRIDGE VALVES
CARTRIDGE SOLENOID VALVES WITH CHECK VALVE
CARTRIDGE SOLENOID VALVES

(SEE BREVINI FLUID POWER CARTRIDGE CATALOGUE)

2/2 CARTRIDGE VALVES LOGIC ELEMENTS ACCORDING TO ISO 7368 (DIN 24342)

ARON cartridge valves are basically composed of a cover and an operating unit insert in the ISO 7368 (DIN 24342) mounting frame. Each cartridge valve is characterized by 2 main way for the nominal flow (up to 350 l/min).

Nominal size (max. diameter)	16mm / 25mm
Max. opening pressure	350 bar
Max. nominal flow rate NG16	150 l/min
Max. nominal flow rate NG25	350 l/min
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$

By combining the various covers, operating units and connections within the block, many different functions can be obtained like: direct control, non-return, hydraulically piloted non-return, pressure control, flow rate regulation, as well as a combination of these same functions.

Thanks to their design features and operational flexibility, cartridge valves can be used to:
- speed-up machine cycles, and therefore increase productivity and efficiency (better response time compared to traditional valves);
- ensure minimum thermal dissipation (tanks to the passageway dimensions);
- reduce the hydraulic plant weight (tanks to the compact functions block);
- reduce to a minimum any internal leakages;
- provide ease of installation and serving.

The logic units 2/2 (Fig. 1) are formed by a cover (1), a functional unit (2), a spacer (3), a closure spring (4) and a guide bush (5) for each functional unit. Covers can be changed according to the required application and the functional unit can be combined with different springs in order to obtain various opening pressure.

Covers

Covers serve to enclose the functional unit and to house the piloting ports and any incorporated valves or manual adjustment devices. Inside the cover are housed also the seats for the calibrated orifice used to optimize the valve opening/closed response time in according to the type of hydraulic system being implemented.

CETOP 3 interface covers are available, ready to accept solenoid valves or other modular valves for the implementation of particular control functions.

The maximum allowed pressure is a function of the flow rate (max.400 bar).

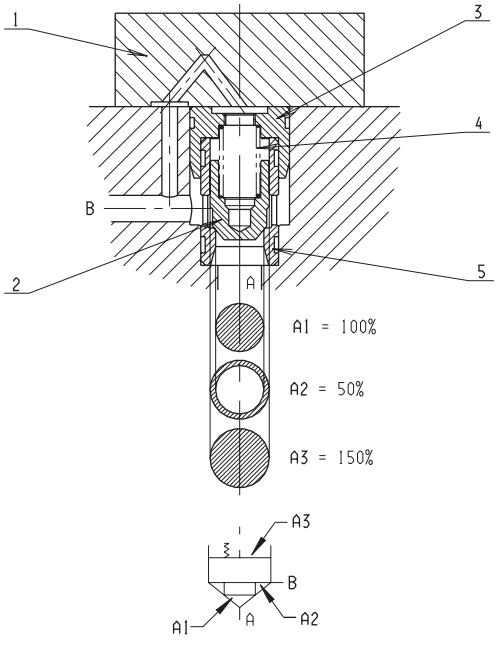
5

FIG. 1 - AREA RATIO

A	MAIN FLOW
B	MAIN FLOW
X	EXTERNAL PILOTING
Z1	EXTERNAL PILOTING
Z2	EXTERNAL PILOTING
Y	DRAINAGE
A1	A PORT EFFECTIVE CROSS SECTION
A2	B PORT EFFECTIVE CROSS SECTION
A3	SPRING CHAMBER EFFECTIVE CROSS SECTION

ORIFICE FUNCTIONAL SYMBOLS

	STANDARD ORIFICE (ALREADY INSERTED) Ø 1mm (DIAMETER)
	A GRUB SCREW ORIFICE CAN BE INSERTED IN THE THREADED SEAT
	BLIND



1 = COVER
2 = FUNCTIONAL UNIT
3 = SPACER
4 = CLOSURE SPRING
5 = GUIDE BUSH FOR FUNCTIONAL UNIT

The logic unit operates as a function of the pressures acting on the relevant areas, and different opening pressures are obtained, depending on the dimensions of these areas.

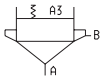
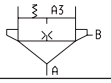
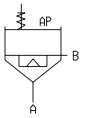
A description of how to interpret the ARON cartridge opening ratios is as follows:
- there are three relevant areas A1, A2, A3;
- area A1 is taken to represent 100%, i.e. it is the reference area;
- area A2, when a 2:1 ratio is shown, is equal to 50% of area A1 and all the other ratios shown in the Table 2 can be calculated on this basis.

As consequence of these area ratios the are different opening pressures whether proceeding from A →B or from B →A.

ORDERING CODE

KEL	Logic element 2/2
**	**16** = NG16 **25** = NG25
*	Function: see table 1 Areas ratio: **U** = 1 : 1 **S** = 12.5 : 1 **B** = 2 : 1 (for version with drilled poppet see CF variant) **F** = 2 : 1 **R** = 2 : 1
*	Opening pressure (bar) (Tab.1 pressure values) (Tab.2 spring's colour and code)
**	Calibrated orifices: **00** = blind **08** = 0.8 mm **09** = 0.9 mm **10** = 1.0 mm **12** = 1.2 mm **14** = 1.4 mm
**	**00** = No variant **V1** = Viton **CF** = With drilled poppet only for KEL.**.B...
2	Serial No.

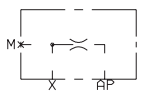
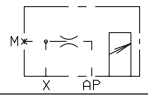
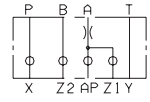
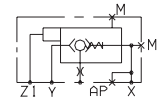
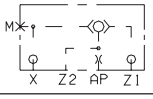
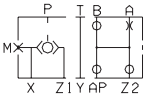
TAB. 1 - SYMBOL, FUNCTION, AREA RATIO AND OPENING PRESSURE

Function	Symbol	Area ratio	Code	Opening pressure (bar)	
				A →B	B →A
Directional (U) (normally used for relief valve)		**A1 : A3** 1 : 1	KEL.*.U.L.00... KEL.*.U.M.00... KEL.*.U.H.00... KEL.*.U.J.00...	**L** = 0.3 **M** = 1.6 **H** = 4 **J** = 9	
Directional (U) with orifice		**A1 : A3** 1 : 1	KEL.*.U.L.**... KEL.*.U.M.**... KEL.*.U.H.**...	**L** = 0.3 **M** = 1.6 **H** = 4	
Directional (S)		**A1 : A2** 12.5 : 1	KEL.*.S.L.00... KEL.*.S.M.00... KEL.*.S.H.00...	**L** = 0.3 **M** = 0.6 **H** = 1.5	**L** = 4 **M** = 8 **H** = 20
Directional (S) with orifice		**A1 : A2** 12.5 : 1	KEL.*.S.L.**... KEL.*.S.M.**... KEL.*.S.H.**...	**L** = 0.3 **M** = 0.6 **H** = 1.5	**L** = 4 **M** = 8 **H**= 20
Directional (B) (normally used for check valve)		**A1 : A2** 2 : 1	KEL.*.B.L.00... KEL.*.B.M.00... KEL.*.B.H.00...	**L** = 0.5 **M** = 1 **H** = 2.5	**L** = 1 **M** = 2 **H** = 5
Flow (F) control		**A1 : A2** 2 : 1	KEL.*.F.L.**... KEL.*.F.M.**... KEL.*.F.H.**...	**L** = 0.5 **M** = 1 **H** = 2.5	**L** = 1 **M** = 2 **H** = 5
With sensitized (R) cover		**A1 : A2** 2 : 1	KEL.*.R.L.00... KEL.*.R.M.00... KEL.*.R.H.00... KEL.*.R.J.00...	A →B NG16 **L** = 0.7 **M** = 1.5 **H** = 4	 NG25 **L** = 0.6 **M** = 1.5 **H** = 3.5 **J** = 9

TAB. 2 - SPRING'S COLOUR AND CODE

Spring type	U		S		B-F		R	
	NG16	NG25	NG16	NG25	NG16	NG25	NG16	NG25
Cod. **L**	without colour	red	without colour	red	without colour	red	without colour	red
Cod. **M**	green	yellow	red	green	red	green	red	green
Cod. **H**	blue	blue	yellow	yellow	green	yellow	green	yellow
Cod. **J**	without colour							blue

TAB. 3 - COVERS HYDRAULIC SYMBOLS

Type	Symbol
KEC..RI.**.2** Directional with external piloting	
KEC..CQ.**.2** Directional with stroke adjustment	
KEC..RC.**.2** Directional with interface NG6	
KEC..PC.**.2** With hydraulic outlet pilot valve	
KEC..SH.**.2** With built-in-exchange valve (shuttle)	
KEC..SP.**.2** With built-in-exchange valve (shuttle) and interface NG6	

COVERS FOR LOGIC ELEMENTS

COVERS ORDERING CODE

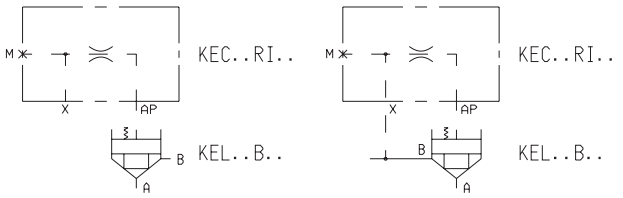
KEC	Covers for logic element 2/2
**	**16** = NG16 **25** = NG25
**	Type of cover (see Tab. 3) **RI** = Directional with external piloting **CQ** = Directional with stroke adjustment **RC** = Directional with interface NG6 **PC** = With hydraulic outlet pilot valve **SH** = With built-in-exchange (shuttle) **SP** = With built-in-exchange and interface NG6
**	**00** = No variant **V1** = Viton
2	Serial No.

5

HYDRAULIC MOUNTING SCHEMES FOR KEC COVERS AND KEL LOGIC ELEMENTS

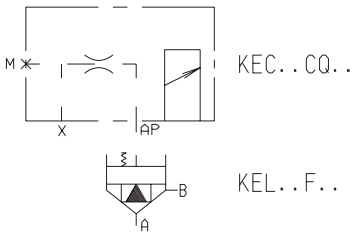
KEC.16/25.RI...
COVER WITH EXTERNAL PILOTING PORT

A = External piloting X allows flow in both directions A →B and B →A. B = For rapid sequence safety circuit; A →B flow is allowed; when pressure reaches X valve closes.
Only for CF variant (KEL.**:B... with drilled poppet), with no pressure in X it operates as a check valve between A and B.



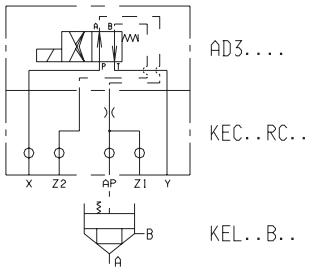
KEC.16/25.CQ...
COVER WITH STROKE LIMITATION

Allows flow regulation in both directions A →B and B →A.
By limiting the spool stroke the flow in both direction can be limited.



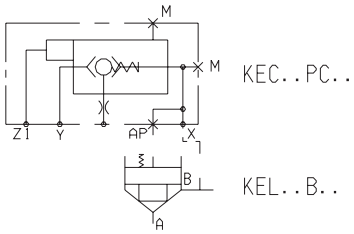
KEC.16/25.RC...
COVER WITH INTERFACE NG6

These covers have one mounting surface preset for a solenoid pilot valve.
Proper connection of Y and Z2 to the A and/or B ports will allowing piloting of the valve opening and closing functions.



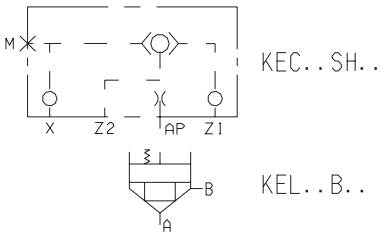
KEC.16/25.PC...
COVER WITH HYDRAULIC RELEASE PILOT VALVE

This is a cover with external piloting to be connected to B port to obtain the standard unit function. Z1 pressure piloting allows flow transfer from B →A. Normally, in order to ensure the holding condition the main port B is connected to the load; piloting in Z1 should be at least 50% of the load pressure in B.



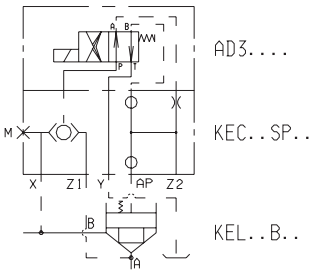
KEC.16/25.SH...
COVER WITH INTEGRAL CHANGEOVER VALVE

The logic element closes as function of the larger pressure in X and Z1, selected by the shuttle valve.



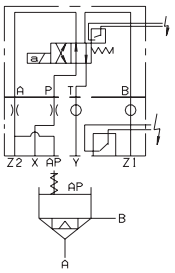
KEC16/25.SP... COVER WITH INTEGRAL CHANGEOVER VALVE AND INTERFACE NG6

The AP branch of the cartridge valve spring is connected with the pilot valve port.
External piloting operates from Z2 →A of the pilot valve.
An example is shown in the diagram of a type of connection used to keep the conical seat valve closed on both sides (interrupted flow both from A →B and from B →A).

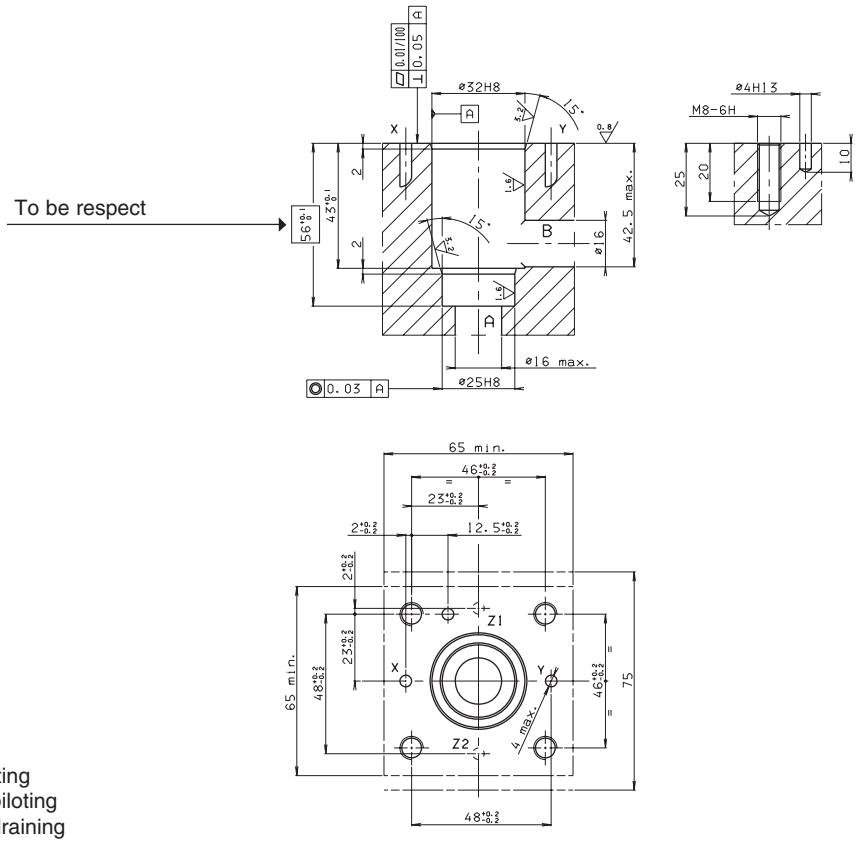


KRA.16/25... COVER WITH ELECTRICAL CONTROL OF THE CLOSED POSITION AND INTERFACE NG6

See cartridge type KRA... next pages

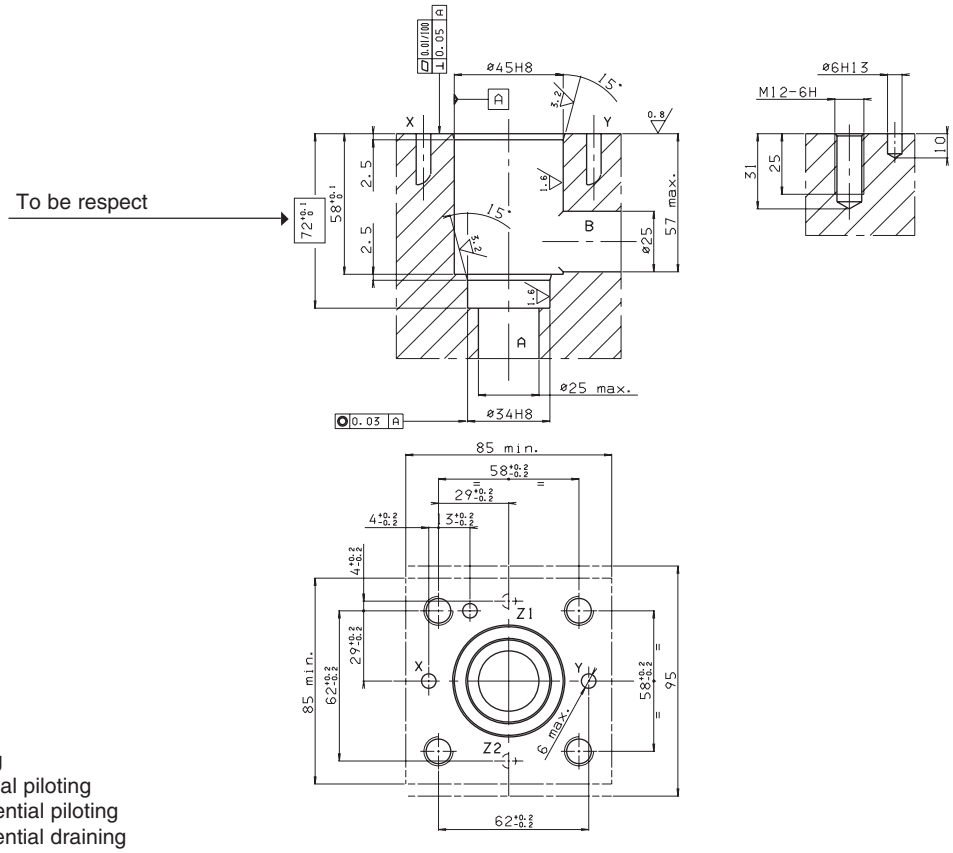


OVERALL DIMENSIONS OF TWO-WAY VALVE SEAT ISO 7368/BA-06-2-A NG16 (DIN 24342)



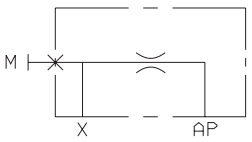
X = piloting
Y = draining
Z = additional piloting
Z1 = preferential piloting
Z2 = preferential draining

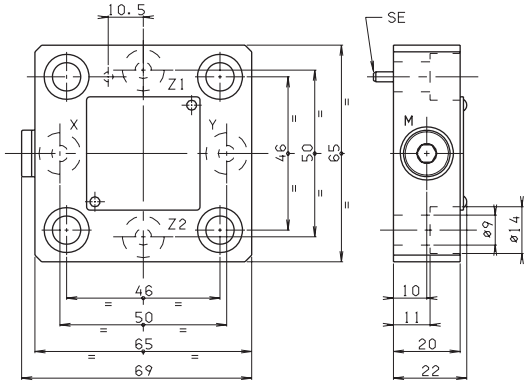
OVERALL DIMENSIONS OF TWO-WAY VALVE SEAT ISO 7368/BB-08-2-A NG25 (DIN 24342)



X = piloting
Y = draining
Z = additional piloting
Z1 = preferential piloting
Z2 = preferential draining

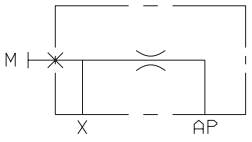
OVERALL DIMENSIONS KEC.16.RI... CHECK VALVE COVER

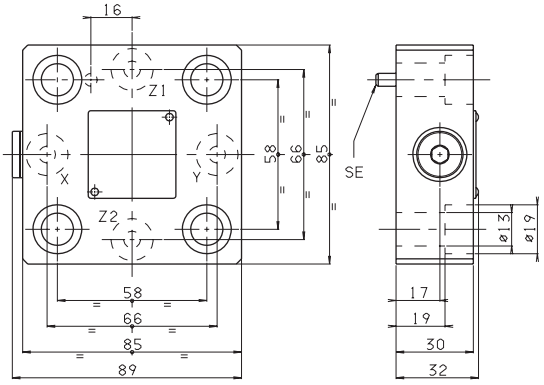




Weight: 0,5 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M8x25 UNI 5931
fixing screws, reference pin SE ø3x12 UNI 6873-71
Tightening torque 19÷24 Nm/1.9÷2.4 Kgm with 8.8 screws

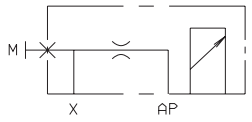
OVERALL DIMENSIONS KEC.25.RI... CHECK VALVE COVER

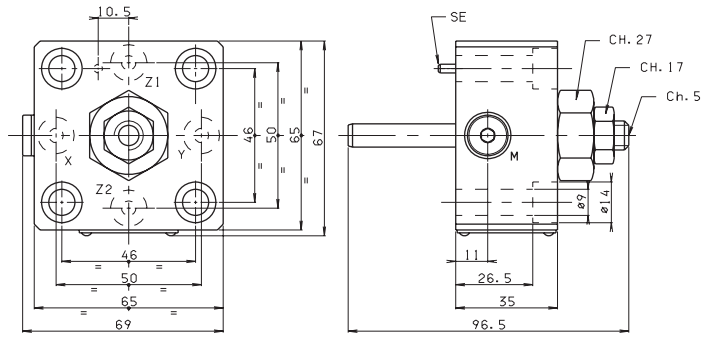




Weight: 1,3 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M12x35 UNI 5931
fixing screws, reference pin SE ø5X12 UNI 6873-71
Tightening torque 69÷80 Nm/6.9÷8 Kgm with 8.8 screws

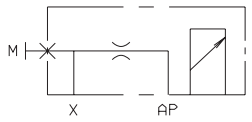
OVERALL DIMENSIONS KEC.16.CQ.. COVER WITH STROKE ADJUSTMENT

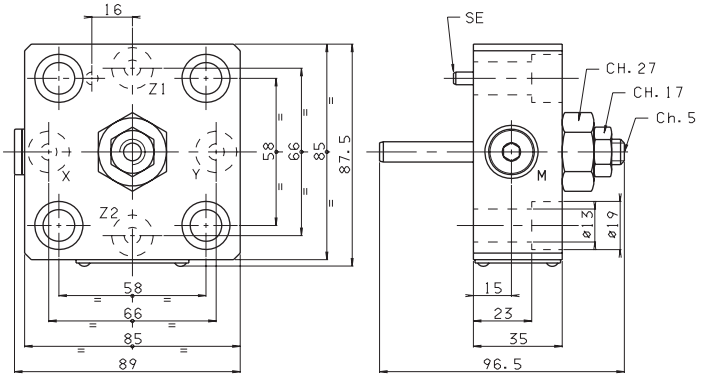




Weight: 0,9 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M8x40 UNI 5931
fixing screws, reference pin SE ø3x12 UNI 6873-71
Tightening torque 19÷24 Nm/1.9÷2.4 Kgm with 8.8 screws

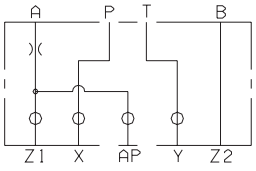
OVERALL DIMENSIONS KEC.25.CQ.. COVER WITH STROKE ADJUSTMENT

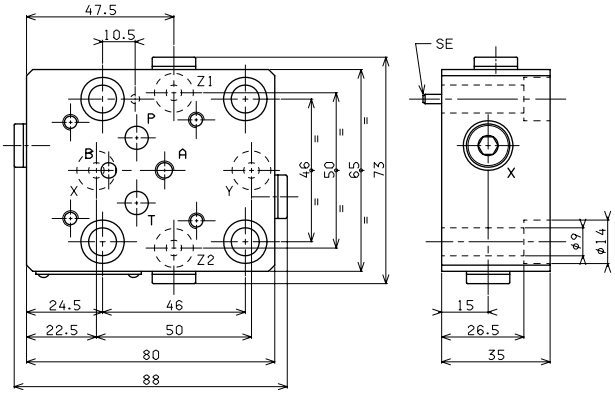




Weight: 1,6 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M12x40 UNI 5931
fixing screws, reference pin SE ø5X12 UNI 6873-71
Tightening torque 69÷80 Nm/6.9÷8 Kgm with 8.8 screws

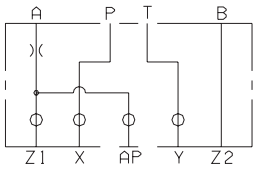
OVERALL DIMENSIONS KEC.16.RC... COVER WITH INTERFACE CETOP 3/NG6

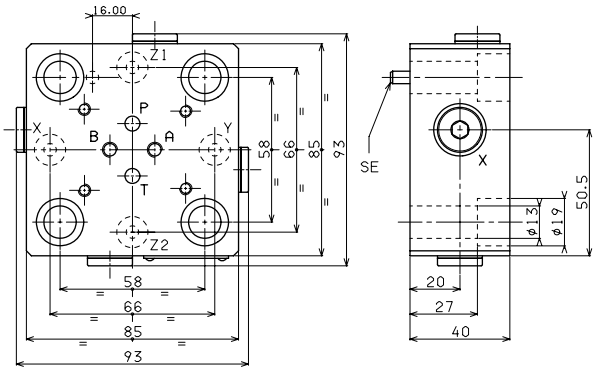




Weight: 1,2 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M8x40 UNI 5931
fixing screws, reference pin SE ø3x12 UNI 6873-71
tightening torque 19÷24 Nm/1.9÷2.4 Kgm with 8.8 screws

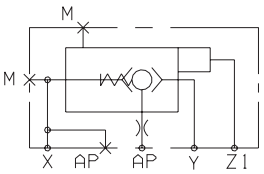
OVERALL DIMENSIONS KEC.25.RC... COVER WITH INTERFACE CETOP 3/NG6

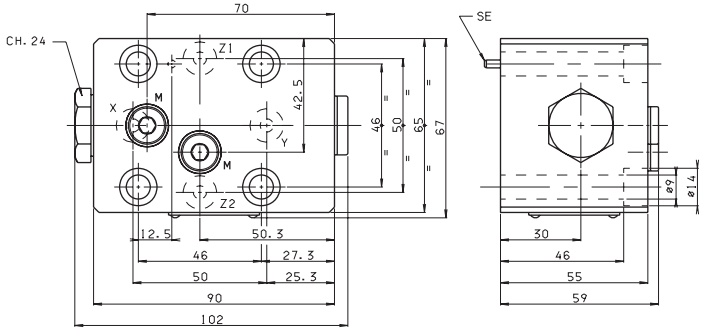




Weight: 1,8 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M12x45 UNI 5931
fixing screws, reference pin SE ø5X12 UNI 6873-71
tightening torque 69÷80 Nm/6.9÷8 Kgm with 8.8 screws

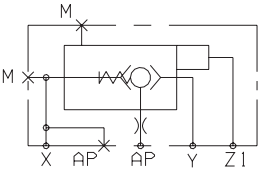
OVERALL DIMENSIONS KEC.16.PC... COVER WITH HYDRAULIC OUTLET PILOT VALVE

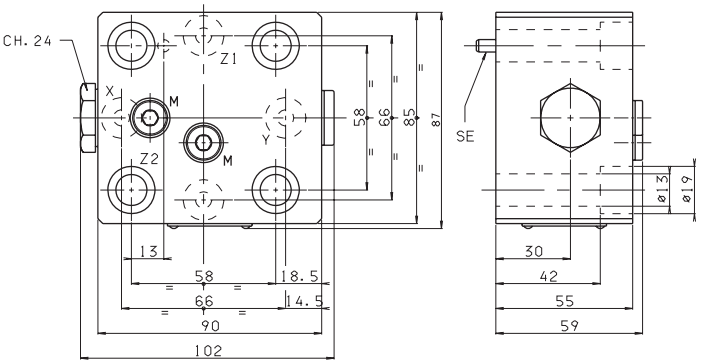




Weight: 2,1 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M8x60 UNI 5931
fixing screws, reference pin SE ø3x12 UNI 6873-71
tightening torque 19÷24 Nm/1.9÷2.4 Kgm with 8.8 screws

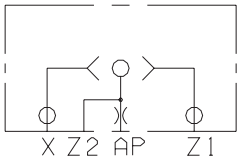
OVERALL DIMENSIONS KEC.25.PC... COVER WITH HYDRAULIC OUTLET PILOT VALVE

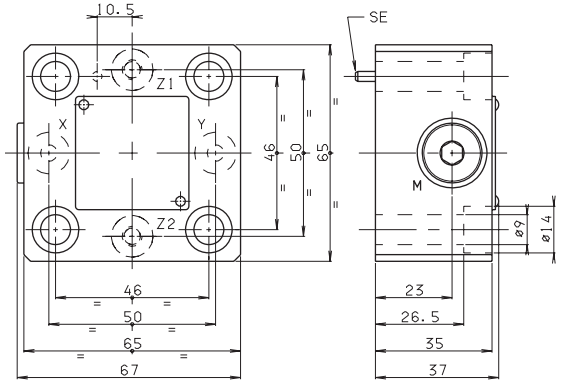




Weight: 2,7 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M12x60 UNI 5931
fixing screws, reference pin SE ø5X12 UNI 6873-71
tightening torque 69÷80 Nm/6.9÷8 Kgm with 8.8 screws

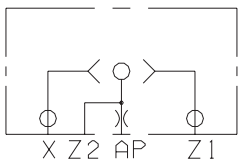
OVERALL DIMENSIONS KEC.16.SH... COVER WITH BUILT-IN EXCHANGE VALVE

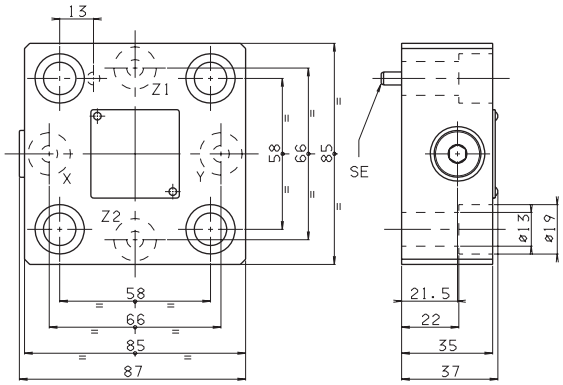




Weight: 0,9 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M8x40 UNI 5931
fixing screws, reference pin SE ø3x12 UNI 6873-71
tightening torque 19÷24 Nm/1.9÷2.4 Kgm with 8.8 screws

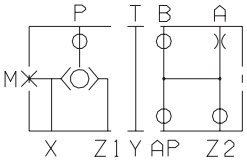
OVERALL DIMENSIONS KEC.25.SH... COVER WITH BUILT-IN EXCHANGE VALVE

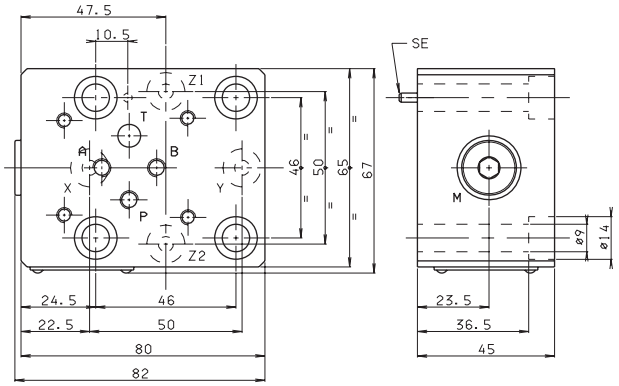




Weight: 1,5 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M12x40 UNI 5931
fixing screws, reference pin SE ø5X12 UNI 6873-71
tightening torque 69÷80 Nm/6.9÷8 Kgm with 8.8 screws

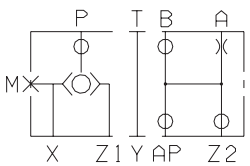
OVERALL DIMENSIONS KEC.16.SP COVER WITH BUILT-IN EXCHANGE VALVE AND INTERFACE CETOP 3/NG6

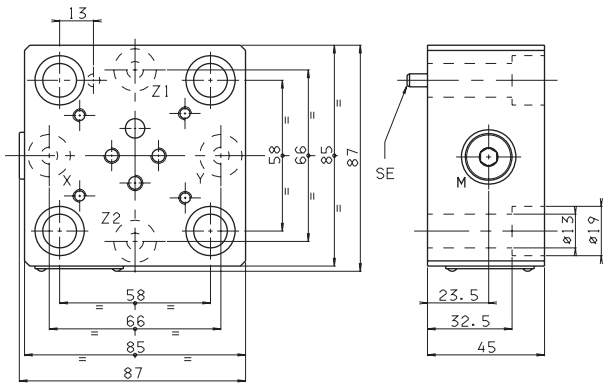




Weight: 1,4 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M8x50 UNI 5931
fixing screws, reference pin SE ø3x12 UNI 6873-71
tightening torque 19÷24 Nm/1.9÷2.4 Kgm with 8.8 screws

OVERALL DIMENSIONS KEC.25.SP COVER WITH BUILT-IN EXCHANGE VALVE AND INTERFACE CETOP 3/NG6





Weight: 2 Kg
M = pressure gauge attachment
Orifice with calibrated ø1 mm standard diameter
The covers are supplied with M12x50 UNI 5931
fixing screws, reference pin SE ø5X12 UNI 6873-71
tightening torque 69÷80 Nm/6.9÷8 Kgm with 8.8 screws

MAXIMUM PRESSURE CARTRIDGE VALVES

Nominal size (max. diameter)	16mm / 25mm
Max. operating pressure	400 bar
Maximum nominal flow rate NG16	150 l/min
Maximum nominal flow rate NG25	350 l/min
Setting ranges	15 ÷ 400 bar

Aron maximum pressure cartridge valves allow control of hydraulic circuit pressures up 400 bar and 350 l/min maximum flow rate (NG25).
Besides the normal manual pressure regulation mode, function like electrical command for discharge to drain, remote control, proportional pressure control or electrically selected dual pressure levels are also available.
The CETOP 3/NG6 interface allows the mounting of a AD.3.E... valve. A standard cartridge valve DIN 24342 is used. A cover not according to DIN rules is also available.
The valve response specification may be modified by selection of different internal orifices according to the required application. **The standard version has calibrated orifices of Ø 1 mm in X and AP.**

MAX. PRESSURE COVERS	
KEC.16/25... WITH CMP	CH. V PAGE 10
C.*.P.16/25...	CH. V PAGE 11
CETOP 3/NG06	CH. I PAGE 8
AD.3.E...	CH. I PAGE 11
AM.3.VM...	CH. IV PAGE 9
XP.3...	CH. VIII PAGE 16

DIN STANDARDS COVER ORDERING CODE

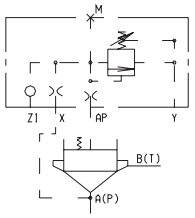
KEC	DIN standards cover
**	**16** = NG16 **25** = NG25
**	Type of cover **ME** = Max. pressure valve with interface CETOP 3 **MP** = Max. pressure valve **UE** = Exclusion valve with interface CETOP 3 **UN** = Exclusion valve **SL** = Sequencing valve
*	Setting ranges **1** = 15 ÷ 45 bar **(white spring)** **2** = 15 ÷ 145 bar **(yellow spring)** **3** = 60 ÷ 400 bar **(green spring)**
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
**	**00** = No variant **V1** = Viton
3	Serial No.

PLATE MOUNTING COVERS ORDERING CODE

C*P	**M** = Cover with max. pressure valve **U** = Cover with exclusion valve **S** = Cover with sequencing valve
*	**E** = Presetting for solenoid valve (Omit if not required)
**	**16** = NG16 **25** = NG25
*	Type of adjustment **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = 15 ÷ 45 bar **(white spring)** **2** = 15 ÷ 145 bar **(yellow spring)** **3** = 60 ÷ 400 bar **(green spring)**
**	**00** = No variant **V1** = Viton
2	Serial No.

MANUAL PRESSURE REGULATION

This regulation facility is incorporated in the cartridge closing cover. A Z1 port is provided on the cover for remote piloting via directional or pressure control valves.

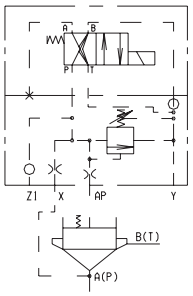


KEC. ** . MP. .
CMP. ** . .

KEL. ** . U. .

MANUAL PRESSURE REGULATION AND ELECTRICAL COMMAND FOR DISCHARGE TO DRAIN

This arrangement uses an electrically controlled valve type AD3E15.. which normally, in the de-energized position, allows discharge to drain of the controlled flow. When energized, the system operates at the pressure set on the piloting unit incorporated in the closing cover.



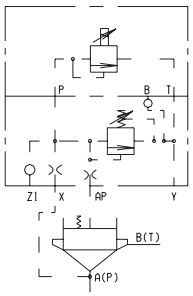
AD. 3. E.

KEC. ** . ME. .
CMP. E. ** . .

KEL. ** . U. .

MANUAL REGULATION AND PROPORTIONAL CONTROL OF THE PRESSURE

This arrangement uses a proportional pressure valve type XP3.. as the pilot, which allows proportional regulation of the controlled system pressure as a function of an electrical command signal.



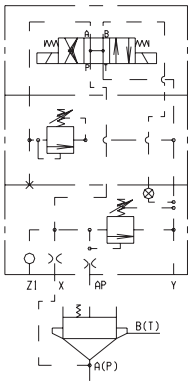
XP. 3. .

KEC. ** . ME. .
CMP. E. ** . .

KEL. ** . U. .

MANUALLY ADJUSTABLE AND ELECTRICALLY SELECTED TWO LEVEL PRESSURE UNIT

This arrangement uses a dual solenoid electrically controlled valve type AD3E02C.. and a modular maximum pressure valve type AM3VMA... which, when combined, allow implementation of an electrically selected two level pressure system.
Normally, with the solenoid valve de-energized, the controlled flow is discharged to drain.



AD. 3. E.

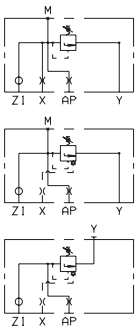
AM. 3. VM. . .

KEC. ** . ME. .
CMP. E. ** . .

KEL. ** . U. .

5

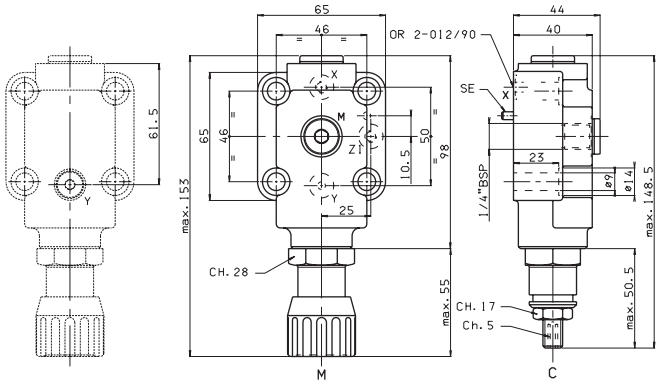
KEC.16.MP/UN/SL... WITH MAX. PRESSURE VALVE / EXCLUSION / SEQUENCING - IN LINE MOUNTING



KEC.16.MP...

KEC.16.UN...

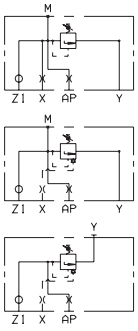
KEC.16.SL...



DIN STANDARD

Weight: 1,3 Kg
The covers are supplied with
M8x35 UNI 5931 fixing screws and
reference pins dia ø3x12 UNI 6874-71

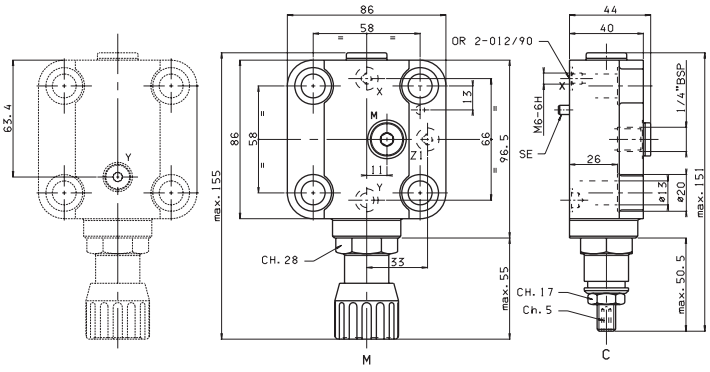
KEC.25.MP/UN/SL... WITH MAX. PRESSURE / EXCLUSION / SEQUENCING - IN LINE MOUNTING



KEC.25.MP...

KEC.25.UN...

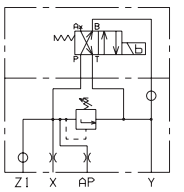
KEC.25.SL...



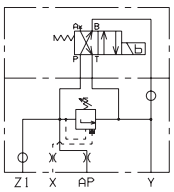
DIN STANDARD

Weight: 1,8 Kg
The covers are supplied with
M12x45 UNI 5931 and
reference pins dia ø5x12 UNI 6874-71

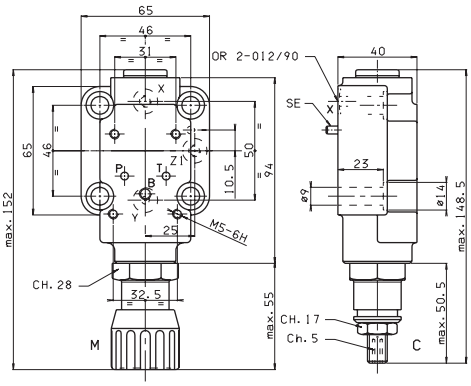
KEC.16.ME/UE WITH MAX. PRESSURE VALVE / EXCLUSION WITH INTERFACE CETOP 3 - IN LINE MOUNTING



KEC.16.ME...



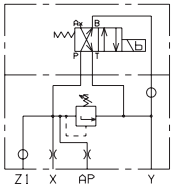
KEC.16.UE...



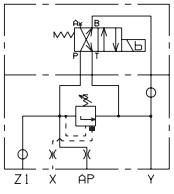
DIN STANDARD

Weight: 1,3 Kg
The covers are supplied with
M8x35 UNI 5931 fixing screws and
reference pins dia ø3x12 UNI 6874-71

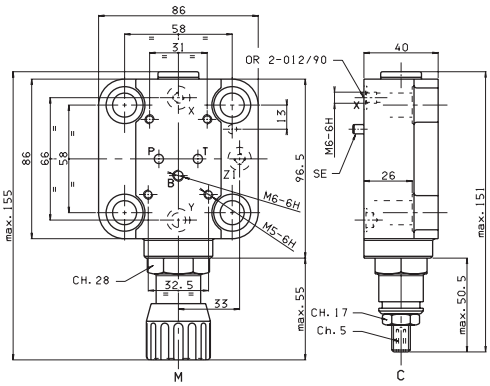
KEC.25.ME/UE WITH MAX. PRESSURE VALVE / EXCLUSION WITH INTERFACE CETOP 3 - IN LINE MOUNTING



KEC.25.ME...



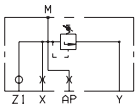
KEC.25.UE...



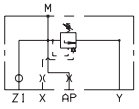
DIN STANDARD

Weight: 1,8 Kg
The covers are supplied with
M12x45 UNI 5931 fixing screws and
reference pins dia ø5x12 UNI 6874-71

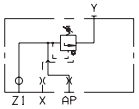
C*P.16... WITH MAX. PRESSURE VALVE / EXCLUSION / SEQUENCING - PLATE MOUNTING



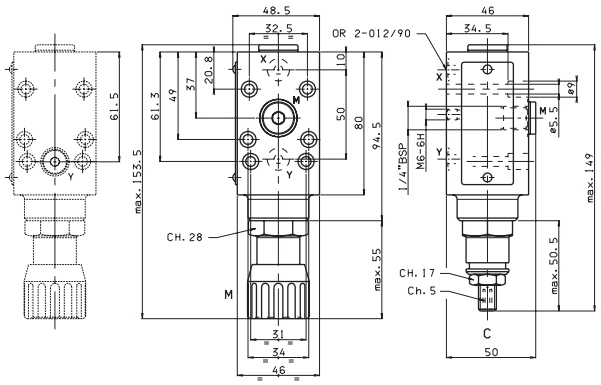
CMP.16...



CUP.16...

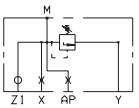


CSP.16...

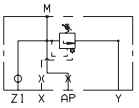


Weight: 1,3 Kg
The covers are supplied with
M5x45 UNI 5931 fixing screws

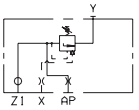
C*P.25... WITH MAX. PRESSURE VALVE / EXCLUSION / SEQUENCING - PLATE MOUNTING



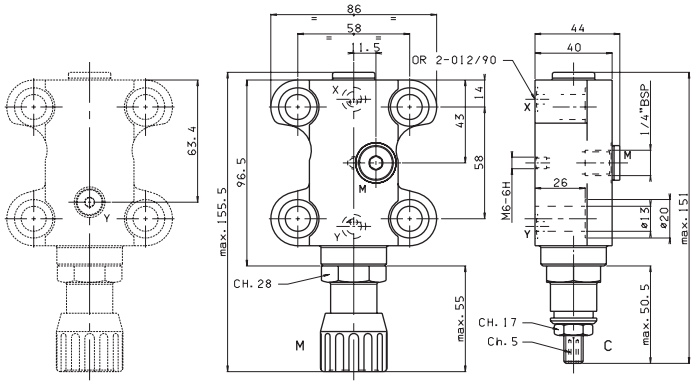
CMP.25...



CUP.25...

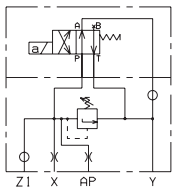


CSP.25...

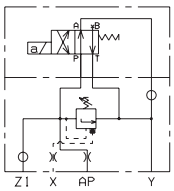


Weight: 1,5 Kg
The covers are supplied with
M12x45 UNI 5931 fixing screws

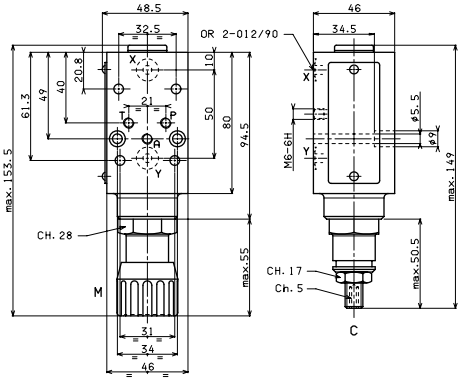
C*P.E.16 WITH MAX. PRESSURE VALVE / EXCLUSION WITH INTERFACE CETOP 3 - PLATE MOUNTING



CMP.E.16...

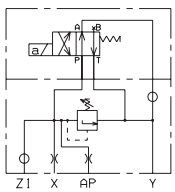


CUP.E.16...

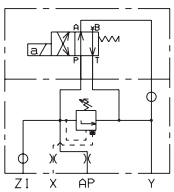


Weight: 1,3 Kg
The covers are supplied with
M5X45 UNI 5931 fixing screws

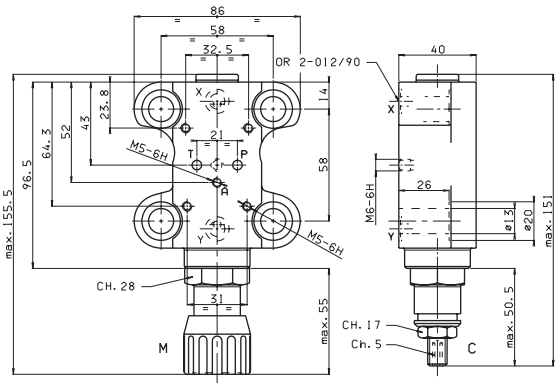
C*P.E.25 WITH MAX. PRESSURE VALVE / EXCLUSION WITH INTERFACE CETOP 3 - PLATE MOUNTING



CMP.E.25...



CUP.E.25...



Weight: 1,5 Kg
The covers are supplied with
M12x45 UNI 5931 fixing screws

5

KRA.16/25... CARTRIDGE VALVES WITH ELECTRICAL POSITION CONTROL NG16 / NG25

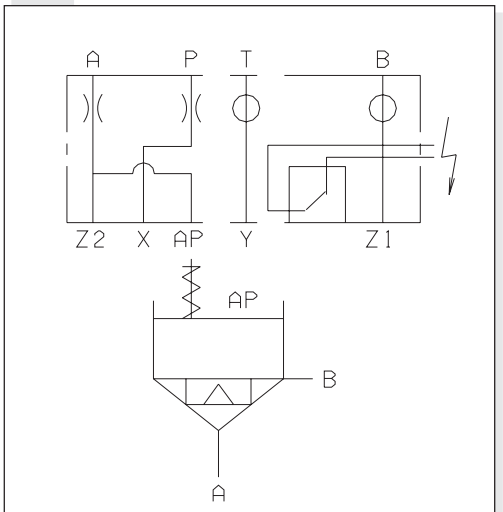
This valve series is used in those applications where monitoring of the "actual" valve position is required for managing machine safety cycles as required by current accident prevention legislation. Typical examples of applications where this product is used include: hydraulic presses in general, plastic component injection and blow-form presses, die-casting presses.

The valve is composed of a closure cover where the inductive position monitoring proximity sensor is inserted to signal the two possible states of logic element manufactured to DIN 24342 standard.
This valve, in view of its being placed inside a safety system loop, can detect movement dangerous both for the safety of the operator and of the machine itself.

Availability of the CETOP 3 mounting interface on closure cover allows direct insertion of the piloting valves into the main valve, offering in this way to the designer the possibility to produce compact systems which can be easily mounted inside the machine.

KRA.16/25...	
OVERALL DIMENSIONS	CH. V PAGE 13
KRA.16/25... + AD.3.V...	CH. V PAGE 14
PROXIMITY FOR KRA	CH. V PAGE 15
AD.3.V...	CH. I PAGE 13
"D15" DC COILS	CH. I PAGE 18
L.V.D.T. FOR AD.3.V	CH. I PAGE 21
STANDARD CONNECTORS	CH. I PAGE 19

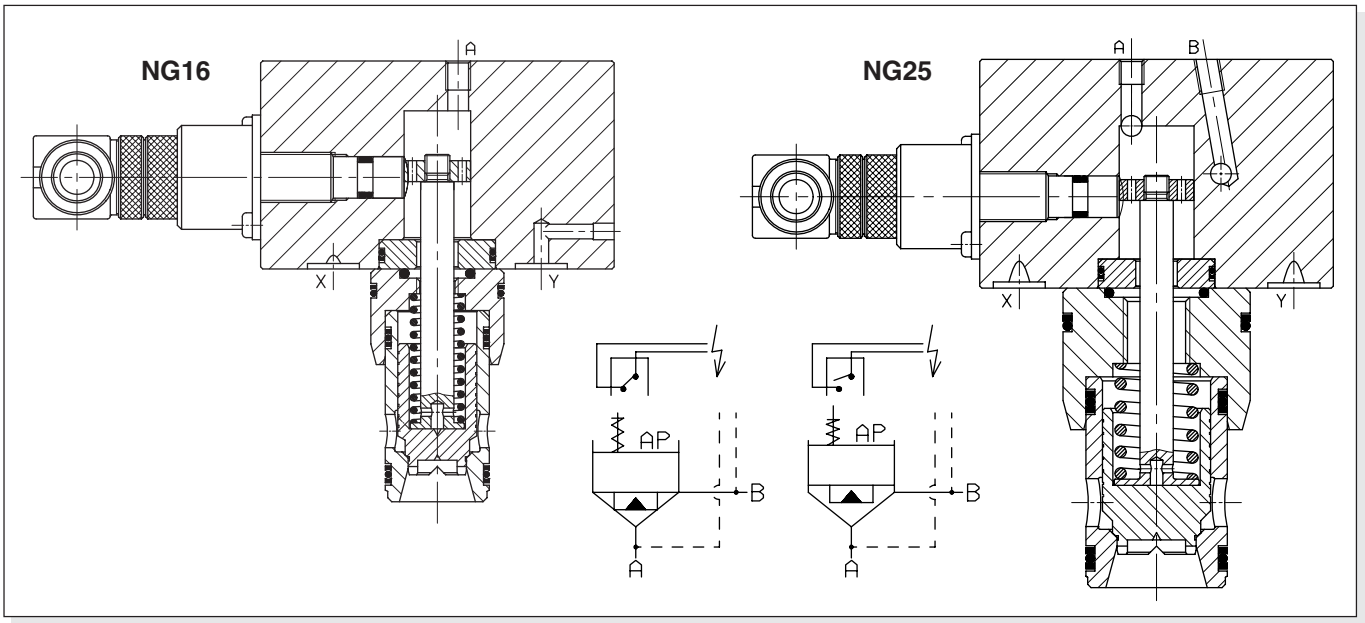
HYDRAULIC SYMBOL



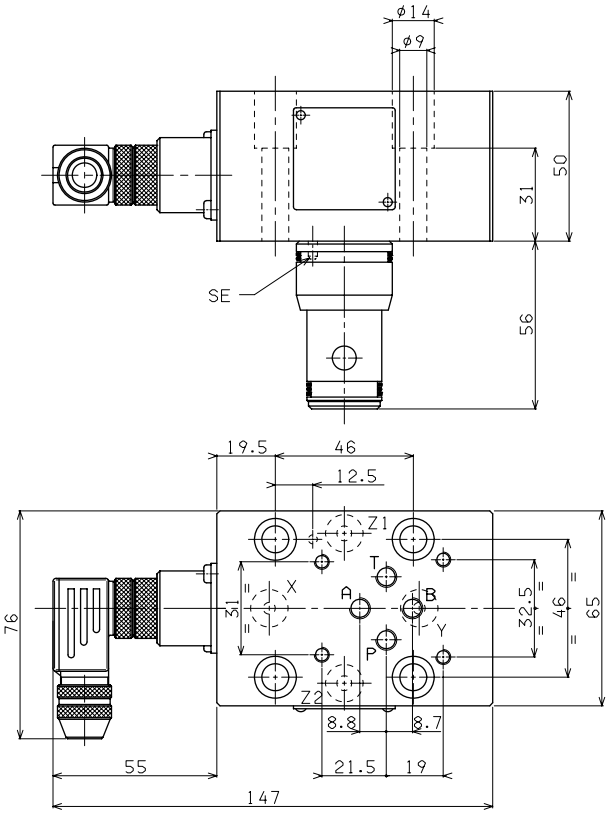
5

ORDERING CODE

KRA	Cartridge valve with electrical position control (logic element 2/2 incorporated)
**	**16** = NG16 **25** = NG25
*	Calibrated orifices at ports A and P: **0** = no orifice **1** = Ø 1 mm dia opening (NG16 in standard configuration) **2** = Ø 1.2 mm dia opening (NG25 in standard configuration)
*	Opening pressure (bar): NG16 NG25 **H** = 4 **(green spring)** 3.5 **(yellow spring)** **J** = 12 **(no colour spring)** 9 **(blue spring)**
00	No variant
1	Serial No.



OVERALL DIMENSIONS KRA.16...



These covers are supplied complete with dowels and calibrated orifices on inputs A (AP) and P(X); mounting screws can be supplied on request.

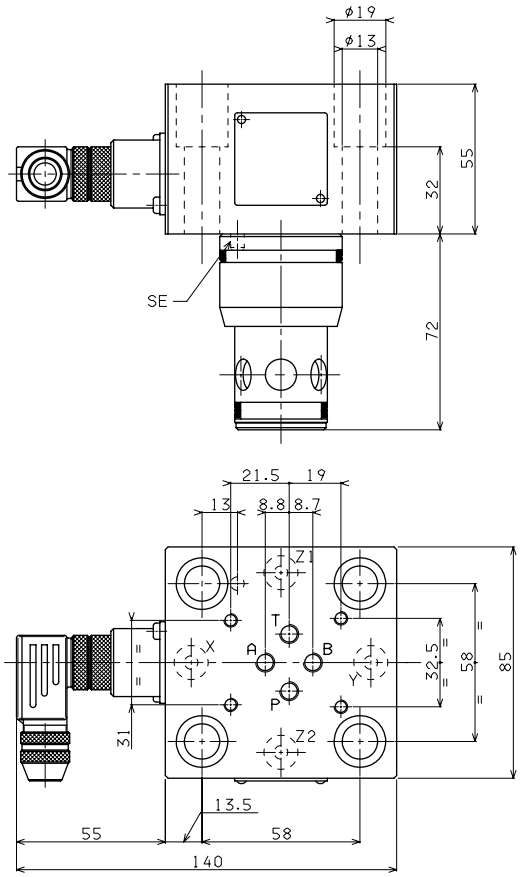
Fixing screws T.C.E.I. M8X45 UNI 5931

Reference pin dia Ø 3X12 UNI 6873

Screws S.T.E.I. M6X1X6 UNI 5923 dia Ø 1mm

Weight 2,2 Kg

OVERALL DIMENSIONS KRA.25...



These covers are supplied complete with dowels and calibrated orifices on inputs A (AP) and P(X); mounting screws can be supplied on request.

Fixing screws T.C.E.I. M12X50 UNI 5931

Reference pin dia Ø 5X12 UNI 6873

Screws S.T.E.I. M6X1X6 UNI 5923 dia Ø 1.2mm

Weight 3,42 Kg

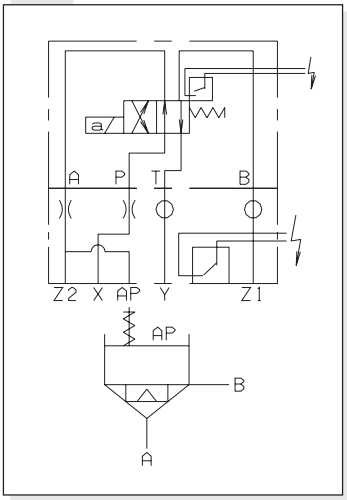
KRA.16/25... + AD.3.V... 2/2 CARTRIDGE VALVES
WITH ELECTRICAL POSITION CONTROL VALVE

This valve series is used in those applications where monitoring of the "actual" valve position is required for managing machine safety cycle as required by current accident prevention legislation.

Typical example of application where this product is used include: hydraulic presses in general, plastic components injection and blow-form presses, die-casting presses.
The valve is composed of closure cover where the inductive position monitoring proximity sensor is inserted to signal the two possible states of logic element manufactured to DIN 24342 standard.

This valve, in view of its being placed inside a safety system loop, can detect movements dangerous both for the safety of the operator and of the machine itself. Use a single solenoid directional valve AD.3.V... as piloting unit allows increase in the safety system control level, since even the piloting unit is equipped with a position monitoring proximity sensor capable of signalling the two possible valve states.

HYDRAULIC SYMBOL



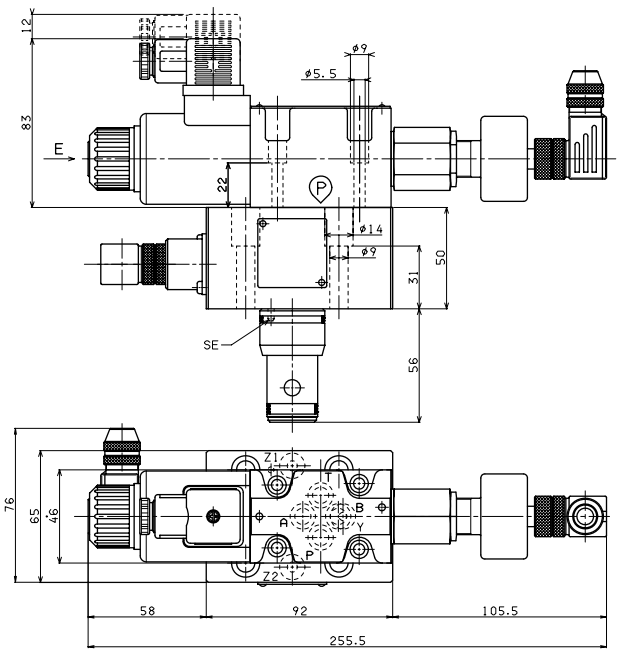
KRA.16/25... + AD.3.V...	
PROXIMITY FOR KRA	CH. V PAGE 15
AD.3.V...	CH. I PAGE 13
D15 DC COIL	CH. I PAGE 18
L.V.D.T. FOR AD.3.V	CH. I PAGE 21
STANDARD CONNECTORS	CH. I PAGE 19

By combining these two monitoring systems it becomes possible to evaluate the hydraulic system response speed to prevent any possible malfunctioning or dangerous situations

These covers are supplied complete with dowel and calibrated orifices on inputs A (AP) /P(X); mounting screws can be supplied on request

5

KRA.16... + AD.3.V...

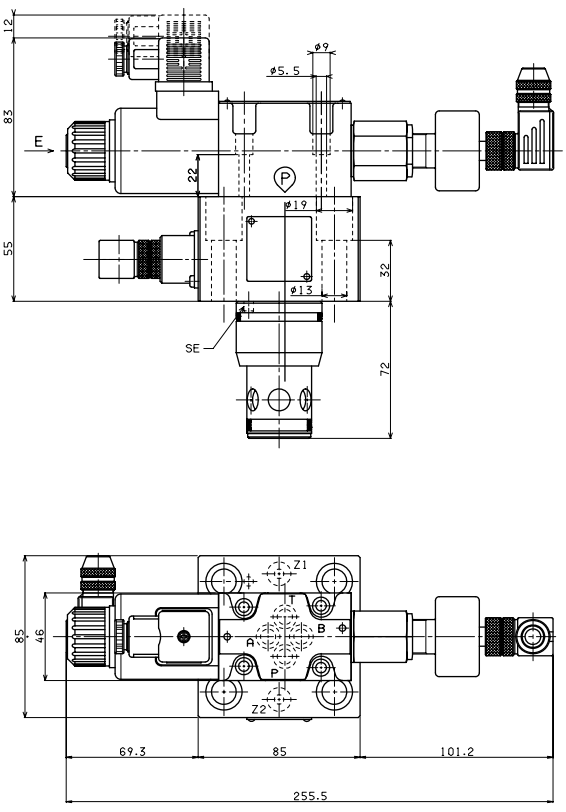


Fixing screws T.C.E.I. M8X45 UNI 5931

Reference pin dia Ø 3X12 UNI 6873

Screw S.T.E.I. M6X1X6 UNI 5923 dia Ø 1mm

KRA.25... + AD.3.V...



Fixing screws T.C.E.I. M12X50 UNI 5931

Reference pin dia Ø5X12 UNI 6873

Screw S.T.E.I. M6X1X6 UNI 5923 dia ø1.2mm

The inductive proximity sensors make it possible to detect metal objects; the operating principle is based on a high frequency oscillator which produces an electromagnetic field in the immediate vicinity of the sensor.

The presence of a metal object (activator) inside the field dampness the amplitude of the oscillation because parte of electromagnetic energy is transferred from the sensor to the activator and from there it is dissipated through the effect of the induced currents.

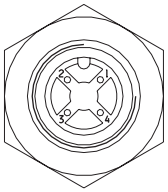
In addition to the shape and the dimensions of the sensor, its sensitivity also depends on the type of metal from which the activator is made.

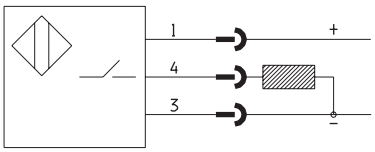
SPECIFICATIONS

Max. pressure	500 bar
External diameter	M12x1
Release distance	0 ÷ 1.1 mm
Outlet function	PNP - NA
Stabilized supply	10 ÷ 30 VDC
Release hysteresis	≤ 0.2 mm
Type of mounting	wire
Max. current supplied	130 mA
Residual undulation	≤ 15%
Max switching frequency	1000 Hz
Casing material	stainless steel
Type of attachment	connector
Degree of protection	IP68 on active surface
Ambient temperature	-25°C÷70°C
Protection against short circuit	yes

CONNECTION WIRING DIAGRAM

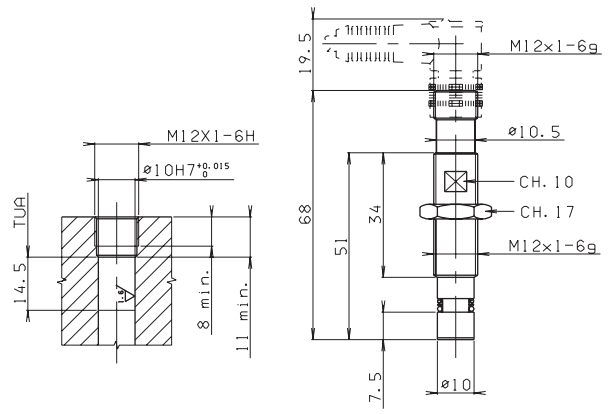
Outlet PNP-NA
1 = brown (positive)
3 = blue (negative)
4 = black (positive signal)





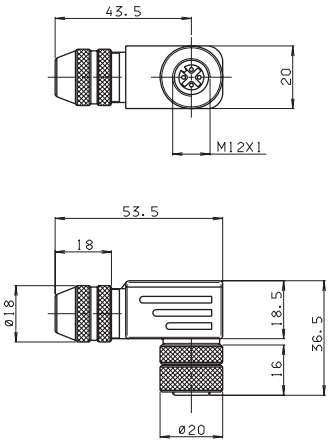
5

HOUSING AND SENSOR OVERALL DIMENSIONS



TUA = Reamed working length

OVERALL DIMENSIONS CONNECTOR



Type of protection IP67
Ambient temperature -40°C ÷ 85°C

Ordering code: V86400003

5

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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Meet your hydraulic needs easily

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Plant

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www.aron.it - sales@brevinifluidpower.com

IN LINE VALVES

(SEE BREVINI FLUID POWER CARTRIDGE VALVES)

6

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
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SUBPLATES CETOP 2

SUBPLATES CETOP 3

SUBPLATES CETOP 5

7

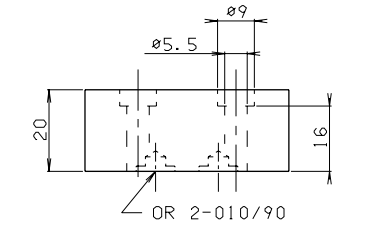
CETOP 2 SUBPLATES

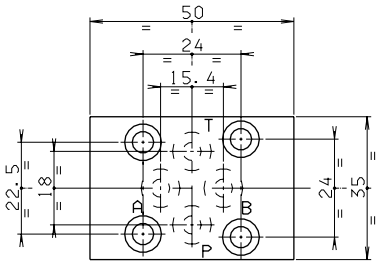
BS.2.**...

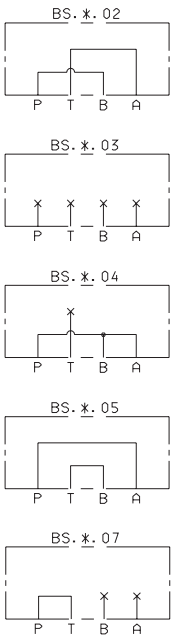
BS	Single subplate (blanking)
2	CETOP 2/NG4
**	**02 / 03 / 04 / 05 / 07**
00	No variant
1	Serial No.

Weight: 0,09 Kg

Fixing screws
M5x25 UNI 5931





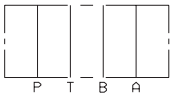


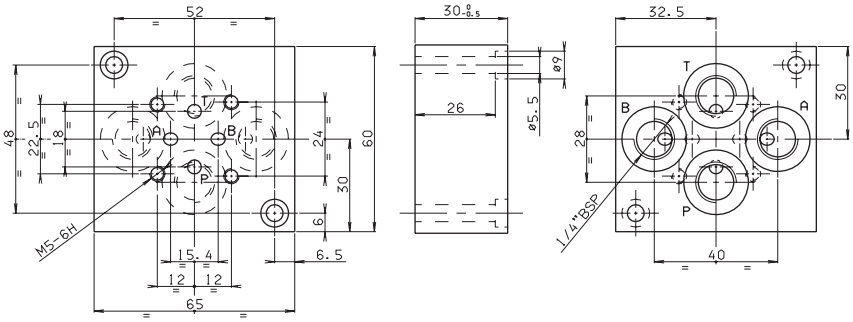
BS.2.12 (REAR CONNECTORS)

BS	Single subplate
2	CETOP 2/NG4
12	1/4" BSP rear connectors
00	No variant
1	Serial No.

Weight: 0,3 Kg

Fixing screws M5x35 UNI 5931



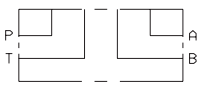


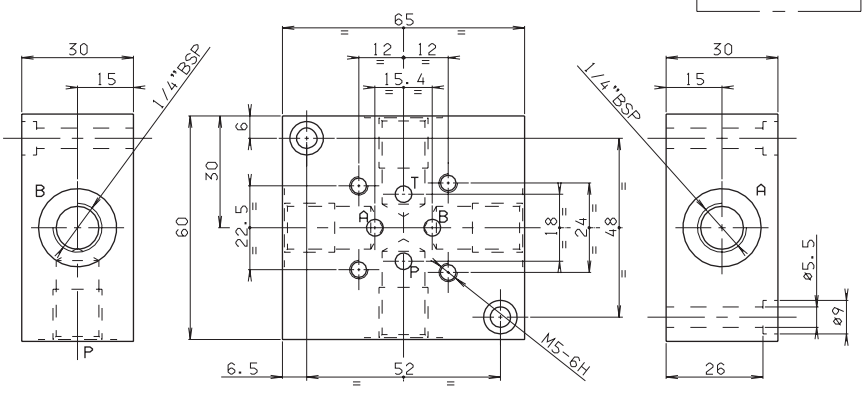
BS.2.14 (SIDE CONNECTORS)

BS	Single subplate
2	CETOP 2/NG4
14	1/4" BSP side connectors
00	No variant
1	Serial No.

Weight: 0,3 Kg

Fixing screws M5x35 UNI 5931



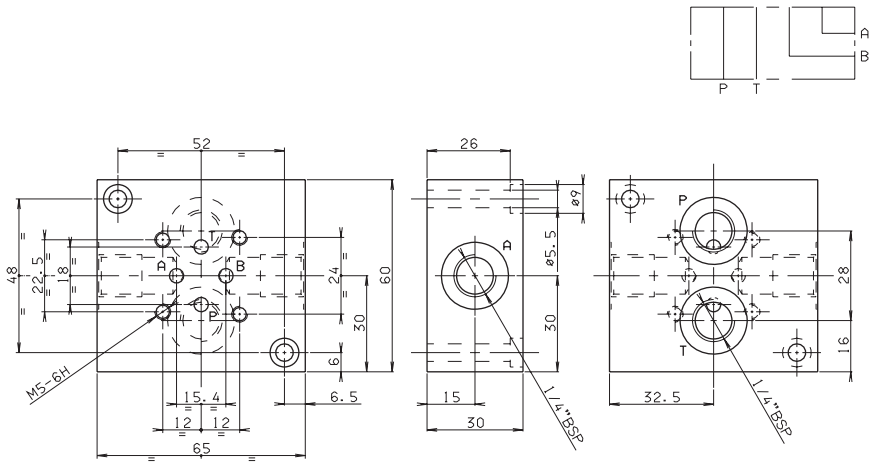


BS.2.16 (CONNECTORS SIDE A AND B, REAR P AND T)

BS	Single subplate
2	CETOP 2/NG4
16	1/4" BSP rear and side connectors
00	No variant
1	Serial No.

Weight: 0,3 Kg

Fixing screws M5x35 UNI 5931

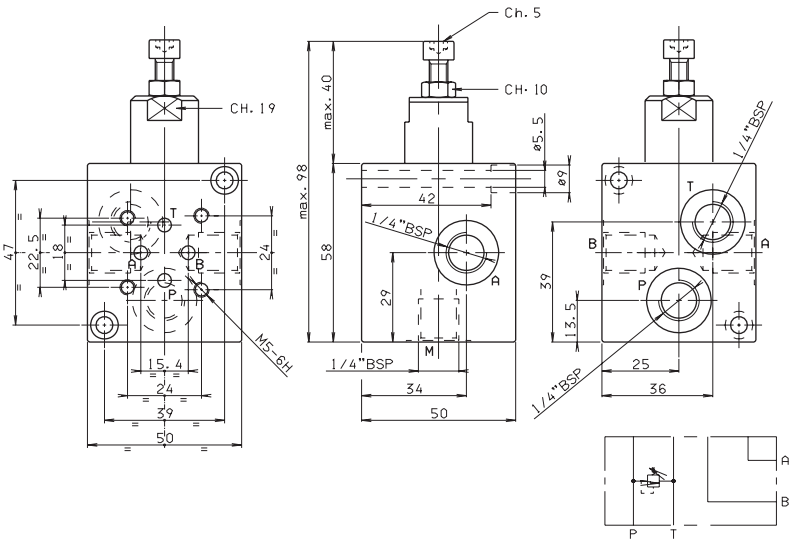


BS.2.20 (CONNECTORS SIDE A AND B, REAR P AND T)

BS	Single subplate
2	CETOP 2/NG4
20	1/4" BSP rear and side connectors
C	Type of adjustment grub screws
*****	Setting ranges **1** = max. 30 bar **(white spring)** **2** = max. 90 bar **(yellow spring)** **3** = max. 180 bar **(green spring)** **4** = max. 250 bar **(orange spring)**
******	**00 =** No variant **V1** = Viton
1	Serial No.

Weight: 0,45 Kg

Fixing screws M5x50 UNI 5931



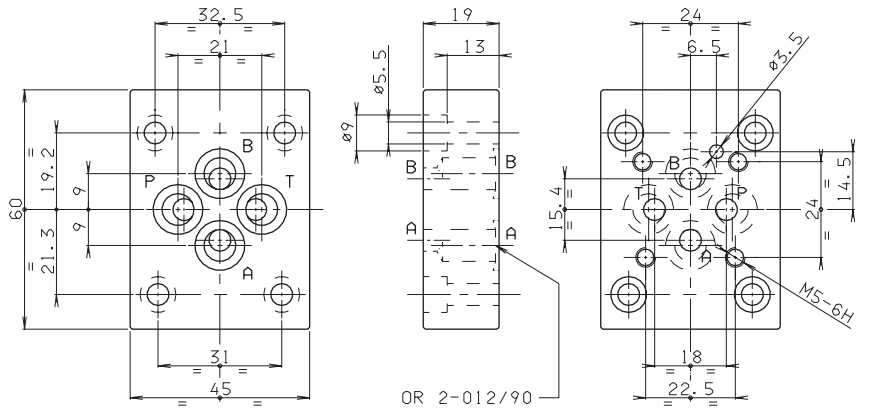
- **The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.02...**

BS.3.2 (REDUCTION PLATE FROM CETOP 3/NG6 TO CETOP 2/NG4)

BS	Single subplate
3	CETOP 3/NG6
2	CETOP 2/NG4
00	No variant
1	Serial No.

Weight: 0,12 Kg

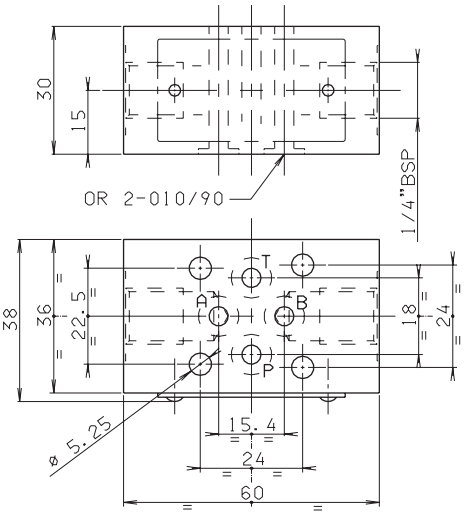
Fixing screws M5x20 UNI 5931

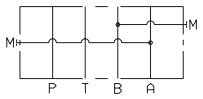


BC.2.50.AB INTERMEDIATE MODULE FOR PRESSURE GAUGE CONNECTION (VENTS A AND B LINES)

BC	Module base
2	CETOP 2/NG4
50	Intermediate module for pressure gauge connection
AB	Check at ports A and B
00	No variant
1	Serial No.

Weight: 0,4 Kg

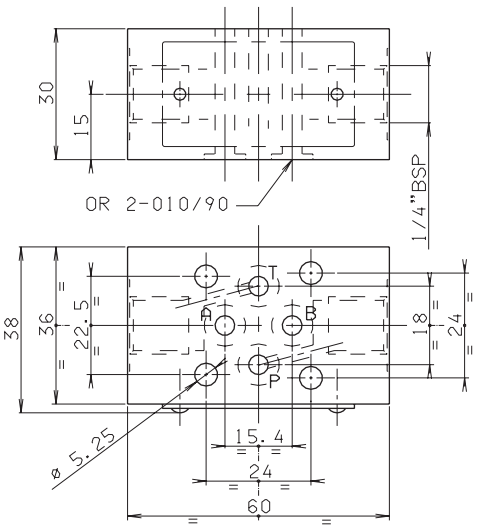


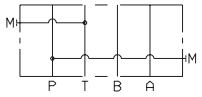


BC.2.50.PT INTERMEDIATE MODULE FOR PRESSURE GAUGE CONNECTION (VENTS P AND T LINES)

BC	Module base
2	CETOP 2/NG4
50	Intermediate module for pressure gauge connection
PT	Check at ports P and T
00	No variant
1	Serial No.

Weight: 0,4 Kg

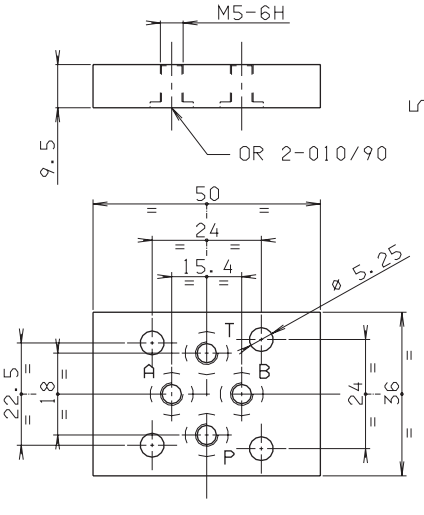


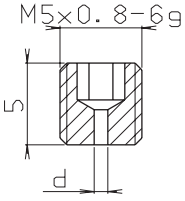


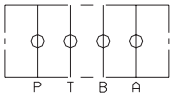
BC.2.51 DOWEL CARRIER PLATE FOR SOLENOID VALVE

BC	Module base
2	CETOP 2/NG4
51	Dowel carrier plate for solenoid valve
00	No variant
1	Serial No.

Weight: 0,05 Kg







CALIBRATED DIAPHRAGMS AVAILABLE	
d	M5x0.8x5
0.5	M89.10.0044
0.6	M89.10.0045
0.7	M89.10.0046
0.8	M89.10.0015
0.9	M89.10.0047
1	M89.10.0048
1.2	M89.10.0049

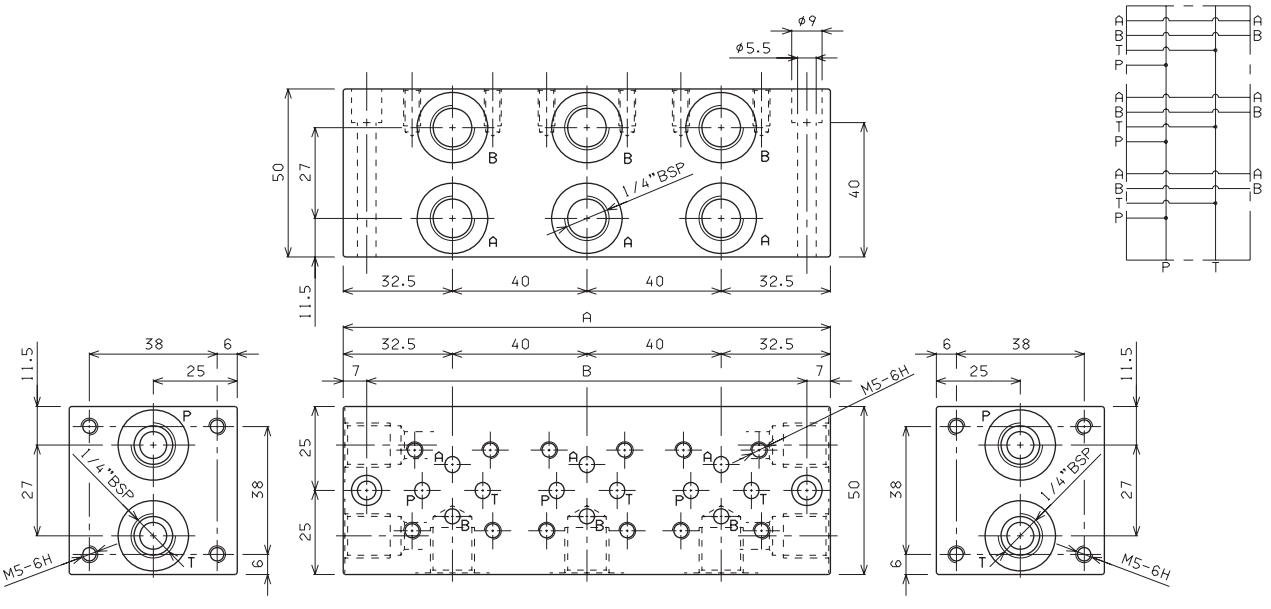
BM.2.50/60/70

BM	Multi station subplate (supplied in aluminium material)
2	CETOP 2/NG4
**	**50** = Connected in parallel with pressure relief valve and rear connectors **70** = Connected in parallel with pressure relief valve and side connectors **60** = Connected in parallel without pressure relief valve and side connectors
*	No. of valve seats **2 / 3 / 4 / 5 / 6 / 7 / 8**
C	Type of adjustment (omit for 60 version) Grub screw
*	Setting range (omit for 60 version) **1** = max. 30 bar **(white spring)** **2** = max. 90 bar **(yellow spring)** **3** = max. 180 bar **(green spring)** **4** = max. 250 bar **(orange spring)**
**	**00 =** No variant **V1** = Viton
1	Serial No.

• The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.02...

BM.2.60 CONNECTED IN PARALLEL WITHOUT PRESSURE RELIEF VALVE

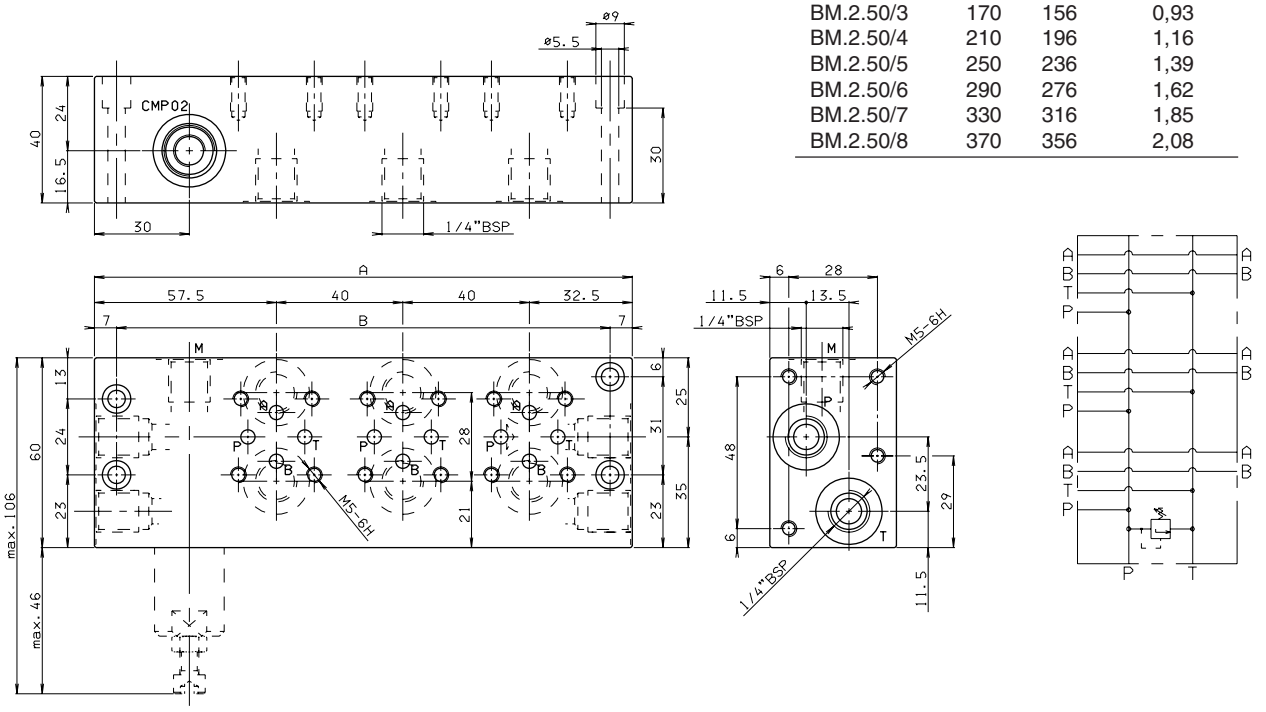
Type	A	B	Weight (Kg)
BM.2.60/2	105	91	0,64
BM.2.60/3	145	131	0,87
BM.2.60/4	185	171	1,10
BM.2.60/5	225	211	1,33
BM.2.60/6	265	251	1,56
BM.2.60/7	305	291	1,79
BM.2.60/8	345	331	2,02



Fixing screws M5x50 UNI 5931

BM.2.50 CONNECTED IN PARALLEL WITH PRESSURE RELIEF VALVE

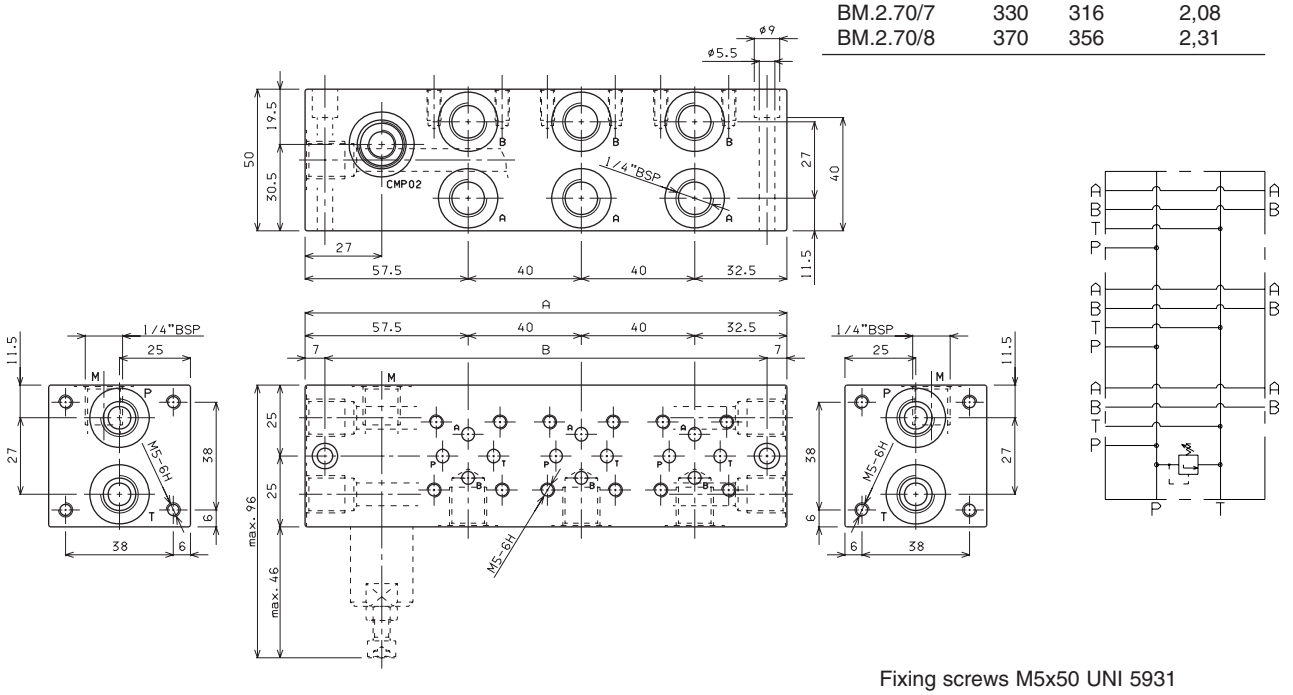
Type	A	B	Weight (Kg)
BM.2.50/2	130	116	0,70
BM.2.50/3	170	156	0,93
BM.2.50/4	210	196	1,16
BM.2.50/5	250	236	1,39
BM.2.50/6	290	276	1,62
BM.2.50/7	330	316	1,85
BM.2.50/8	370	356	2,08



Fixing screws M5x40 UNI 5931

BM.2.70 CONNECTED IN PARALLEL WITH PRESSURE RELIEF VALVE

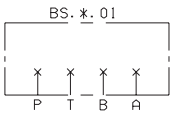
Type	A	B	Weight (Kg)
BM.2.70/2	130	116	0,93
BM.2.70/3	170	156	1,16
BM.2.70/4	210	196	1,39
BM.2.70/5	250	236	1,62
BM.2.70/6	290	276	1,85
BM.2.70/7	330	316	2,08
BM.2.70/8	370	356	2,31

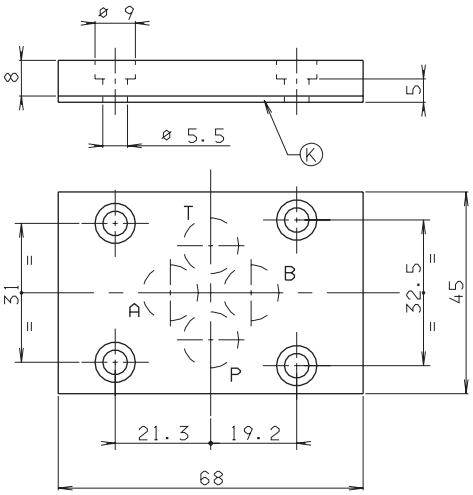


Fixing screws M5x50 UNI 5931

BS.3.01...

BS	Single subplate (blanking)
3	CETOP 3/NG6
01	P / T / A / B closed
00	No variant
1	Serial No.



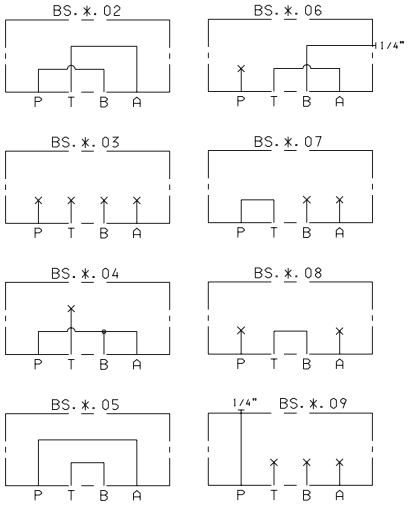


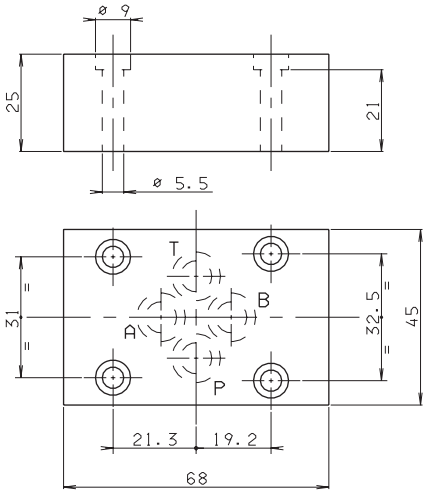
Weight: 0,2 Kg

Fixing screws
M5x14 UNI 5931
K = plate OR (Q25.95.0001)

BS.3.**...

BS	Single subplate (blanking)
3	CETOP 3/NG6
******	**02/03/04/05/06/07/08/09**
00	No variant
1	Serial No.





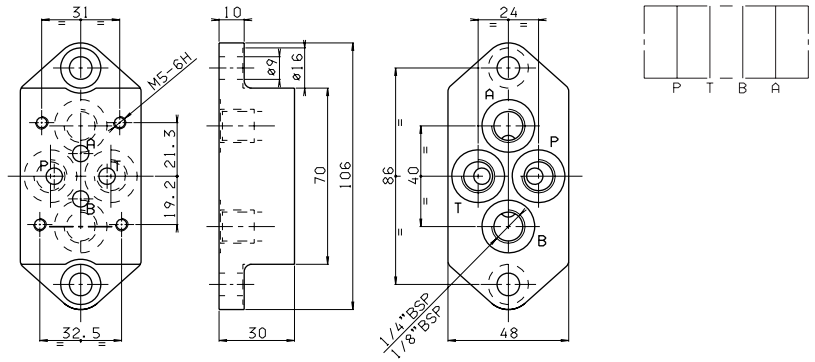
Weight: 0,5 Kg

Fixing screws M5x30 UNI 5931

7

BS.3.10/11... (REAR CONNECTORS)

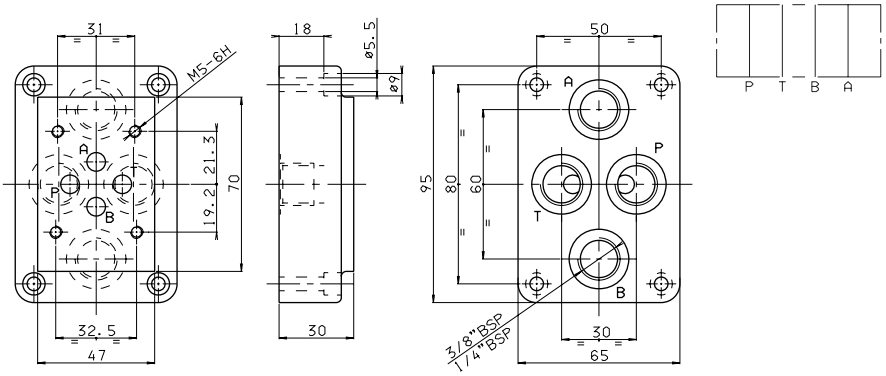
BS	Single subplate
3	CETOP 3/NG6
******	**10** = 1/8" BSP rear connectors **11** = 1/4" BSP rear connectors
00	No variant
1	Serial No.



Weight: 0,7 Kg - Fixing screws M8x20 UNI 5931

BS.3.12/13 (REAR CONNECTORS)

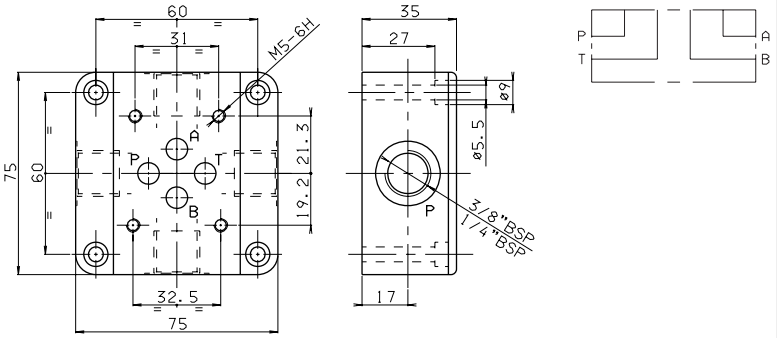
BS	Single subplate
3	CETOP 3/NG6
******	**12** = 3/8" BSP rear connectors **13** = 1/4" BSP rear connectors
00	No variant
1	Serial No.



Weight: 1 Kg - Fixing screws M5x25 UNI 5931

BS.3.14/15 (SIDE CONNECTORS)

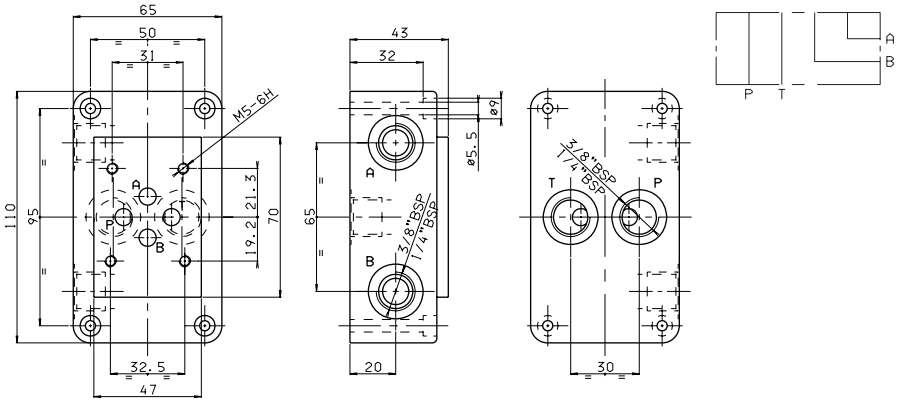
BS	Single subplate
3	CETOP 3/NG6
******	**14** = 3/8" BSP side connectors **15** = 1/4" BSP side connectors
00	No variant
1	Serial No.



Weight: 1,2 Kg - Fixing screws M5x35 UNI 5931

BS.3.16/17 (CONNECTORS SIDE A AND B, REAR P AND T)

BS	Single subplate
3	CETOP 3/NG6
******	**16** = 3/8" BSP rear and side connectors **17** = 1/4" BSP rear and side connectors
00	No variant
1	Serial No.



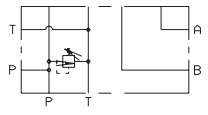
Weight: 1,8 Kg - Fixing screws M5x40 UNI 5931

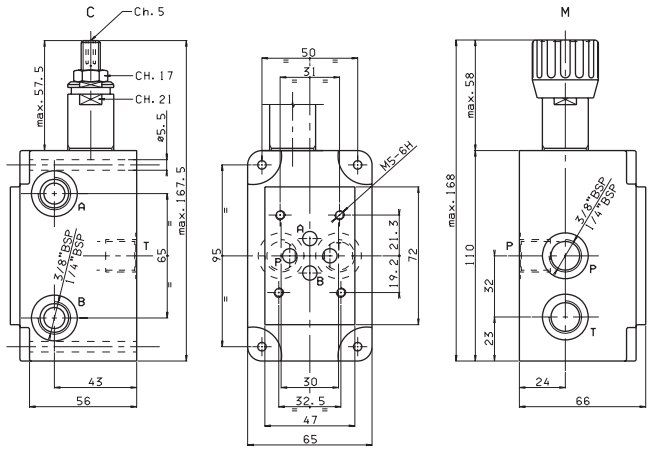
7

BS.3.20/21 (CONNECTORS SIDE A AND B, REAR P AND T)

BS	Single subplate
3	CETOP 3/NG6
**	**20** = 3/8" BSP rear and side connectors **21** = 1/4" BSP rear and side connectors
*	**M** = Plastic knob **C** = Grub screws
*	Setting range **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
00	No variant
1	Serial No.

Weight: 2,9 Kg - Fixing screws M5x65 UNI 5931

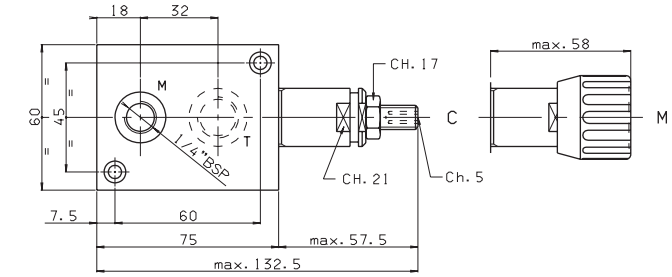


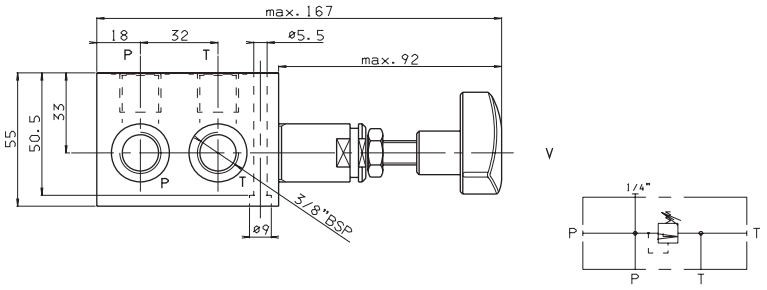


BS.VMP.10 SINGLE STATION SUBPLATE WITH MAX. PRESSURE VALVE FOR SURFACE MOUNTING (E.G. ON TAKE COVER)

BS	Single subplate
VMP	Max. pressure valve
10	3/8" BSP connectors
*	**M** = Plastic knob **C** = Grub screw **V** = Handwheel
*	Setting range **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
00	No variant
1	Serial No.

Weight: 1,6 Kg
Fixing screws M5x60 UNI 5931



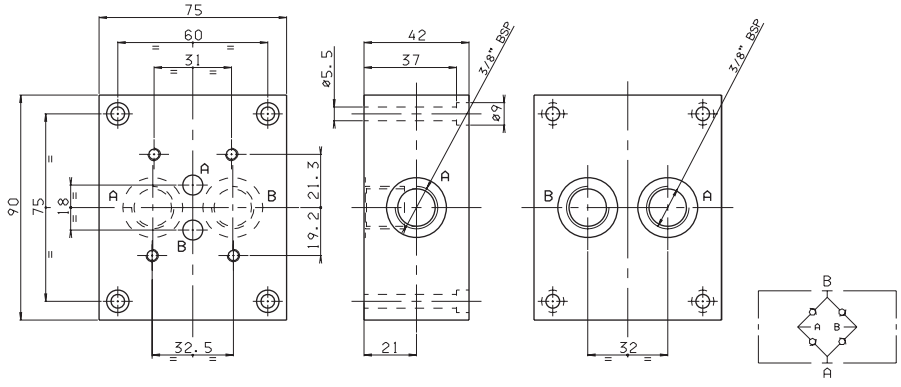


• The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.10...

BS.3.W...

BS	Single subplate
3	CETOP 3/NG6
W	Wheatstone bridge
00	No variant
1	Serial No.

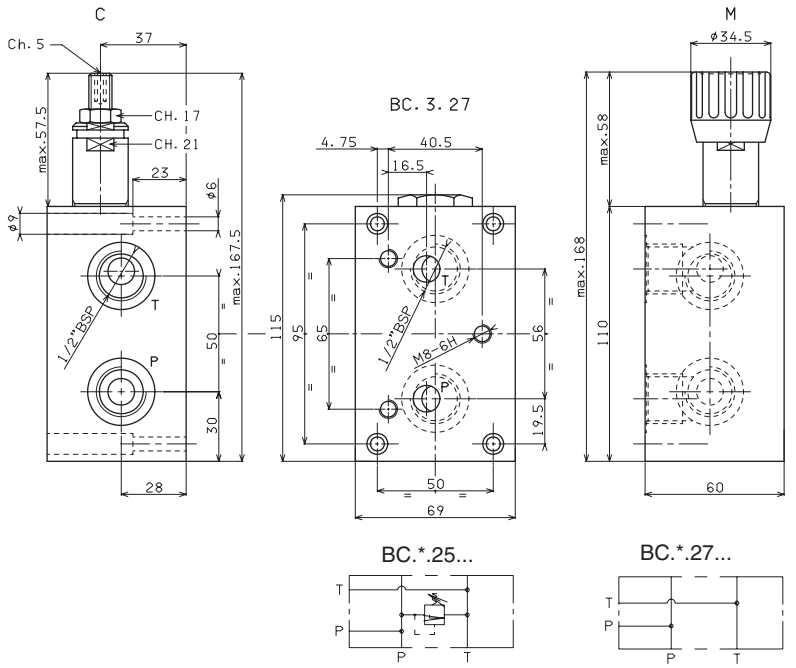
Weight: 1,8 Kg
Fixing screws M5x45 UNI 5931



BC.3.25/27 P/T REAR AND SIDE CONNECTORS 1/2" BSP- 3 RODS

BC	Module base
3	CETOP 3/NG6
******	**25** = 1/2" BSP rear and side connectors with CMP **27** = 1/2" BSP rear and side connectors without CMP
*****	Adjustment (omit for 27 version) **M** = Plastic knob **C** = Grub screw
*****	Setting range (omit for 27 version) **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
00	No variant
1	Serial No.

Weight BC.3.25: 2,7 Kg
Weight BC.3.27: 2,6 Kg
Fixing screws M5x30 UNI 5931

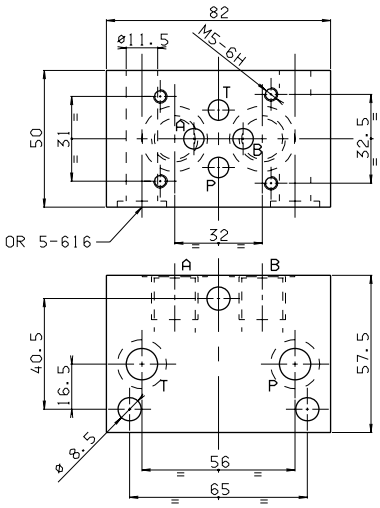


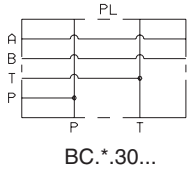
• The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.10...

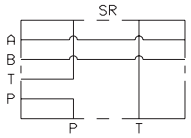
BC.3.30/32 - 3 RODS

BC	Module base
3	CETOP 3/NG6
******	**30** = 3/8" BSP connectors in parallel **32** = 3/8" BSP connectors in series
00	No variant
1	Serial No.

Weight Kg. 1,4



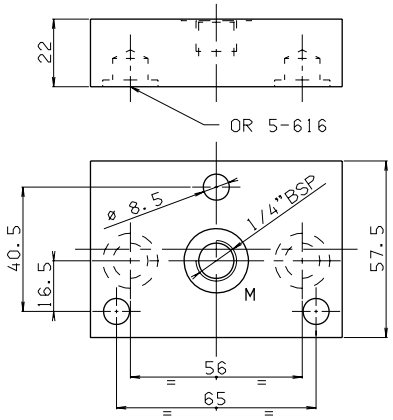


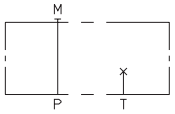


BC.3.40 - 3 RODS

BC	Module base
3	CETOP 3/NG6
40	Blanking
00	No variant
1	Serial No.

Weight: 0,7 Kg

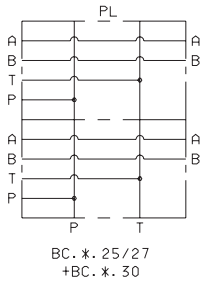


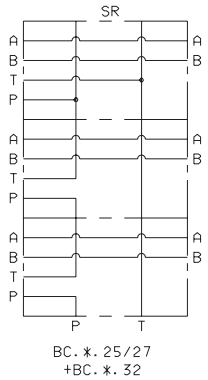


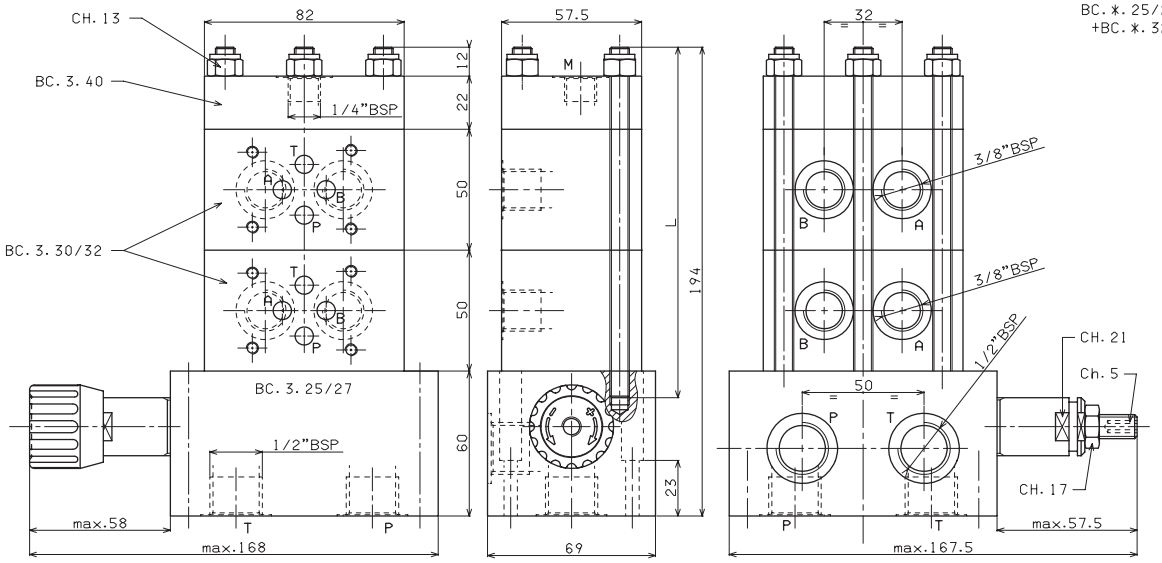
ASSEMBLED MODULAR COMPONENT BASES - 3 RODS

Rods code		L	Composition
BC.3.41/2	M80.20.0010	146	BC.3.25/27 + 2 BC.3.30/32 + BC.3.40
BC.3.41/3	M80.20.0011	196	BC.3.25/27 + 3 BC.3.30/32 + BC.3.40
BC.3.41/4	M80.20.0012	246	BC.3.25/27 + 4 BC.3.30/32 + BC.3.40
BC.3.41/5	M80.20.0013	296	BC.3.25/27 + 5 BC.3.30/32 + BC.3.40
BC.3.41/6	M80.20.0014	346	BC.3.25/27 + 6 BC.3.30/32 + BC.3.40
BC.3.41/7	M80.20.0015	396	BC.3.25/27 + 7 BC.3.30/32 + BC.3.40
BC.3.41/8	M80.20.0016	446	BC.3.25/27 + 8 BC.3.30/32 + BC.3.40

Nuts code Q26.56.0514
Pieces 3



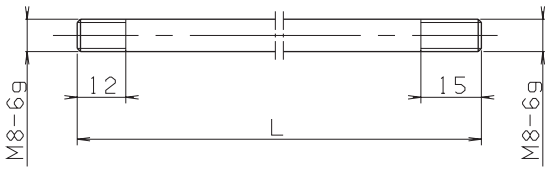




- **For series connection the last block high up should be connected in parallel (BC.3.30)**
- **Single components should be ordered separately**
- **The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.10...**

BC.3.41/* RODS FOR MODULAR ASSEMBLY

Rod code	Pieces	L	Composition
BC.3.41/2.00.1	3	146	for 2 solenoid valves
BC.3.41/3.00.1	3	196	for 3 solenoid valves
BC.3.41/4.00.1	3	246	for 4 solenoid valves
BC.3.41/5.00.1	3	296	for 5 solenoid valves
BC.3.41/6.00.1	3	346	for 6 solenoid valves
BC.3.41/7.00.1	3	396	for 7 solenoid valves
BC.3.41/8.00.1	3	446	for 8 solenoid valves

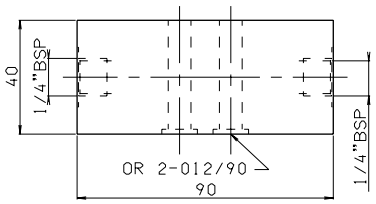


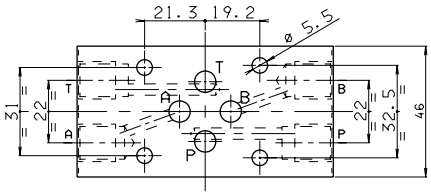
7

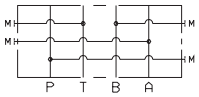
BC.3.50 INTERMEDIATE MODULE FOR PRESSURE GAUGE CONNECTION

BC	Module base
3	CETOP 3/NG6
50	Intermediate module for pressure gauge connection at ports A/B/P/T
00	No variant
1	Serial No.

Weight: 1 Kg







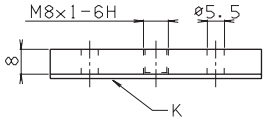
BC.3.51 DOWEL BASE PLATE FOR SOLENOID VALVE

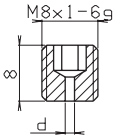
BC	Module base
3	CETOP 3/NG6
51	Dowel base plate
00	No variant
1	Serial No.

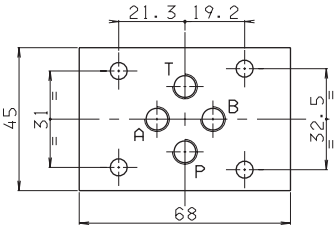
Weight: 0,2 Kg
K = plate OR (Q25.95.0001)

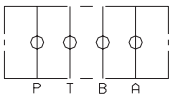
CALIBRATED DIAPHRAGMS AVAILABLE

d	M8x1x8
0.6	M89.10.0007
0.7	M89.10.0008
0.8	M89.10.0009
0.9	M89.10.0012
1	M89.10.0010
1.2	M89.10.0011
1.4	M89.10.0038
1.5	M89.10.0035
1.75	M89.10.0042
2	M89.10.0041
2.5	M89.10.0036





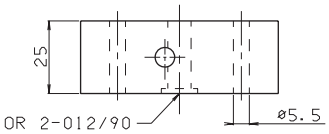


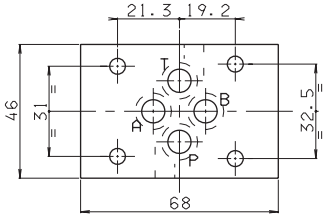


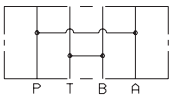
BC.3.07 BASE PLATE FOR DOUBLE FLOW RATE P→A AND B→T

BC	Module base
3	CETOP 3/NG6
07	bases plate for twin flow rate
00	No variant
1	Serial No.

Weight: 0,5 Kg



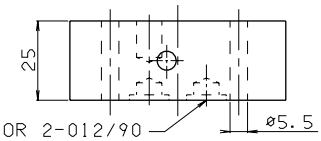


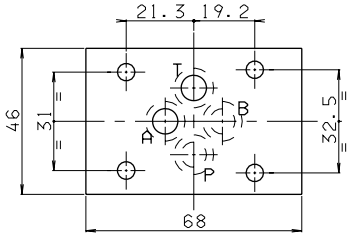


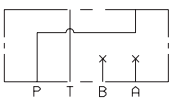
BC.3.107 BASE PLATE FOR USING 4 WAY VALVE AS 2 WAY ONLY

BC	Module base
3	CETOP 3/NG6
107	base for using 4 way valve as 2 way only
00	No variant
1	Serial No.

Weight: 0,5 Kg



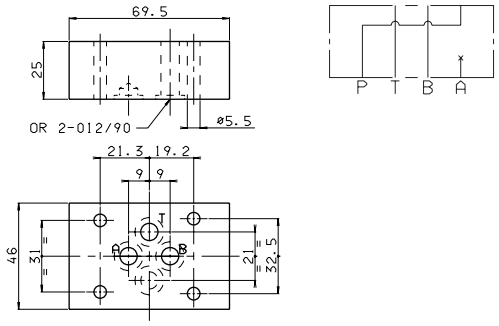




BC.3.08 INTERMEDIATE BASE PLATE FOR XQ.3... (P →A)

BC	Module base
3	CETOP 3/NG6
08	Base plate for XQ3 (P–A)
00	No variant
1	Serial No.

Weight: 1,5 Kg

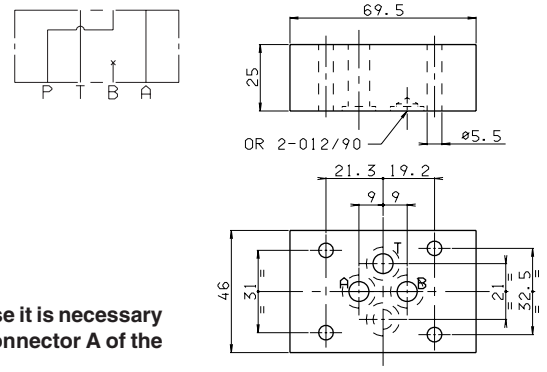


BC.3.09 INTERMEDIATE BASE PLATE FOR XQ.3... (B →P)

BC	Module base
3	CETOP 3/NG6
09	Base plate for XQ3 (B–P)
00	No variant
1	Serial No.

Weight: 1,4 Kg

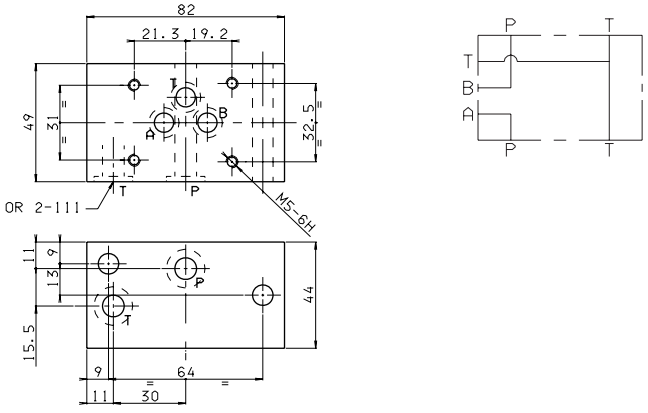
• To take advantage of this base it is necessary to operate with the pump at connector A of the multi station base plate



BC.06.XQ3 BASE PLATE FOR PROPORTIONAL VALVE TYPE XQ.3...

BC	Module base
06	CETOP 3/NG6
XQ3	base plate XQ3
00	No variant
1	Serial No.

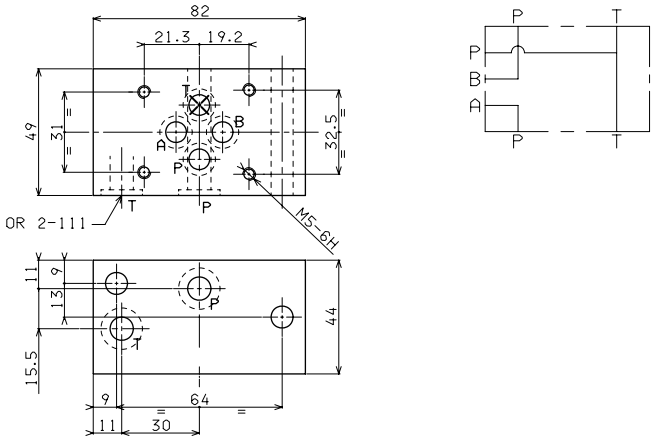
Weight: 1,4 Kg



BC.06.XQP3 BASE PLATE FOR PROPORTIONAL REGULATOR TYPE XQP.3...

BC	Module base
06	CETOP 3/NG06
XQP3	Base for XQP3 proportional regulator
00	No variant
1	Serial No

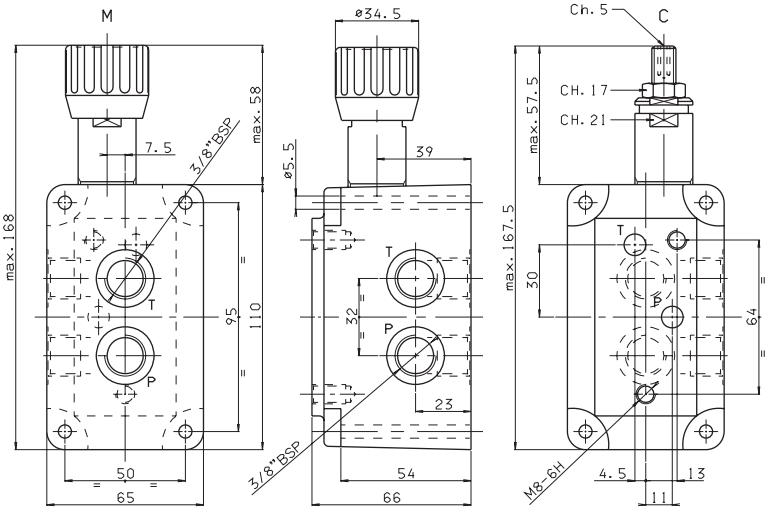
Weight: 1,4 Kg



7

BC.06.25/27 P AND T REAR AND SIDE CONNECTORS 3/8" BSP - 2 RODS

BC	Module base
06	CETOP 3/NG6
**	**25** = 3/8" BSP rear and side connectors with CMP **27** = 3/8" BSP rear and side connectors without CMP
*	Adjustment (omit for 27 version) **M** = Plastic knob **C** = Grub screw
*	Setting range (omit for 27 version) **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
00	No variant
1	Serial No.



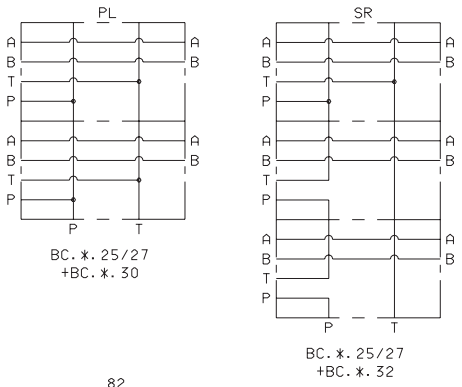
Weight BC.3.25 : 3 Kg
Weight BC.3.27 : 2,8 Kg
Fixing screws M5x65 UNI 5931

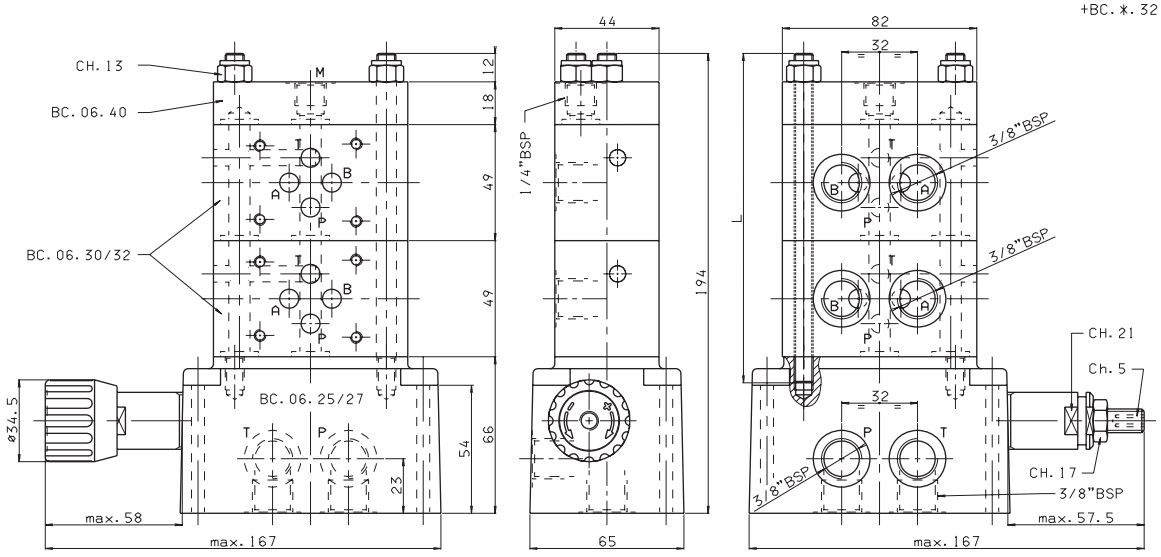
• The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.10...

ASSEMBLED MODULAR COMPONENT BASES - 2 RODS

Rods code	L	Composition
BC.06.41/2 M80.20.0001	138	BC.06.25/27 + 2 BC.06.30/32 + BC.06.40
BC.06.41/3 M80.20.0002	187	BC.06.25/27 + 3 BC.06.30/32 + BC.06.40
BC.06.41/4 M80.20.0003	236	BC.06.25/27 + 4 BC.06.30/32 + BC.06.40
BC.06.41/5 M80.20.0004	285	BC.06.25/27 + 5 BC.06.30/32 + BC.06.40
BC.06.41/6 M80.20.0005	334	BC.06.25/27 + 6 BC.06.30/32 + BC.06.40
BC.06.41/7 M80.20.0006	382	BC.06.25/27 + 7 BC.06.30/32 + BC.06.40
BC.06.41/8 M80.20.0007	430	BC.06.25/27 + 8 BC.06.30/32 + BC.06.40

Nuts code	Q26.56.0514
Pieces	2



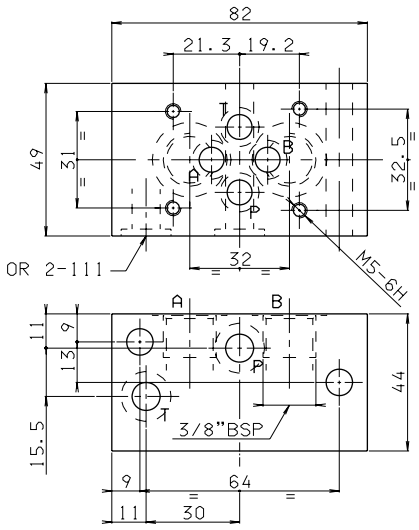


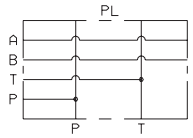
• For series connection the last block high up should be connected in parallel (BC.06.30)
• Single components should be ordered separately
• The minimum permissible setting range depending on the spring: see cartridge valve type CMP.10...

BC.06.30/32 - 2 RODS

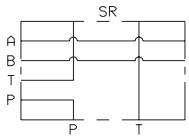
BC	Module base
06	CETOP 3/NG6
******	**30** = 3/8" BSP connectors in parallel **32** = 3/8" BSP connectors in series
00	No variant
1	Serial No.

Weight: 1,1 Kg





BC.*.30...

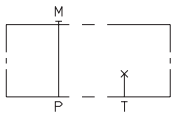


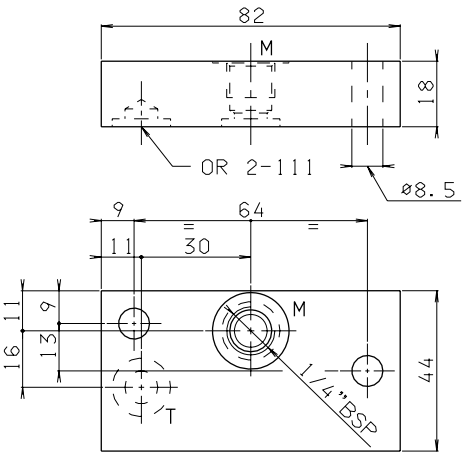
BC.*.32...

BC.06.40 - 2 RODS

BC	Module base
06	CETOP 3/NG6 - 2 rods
40	Blanking
00	No variant
1	Serial No.

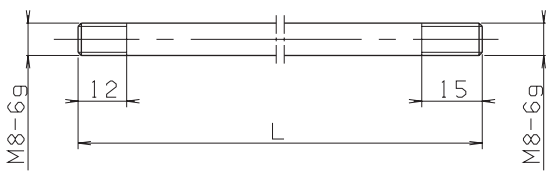
Weight: 0,4 Kg





BC.06.41/* RODS FOR MODULAR ASSEMBLY

Rod code	Pieces	L	Composition
BC.06.41/2.00.1	2	138	for 2 solenoid valves
BC.06.41/3.00.1	2	187	for 3 solenoid valves
BC.06.41/4.00.1	2	236	for 4 solenoid valves
BC.06.41/5.00.1	2	285	for 5 solenoid valves
BC.06.41/6.00.1	2	334	for 6 solenoid valves
BC.06.41/7.00.1	2	382	for 7 solenoid valves
BC.06.41/8.00.1	2	430	for 8 solenoid valves



BM.3.**...

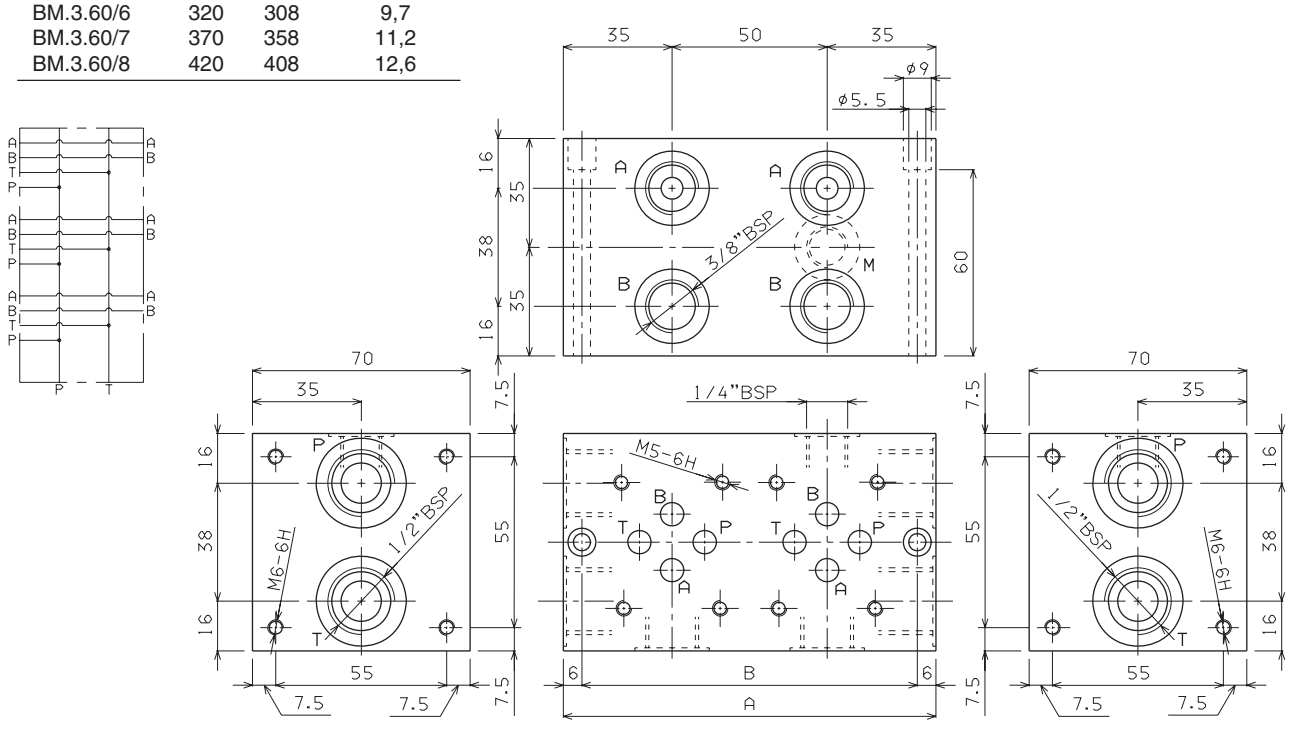
BM	Multi station subplate (standard versions are supplied in cast iron material)
3	CETOP 3/NG6
******	**50** = Connected in parallel with pressure relief valve and rear connectors **70** = Connected in parallel with pressure relief valve and side connectors **52** = Connected in series with pressure relief valve and rear connectors **72** = Connected in series with pressure relief valve and side connectors **60** = Connected in parallel without pressure relief valve and side connectors
*****	No. of valve seats **2 / 3 / 4 / 5 / 6 / 7 / 8**
*****	Type of adjustment (omit for 60 version) **M** = Plastic knob **C** = Grub screw
*****	Setting range (omit for 60 version) **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
******	**00** = No variant **AL** = in aluminium material versions
1	Serial No.

• The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.10...

7

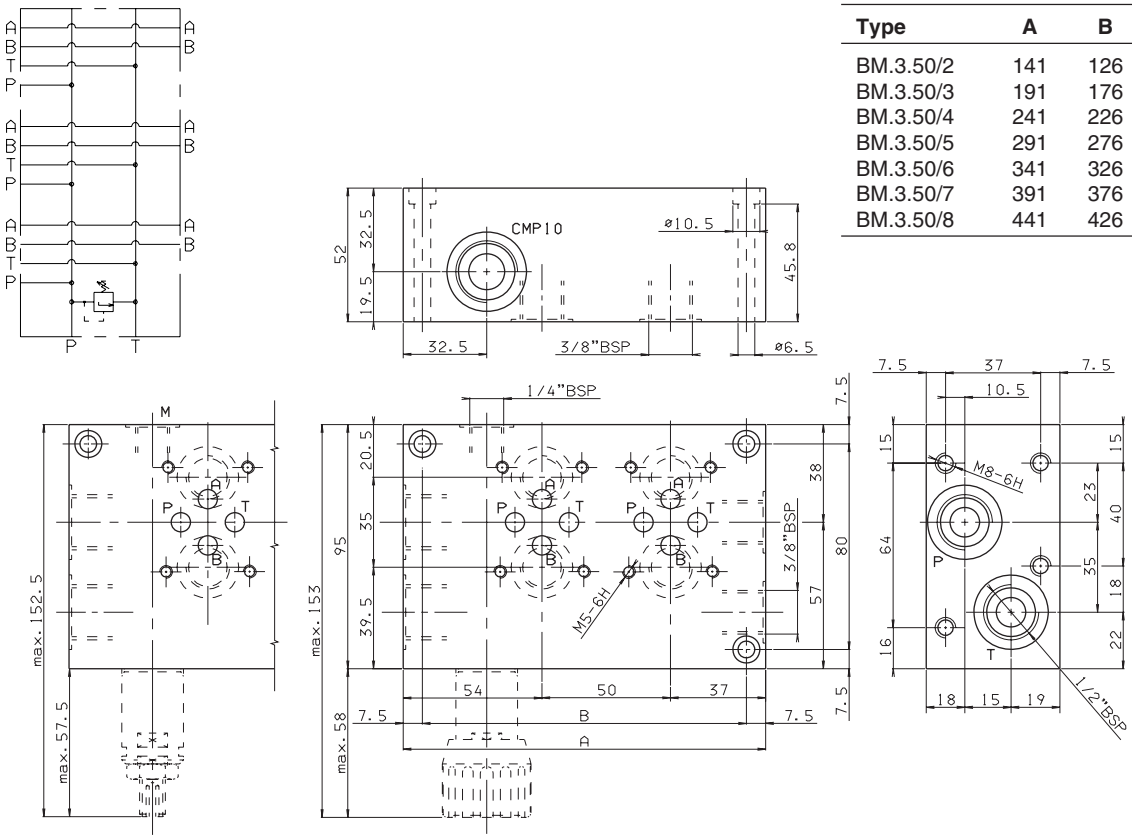
BM.3.60 CONNECTED IN PARALLEL WITHOUT PRESSURE RELIEF VALVE

Type	A	B	Weight (Kg)
BM.3.60/2	120	108	3,6
BM.3.60/3	170	158	5,1
BM.3.60/4	220	208	6,7
BM.3.60/5	270	258	8.2
BM.3.60/6	320	308	9,7
BM.3.60/7	370	358	11,2
BM.3.60/8	420	408	12,6



Fixing screws M5x70 UNI 5931

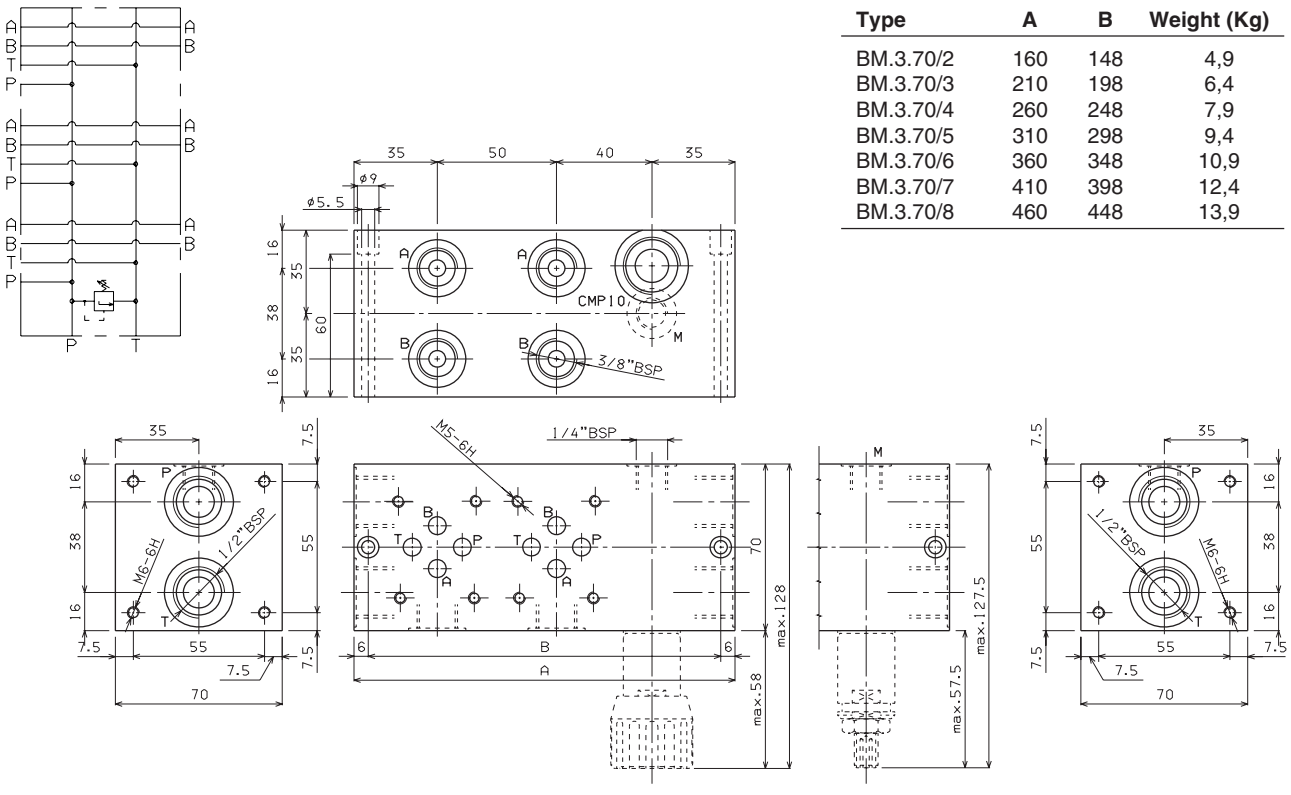
BM.3.50 CONNECTED IN PARALLEL WITH PRESSURE RELIEF VALVE



Type	A	B	Weight (Kg)
BM.3.50/2	141	126	4,6
BM.3.50/3	191	176	6,1
BM.3.50/4	241	226	7,6
BM.3.50/5	291	276	9,1
BM.3.50/6	341	326	10,6
BM.3.50/7	391	376	12,1
BM.3.50/8	441	426	13,6

Fixing screws M6x55 UNI 5931

BM.3.70 CONNECTED IN PARALLEL WITH PRESSURE RELIEF VALVE

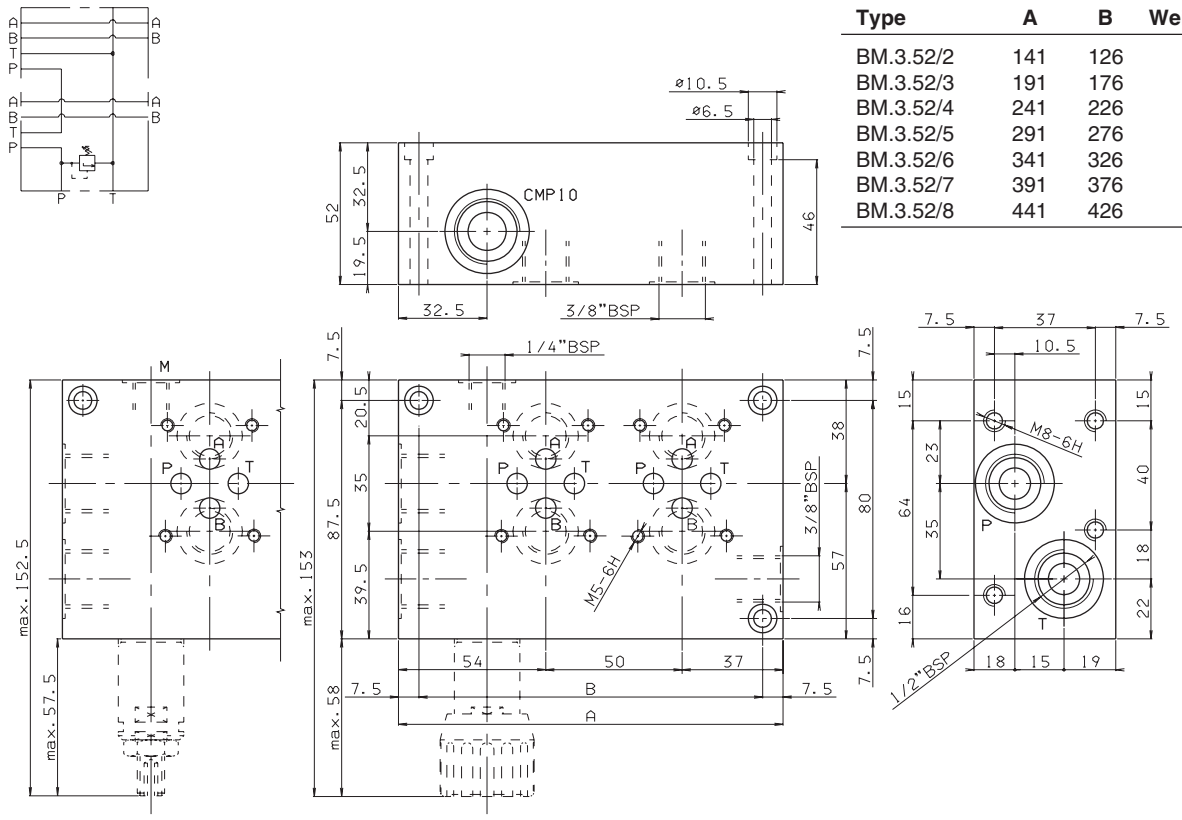


Type	A	B	Weight (Kg)
BM.3.70/2	160	148	4,9
BM.3.70/3	210	198	6,4
BM.3.70/4	260	248	7,9
BM.3.70/5	310	298	9,4
BM.3.70/6	360	348	10,9
BM.3.70/7	410	398	12,4
BM.3.70/8	460	448	13,9

Fixing screws M5x70 UNI 5931

7

BM.3.52 CONNECTED IN SERIES WITH PRESSURE RELIEF VALVE

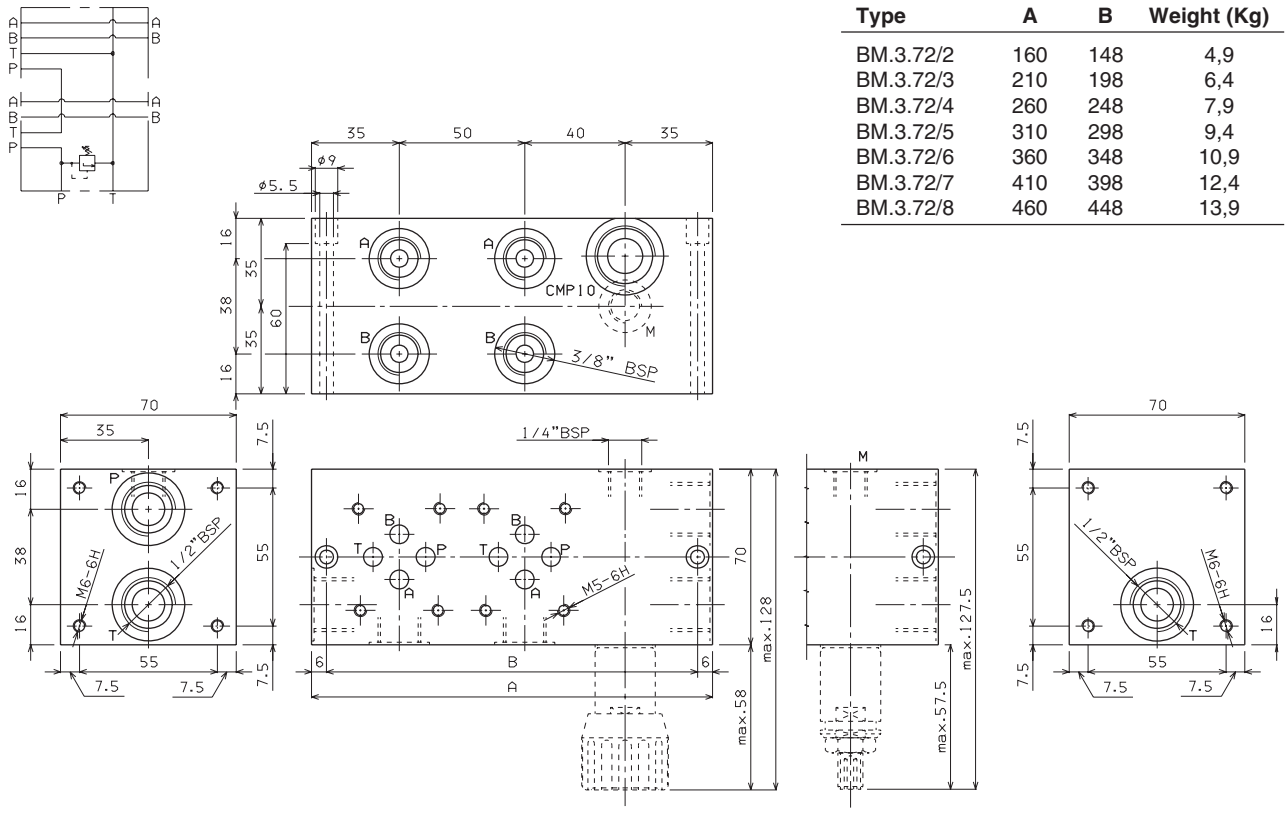


Type	A	B	Weight (Kg)
BM.3.52/2	141	126	4,6
BM.3.52/3	191	176	6,3
BM.3.52/4	241	226	7,6
BM.3.52/5	291	276	9,2
BM.3.52/6	341	326	10,7
BM.3.52/7	391	376	12,2
BM.3.52/8	441	426	13,7

Fixing screws M6x55 UNI 5931

7

BM.3.72 CONNECTED IN SERIES WITH PRESSURE RELIEF VALVE



Type	A	B	Weight (Kg)
BM.3.72/2	160	148	4,9
BM.3.72/3	210	198	6,4
BM.3.72/4	260	248	7,9
BM.3.72/5	310	298	9,4
BM.3.72/6	360	348	10,9
BM.3.72/7	410	398	12,4
BM.3.72/8	460	448	13,9

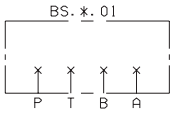
Fixing screws M5x70 UNI 5931

BS.5... SINGLE STATION SUBPLATE

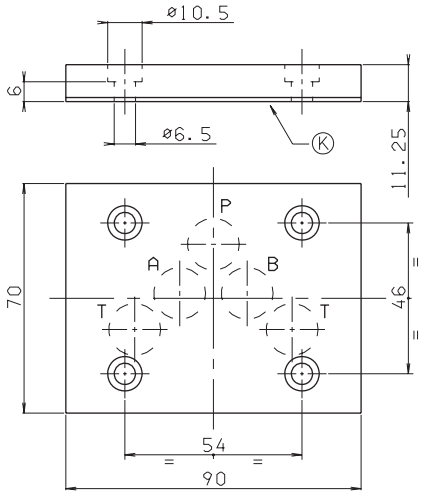
CETOP 5 SUBPLATES

BS.5.01...

BS	Single subplate (blanking)
5	CETOP 5/NG10
01	P/T/A/B closed
00	No variant
1	Serial No.



• Pay attention please, use these subplate in applications at slow pressure (P max. 150 bar dynamic)

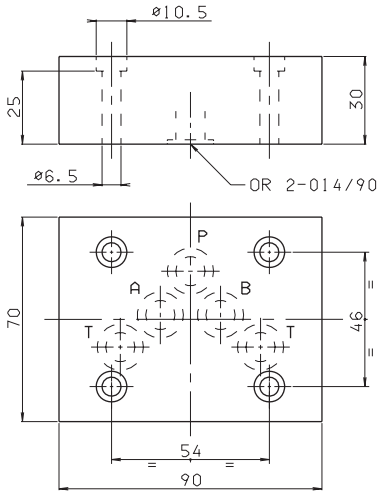


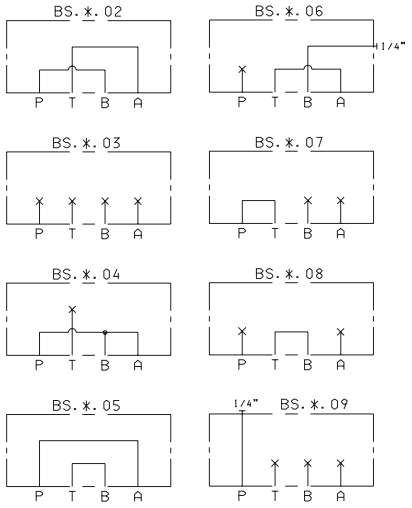
Weight: 0,5 Kg

Fixing screws
M6x15 UNI 5931
K = plate OR (Q25.95.0002)

BS.5.**...

BS	Single subplate (blanking)
5	CETOP 5/NG10
**	**02/03/04/05/06/07/08/09**
00	No variant
1	Serial No.





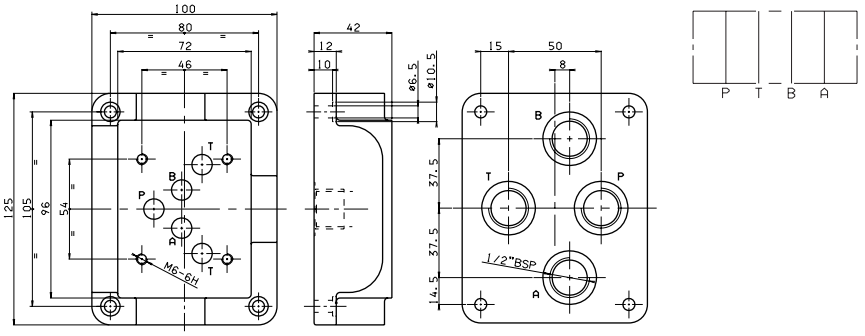
Weight: 1,2 Kg

Fixing screws M6x35 UNI 5931

7

BS.5.12 (REAR CONNECTORS)

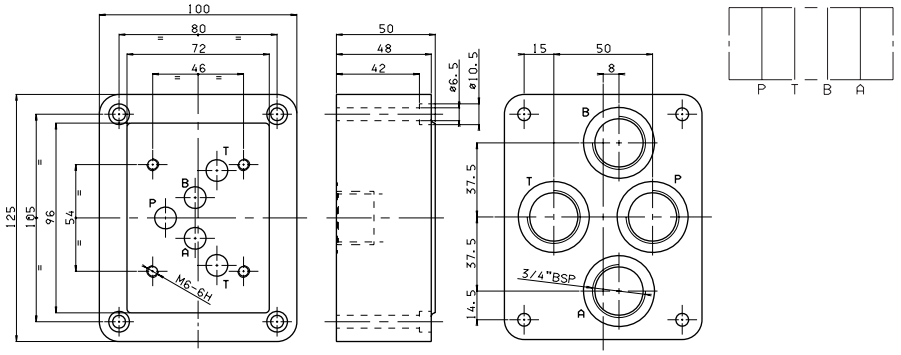
BS	Single subplate
5	CETOP 5/NG10
12	1/2" BSP rear connectors
00	No variant
1	Serial No.



Weight: 2,7 Kg - Fixing screws M6x25 UNI 5931

BS.5.13 (REAR CONNECTORS)

BS	Single subplate
5	CETOP 5/NG10
13	3/4" BSP rear connectors
00	No variant
1	Serial No.

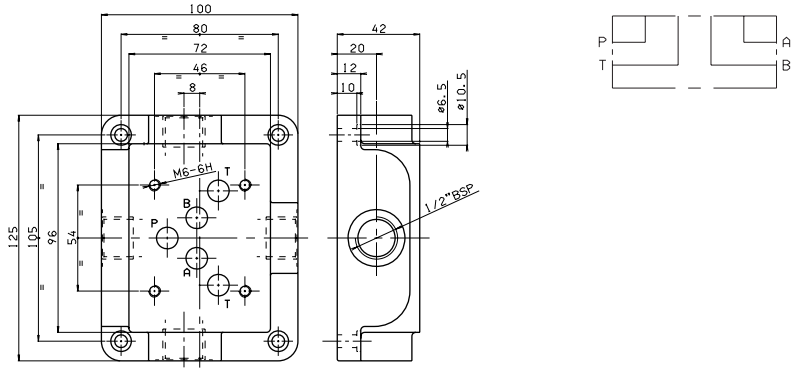


Weight: 3,8 Kg - Fixing screws M6x50 UNI 5931

7

BS.5.14 (SIDE CONNECTORS)

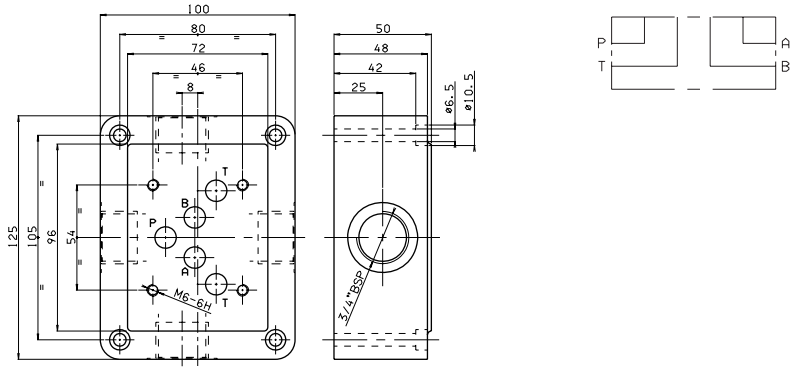
BS	Single subplate
5	CETOP 5/NG10
14	1/2" BSP side connectors
00	No variant
1	Serial No.



Weight: 2,6 Kg - Fixing screws M6x20 UNI 5931

BS.5.15 (SIDE CONNECTORS)

BS	Single subplate
5	CETOP 5/NG10
15	3/4" BSP side connectors
00	No variant
1	Serial No.



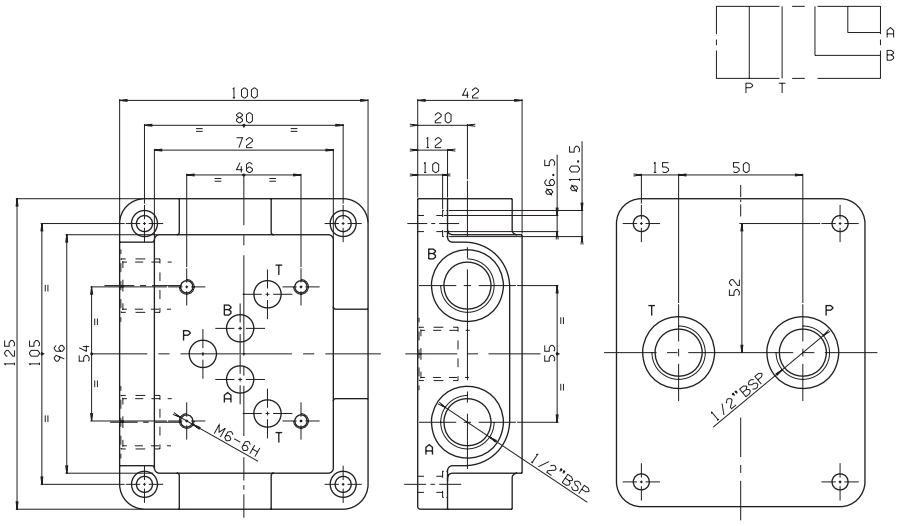
Weight: 3,8 Kg - Fixing screws M6x50 UNI 5931

BS.5.16 (CONNECTORS SIDE A AND B, REAR P AND T)

BS	Single subplate
5	CETOP 5/NG10
16	1/2" BSP rear and side connectors
00	No variant
1	Serial No.

Weight: 2,6 Kg

Fixing screws M6x20 UNI 5931

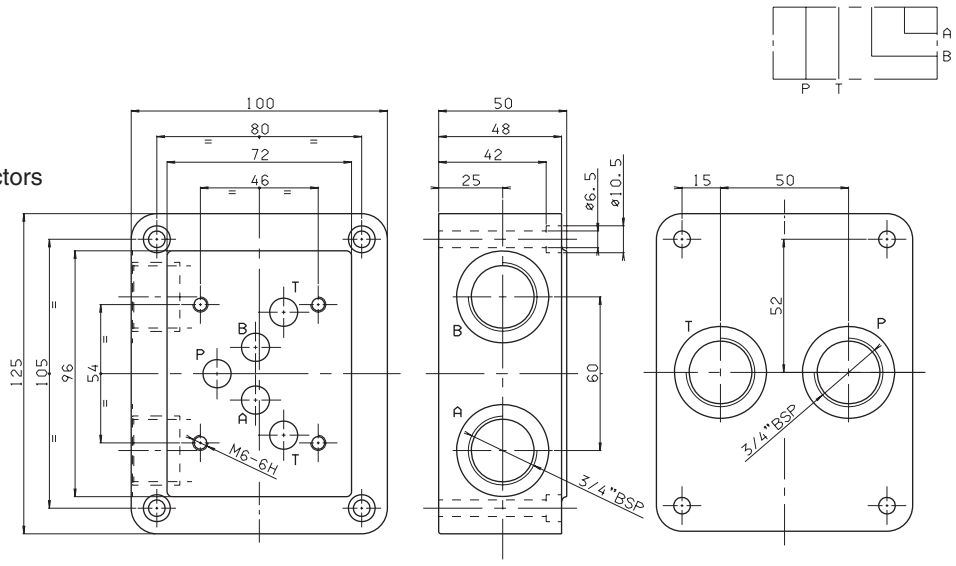


BS.5.17 (CONNECTORS SIDE A AND B, REAR P AND T)

BS	Single subplate
5	CETOP 5/NG10
17	3/4" BSP rear and side connectors
00	No variant
1	Serial No.

Weight: 3,9 Kg

Fixing screws
M6x50 UNI 5931

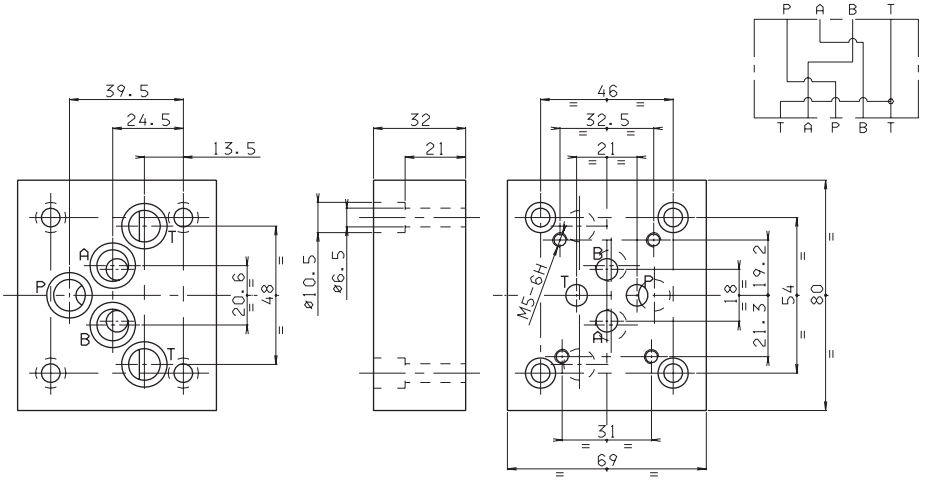


BS.5.3 (REDUCTION PLATE FROM CETOP 5/NG10 TO CETOP 3/NG6)

BS	Single subplate
5	CETOP 5/NG10
3	CETOP 3/NG6
00	No variant
1	Serial No.

Weight: 1,1 Kg

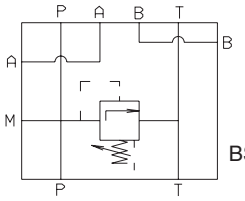
Fixing screws
M6x30 UNI 5931



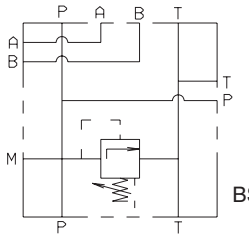
7

BS.5.30/31

BS	Single subplate
5	CETOP 5/NG10
******	**30** = Connectors A and B side, P and T rear (all 3/4" BSP) **31** = Connectors A and B side, P and T rear (all 3/4" BSP)
*****	**M** = Plastic knob **C** = Grub screw
*****	Setting range **1** = max. 50 bar **(white spring)** **2** = max. 140 bar **(yellow spring)** **3** = max. 350 bar **(green spring)**
00	No variant
1	Serial No.



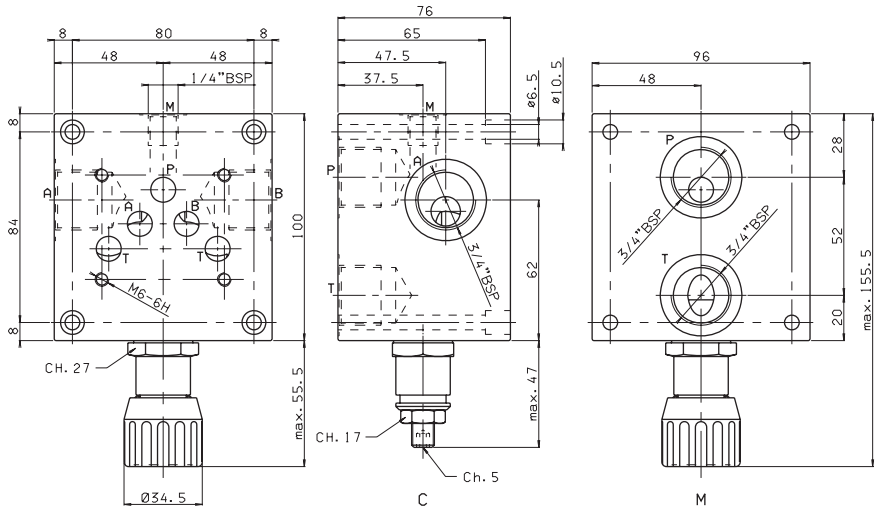
BS.5.30...



BS.5.31...

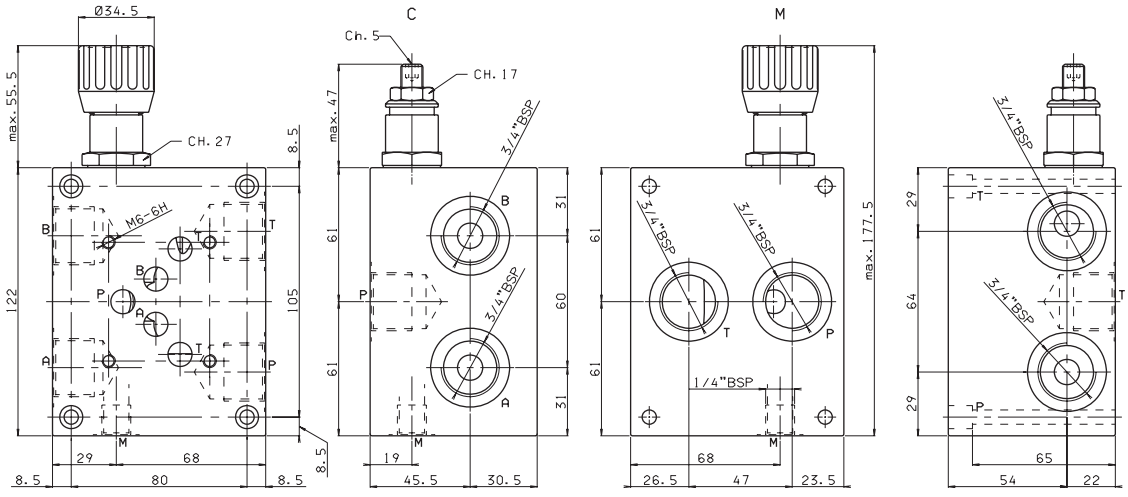
• The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.30...

BS.5.30 (CONNECTORS A AND B SIDE, P AND T REAR)



Weight: 5,5 Kg
Fixing screws
M6x75 UNI 5931

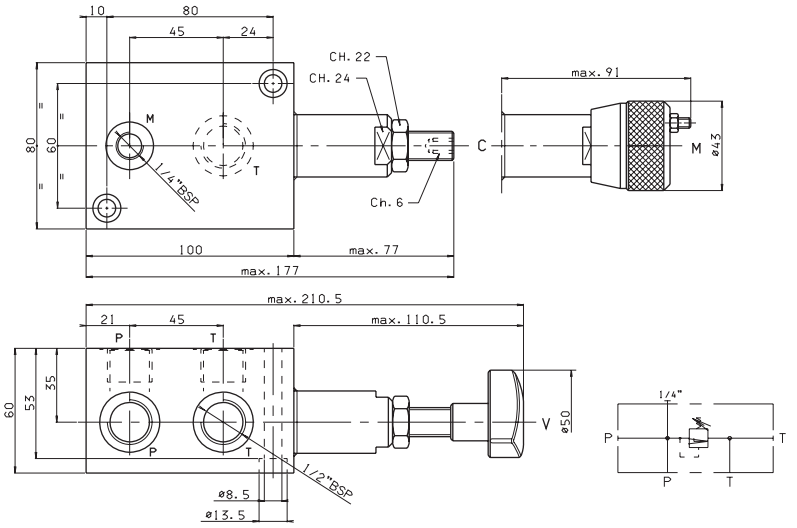
BS.5.31 (CONNECTORS A AND B SIDE, P AND T SIDE AND REAR)



Weight: 6,7 Kg - Fixing screws M6x75 UNI 5931

BS.VMP.20 SINGLE STATION SUBPLATE WITH MAX. PRESSURE VALVE FOR SURFACE MOUNTING (E.G. ON TANK COVER)

BS	Single subplate
VMP	Max. pressure valve
20	1/2" BSP connectors
*	**M** = Plastic knob **C** = Grub screw **V** = Handwheel
*	Setting range **1** = max. 50 bar **(white spring)** **2** = max. 140 bar **(yellow spring)** **3** = max. 250 bar **(green spring)**
00	No variant
1	Serial No.

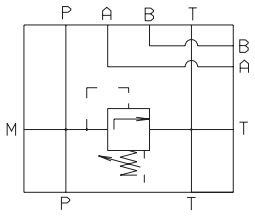


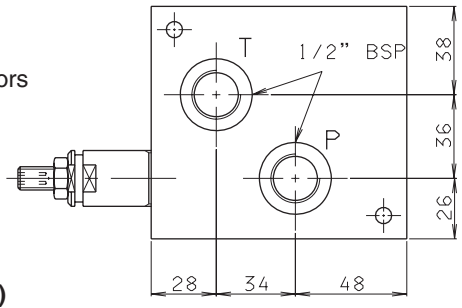
Weight: 3,1 Kg
Fixing screws M8x65 UNI 5931

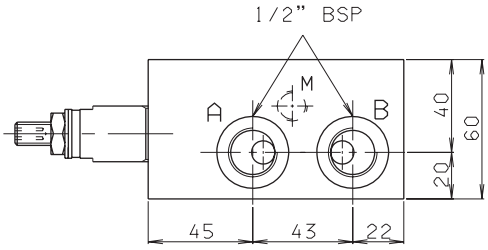
• The minimum permissible setting pressure depending on the spring: see cartridge valve type CMP.20...

BS.5.29 SINGLE STATION SUBPLATE WITH MAX. PRESSURE VALVE FOR AD.5.I...

BS	Single subplate
5	CETOP 5/NG10
29	1/2" BSP - P rear connector 1/2" BSP - A and B side connectors 1/2" BSP - T rear connector 3/4" BSP - T side connector
C	Type of adjustment Grub screw
*	Setting range **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
00	No variant
1	Serial No.



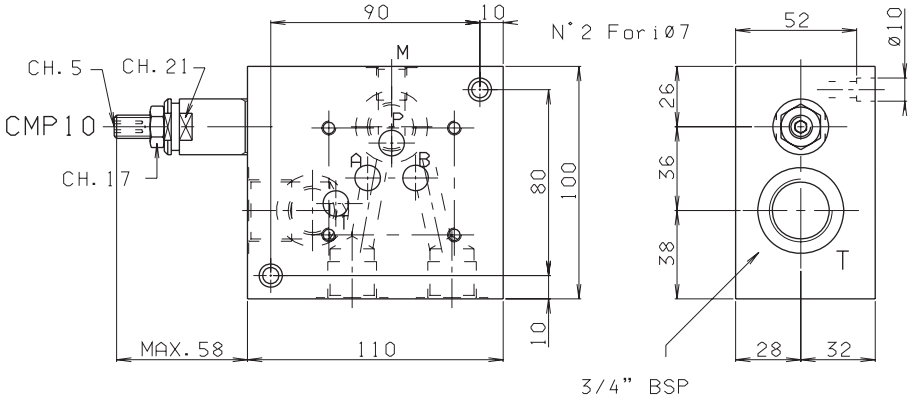




Weight: 4,5 Kg
Fixing screws M6x60 UNI 5931

Tightening torque CMP.10...
60 ÷ 70 Nm / 6 ÷ 7 Kgm

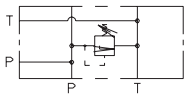
M = Manometer connector (1/4" BSP)



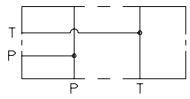
7

BC.5.36/28 P AND T REAR AND SIDE CONNECTORS 3/4" BSP

BC	Module base
5	CETOP 5/NG10
**	**36** = 3/4" BSP (P and T rear and side connectors with pressure relief valve) **28** = 3/4" BSP (P and T rear and side connectors without pressure relief valve)
*	Type adjustment (omit for 28 version) **M** = Plastic knob **C** = Grub screw
*	Setting range (omit for 28 version) **1** = max. 50 bar **(white spring)** **2** = max. 140 bar **(yellow spring)** **3** = max. 350 bar **(green spring)**
00	No variant
1	Serial No.



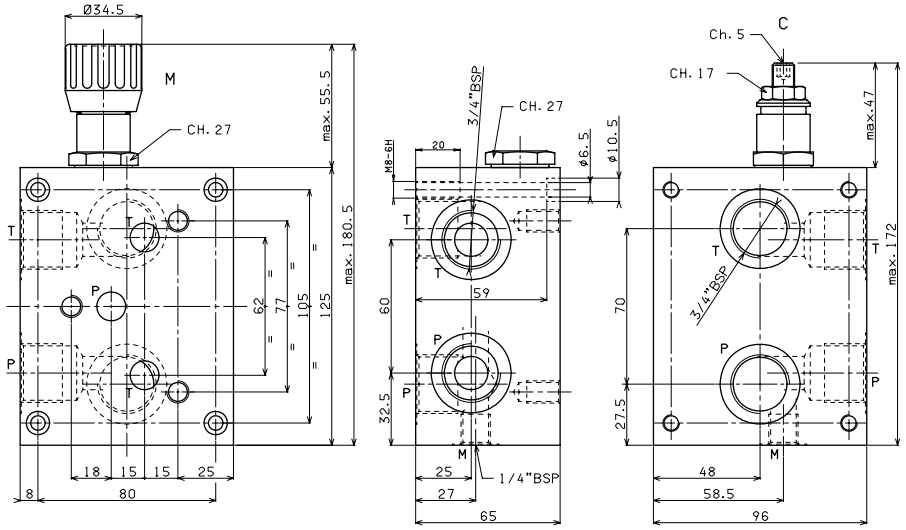
BC.5.36...



BC.5.28...

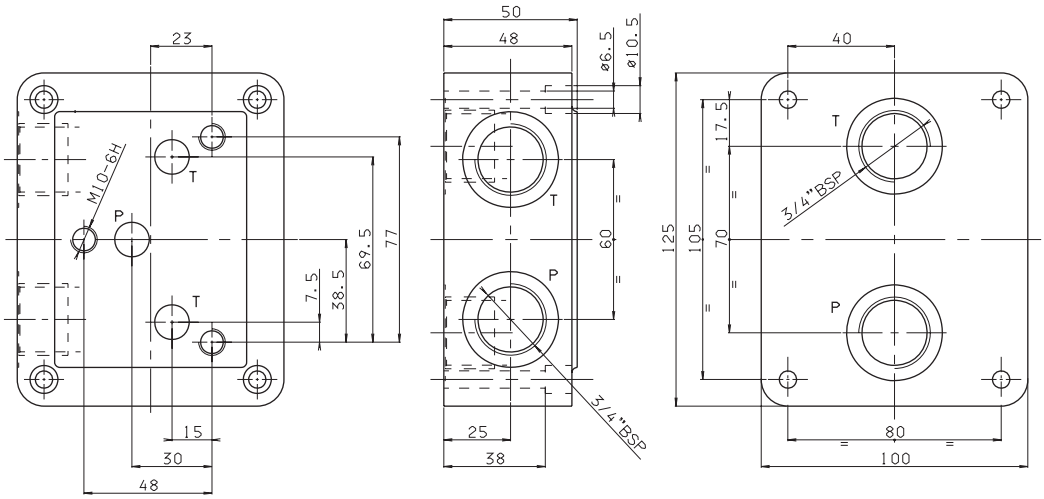
- **The minimum permissible setting pressure valve is the same for all spring: see cartridge valve type CMP.30...**

BC.5.36 P/T REAR AND SIDE CONNECTORS WITH PRESSURE RELIEF VALVE



Weight: 5,3 Kg
Fixing screws M6x70 UNI 5931

BC.5.28 P/T REAR AND SIDE CONNECTORS WITHOUT PRESSURE RELIEF VALVE

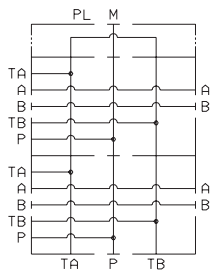


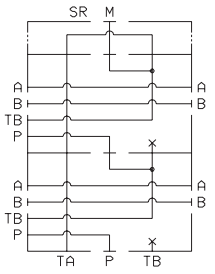
Weight: 3,9 Kg
Fixing screws
M6x50 UNI 5931

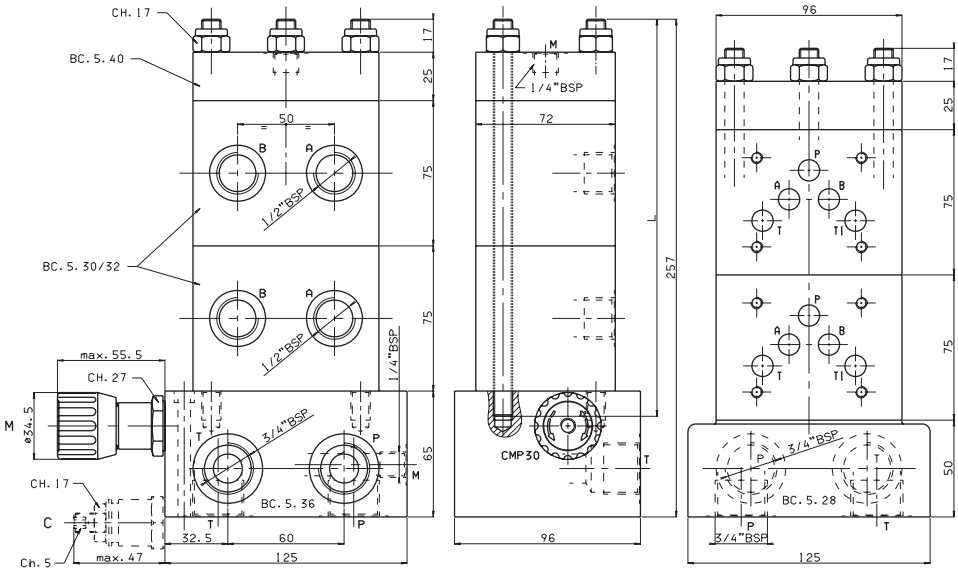
ASSEMBLED BASE MODULES - 3 RODS

Rods code		L	Composition
BC.5.41/2	M80.25.0001	205	BC.5.36/28+ 2 BC.5.30/32 + BC.5.40
BC.5.41/3	M80.25.0002	280	BC.5.36/28+ 3 BC.5.30/32 + BC.5.40
BC.5.41/4	M80.25.0003	355	BC.5.36/28+ 4 BC.5.30/32 + BC.5.40
BC.5.41/5	M80.25.0004	430	BC.5.36/28+ 5 BC.5.30/32 + BC.5.40
BC.5.41/6	M80.25.0005	505	BC.5.36/28+ 6 BC.5.30/32 + BC.5.40
BC.5.41/7	M80.25.0006	580	BC.5.36/28+ 7 BC.5.30/32 + BC.5.40
BC.5.41/8	M80.25.0007	655	BC.5.36/28+ 8 BC.5.30/32 + BC.5.40

Nuts code Q26.56.0545
Pieces 3



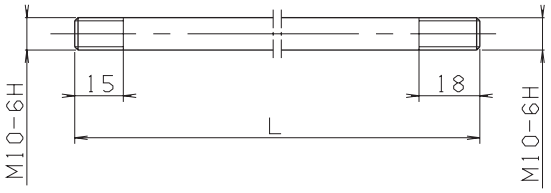




- **Single components should be ordered separately (see pages VII•24,26,27)**
- **The minimum permissible setting pressure is the same for all spring: see cartridge valve type CMP.30...**

BC.5.41/* RODS FOR MODULAR ASSEMBLIES

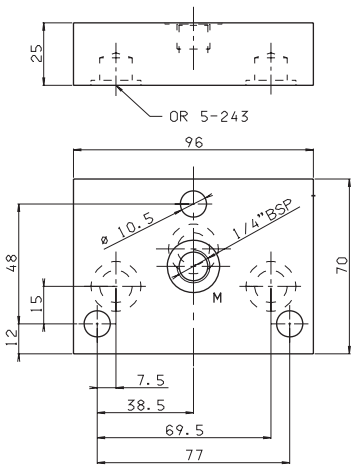
Rods code	Pieces	L	Composition
BC.5.41/2.00.1	3	205	for 2 solenoid valve
BC.5.41/3.00.1	3	280	for 3 solenoid valve
BC.5.41/4.00.1	3	355	for 4 solenoid valve
BC.5.41/5.00.1	3	430	for 5 solenoid valve
BC.5.41/6.00.1	3	505	for 6 solenoid valve
BC.5.41/7.00.1	3	580	for 7 solenoid valve
BC.5.41/8.00.1	3	655	for 8 solenoid valve

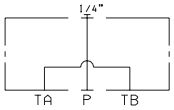


BC.5.40...

BC	Module base
5	CETOP 5/NG10 - 3 rods
40	Blanking
00	No variant
1	Serial No.

Weight: 1 Kg



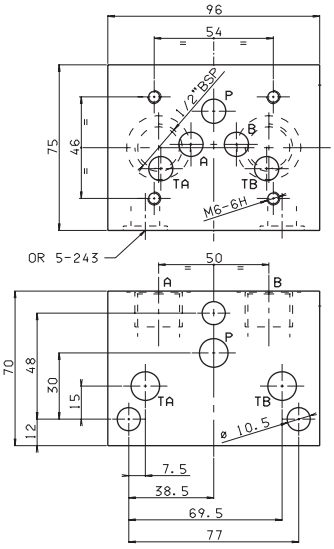


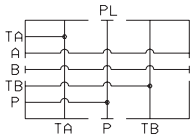
7

BC.5.30/32

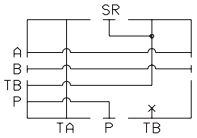
BC	Module base
5	CETOP 5/NG10 - 3 rods
******	**30** = 1/2" BSP connectors in parallel **31** = 3/4" BSP connectors in parallel **32** = 1/2" BSP connectors in series
******	**00** = No variant **AI** = A and B rear connector **AS** = A and B upper connectors
1	Serial No.

Weight: 3 Kg





BC.5.30...
BC.5.31...



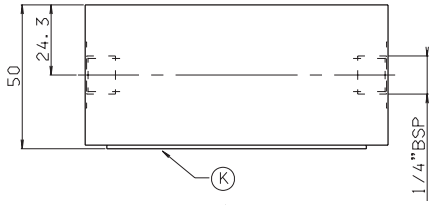
BC.5.32...

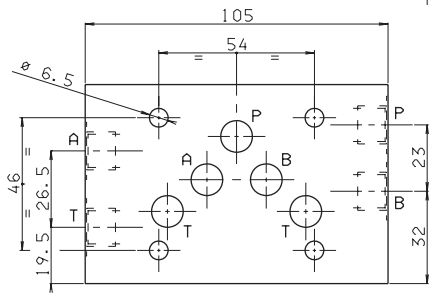
BC.5.50 INTERMEDIATE MODULE FOR PRESSURE GAUGE

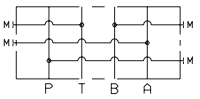
BC	Module base
5	CETOP 5/NG10
50	Intermediate module for pressure gauge connection at ports A/B/P/T
00	No variant
1	Serial No.

Weight: 2,3 Kg

K = plate OR (Q25.95.0002)





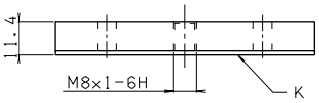


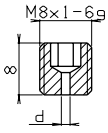
BC.5.51 DOWEL PLATE FOR SOLENOID VALVE

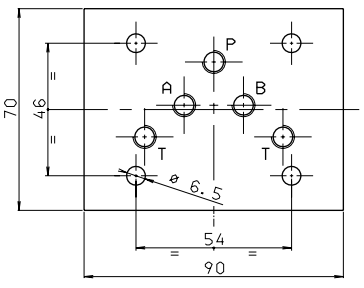
BC	Module base
5	CETOP 5/NG10
51	Subplate for solenoid valve
00	No variant
1	Serial No.

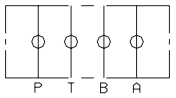
Weight: 0,5 Kg
K = plate OR (Q25.95.0002)

CALIBRATED DIAPHRAGMS AVAILABLE	
d	**M8x1x8**
0.6	M89.10.0007
0.7	M89.10.0008
0.8	M89.10.0009
0.9	M89.10.0012
1	M89.10.0010
1.2	M89.10.0011
1.4	M89.10.0038
1.5	M89.10.0035
1.75	M89.10.0042
2	M89.10.0041
2.5	M89.10.0036





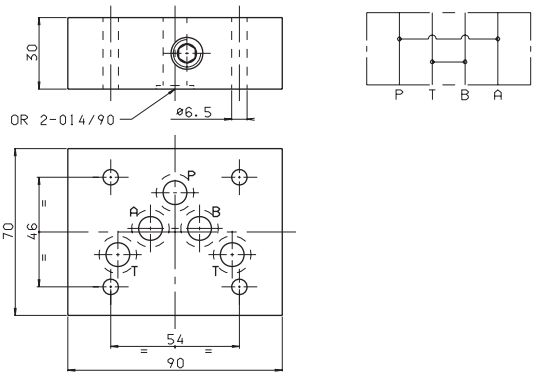




BC.5.07 BASE FOR DOUBLE FLOW RATE P→A E B→T

BC	Module base
5	CETOP 5/NG10
07	Base for double flow rate
00	No variant
1	Serial No.

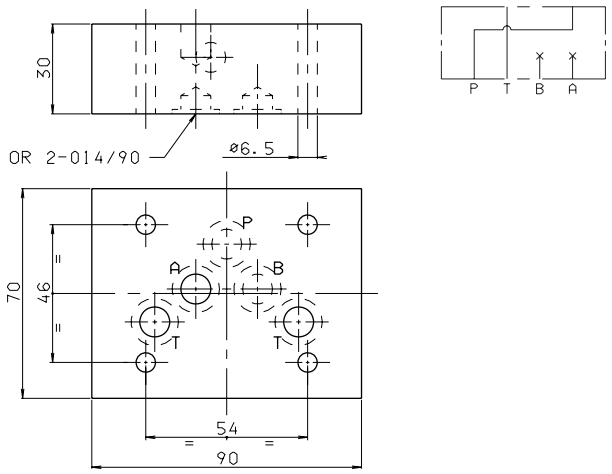
Weight: 1,2 Kg



BC.5.107 BASE FOR USE WITH 2 WAY VALVE

BC	Module base
5	CETOP 5/NG10
107	Base for use with 2 way valve
00	No variant
1	Serial No.

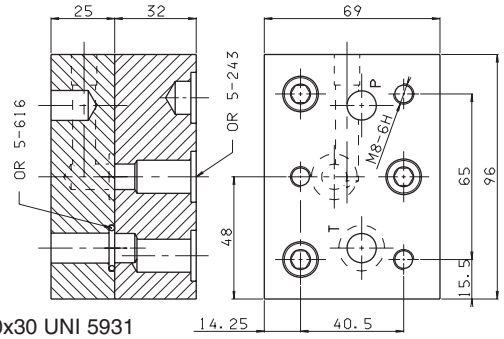
Weight: 1,2 Kg



BC.5.3A REDUCTION BASE FROM BC.5... TO BC.3...

BC	Module base
5	CETOP 5/NG10 - 3 rods
3A	CETOP 3/NG6 - 3 rods
00	No variant
1	Serial No.

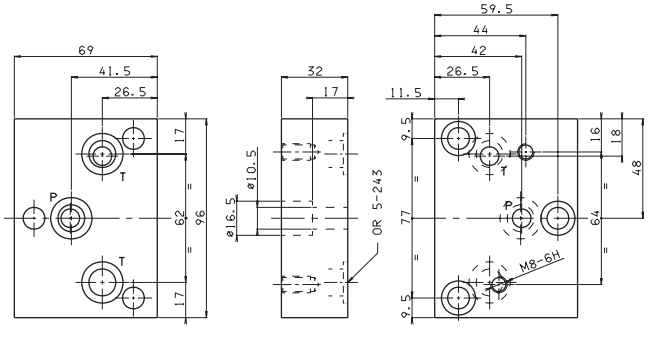
Weight: 2,4 Kg - Fixing screws M10x30 UNI 5931



BC.10.06 REDUCTION BASE FROM BC.5... TO BC.06...

BC	Module base
10	CETOP 5/NG10 - 3 rods
06	CETOP 3/NG6 - 2 rods
00	No variant
1	Serial No.

Weight: 1,3 Kg - Fixing screws M10x30 UNI 5931



7

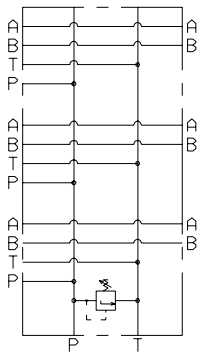
BM.5.**...

BM	Multi station subplate (standard versions are supplied in cast iron material)
5	CETOP 5/NG10
**	**50** = Connected in parallel with pressure relief valve and rear connectors **60** = Connected in parallel without pressure relief valve and side connectors **70** = Connected in parallel with pressure relief valve and 3/4" BSP P/T connectors and 1/2" BSP side A/B **80** = Connected in parallel with pressure relief valve and 1" BSP P/T connectors and 3/4" BSP side A/B
*	No. of valves seats (for BM.5.80... max 6)) **2 / 3 / 4 / 5 / 6 / 7 / 8**
*	Type of adjustment (omit for 60 version) **M** = Plastic knob **C** = Grub screw
*	Setting range (omit for 60 version) **1** = max. 50 bar **(white spring)** **2** = max. 140 bar **(yellow spring)** **3** = max. 350 bar **(green spring)**
**	**00** = No variant **AL** = in aluminium material (only for BM560 and BM570 versions)
1	Serial No.

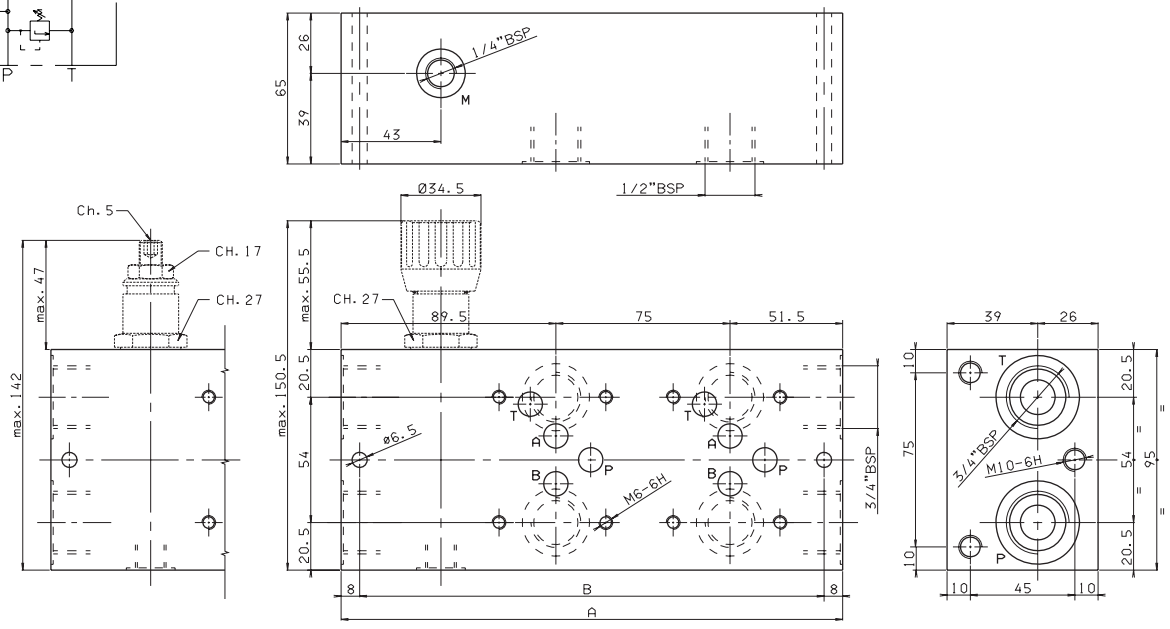
• The minimum permissible setting pressure is the same for all spring: see cartridge valve type CMP.30...

7

BM.5.50 CONNECTED IN PARALLEL WITH PRESSURE RELIEF VALVE



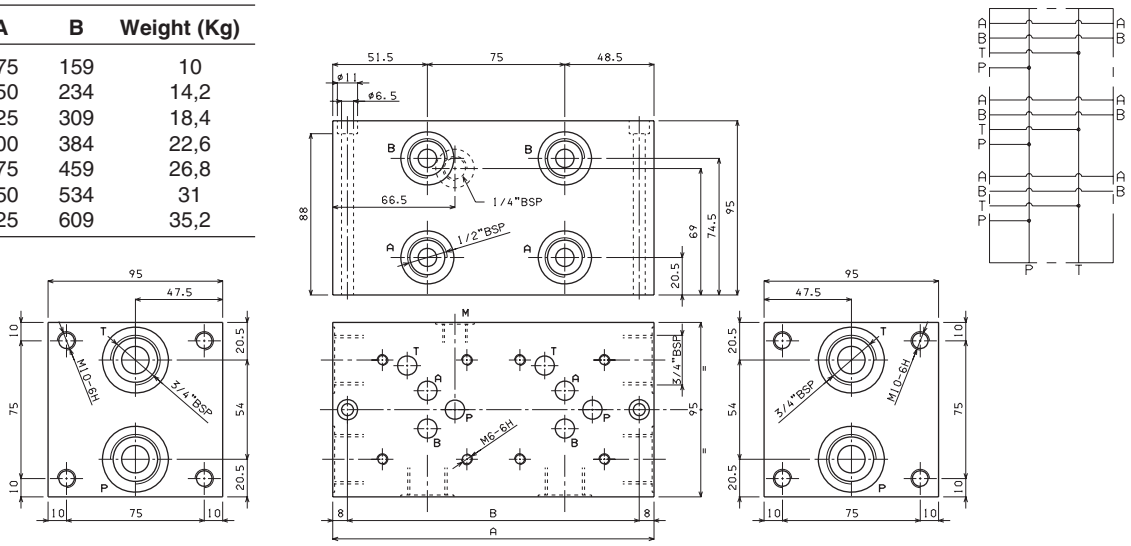
Type	A	B	Weight (Kg)
BM.5.50/2	216	200	8,5
BM.5.50/3	291	275	11,3
BM.5.50/4	366	350	14
BM.5.50/5	441	425	16,8
BM.5.50/6	516	500	19,5
BM.5.50/7	591	575	22,3
BM.5.50/8	666	650	25



Fixing screws M6x75 UNI 5931

BM.5.60 CONNECTED IN PARALLEL WITHOUT PRESSURE RELIEF VALVE

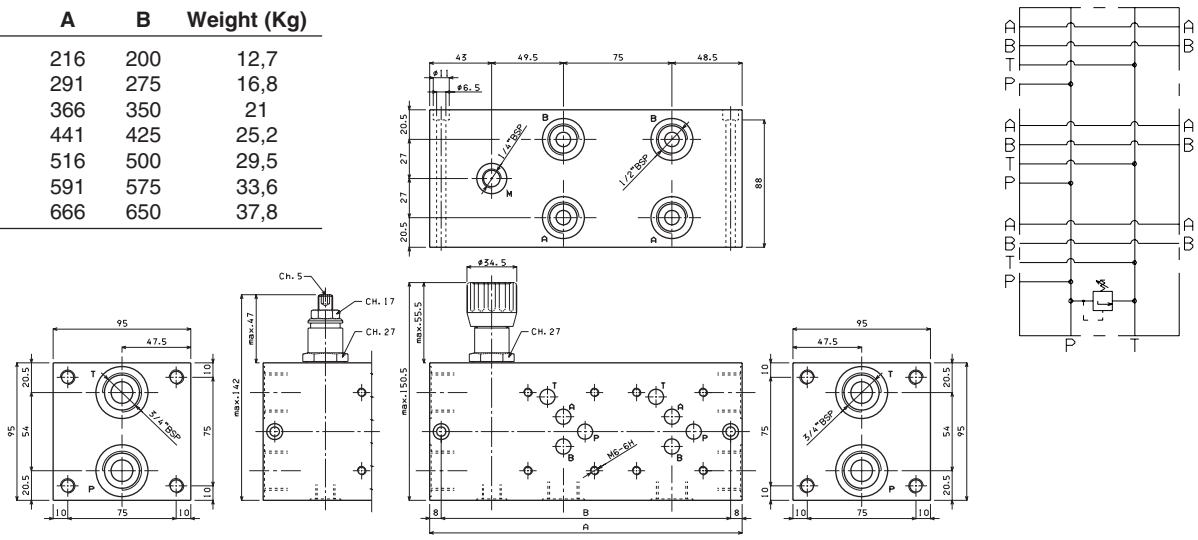
Type	A	B	Weight (Kg)
BM.5.60/2	175	159	10
BM.5.60/3	250	234	14,2
BM.5.60/4	325	309	18,4
BM.5.60/5	400	384	22,6
BM.5.60/6	475	459	26,8
BM.5.60/7	550	534	31
BM.5.60/8	625	609	35,2



Fixing screws M6x100 UNI 5931

BM.5.70 CONNECTED IN PARALLEL WITH PRESSURE RELIEF VALVE

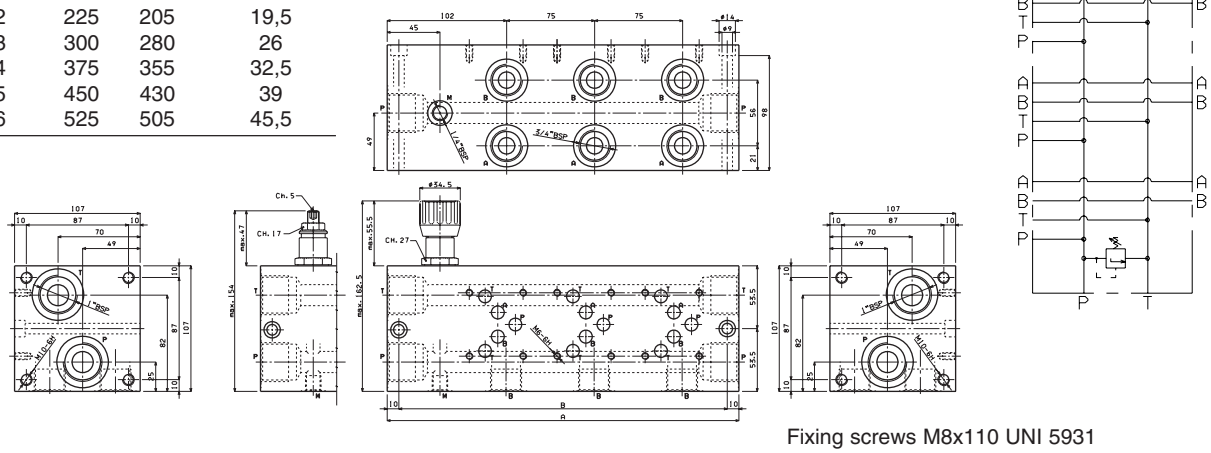
Type	A	B	Weight (Kg)
BM.5.70/2	216	200	12,7
BM.5.70/3	291	275	16,8
BM.5.70/4	366	350	21
BM.5.70/5	441	425	25,2
BM.5.70/6	516	500	29,5
BM.5.70/7	591	575	33,6
BM.5.70/8	666	650	37,8



Fixing screws M6x100 UNI 5931

BM.5.80 CONNECTED IN PARALLEL WITH PRESSURE RELIEF VALVE

Type	A	B	Weight (Kg)
BM.5.80/2	225	205	19,5
BM.5.80/3	300	280	26
BM.5.80/4	375	355	32,5
BM.5.80/5	450	430	39
BM.5.80/6	525	505	45,5



Fixing screws M8x110 UNI 5931

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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PROPORTIONAL VALVES

8

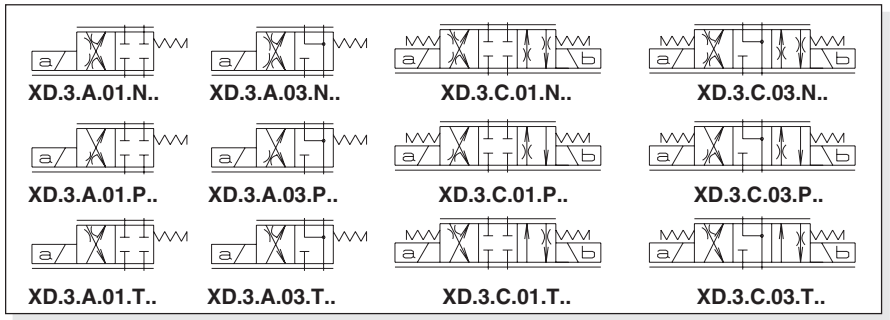
XD.3.A... / XD.3.C... SOLENOID OPERATING PROPORTIONAL VALVES CETOP 3

XD.3.A../XD.3.C.. series valves are used for controlling fluid direction and flow rate as a function of the supply current to the proportional control solenoid.
Any valve Δp variation causes a change in the set flow rate; however the valve itself ensure a high level internal compensation by limiting the controlled flow rate.
To ensures a constant flow rate and reduce leakage, we recommend to use AM3H2V or AM3H3V hydrostats.

Performances shown in this catalogue are guaranteed only using 2 or 3 way modular assembly hydrostats type AM.3.H. ...

The shown flow rates are typical for one line operation (e.g. from P to B), while higher flow rates are obtainable by using the valve with our flow rate doubling sub-base type BC.3.07 (see diagram next page). This type of configuration extends considerably the flow rate limit.

XD.3...	
"D15P" PROPORT. SOLENOIDS	CH. VIII PAGE 3
REM.S.RA...	CH. IX PAGE 4
REM.D.RA...	CH. IX PAGE 7
SE.3.AN21.00...	CH. IX PAGE 11
AM.3.H...	CH. VIII PAGE 16
BC.3.07...	CH. VII PAGE 12

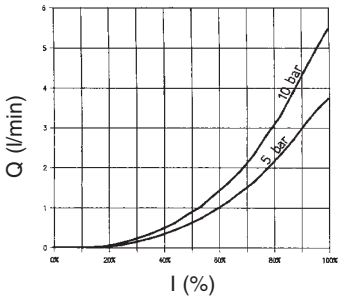


ORDERING CODE

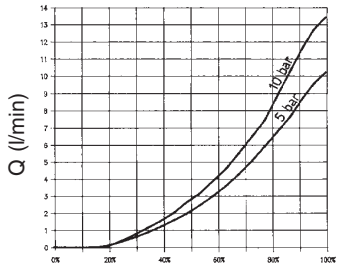
XD	Proportional valve
3	CETOP 3/NG6
*	**A** = Single solenoid **C** = Double solenoid
**	Type of spool **01** =  **03** = 
*	Flow path control (see symbols table) **N** = symmetrical **P** = meter in **T** = meter out
*	Flow rating l/min (Δp 5 bar) **1** = 3 l/min **2** = 10 l/min **3** = 15 l/min **4** = 18 l/min
*	**E** = 9VDC (2.35 A) **F** = 12VDC (1.76 A) **G** = 24VDC (0.88 A)
**	**00** = No variant **V1** = Viton **P1** = Rotary emergency **P5** = Rotary emergency 180°
2	Serial No.

INPUT SIGNAL CURVES - FLOW RATE

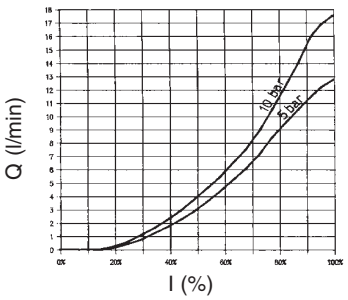
XD.3.*.01.N (3 l/min P → A/B)



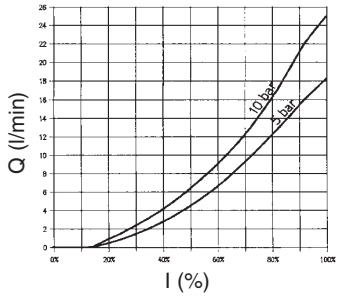
XD.3.*.01.N (10 l/min P → A/B)



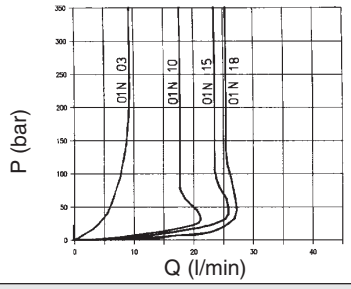
XD.3.*.01.N (15 l/min P → A/B)



XD.3.*.01.N (18 l/min P → A/B)



POWER LIMITS TRANSMITTED
P→A / B→T
OR P→B / A→T



The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C.
The tests have been carried out at with a fluid of a 40°C.

OPERATING SPECIFICATIONS

Max. operating pressure ports P/A/B	350 bar
Max. operating pressure ports T - for dynamic pressure see note (*)	250 bar
Regulated flow rate	3 / 10 / 15 / 20 / 25 l/min
Relative duty cycle	Continuous 100% ED
Type of protection	IP 65
Flow rate gain	See diagrams
Hysteresis with connection P/A/B/T Δp = 5 bar (P/A)	≤7% of max. flow rate
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 8 in accordance with NAS 1638 with filter $\beta_{10}\geq 75$
Weight XD.3.A... (single solenoid)	1,5 Kg
Weight XD.3.C... (double solenoid)	1,7 Kg

Type of voltage	9V	12V	24V
Max. current	2.35A	1.76 A	0.88 A
Solenoid coil resistance at 25°C (77°F)	2.25 Ohm	4.0 Ohm	16.0 Ohm

(*) Pressure dynamic allowed for 2 millions of cycles.

• Operating specifications are valid for fluid with 46 mm²/s viscosity at 40°C, using the specified ARON electronic control units.

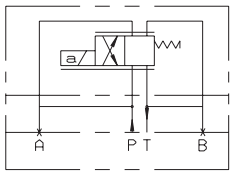
ELECTRONIC CONTROL UNIT

REM.S.RA.*.*. and REM.D.RA.*.*.
Card type control for single and double solenoid

SE.3.AN.21.00...
EUROCARD type control for single and double solenoid

AM.3.H.2V.P1 and AM.3.H.3V.P1
Hydrostats 2 or 3 way.

SCHEMA FOR DOUBLE FLOW RATE

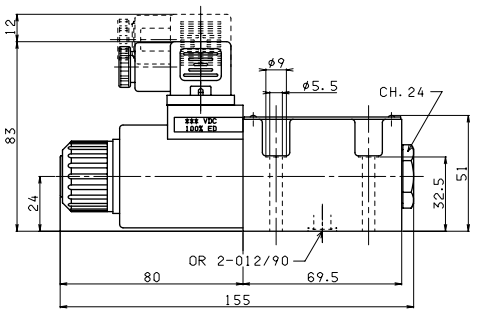


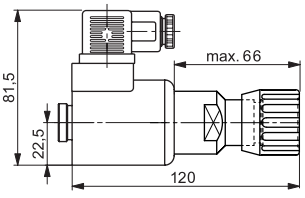
XD.3.A...

BC.3.07

Standard base

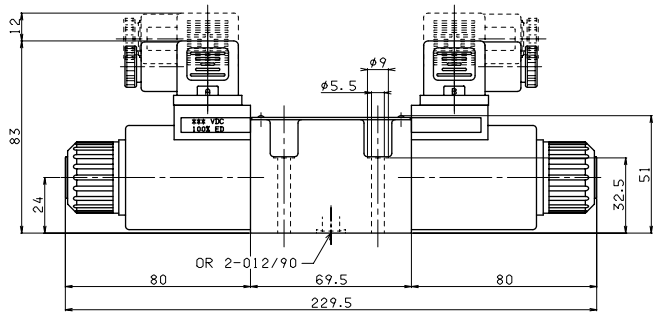
XD.3.A... OVERALL DIMENSIONS

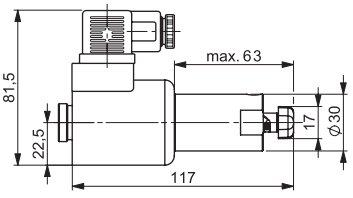




P1 Rotary emergency

XD.3.C... OVERALL DIMENSIONS

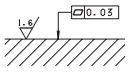




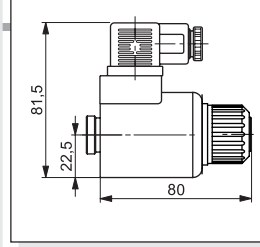
P5 Rotary emergency 180°

Fixing screws UNI 5931 M5x40 (min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 Kgm

Support plane specification



8



"D15P" PROPORTIONAL SOLENOIDS

Type of protection (in relation to connector used)	IP 66
Duty cycle	100% ED
Insulation class wire	H
Weight (coil)	0,354 Kg
Weight (solenoid)	0,608 Kg

ETD15P - 01/2002/e

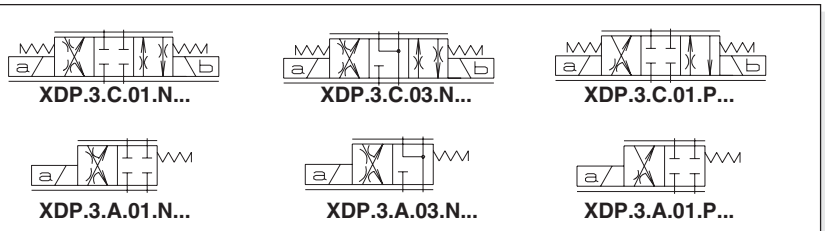
XDP.3.A... / XDP.3.C ...

PROPORTIONAL DIRECTIONAL VALVES OPEN LOOP

The open loop valves of series XDP... control the direction and the volume of the flow according to the feeding current to the proportional solenoid. By using a valve body equipped with increased passage channels it is possible to reach the highest capacity of its dimensions at a parity of pressure drops, (40 l/min with Δp of 10 bar).

Each Δp variation on the valve leads to the variation of the capacity which has been set, anyway the valve guarantees an high inner compensation grade and limits the adjustment capacity.

Performances shown in this catalogue are guaranteed only using 2 or 3 way modular assembly hydrostats type AM.3.H. ... By using the valve with the base for capacity doubling type BC.3.07 (see next page) a greater capacity cam be obtained.



XDP.3...	
D15P PROPORTIONAL SOLENOIDS	CH. VIII PAGE 5
REM.S.RA...	CH. IX PAGE 4
REM.D.RA...	CH. IX PAGE 7
SE.3.AN21.00...	CH. IX PAGE 11
AM.3.H...	CH. VIII PAGE 16
AM.5.H...	CH. VIII PAGE 17
BC.3.07...	CH. VII PAGE 12

ORDERING CODE

XDP — Open loop proportional directional valve

3 — CETOP 3/NG6

***** — **A** = Single solenoid
C = Double solenoid

****** — Type of spool (null position)
01 =  **03** = 

***** — Flow path control
(see hydraulic symbols table)
N = symmetrical
P = meter in (only with 01 spool)

***** — Flow rating
l/min (Δp 10 bar)
1 = 8 l/min
2 = 15 l/min
3 = 25 l/min
6 = 40 l/min ←

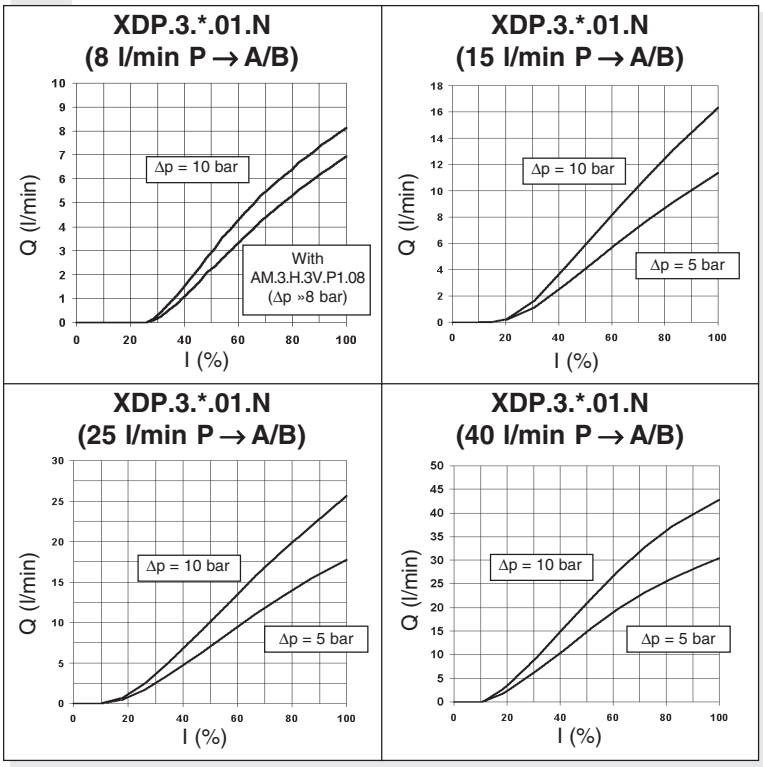
In order to reduced the unloading pressure for rated flow version at 40 l/min we advise to use the 3 way type AM.5.H.3V... hydrostat.

***** — Max. current to solenoid
E = 2.35 A
F = 1.76 A
G = 0.88 A

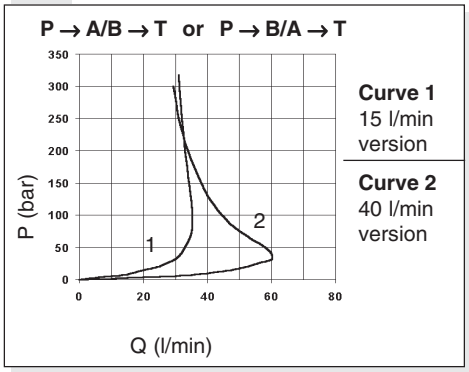
****** — **00** = No variant
P1 = Rotary emergency
P5 = Rotary emergency 180°
V1 = Viton

2 — Serial No.

INPUT SIGNAL CURVES - FLOW RATE



POWER LIMITS TRANSMITTED



OPERATING SPECIFICATIONS

Max. operating pressure ports P/A/B			350 bar
Max. pressure port T - for dynamic pressure see note (*)			250 bar
Nominal flow			8 / 15 / 25 / 40 l/min
Duty cycle			Continuous 100% ED
Type of protection (depending on the connector used)			IP 65
Flow rate gain			See diagram
Power limits curves transmitted			See diagram
Fluid viscosity			10 ÷ 500 mm²/s
Fluid temperature			-20°C ÷ 75°C
Ambient temperature			-20°C ÷ 70°C
Max. contamination level			from class 7 at 9 in accordance with NAS 1638 with filter $\beta_{10} \geq 75$
Weight XDP.3.A... (single solenoid)			1,7 Kg
Weight XDP.3.C... (double solenoid)			2,9 Kg
Max. current	**2.35A**	**1.76 A**	**0.88 A**
Solenoid coil resistance 25°C (77°F)	2.25 Ohm	4.0 Ohm	16.0 Ohm
Hysteresis P / A / B / T with a pressure compensator AM.3.H.3V...	≤5 %	<5%	<8%
Response to step Δp = 5 bar (P/A)			
0 ÷ 100%	32 ms	40 ms	85 ms
100% ÷ 0	33 ms	33 ms	33 ms
Frequency response -3db (Input signal 50% ±25% Vmax)	22Hz	22Hz	12Hz

(*) Pressure dynamic allowed for 2 millions of cycles

Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C, using the specified ARON electronic control units. Performance data carried out using the specified Aron power amplifier SE.3.AN... serie 1 - EUROCARD format - powered to 24V.

AMPLIFIER UNIT AND CONTROL

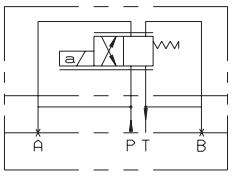
REM.S.RA.*.*. and REM.D.RA.*.*.
Electronic card control single and double proportional solenoid valve.

SE.3.AN.21.00...
Electronic card format EUROCARD for control and double proportional solenoid valve

AM.3.H.2V.P1 / AM.3.H.3V.P1 and AM.5.H.3V.P1 (*)

Hydrostats 2 or 3 way
(*) for rated flow XDP3 version at 40 l/min only

CONFIGURATION FOR DOUBLE FLOW RATE

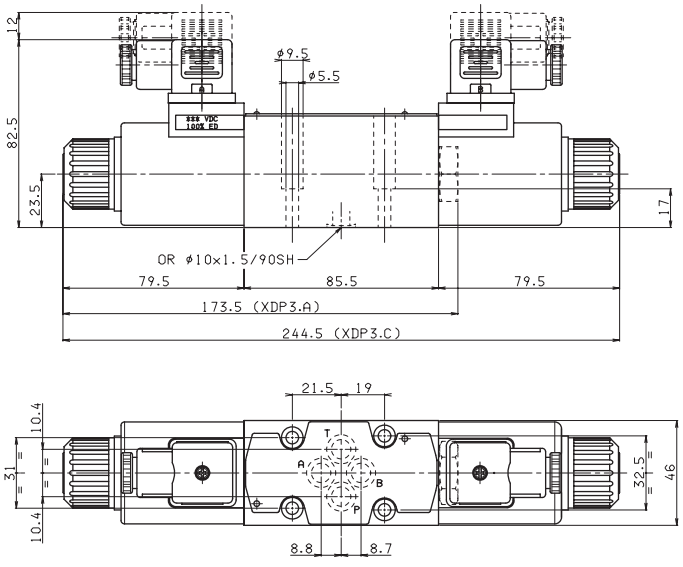


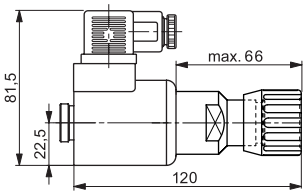
XDP.3.A...

BC.3.07

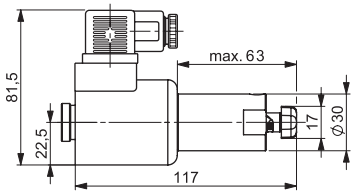
Standard subplate

OVERALL DIMENSIONS





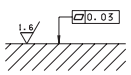
P1 Rotary emergency

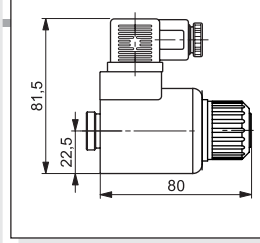


P5 Rotary emergency 180°

Fixing screws UNI 5931 M5x25
(min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 Kgm

Support plane specifications





"D15P" PROPORTIONAL SOLENOIDS

Type of protection (in relation to connector used)	IP 66
Duty cycle	100% ED
Insulation class wire	H
Weight (coil)	0,354 Kg
Weight (solenoid)	0,608 Kg

ETD15P - 01/2002/e

XDP.5.A... / XDP.5.C ...

PROPORTIONAL DIRECTIONAL VALVES OPEN LOOP

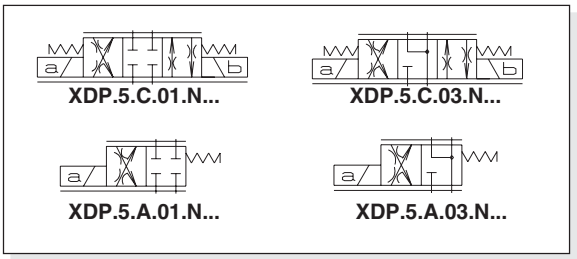
The open loop valves of series XDP control the direction and the volume of the flow according to the feeding current to the proportional solenoid.

Each Δp variation on the valve leads to the variation of the capacity which has been set, anyway the valve guarantees an high inner compensation grade and limits the adjustment capacity.

Performances shown in this catalogue are guaranteed only using 2 or 3 way modular assembly hydrostats type AM.3.H. ... (see note below in ordering code).

Q5 variant - This variant that consists of a solenoid chamber drainage separated from the T line and obtained on CETOP RO5 interface allows operation with up to 320 bar max. back pressure on the T line. To ensure maximum solenoid valve mounting safety and supplementary drainage, only 12.9 material fixing screws must be used with it.

XDP.5...	
"D19P" PROPORT. SOLENOIDS	CH. VIII PAGE 7
REM.S.RA...	CH. IX PAGE 4
REM.D.RA...	CH. IX PAGE 7
AM.5.H...	CH. VIII PAGE 17



ORDERING CODE

XDP — Open loop proportional directional valve

5 — CETOP 5/NG10

***** — **A** = Single solenoid
C = Double solenoid

****** — Type of spool (null position)
01 =  **03** = 

N — Symmetrical flow path control (see hydraulic symbols table)

***** — Flow rating (*) Δp 10 bar
2 = 45 l/min
3 = 60 l/min
5 = 100 l/min

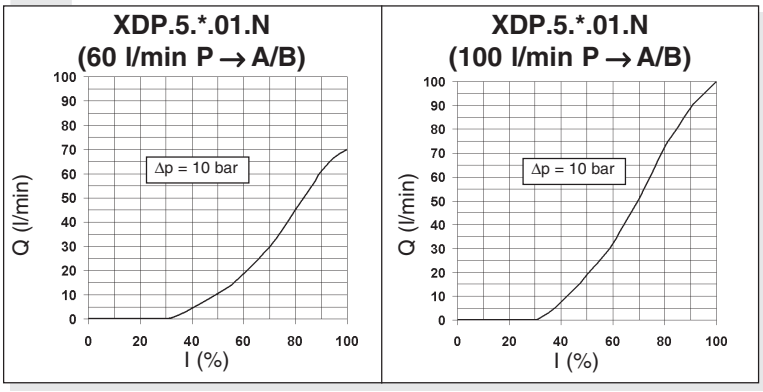
***** — Max. current to solenoid
F = 2.5 A
G = 1.25 A

****** — **00** = No variant
P1 = Rotary emergency
V1 = Viton
Q5 = External drainage

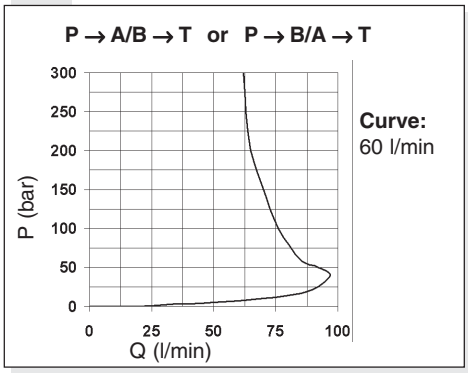
1 — Serial No.

(*) Guaranteed with 24Volt, 2.5Amps supply.

INPUT SIGNAL CURVES - FLOW RATE



POWER LIMITS TRANSMITTED



OPERATING SPECIFICATIONS

Max. operating pressure ports P/A/B	320 bar
Max. pressure port T - for dynamic pressure see note (*)	250 bar
Max. pressure port T (with external drainage - Q5 variant)	320 bar
Nominal flow	45 / 60 / 100 l/min
Duty cycle	Continuous 100% ED
Type of protection (depending on the connector used)	IP 65
Flow rate gain	See diagram
Power limits curves transmitted	See diagram
Fluid viscosity	10 ÷ 500 mm^2/s
Fluid temperature	-20°C ÷ 75°C
Ambient temperature	-20°C ÷ 70°C
Max. contamination level from class 7 at 9 in accordance with NAS 1638 with filter $ß_{10}≥75$	
Weight XDP.5.A... (single solenoid)	4,97 Kg
Weight XDP.5.C... (double solenoid)	6,55 Kg

	2.5 A	**1.25 A**
Max. current		
Solenoid coil resistance 20°C (68°F)	2.85 Ohm	11.4 Ohm
Hysteresis P/A/B/T		
with a pressure compensator AM.5.H.3V...	<5%	<8%
Response to step Δp = 10 bar (P/A)		
0 ÷ 100%	56 ms	118 ms
100% ÷ 0	32 ms	32 ms
Frequency response -3db (Input signal 50% ±25% Vmax)		
	10Hz	7Hz

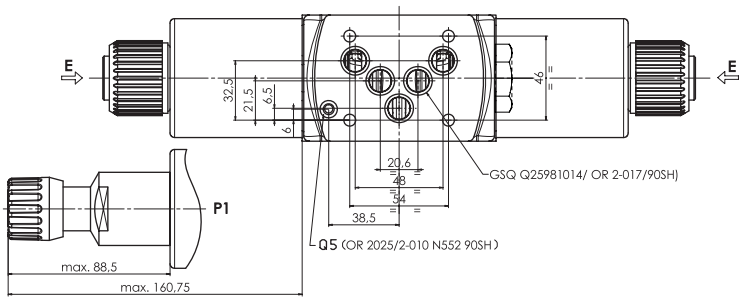
(*) Pressure dynamic allowed for 2 millions of cycles

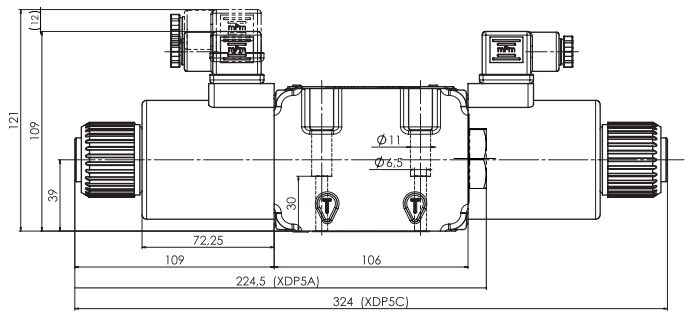
Operating specifications are valid for fluids with 46 mm^2/s viscosity at 40°C, using the specified ARON electronic control units. Performance data carried out using the specified Aron power amplifier type REM.S.RA... power supplied at 24V.

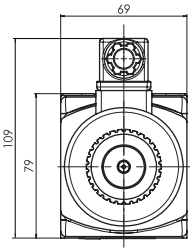
AMPLIFIER UNIT AND CONTROL

REM.S.RA.*.*. and REM.D.RA.*.*.
Electronic card control single and double proportional solenoid valve.

AM.5.H.2V.P1 / AM.5.H.3V.P1(Δp=10bar)
Hydrostats 2 or 3 way.







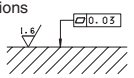
E = Manual override
P1 = Rotary emergency button

Q5 = External draining hole for XDP5 variante Q5 only **(Screws: material specifications 12.9 must be used)**

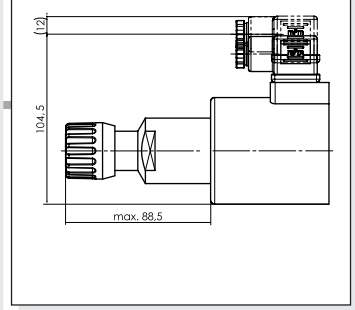
GSQ = Square section seal

Fixing screws UNI 5931 M6x40
(12.9 material screws are recommended)
Tightening torque 8 ÷ 10 Nm / 0.8 ÷ 1 Kgm

Support plane specifications



8



"D19P"
PROPORTIONAL SOLENOIDS

Type of protection (in relation to connector used)	IP 65
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	1,58 Kg

ETD19P - 01/2002/e

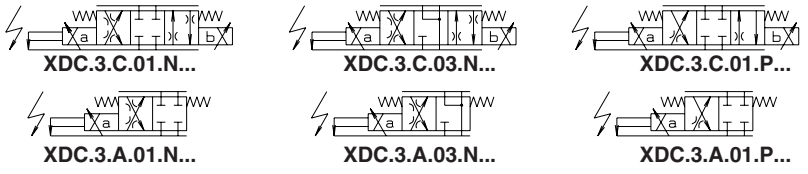
XDC.3... Proportional directional valves
Closed loop position control

XDC.3...002	
Proportional solenoid	Ch. VIII page 9
SE.3.AN21.RS...03	Ch. IX page 13
AM.3.H...	Ch. VIII page 16
AM.5.H...	Ch. VIII page 17
BC.3.07...	Ch. VII page 12

The valves XDC serie 2 control the direction and the volume of the flow according to the feeding current to the proportional solenoid. The position transducer type LDVT (inductive position transducer) monitors the actual position of the spool.

In the electronic card (type SE.AN.21.RS...serie 3) the error between the actual position and the reference signal is used to obtain a greater precision of the spool positioning, reducing also considerably the hysteresis and the repeatability error of the valve. For a more accurate flow control, 2 or 3-way pressure compensators modular plate design are available.

The shown flow rates are typical for one line operation (e.g. from P to B). By using the valve with the base for capacity doubling type BC.3.07 greater capacity can be obtained.



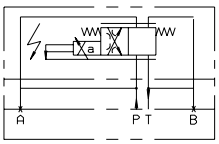
CE Registered mark for industrial environment with reference to the electromagnetic compatibility.
European norms: EN50082-2 - general safety norm - industrial environment;
EN50081-1 -emission general norm - residential environment

Ordering code

XDC	Proportional directional valve with closed loop position control
3	CETOP 3/NG6
*	**A** = Single solenoid **C** = Double solenoid
**	Type of spool (null position) **01** =  **03** = 
*	Flow path control (see hydraulic symbols table) **N** = symmetrical **P** = meter in (only with 01 spool)
*	Flow rating l/min (Δp 10 bar) **1** = 8 l/min **2** = 15 l/min **3** = 25 l/min **6** = 40 l/min ← In order to reduced the unloading pressure for rated flow version at 40 l/min we advise to use the 3 way type AM.5.H.3V... hydrostat.
F	Max. current at solenoid: 1.76 A
00	No variant
2	Serial No.

Notice:
in order to control the valve XDC3...serie 2 it need to use the electronic card SE.AN.21.RS...serie 3, in exclusive way (See Ch. IX).

Configuration for double flow rate

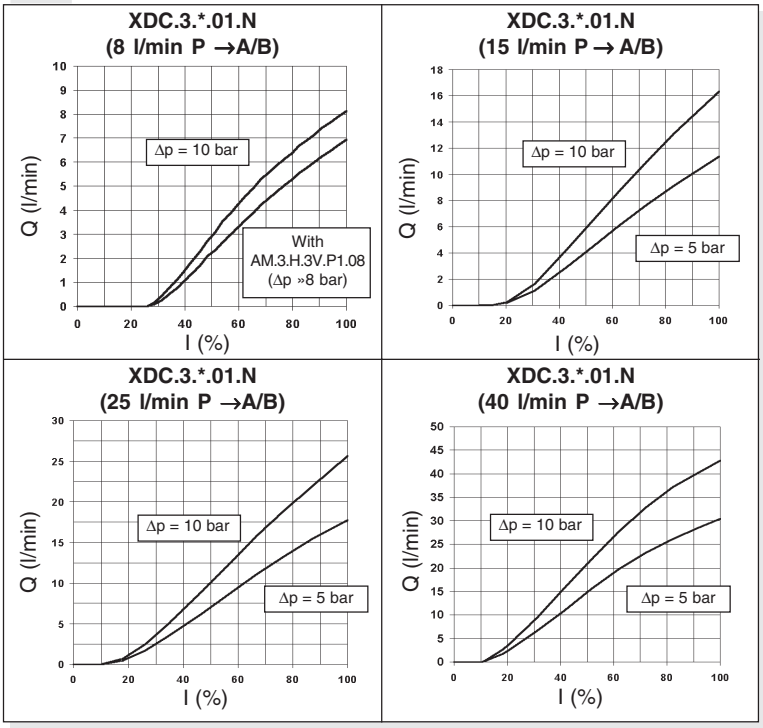


XDC.3.A...

BC.3.07

Standard subplate

Input signal curves - flow rate



OPERATING SPECIFICATIONS OF VALVE WITH TRANSDUCER

Max. operating pressure ports P/A/B	350 bar
Dynamic pressure port T	210 bar
Static pressure port T	210 bar
Nominal flow	8 / 15 / 25 / 40 l/min
Duty cycle	Continuous 100% ED
Type of protection (depending on the connectors used)	IP 65
Performance curves	See diagrams
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 75°C
Ambient temperature	-20°C ÷ 70°C
Max. contamination level	class 7 to 9 in accordance to NAS 1638 with filter $ß_{10}≥75$
Weight XDC.3.A... (single solenoid)	1,94 Kg
Weight XDC.3.C... (double solenoid)	2,55 Kg
Max. current	**1.76 A**
Solenoid coil resistance at 20°C (68°F)	4.55 Ω
Solenoid coil resistance when hot	7.34 Ω
Hysteresis P/A/B/T with pressure compensator AM.3.H.3V...	<1%
Transient function with stepped electrical input signals Δp = 5 bar (P/A)	
0 ÷ 100%	65 ms
100% ÷ 0	75 ms
Repeatibility	<0,5%
Frequency response -3db (Input signal ±25% Vmax)	10 Hz
Insulation class wire	H
Weight of solenoid	0,6 Kg

Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C, using the SE3AN21RS... serie 3 ARON electronic control unit powered to 24V.

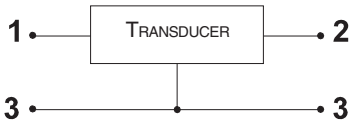
AMPLIFIER UNIT AND CONTROL

SE.3.AN.21.RS...serie 3 - Electronic card EUROCARD format for control of the proportional valve equipped with transducer

AM.3.H.2V.P1 / AM.3.H.3V.P1
AM.5.H.3V.P1 (*)

Hydrostats 2 or 3 way
(*) for rated flow XDC3 version at 40 l/min) only

TRANSDUCER ELECTRICAL CONNECTIONS



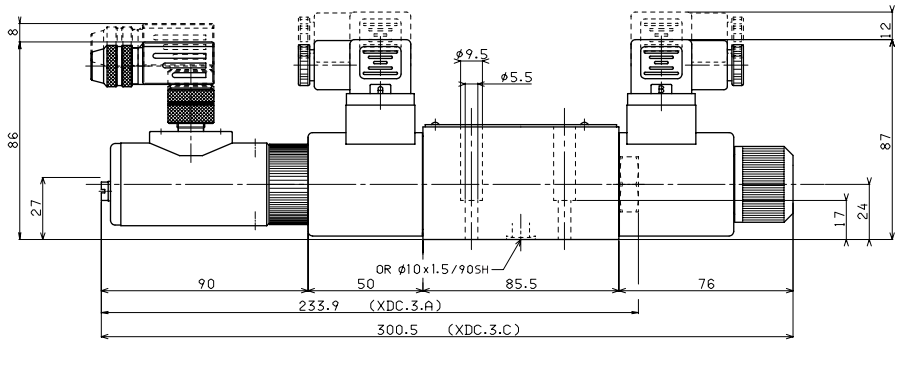
1 = Supply 18VDC ÷ 36VDC
3 = Mass
2 = Output 2V ÷ 10V

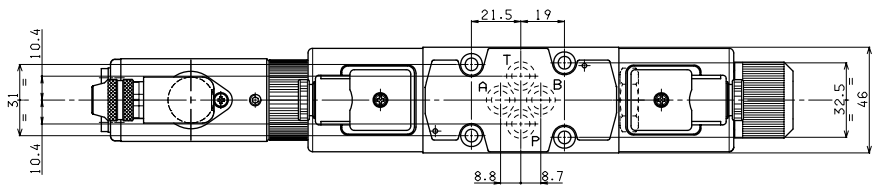
POSITION TRANSDUCER SPECIFICATION

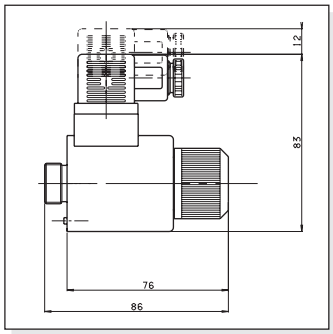
Electrical measuring system	LVDT
Nominal stroke	6 mm
Electrical connection	M12x1
Insulation (depending on the connector used)	IP65
Frequency response	500 Hz
Linearity tolerance	±1%

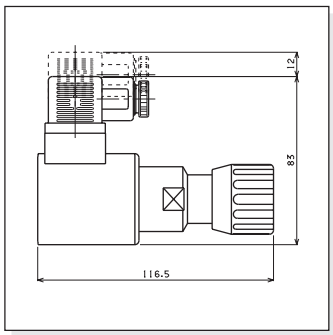
PROPORTIONAL SOLENOID

OVERALL DIMENSIONS



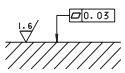






Fixing screws UNI 5931 M5x25
(min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 Kgm

Support plane specifications



SOL_XDC - 01/2000/e

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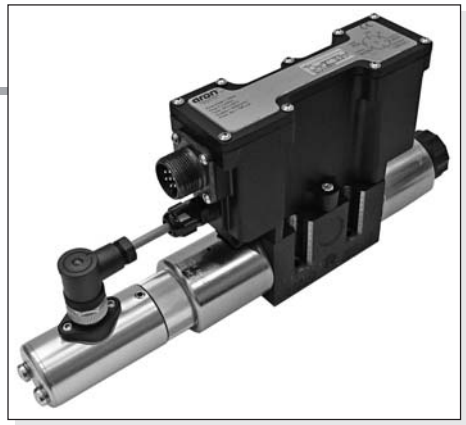


XECV.3... Closed Loop Proportional Valve with Electronic on Board

The proportional directional valves XECV are designed as direct operated components for subplate mounting. They are actuated by means of proportional solenoids with central thread and removable coil. The position of the spool is controlled by integrated control electronics and LVDT linear transducer sensor.

Features:
- Integrated control electronics
- Setup parameters by CAN interface
- Current compensation, gain current and ramps setting
- Monitoring of the valve by real time scope interface

European norms: EN 61000 - ElectroMagnetic Compatibility (EMC) - industrial environment

XECV.3.01.N...

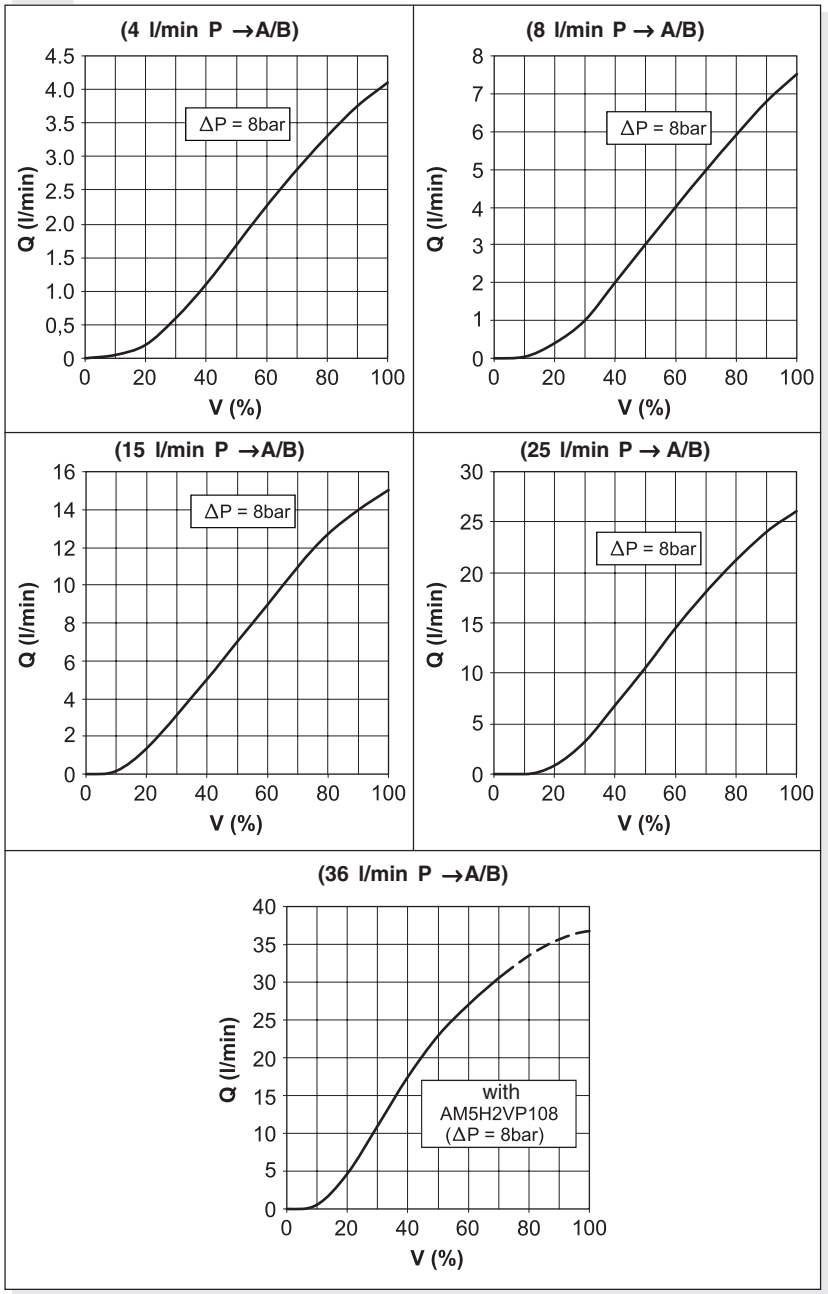
XECV.3.03.N...

XECV.3...	
AM.3.H...	Ch. VIII page 16
AM.5.H...	Ch. VIII page 17
BC.3.07...	Ch. VII page 12

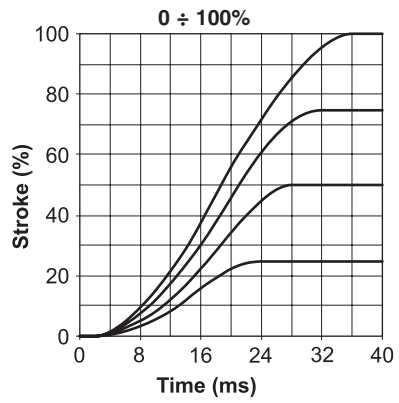
Ordering code

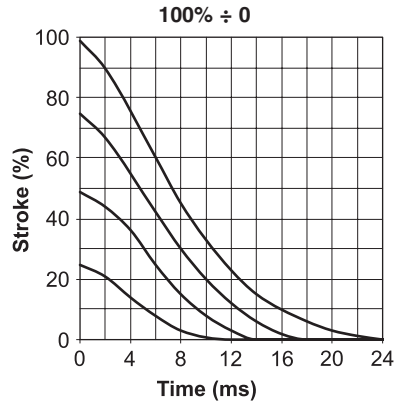
XECV	Position loop proportional valve with integrated electronics 24Vdc
3	CETOP 3/NG6
**	Type of spool **01** =  spool with P, A, B and T ports, closed **03** =  spool with P port closed, and A, B, T ports connected
N	Symmetrical flow control
*	Flow rating at Δp 8bar **0** = 4 l/min **1** = 8 l/min **2** = 15 l/min **3** = 25 l/min **6** = 36 l/min (we advise to use the hydrostat AM5H3VP108)
S	CAN bus communication **S** = standard ARON
*	Command Enable **E** = with external command Enable **W** = without external command Enable
*	Type command **V** = signal voltage ± 10V **C** = signal current 4... 20mA
00	No variants
1	Serial No.

Input signal curves - flow rate



STEP RESPONSE (Δp = 8 bar P/A)





OPERATING SPECIFICATIONS OF VALVE WITH TRANSDUCER

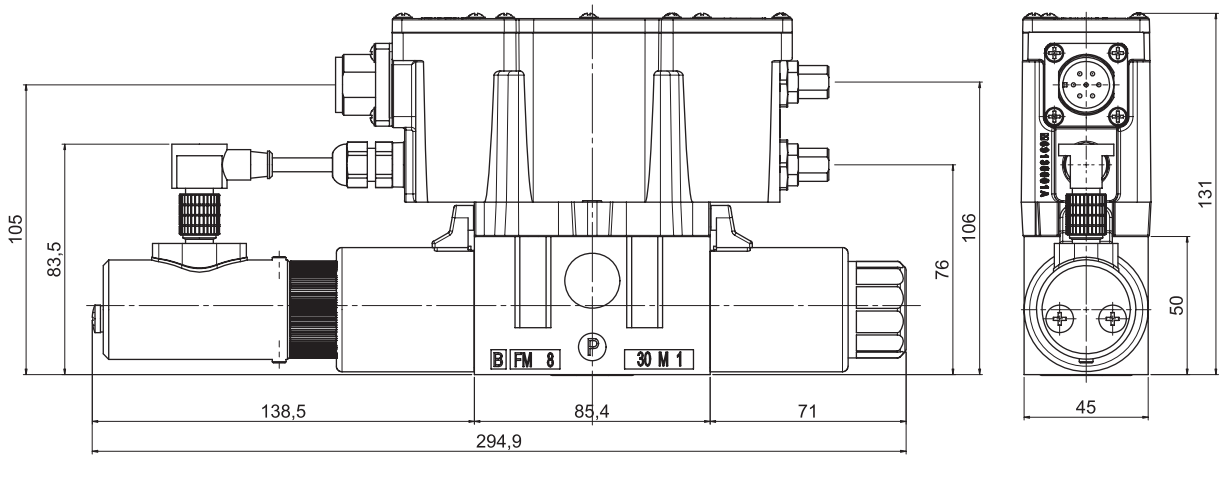
Installation	must keep horizontal
Max. operating pressure ports P/A/B	350 bar
Dynamic pressure port T	210 bar
Static pressure port T	210 bar
Nominal flow	4 / 8 / 15 / 25 / 36 l/min
Performance curves	See diagrams
Fluid temperature	-20 ÷ 75°C (preferably 40 ÷ 50°C)
Fluid viscosity	10 ÷ 500 mm²/s
Max. contamination level	class 7 to 9 in accordance to NAS 1638 with filter $\beta_{10} \geq 75$
Weight	2.76 kg

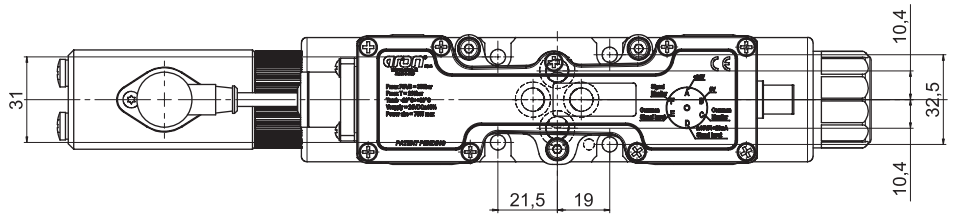
Nominal supply voltage	24Vdc
Input signal range (see ordering code)	± 10V or 4... 20mA
Supply voltage lower limit	18V
Supply voltage upper limit	36V
Peak power	50W
Max. coil temperature	150 °C
Duty cycle	Continuous 100% ED
Hysteresis	< 0.1%
Response sensitivity	< 0.1%
Repeatibility	<0,1%
Frequency response -3dB (Input signal: ±25%)	30 Hz
Enable input command	0V = valve not active 24V = valve active
Fault signal output	0V = failure or not working valve 24V = valve OK
Spool position monitor	± 10V
Ambient temperature range	-20 ÷ 60°C
Type of protection	IP 65

Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C.

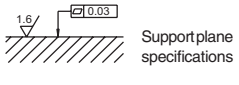
8

OVERALL DIMENSIONS

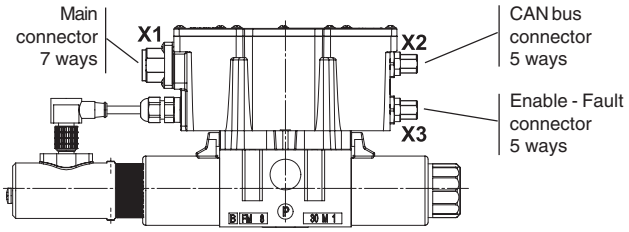




Fixing screws UNI 5931 M5x25 (min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 kgm

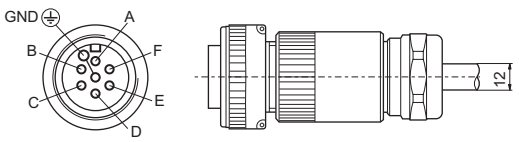


ELECTRICAL CONNECTIONS



- *A positive command value 0 to +10V (or 12 to 20mA) at D and the reference potential at E, results in a flow from P to A and B to T.*
- *A negative command value 0 to -10V (or 12 to 4mA) at D and the reference potential at E, results in a flow from P to B and A to T.*

X1: Main connector 7 ways (supplied with the valve)

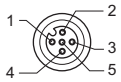


DIN EN 175201-804 - 7 poles female

Type	PIN	Description
Main power supply	**A**	+24Vdc
	B	0V / common supply
0V / common of signal monitor	**C**	0V / common of signal monitor
Input of differential signal command	**D**	± 10V or 4...20mA
	E	0V / common
Output of signal monitor	**F**	± 10V (10V = full stroke)
	GND	GND

Connection cable recommended: up to 50m cable length type LiYCY 7x1.0 mm². For outside diameter see plug-in connector sketch. Only connect screen to PE on the supply side.

X2*: 5 ways M12 connector, CAN communication
(to be ordered separately)



5 pole connector

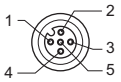
5 ways connector code: VE0032700

IEC 61076-2-101 - 5 poles female

Type	PIN	Description
CAN data Aron interface	**1**	CAN_H
	2	CAN_L
	3	
	4	
	5	GND

**Connection cable recommended: up to 50m cable length type LiYCY 7x0.75 mm². For outside diameter see plug-in connector sketch. Only connect screen to PE on the supply side.*

X3*: 5 ways M12 connector, Enable and Fault digital command
(to be ordered separately)



5 pole connector

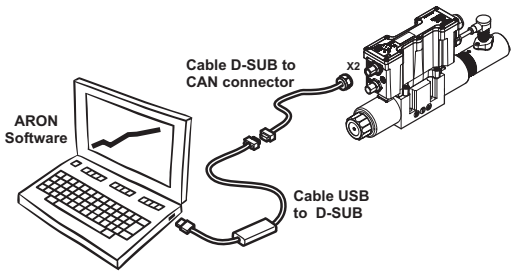
5 ways connector code: VE0032700

IEC 61076-2-101 - 5 poles female

Type	PIN	Description
Digital output signal of valve FAULT	**1**	Connects to +24Vdc
	2	Signal out: 0V = failure of electronic control 24V = valve OK
Input digital command of ENABLE valve	**3**	Connects to 0V
	4	Connects to +24V to enable the valve
	5	

8

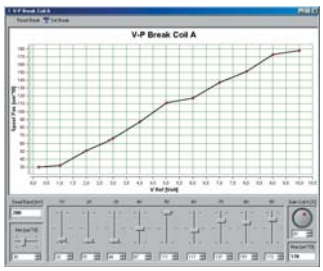
ARON SOFTWARE AND CABLES

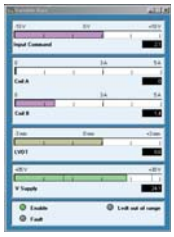


ADAPTER FOR PC: CABLE USB TO D-SUB

Model: KVASER Leaf light HS
(not supplied, commercial parts)

ARON INTERFACE FOR SETUP PARAMETERS



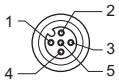


Aron Firetune software code: P35150005

For further informations about Aron Firetune read the manual.
The software is included with valve supply.

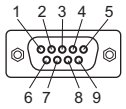
ADAPTER FOR PC: CABLE D-SUB TO CAN CONNECTOR

CAN connector



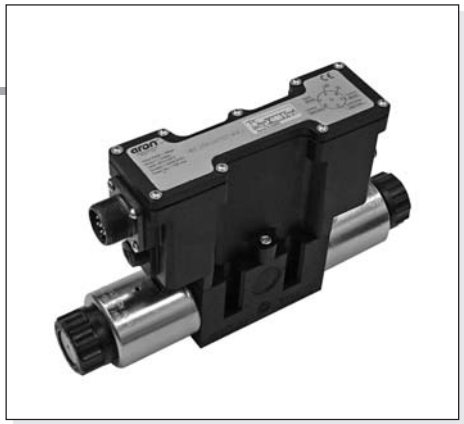
1	CAN-H
2	CAN-L
3	
4	
5	GND

D-Sub connector (female)



1	
2	CAN-L
3	GND
4	
5	
6	
7	CAN-H
8	
9	

The cable and D-Sub connector are not supplied. Assemble the parts as shown in the diagram.



XEPV.3... Proportional Valve with Electronic on Board

The proportional directional valves XEPV are designed as direct operated components for subplate mounting. They are actuated by means of proportional solenoids with central thread and removable coil. The solenoids are controlled by integrated control electronics.

Features:
- Integrated control electronics
- Setup parameters by CAN interface
- Current compensation, gain current and ramps setting
- Monitoring of the valve by real time scope interface

European norms: EN 61000 - ElectroMagnetic Compatibility (EMC) - industrial environment

XEPV.3.01.N...

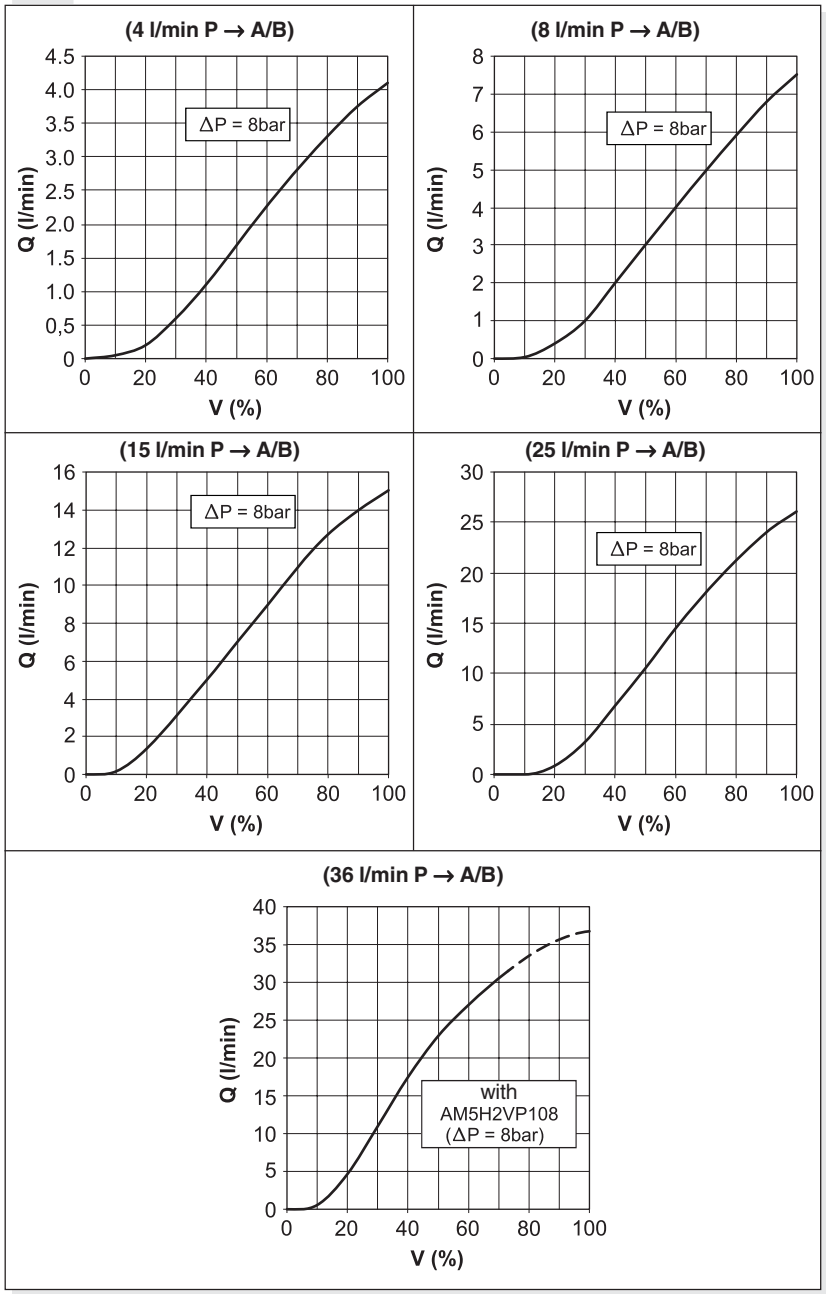
XEPV.3.03.N...

XEPV.3...	
AM.3.H...	Ch. VIII page 16
AM.5.H...	Ch. VIII page 17
BC.3.07...	Ch. VII page 12

Ordering code

XEPV	Current loop proportional valve with integrated electronics 24Vdc
3	CETOP 3/NG6
**	Type of spool **01** =  spool with P, A, B and T ports, closed **03** =  spool with P port closed, and A, B, T ports connected
N	Symmetrical flow control
*	Flow rating at Δp 8 bar **0** = 4 l/min **1** = 8 l/min **2** = 15 l/min **3** = 25 l/min **6** = 36 l/min (we advise to use the hydrostat AM5H3VP108)
S	CAN bus communication **S** = standard ARON
*	Command Enable **E** = with external command Enable **W** = without external command Enable
*	Type command **V** = signal voltage ± 10V **C** = signal current 4... 20mA
00	No variants
1	Serial No.

Input signal curves - flow rate



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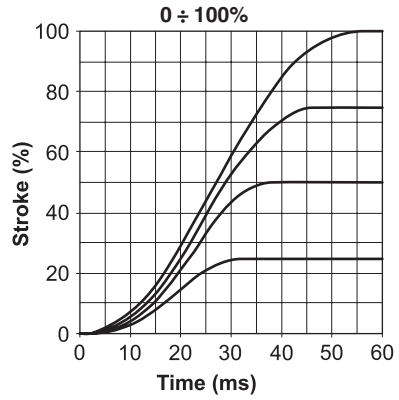
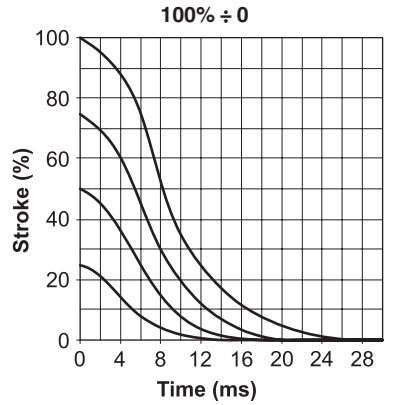
STEP RESPONSE (Δp = 8 bar P/A)





OPERATING SPECIFICATIONS OF VALVE WITH TRANSDUCER

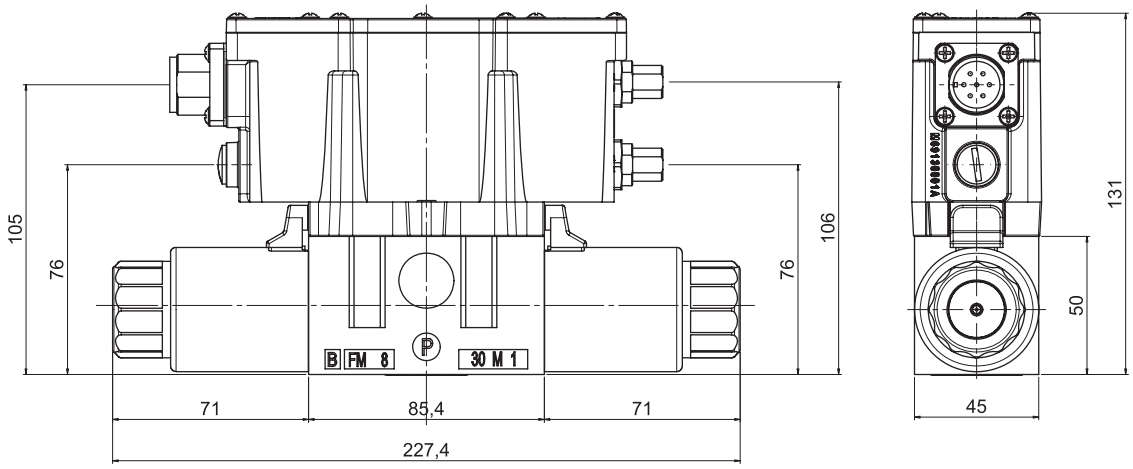
Installation	must keep horizontal
Max. operating pressure ports P/A/B	350 bar
Dynamic pressure port T	210 bar
Static pressure port T	210 bar
Nominal flow	4 / 8 / 15 / 25 / 36 l/min
Performance curves	See diagrams
Fluid temperature	-20 ÷ 75°C (preferably 40 ÷ 50°C)
Fluid viscosity	10 ÷ 500 mm²/s
Max. contamination level	class 7 to 9 in accordance to NAS 1638 with filter $\beta_{10}\geq 75$
Weight	2.45 kg

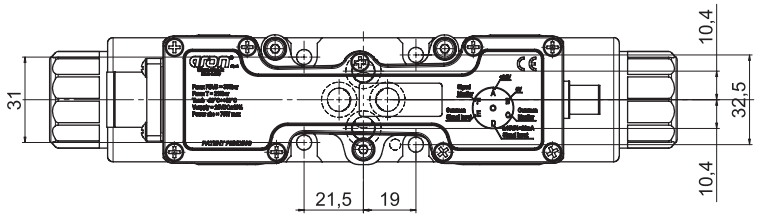
Nominal supply voltage	24Vdc
Input signal range (see ordering code)	± 10V or 4... 20mA
Supply voltage lower limit	18V
Supply voltage upper limit	36V
Peak power	50W
Max. coil temperature	150 °C
Duty cycle	Continuous 100% ED
Hysteresis	< 5%
Response sensitivity	< 0.5%
Repeatibility	<0.5%
Enable input command	0V = valve not active 24V = valve active
Fault signal output	0V = failure or not working valve 24V = valve OK
Current monitor	± 10V
Ambient temperature range	-20 ÷ 60°C
Type of protection	IP 65

Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C.

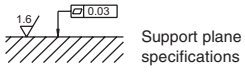
8

OVERALL DIMENSIONS



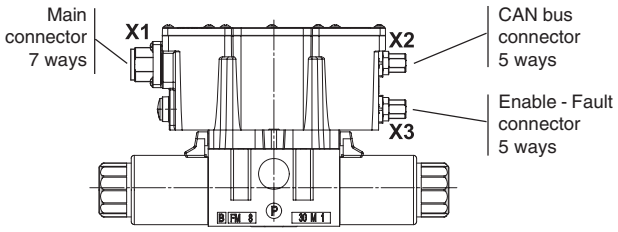


Fixing screws UNI 5931 M5x25 (min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 kgm



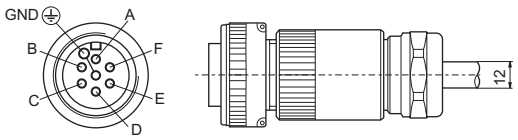
Support plane specifications

ELECTRICAL CONNECTIONS



- *A positive command value 0 to +10V (or 12 to 20mA) at D and the reference potential at E, results in a flow from P to A and B to T.*
- *A negative command value 0 to -10V (or 12 to 4mA) at D and the reference potential at E, results in a flow from P to B and A to T.*

X1: Main connector 7 ways (supplied with the valve)

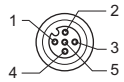


DIN EN 175201-804 - 7 poles female

Type	PIN	Description
Main power supply	A	+24Vdc
	B	0V / common supply
0V / common of signal monitor	C	0V / common of signal monitor
Input of differential signal command	D	± 10V or 4...20mA
	E	0V / common
Output of signal monitor	F	± 10V (10V = max current)
	GND	GND

Connection cable recommended: up to 50m cable length type LiYCY 7x1.0 mm². For outside diameter see plug-in connector sketch. Only connect screen to PE on the supply side.

X2*: 5 ways M12 connector, CAN communication
(to be ordered separately)



5 pole connector

5 ways connector code: VE0032700

IEC 61076-2-101 - 5 poles female

Type	PIN	Description
CAN data Aron interface	1	CAN_H
	2	CAN_L
	3	
	4	
	5	GND

** Connection cable recommended: up to 50m cable length type LiYCY 7x0.75 mm². For outside diameter see plug-in connector sketch. Only connect screen to PE on the supply side.*

X3*: 5 ways M12 connector, Enable and Fault digital command
(to be ordered separately)

5 pole connector

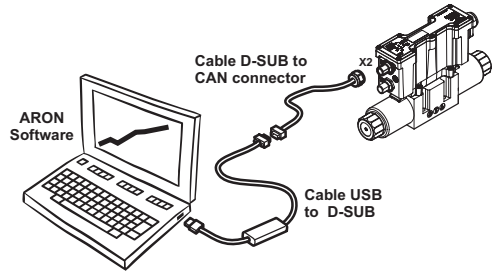
5 ways connector code: VE0032700

IEC 61076-2-101 - 5 poles female

Type	PIN	Description
Digital output signal of valve FAULT	1	Connects to +24Vdc
	2	Signal out: 0V = failure of electronic control 24V = valve OK
Input digital command of ENABLE valve	3	Connects to 0V
	4	Connects to +24V to enable the valve
	5	

8

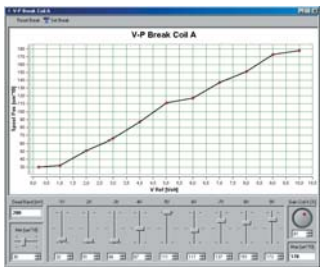
ARON SOFTWARE AND CABLES

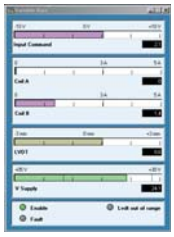


ADAPTER FOR PC: CABLE USB TO D-SUB

Model: KVASER Leaf light HS
(not supplied, commercial parts)

ARON INTERFACE FOR SETUP PARAMETERS



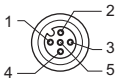


Aron Firetune software code: P35150005

For further information about Aron Firetune read the manual.
The software is included with valve supply.

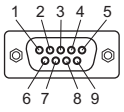
ADAPTER FOR PC: CABLE D-SUB TO CAN CONNECTOR

CAN connector



1	CAN-H
2	CAN-L
3	
4	
5	GND

D-Sub connector (female)



1	
2	CAN-L
3	GND
4	
5	
6	
7	CAN-H
8	
9	

The cable and D-Sub connector are not supplied. Assemble the parts as shown in the diagram.

AM.3.H...

AM.3.H... 2 AND 3 WAY HYDROSTATS CETOP 3

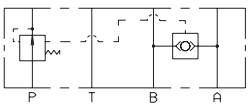
The 2 or 3 way pressure regulator type AM.3.H ensure the constant set flow rate in the presence of varying system load (pressure) by keeping constant the pressure drop (Δp = 4/8 bar) in relation to the flow rate regulation.
In order to achieve the direction and flow rate dual control function, it is normally used together with a proportional solenoid valve

Max. flow	25 l/min
Max. operating pressure	350 bar
Δp adjustment	4 bar
	8 bar
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 8 in accordance with NAS 1638 with filter $ß_{10}≥75$
Weight	1,4 Kg

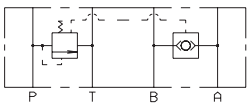
ORDERING CODE

AM	Modular valve
3	CETOP 3/NG6
H	Hydrostat
******	**2V** = 2 way **3V** = 3 way
P1	Function at port P
******	Differential pressure (Δp) **04** = Δp 4 bar **08** = Δp 8 bar
******	**00** = No variant **V1** = Viton
1	Serial No.

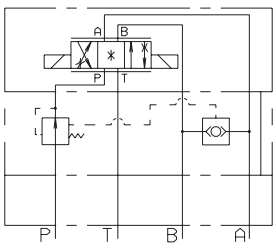
8



AM.3.H.2V.P1...



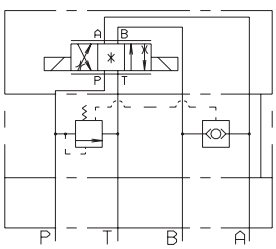
AM.3.H.3V.P1...



Proportional valve XD.3.C...

Hydrostat **AM.3.H.2V...**

BASE

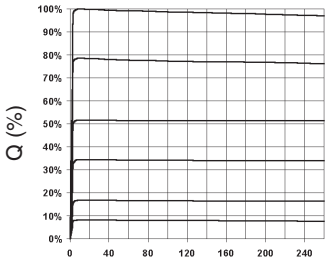


Proportional valve XD.3.C...

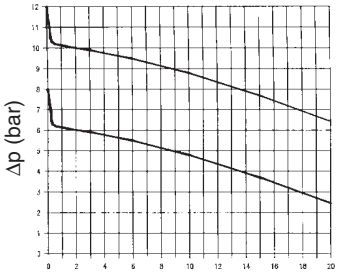
Hydrostat **AM.3.H.3V...**

BASE

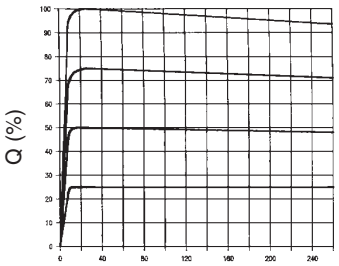
AM.3.H.2V.P1...
FLOW - LOAD PRESSURE CURVE



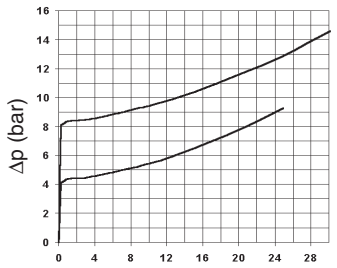
AM.3.H.2V.P1...
Δp - REGULATED FLOW CURVE



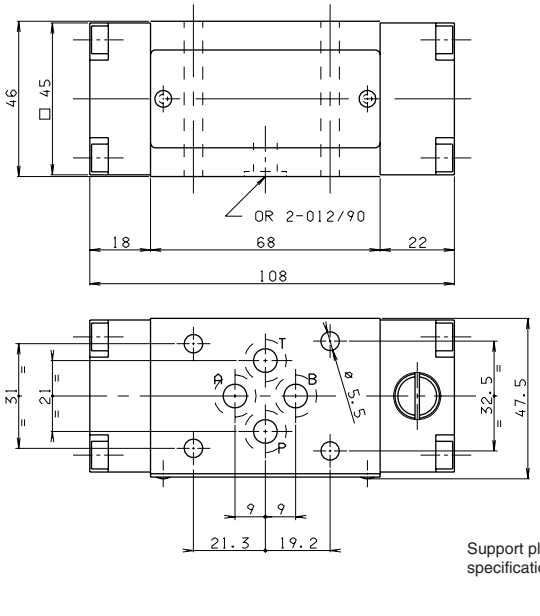
AM.3.H.3V.P1...
FLOW - LOAD PRESSURE CURVE



AM.3.H.3V.P1...
Δp - PUMP FLOW



OVERALL DIMENSIONS



AM.5.H...

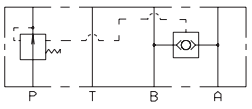
AM.5.H... 2 AND 3 WAY HYDROSTATS CETOP 5

The 2 or 3 way pressure regulator type AM.5.H ensures a constant set flow rate in the presence of varying system load (pressure) by keeping constant the pressure drop (Δp =8 bar) in relation to the flow rate regulation.
In order to achieve the direction and flow rate dual control function, it is normally used together with a proportional solenoid valve.

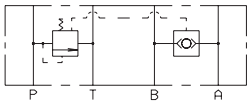
Max. flow AM.5.H.2V...	65 l/min
Max. flow AM.5.H.3V...	70 l/min
Max. operating pressure	350 bar
Δp adjustment	8 bar
Fluid viscosity	10 ÷ 500 mm^2/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 8 in accordance with NAS 1638 with filter $\beta_{10} \geq 75$
Weight	2,7 Kg

ORDERING CODE

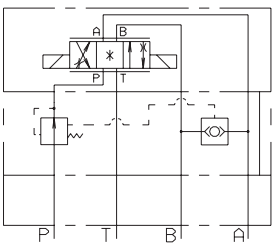
AM	Modular valve
5	CETOP 5/NG10
H	Hydrostat
******	**2V** = 2 way **3V** = 3 way
P1	Function at port P
08	Differential pressure (Δp) Δp 8 bar
******	**00** = No variant **V1** = Viton
1	Serial No.



AM.5.H.2V.P1...



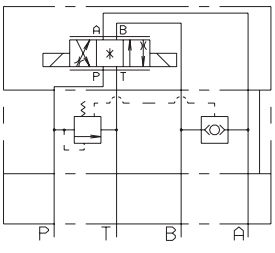
AM.5.H.3V.P1...



Proportional valve XD.5.C...

Hydrostat **AM.5.H.2V...**

BASE

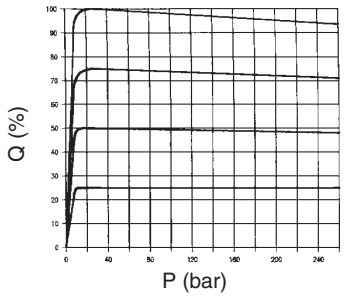


Proportional valve XD.5.C...

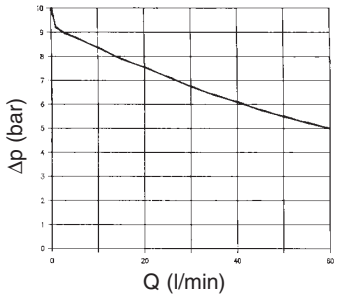
Hydrostat **AM.5.H.3V...**

BASE

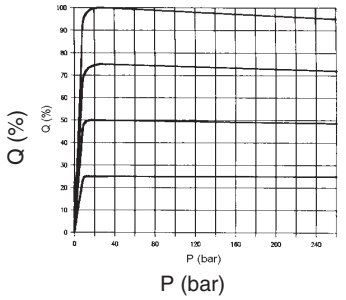
AM.5.H.2V.P1... FLOW - LOAD PRESSURE CURVE



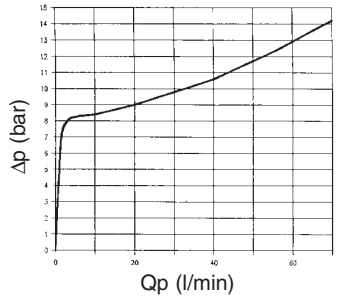
AM.5.H.2V.P1... Δp - REGULATED FLOW CURVE



AM.5.H.3V.P1... FLOW - LOAD PRESSURE CURVE



AM.5.H.3V.P1... Δp - PUMP FLOW CURVE



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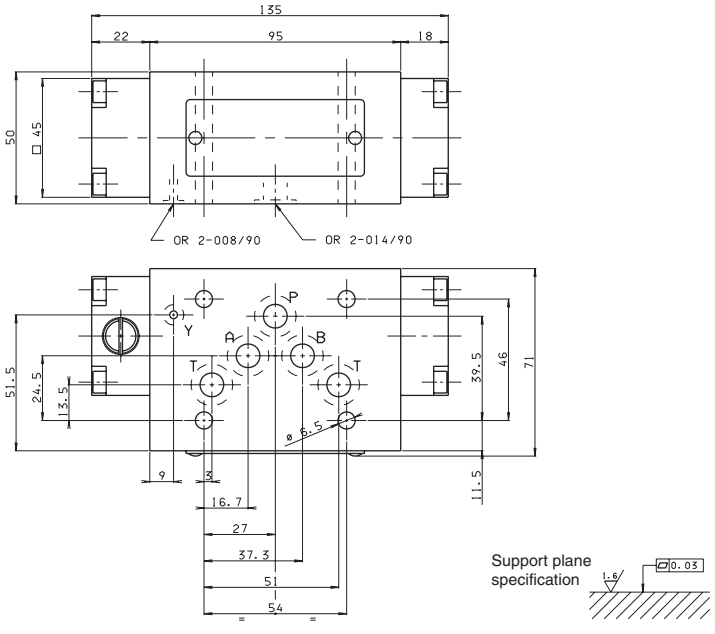
OVERALL DIMENSIONS



XQ.3... Proportional flow control valves pressure compensated CETOP 3

This is a proportional valve where both the flow rate and pressure control flow functions have been integrated according to the 3 way regulation concept.

The interface UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03) allows for direct mounting on modular block or multiple sub-bases, which makes possible many advantageous and extremely compact application solution as a consequence of their simplicity of installation.

The 3 way type pressure compensator, inserted into the valve, holds the pressure drop across the flow rate proportional regulator constant (approx. 8 bar) independently from the controlled load variations, whereby ensuring proportional between the set flow rate and the electrical command signal.

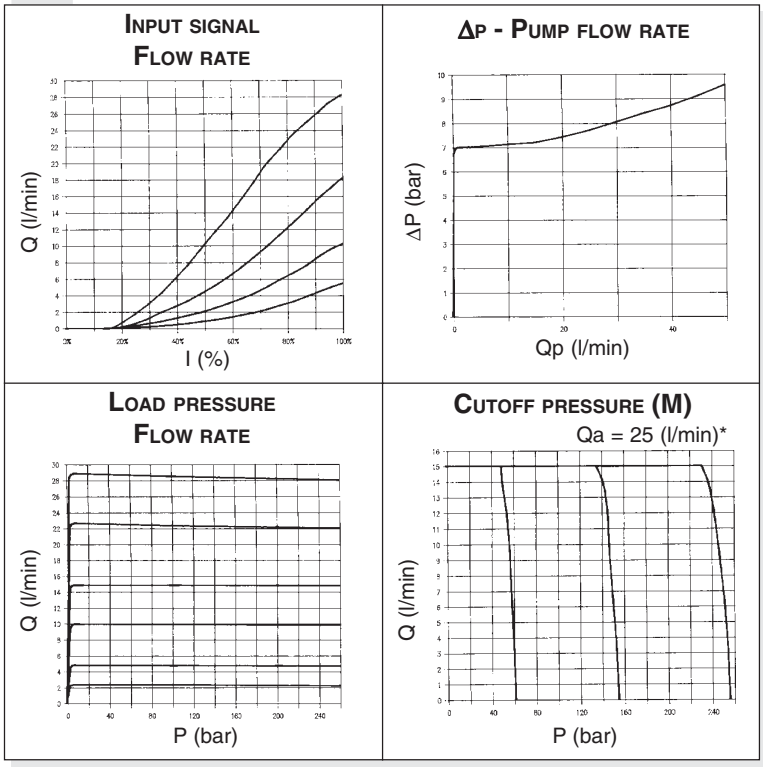
Additionally, the system maximum safety pressure can be regulated through a manual command. This valve, if mounted on the feed line to the manifold block, can be used to control several circuits which are not operating at the same time.

XQ.3...	
"D15P" Proport. solenoids	Ch. VIII page 19
REM.S.RA...	Ch. IX page 4
SE.3.AN21.00...	Ch. IX page 11
BC.3.08... / BC.3.09... BC.06.XQ3...	Ch. VII page 13

Ordering code

XQ	Proportional flow control valve
3	No. of way
C	Pressure compensation
3	CETOP 3/NG6
*	Flow rates **F** = 5 l/min **G** = 10 l/min **H** = 16 l/min **I** = 28 l/min
*	**M** = With manual pressure limiter **S** = Without manual pressure limiter
*	Setting ranges **1** = 8 ÷ 50 bar **2** = 25 ÷ 170 bar **3** = 50 ÷ 315 bar Omit for **XQ.3.C.*.S** version
*	**E** = With rotary emergency (type **P1**) **S** = Without rotary emergency
*	Voltage **E** = 9VDC (2,35 A) **F** = 12VDC (1.76 A) **G** = 24VDC (0.88 A)
**	**00** = No variant **L5** = emergency lever **P5** = Rotary emergency180° **V1** = Viton
2	Serial No.

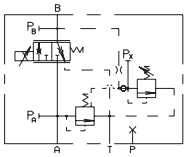
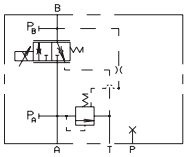
Diagrams



The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out at with a fluid of a 40°C.

(*) Tested with 25 l/min supply

Table 1 - Flow / pressure specifications

Model	Hydraulic symbol	Max flow rate (l/min)	Max flow in P (l/min)	Max limiter pressure (bar)	Max load pressure (bar)	Δp Control (bar)
XQ.3.C.3.*.M		5 10 16 28	40	8÷50 25÷170 50÷315	250	8
XQ.3.C.3.*.S		5 10 16 28	40		250	8

Max. operat. pressure ports A/B / With P port blocked on subplate	315 bar
Max. operating pressure ports T - for dynamic pressure see note (*)	250 bar
Regulated flow rate	See diagram page before
Relative duty cycle	Continuous 100% ED
Type of protection	IEC 144 class IP 65
Flow rate gain	See diagrams
Hysteresis with connection P/A/B/T Δp = 5 bar (P/A)	≤4% of max. flow rate
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 8 in accordance with NAS 1638 with filter $ß_{10}≥75$
Weight version XQ.3.C.*.M...	2,89 Kg
Weight version XQ.3.C.*.S...	2,39 Kg

Type of voltage	9V	12V	24V
Max. current	2.35A	1.76 A	0.88 A
Solenoid coil resistance at 25°C (77°F)	2.25 Ohm	4.0 Ohm	16.0 Ohm

(*) Pressure dynamic allowed for 2 millions of cycles.

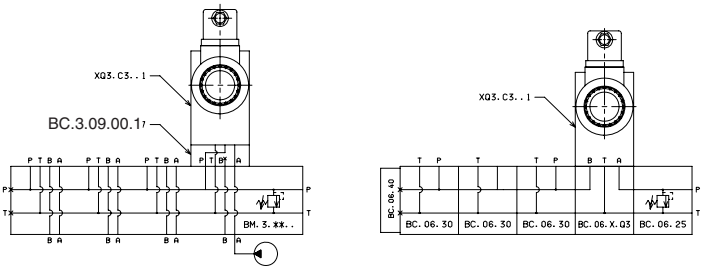
ELECTRONIC CONTROL UNIT

REM.S.RA.*.*.
Card type control for single solenoid

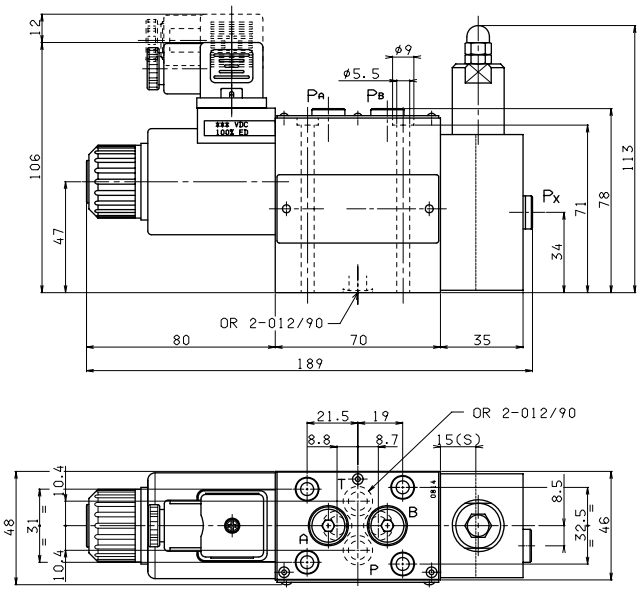
SE.3.AN.21.00...
EUROCARD type control for single solenoid

• Operating specifications are valid for fluid with 46 mm²/s viscosity at 40°C, using the specified ARON electronic control units

TYPICAL INSTALLATION

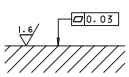


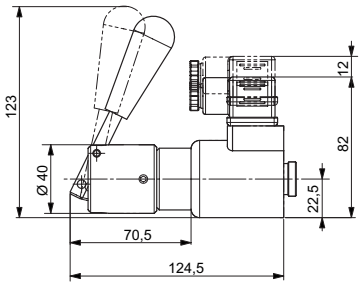
OVERALL DIMENSIONS



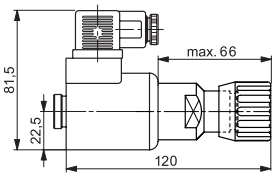
Fixing screws UNI 5931 M5x80
(min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 Kgm

Support plane specification

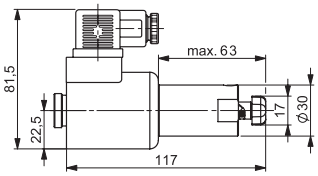




L5 Emergency lever

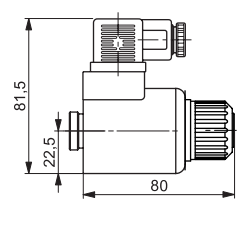


Rotary emergency version XQ.3.C.*.*.*.**E**



P5 Rotary emergency 180°

8



"D15P" PROPORTIONAL SOLENOIDS

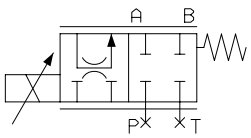
Type of protection (in relation to connector used)	IP 66
Duty cycle	100% ED
Insulation class wire	H
Weight (coil)	0,354 Kg
Weight (solenoid)	0,608 Kg

ETD15P - 01/2002/e

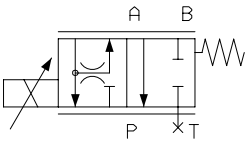
XQP.3... OPEN LOOP 2/3 WAY PROPORTIONAL PRESSURE COMPENSATED FLOW REGULATORS

The open loop proportional flow regulator is 2 and 3 way compensated with priority function. It is designed to regulate flow in proportion to an applied electrical current (REM or SE3AN power amplifier). Flow regulation is load independent - B port. Load compensation is achieved by a spool compensator which holds the pressure drop constant across the proportional spool.

Valves are available in the following versions (see hydraulic symbol):
- 2 way pressure compensated - 3 way pressure compensated with priority function.
- 3 way pressure compensated with priority and venting function.



• In order to obtain the 2 way pressure compensated version the cavities P and T have be closed on the subplate.

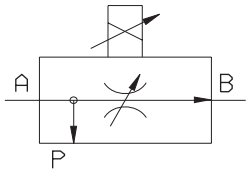


• In order to obtain the 3 way pressure compensated version the cavity T have be closed on the subplate.

XQP.3...	
"D15P" PROPORT. SOLENOIDS	CH. VIII PAGE 21
REM.S.RA...	CH. IX PAGE 4
SE.3.AN.21.00...	CH. IX PAGE 11
BC.06.XQP3...	CH. VII PAGE 13

HYDRAULIC SYMBOLS

SIMPLIFIED TYPE

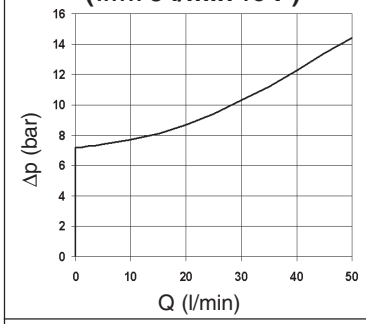


ORDERING CODE

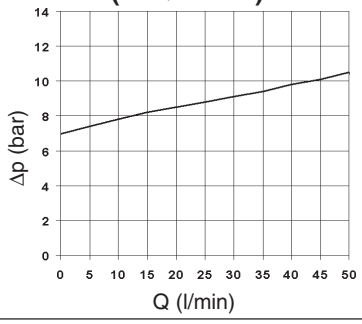
XQP	Open loop 2/3 way proportional compensated flow regulator
3	CETOP 3/NG6
C	2/3 way compensation with priority function
3	3 way version (standard) For to obtain 2-way version the P line must be closed on the subplate
*	Nominal flow rates **F** = 6 l/min **G** = 12 l/min **H** = 22 l/min **I** = 32 l/min **L** = 40 l/min
*	**S** = without decompression **D** = with decompression
*	Max. current to solenoid **E** = 2.35 A **F** = 1.76 A **G** = 0.88 A
**	**00** = No variant **P1** = Rotary emergency **P5** = Rotary emergency 180° **V1** = Viton
2	Serial No.

DIAGRAMS

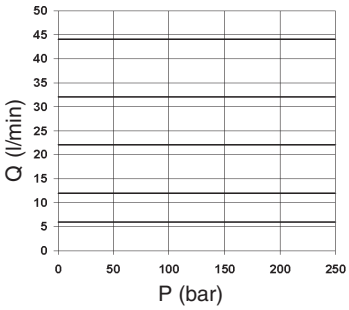
ΔP - FLOW RATE A →B (WITH 5 l/min TO P)



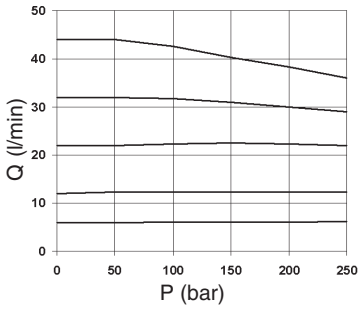
ΔP - SECONDARY LINE FLOW (A →P FREE)



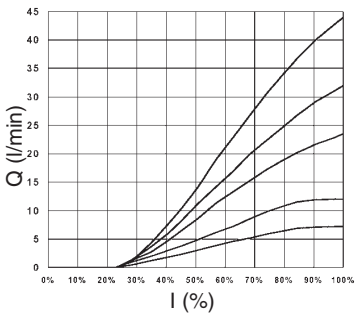
FLOW RATE BACK PRESSURE ON PRIORITY LINE



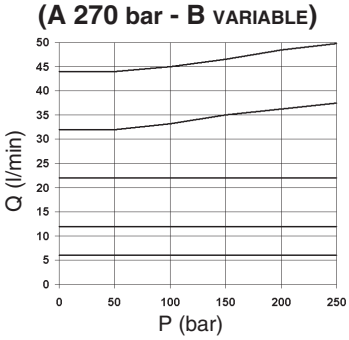
FLOW RATE BACK PRESSURE ON SECONDARY LINE



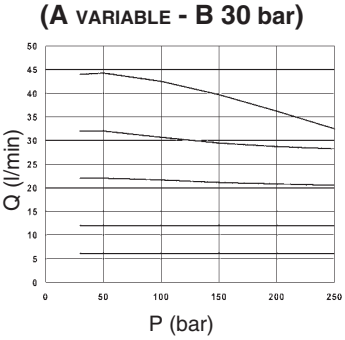
INPUT SIGNAL FLOW



2 WAY COMPENSATION (A 270 bar - B VARIABLE)



2 WAY COMPENSATION (A VARIABLE - B 30 bar)



The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C.
The tests have been carried out at with a fluid of a 40°C.

OPERATING SPECIFICATIONS

Max. operat. pressure ports A/B /P see note (*) With T port blocked on subplate	250 bar
Regulated flow rate	6 / 12 / 22 / 32 / 40 l/min
Decompression drain flow	max 0,7 l/min
Relative duty cycle	Continuous 100% ED
Type of protection (in relation to the connector used)	IP 65
Flow rate gain	See diagram "Input signal flow"
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 75°C
Ambient temperature	-20°C ÷ 70°C
Max. contamination level	from class 7 to 9 in accordance with NAS 1638 with filter $\beta_{10} \geq 75$
Weight	1,7 Kg

	2.33A	**1.76 A**	**0.88 A**
Max. current			
Solenoid coil resistance at 25°C (77°F)	2.25 Ohm	4.0 Ohm	16.0 Ohm
Hysteresis with Δp 7 bar	≤5 %	<5%	<8%
Response to step Δp = 7 bar			
0 ÷ 100%	32 ms	40 ms	85 ms
100% ÷ 0	33 ms	33 ms	33 ms
Frequency response -3db (Input signal 50% ± 25% Vmax.)	22Hz	22Hz	12Hz

(*) Pressure dynamic allowed for 2 millions of cycles

Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C, using specified ARON electronic control units.

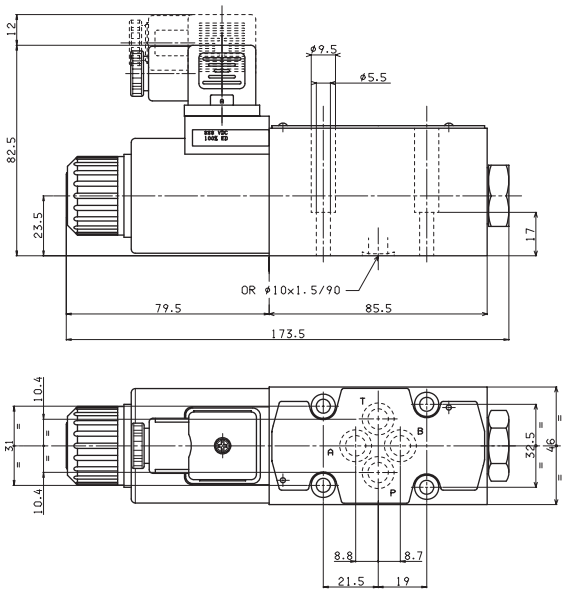
Performance data are carried out using the specified Aron power amplifier SE.3.AN... powered to 24V.

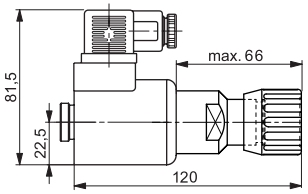
AMPLIFIER UNIT AND CONTROL

REM.S.RA.*.*...
Electronic card for control single proportional solenoid valve

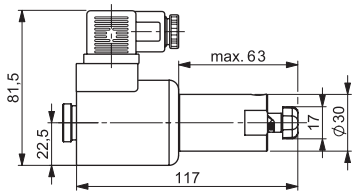
SE.3.AN.21.00...
Electronic card format EUROCARD for control single proportional solenoid valve

OVERALL DIMENSIONS



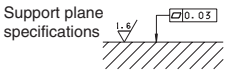


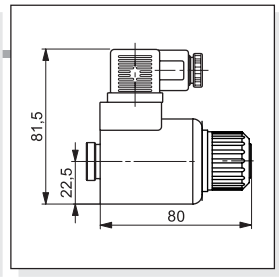
P1 Rotary emergency



P5 Rotary emergency 180°

Fixing screws UNI 5931 M5x25
(min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 Kgm





"D15P" PROPORTIONAL SOLENOIDS

Type of protection (in relation to connector used)	IP 66
Duty cycle	100% ED
Insulation class wire	H
Weight (coil)	0,354 Kg
Weight (solenoid)	0,608 Kg

ETD15P - 01/2002/e

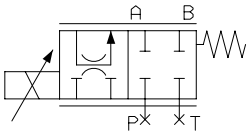
XQP.5. OPEN LOOP 2/3 WAY PROPORTIONAL PRESSURE COMPENSATED FLOW REGULATORS CETOP 5

The open loop proportional flow regulator is 2 and 3 way compensated with priority function. It is designed to regulate flow in proportion to an applied electrical current (REM power amplifier). Flow regulation is load independent - B port. Load compensation is achieved by a spool compensator which holds the pressure drop constant across the proportional spool.

Valves are available in the following versions (see hydraulic symbol):
- 2 way pressure compensated
- 3 way pressure compensated with priority function.
- 3 way pressure compensated with priority and venting function.

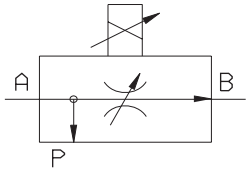
XQP.5...	
"D19P" PROPORT. SOLENOIDS	CH. VIII PAGE 23
REM.S.RA...	CH. IX PAGE 4

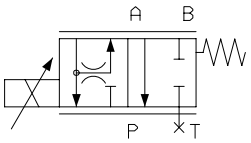
SYMBOLS HYDRAULIC



• In order to obtain the 2 way pressure compensated version the cavities P and T have be closed on the subplate.

SIMPLIFIED TYPE





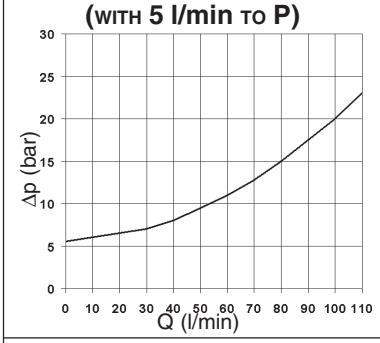
• In order to obtain the 3 way pressure compensated version the cavities T have be closed on the subplate.

ORDERING CODE

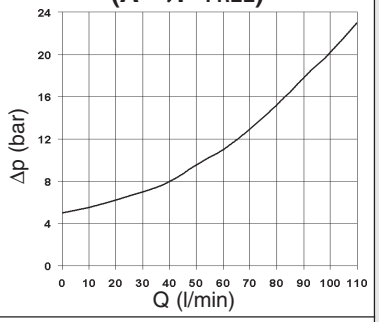
XQP	Open loop 2/3 way proportional compensated flow regulator
5	CETOP 5/NG10
C	2/3 way compensation with priority function
3	3 way version (standard) For to obtain 2-way version the P line must be closed on the subplate
*	Nominal flow rates **E** = 45 l/min **F** = 75 l/min **G** = 105 l/min
*	**S** = without decompression **D** = with decompression
*	Voltage **F** = 12V DC **G** = 24V DC
**	**00** = No variant **V1** = Viton
1	Serial No.

DIAGRAMS

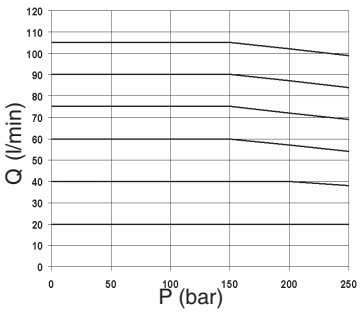
Δp - FLOW RATE A → B (WITH 5 l/min TO P)



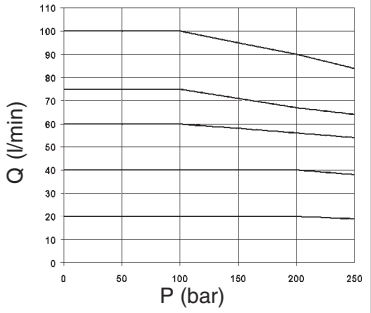
Δp - SECONDARY LINE FLOW (A → P FREE)



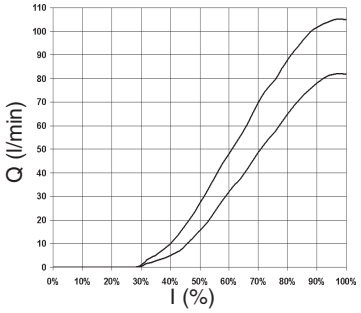
FLOW RATE BACK PRESSURE ON PRIORITY LINE



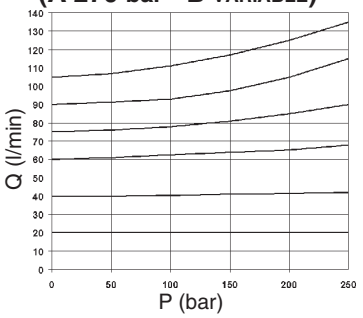
FLOW RATE BACK PRESSURE ON SECONDARY LINE



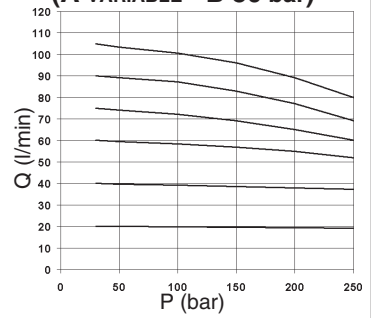
INPUT SIGNAL FLOW



2 WAY PRESSURE COMPENSATED (A 270 bar - B VARIABLE)



2 WAY PRESSURE COMPENSATED (A VARIABLE - B 30 bar)



The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C.
The tests have been carried out at with a fluid of a 40°C.

OPERATING SPECIFICATIONS

Max. operating pressure ports A/B /P (*)	250 bar
Regulated flow rate	75 / 105 l/min
Decompression drain flow	max 0,7 l/min
Relative duty cycle	Continuous 100% ED
Type of protection (in relation to the connector used)	IP 65
Flow rate gain	See diagram "Input signal flow"
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 75°C
Ambient temperature	-20°C ÷ 60°C
Max. contamination level	from class 7 to 9 in accordance with NAS 1638 with filter $ß_{10}≥75$
Weight	4,97 Kg

	12V	24V
Type of voltage		
Max. current	2.5 A	1.25 A
Solenoid coil resistance at 20°C (68°F)	2.85 Ohm	11.4 Ohm
Hysteresis with Δp 7 bar	<5%	<8%
Response to step Δp = 7 bar (P/A)		
0 ÷ 100%	~ 65 ms	-
100% ÷ 0	~ 30 ms	-
Frequency response -3db (Input signal 50% ± 25% Vmax.)	7Hz	-

AMPLIFIER UNIT AND CONTROL

REM.S.RA.*.*...
Electronic regulator for control single proportional solenoid valve

(*) Pressure dynamic allowed for 2 millions of cycles. T ports closed on the subplate.

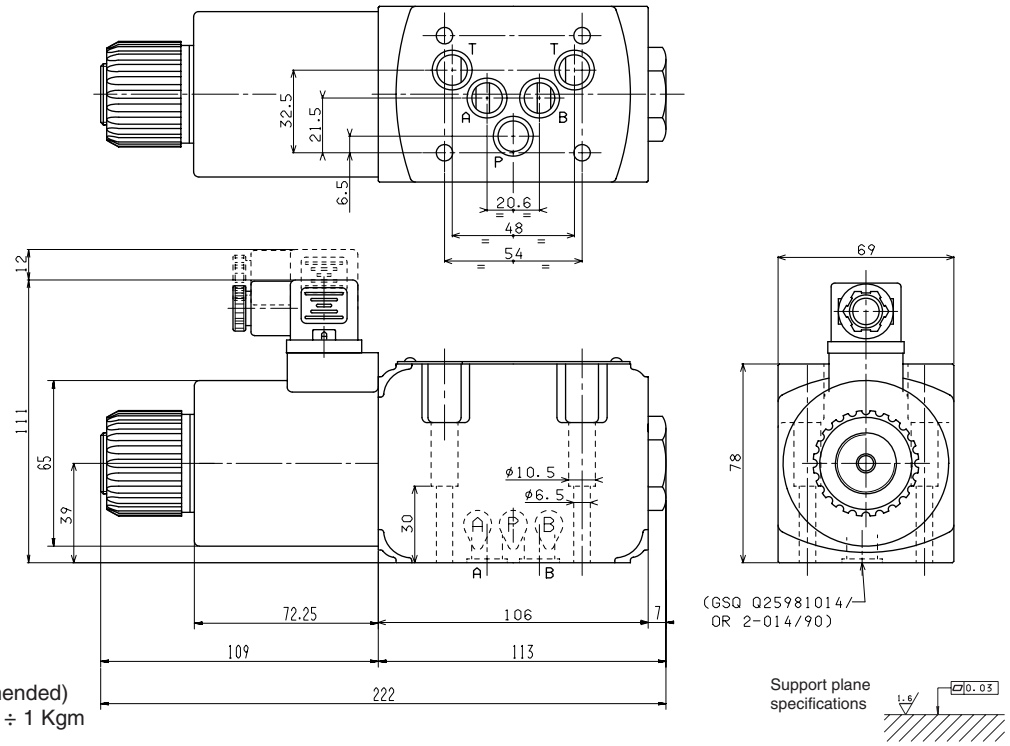
Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C, using specified ARON electronic control units.

Performance data are carried out using the specified Aron power amplifier type REM.S.RA... power supplied at 24V.

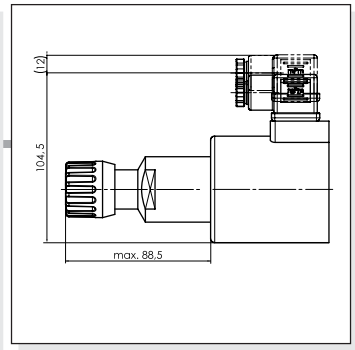
OVERALL DIMENSIONS

E = Manual override

GSQ = Square section seal



Fixing screws UNI 5931 M6x40
(12.9 material screws are recommended)
Tightening torque 8 ÷ 10 Nm / 0.8 ÷ 1 Kgm



"D19P"
PROPORTIONAL SOLENOIDS

Type of protection (in relation to connector used)	IP 65
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	1,58 Kg

ETD19P - 01/2002/e

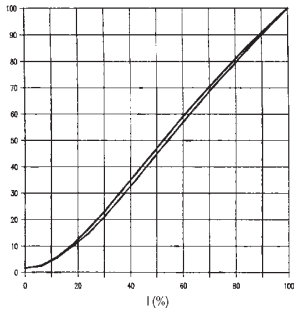
XP.3... PROPORTIONAL PRESSURE CONTROL VALVES CETOP 3/NG6

Proportional maximum pressure valves type XP.3.*.. are used to regulate a hydraulic circuit pressure by means of a variable electric signal. Their precise implementation allows for high and constant operational standard up to a maximum 2,5 l/min flow rate. A manually pressure limit setting version is also available, to protect the system from uncontrolled electrical signals.

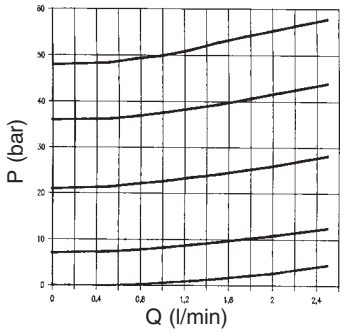
• Other valves (e.g. subplate or in-line mounted valves) should be ordered separately.

XP.3...	
REM.S.RA...	CH. IX PAGE 4
V.M.P... / V.M.L... / V.M.P.E...	CH. II PAGE 6

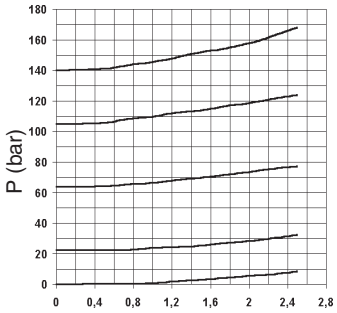
PRESSURE - SIGNAL
(tested with Q = 1 l/min)



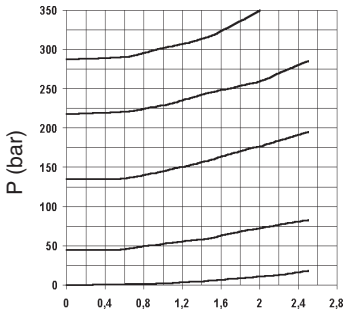
PRESSURE - FLOW RATE 1



PRESSURE - FLOW RATE 2



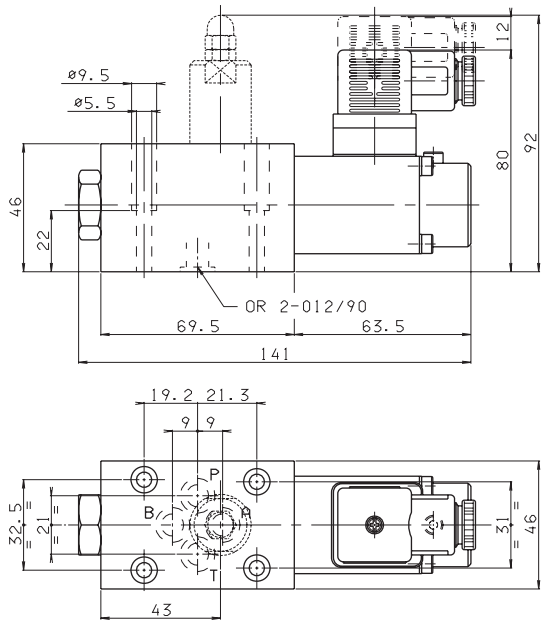
PRESSURE - FLOW RATE 3



ORDERING CODE

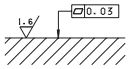
XP	Max. pressure valve
3	CETOP 3/NG6
*	**1** = max. 50 bar **2** = max. 140 bar **3** = max. 320 bar
*	**E** = with manual limiter **S** = without manual limiter
*	Voltage: **F** =12V DC **G** =24V DC
**	**00** =No variant **V1** =Viton
1	Serial No.

OVERALL DIMENSIONS



Fixing screws UNI 5931 M5x30
(min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 Kgm

Support plane specifications



8

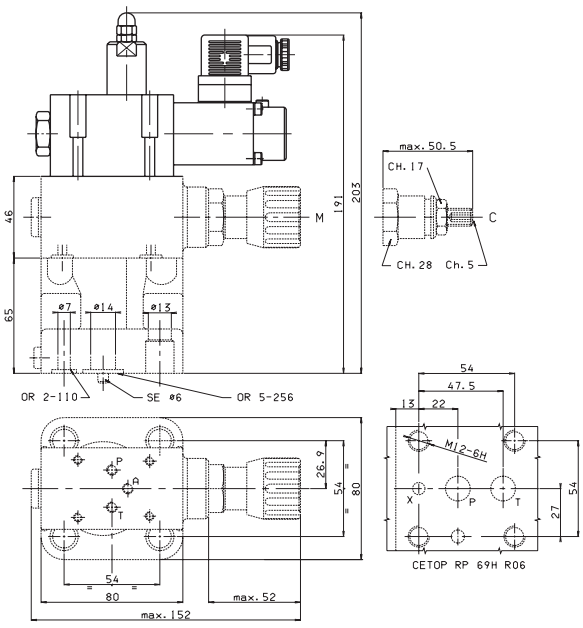
Max. operating pressure (depending on the flow rate)	350 bar
Max. flow	2,5 l/min
Max. ambient temperature	50° C
Linearity	See diagrams
Max. hysteresis	<3% of nominal value
Repeatibility error (between 150 and 680 mA)	<2%
Resistance at 20°C (24V)	24.6 Ohm
Resistance at 20°C (12V)	7.2 Ohm
Max. resistance (ambient 20°C) (24V) at op. temp.	31 Ohm
Max. resistance (ambient 20°C) (12V) at op. temp.	9 Ohm
Max. current at (24V)	0.68A
Max. current at (12V)	1.25A
Type of protection	IEC 144 class IP 65
Max. contamination level	class 8 in accordance with NAS 1638 with filter $\beta_{10} \geq 75$
Fluid temperature	-20°C÷75°C
Fluid viscosity	10÷500 mm²/s
Weight	1,4 Kg

• Operating specifications are valid for fluids with 33 mm²/s at 50°C, using specified ARON electronic control units.

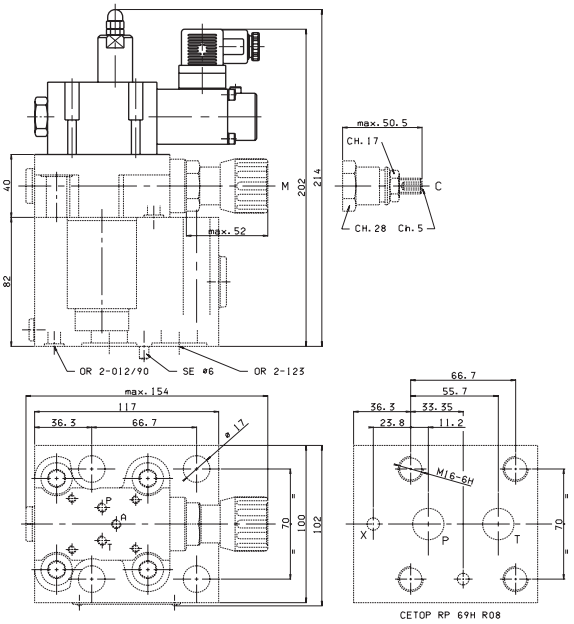
ELECTRONIC CONTROL UNITS

REM.S.RA.*.*.
Card type control for single solenoid 12V and 24V

TYPICAL INSTALLATION XP.3... + VMP.E.16...



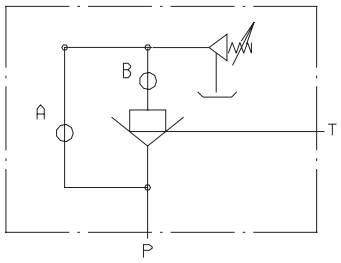
TYPICAL INSTALLATION XP.3... + VMP.E.25...



• WITH MOUNTING ON VMPE USE THE FOLLOWING CALIBRATED ORIFICES (SEE V.M.P.*.E VALVE AQ VARIANT)

VMP.E.16... A = Ø 1 mm
B = Ø 0,3 mm

VMP.E.25... A = Ø 1,2 mm
B = Ø 0,5 mm

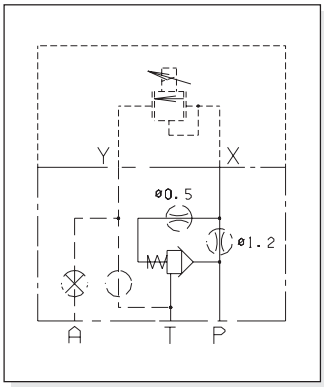


8

AM.3.XMP... AMPLIFIER VALVES
FOR PROPORTIONAL CONTROL VALVES

Max. operating pressure	320 bar
Max. flow	30 l/min
Min. flow	2 l/min
Max. ambient temperature	50° C
Linearity	See diagrams
Max. hysteresis	<3% of nominal value
Repeatability error (150 ÷ 680 mA) XP3...	<3%
Max contamination level	class 8 in accordance with NAS 1638 with filter β_{10}³75
Fluid temperature	-20°C÷75°C
Fluid viscosity	10÷500 mm²/s
Weight	0,8 Kg

Operating specifications are valid for fluids with 33 mm²/s viscosity at 40°C, using Aron control units



AM.3.XMP...

XP.3... CH. VIII PAGE 18

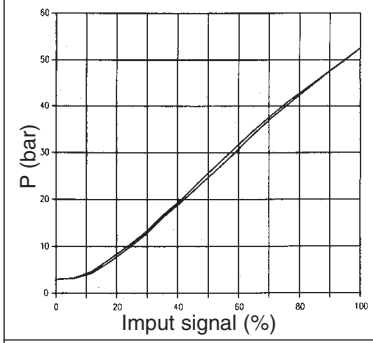
Modular valve type AM.3.XMP... used together with the pressure proportional pilot type XP.3.. becomes a pressure control valve piloted by proportional command for rates up to 30 lt/min. The possibility of external drainage on A ensures its correct operation even with back pressure on the discharge side. Other valves types should be ordered separately.

ORDERING CODE

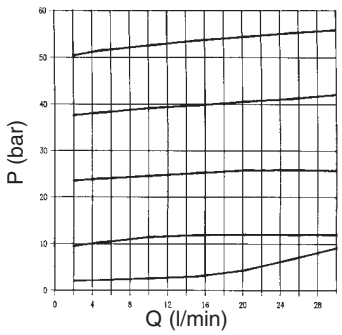
AM	Modular valve
3	CETOP 3/NG6
XMP	maximum proportional pressure
2	Spring 2 bar (standard)
0	Standard dowels (∅ 1,2 dia supply ∅ 0,5 dia damper)
*	**I** = Internal drainage at T **E** = External draining at A
**	**00** =No variant **V1** =Viton
1	Serial No.

8

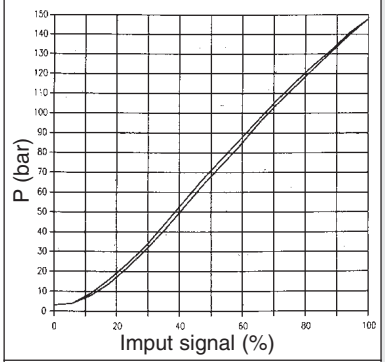
PRESSURE - SIGNAL 1 (Q=15L/MIN)



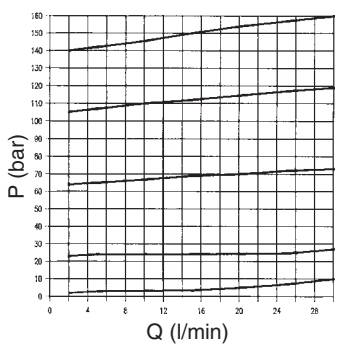
PRESSURE - FLOW RATE 1



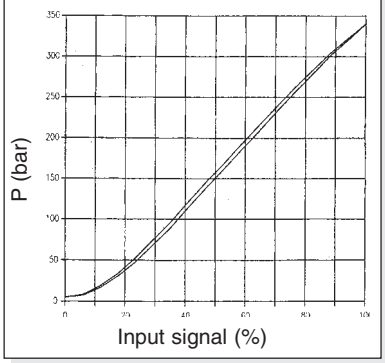
PRESSURE - SIGNAL 2 (Q=15L/MIN)



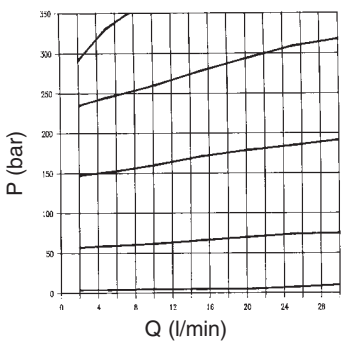
PRESSURE - FLOW RATE 2



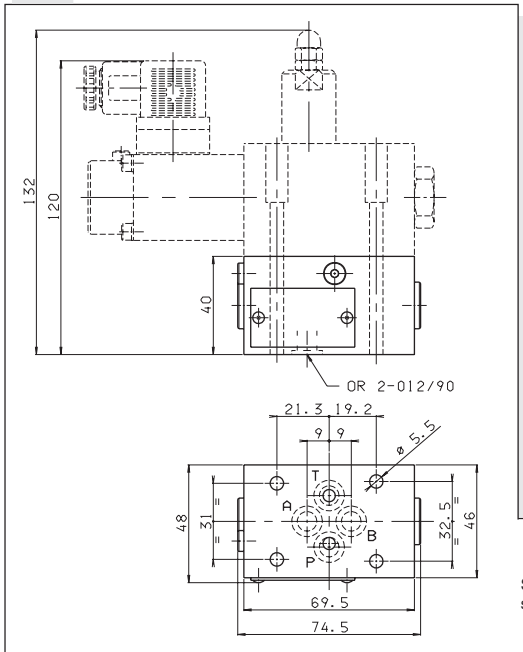
PRESSURE - SIGNAL 3 (Q=15L/MIN)



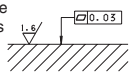
PRESSURE - FLOW RATE 3



OVERALL DIMENSIONS



Support plane specifications



Fixing screws UNI 593 M5x70
(min. 8.8 material screws are recommended)
Tightening torque 4 ÷ 5 Nm / 0.4 ÷ 0.5 Kgm

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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ELECTRONICS

9

CEP.S.. ELECTRONIC AMPLIFIER PLUG VERSION FOR SINGLE SOLENOID PROPORTIONAL VALVE.

The electronic amplifier Plug version was designed in compliance whit EN 175301-803 (ex DIN43650), for direct mounting on the valve solenoid. The CEP.S can used whit proportional valves XD.*.A..., XDP.*.A..., XP.3..., XQP.*..., CXQ.3.. .

The output stage operates on the pulse width modulation principle (P.W.M.) and is provided with current feedback in order to obtain a solenoid output current proportional to the reference input signal.

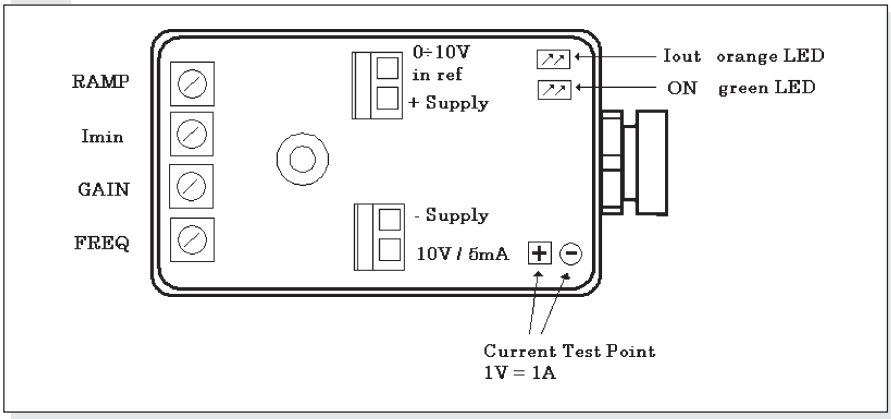
Gain, minimum current and rise and fall ramp time adjustments are possible through the corresponding potentiometers fitted on top side of the card, and can be accessed by slackening the relative screw and opening the cover of the connector. While the output current to the solenoid can be measured via the Valve Current test points.

CEP.S...	
ELECTRICAL SPECIFICATIONS	CH. IX PAGE 3
CALIBRATION PROCEDURE	CH. IX PAGE 3
OVERALL DIMENSIONS	CH. IX PAGE 3

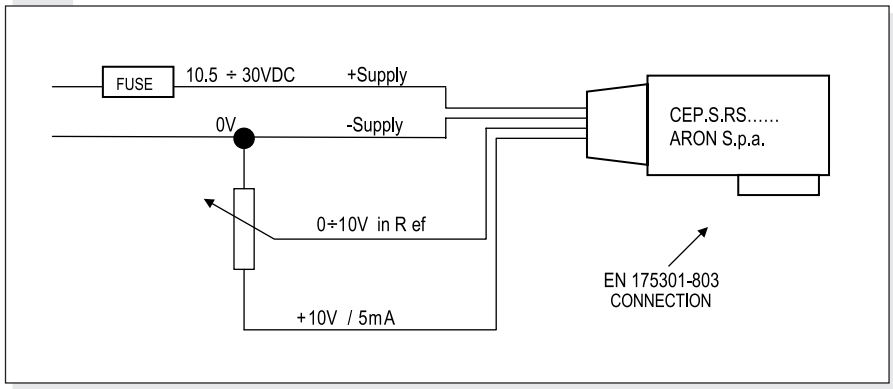
ORDERING CODE

CEP	Electronic amplifier Plug version
S	Single solenoid control
RS	Symmetrical ramp
*	Max. output current (Imax) **X** = 0.88 Amp **Y** = 1.76 Amp **Z** = 2.50 Amp
0	Input reference signal 0 ÷ 10V
*	PWM frequency **2** = 400 Hz **3** = 150 Hz
00	No variant
1	Serial number

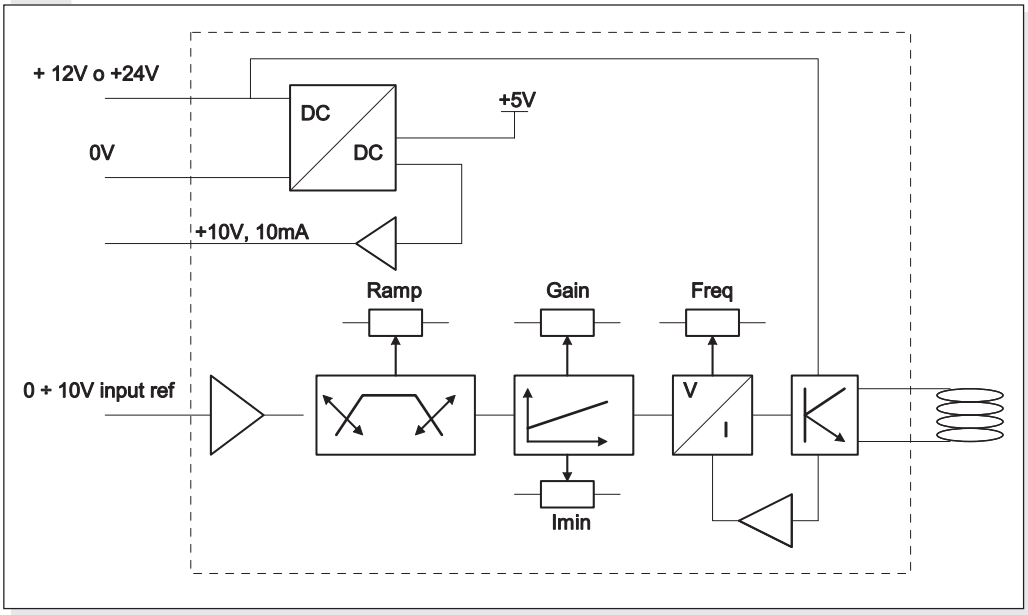
SETTINGS TOPOGRAPHY



ELECTRICAL EN 175301-803 CONNECTIONS



FUNCTIONAL BLOCK DIAGRAM



• CE registered mark for industrial environment with reference to the electromagnetic compatibility. European norms:
- EN61000-6-2 general safety norm - industrial environment
- EN61000-6-4 emission general norm - residential environment

• Product in accordance with **RoHS** 2002/95/CE Europe Directive.

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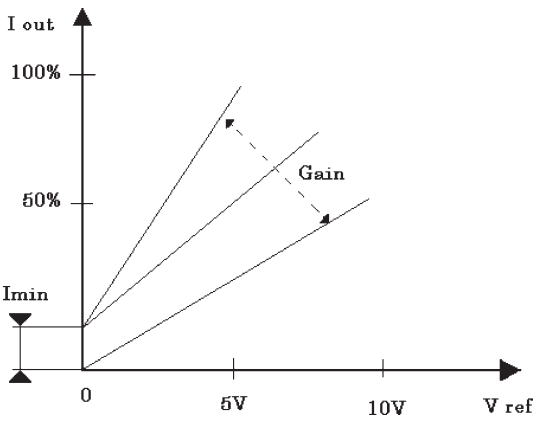
ELECTRICAL SPECIFICATIONS

Power supply	12VDC o 24VDC
Peak supply	40VDC
Minimum power supply	10.5VDC
Required power	30W
Type of protection	IP65
Output current	Imax = 0.88Amp
All range values are come from the ordering code	Imax = 1.76Amp
	Imax = 2.50Amp
External reference potentiometer	+10V, Imax =5mA
Input signal reference	0 ÷ 10V
I minimum adjustment	0 ÷ 50% of Imax
Gain adjustment	30% ÷ 100% of Imax
Ramp time adjustment	0 ÷ 10 secondi
Operating Ambient temperature	-10C° ÷ +70°C
Current test point	1V = 1Amp
Weight	Kg. 0, 250

REFERENCE SIGNAL



CALIBRATION PROCEDURE

POWER SUPPLY AND ELECTRICAL CONNECTIONS

The power supply voltage must be rectified and filtered, whit a capacitor 4700 uF minimum. **Protect the power supply circuit whit 3 A fuse. Respect the polarity supply.** Use the cabling wire whit 0.75 mm^2 or 1.0 mm^2 section. In order to facilitate the operation of wires connection, extracts the card from the enclosure, introduce the wires through the gland-nut, connects the wires to the clips and finally to lodge the card to the inside of the connector.

CALIBRATION PROCEDURE

To connect correctly the card respecting the electrical connection topography, plug the amplifier on the valve solenoid and turn completely anticlockwise the trimming Imin, Gain, Ramp, and position the reference potentiometer on zero signal.

MINIMUMU CURRENT ADJUSTMENT

The Iminimum current allows to eliminate the mechanical overlapping of the valve also with the signal reference to 0 volt, if it is necessary to have the already open valve also with at null signal reference, to set up to 0 volt and turns slowly the Imin trimmer until an actuator movement.

GAIN CURRENT ADJUSTMENT

Turns the reference signal to its maximum setting (10 volt) and rotate slowly the (GAIN) trimming until the maximum required speed is obtained. If the system could be damaged by a to fast movement solenoid, turns clockwise the trimming Ramp time.

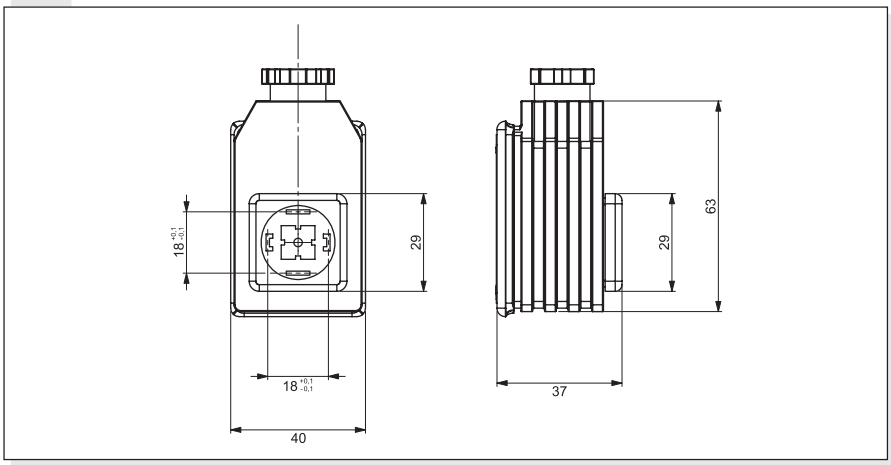
RAMP TIME ADJUSTMENT

The ramp time is the time taken to pass from the minimum to the maximum current value, and vice versa. It's adjustable from a minimum of 0s up to a maximum of 10s (to reach the maximum current value setted). Turning clockwise the trimming potentiometer, the ramp time increases.

NOTES

The ramp fall time affects the actuator stop position. Moving the reference to zero Volt, the actuator goes on moving till the setted ramp time is elapsed. Therefore it's necessary to adjust it properly.

OVERALL DIMENSIONS OF BOX AND CONNECTOR



9

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REM.S.RA... TYPE ELECTRONIC REGULATORS FOR SINGLE SOLENOID PROPORTIONAL CONTROL VALVES

The electronic control card type REM.S.RA has been designed to drive the "XD.*.A, XDP.3.A, XP.3, XQ.3, XQP.*. and CXQ.3" series ARON single solenoid proportional valves without integral position transducer. The control card is enclosed in an "OCTAL" type housing, a typical relay mounting standard. The output stage operates on the pulse width modulation principle (P.W.M.) and is provided with current feedback in order to obtain a solenoid output current proportional to the reference input signal. Output short circuit and supply polarity inversion protection is provided.

Gain, minimum current and rise and fall ramp time adjustments are possible through the corresponding front panel trimming potentiometers, while the output current to the solenoid can be measured via the Valve Current test points, and the ramp operation can be excluded.

The product incorporates a serial interface for adjustment of parameters.

Pay attention please: electronic regulators must be used in dampness and water protected places.

The technical data and user manuals of DJ and JU variant are available by section "Products" on Internet site www.aron.it.

REM.S.RA...	
CALIBRATION PROCEDURE	CH. IX PAGE 5
OVERALL DIMENSIONS	CH. IX PAGE 10
MOUNTING BASES	CH. IX PAGE 10

ORDERING CODE

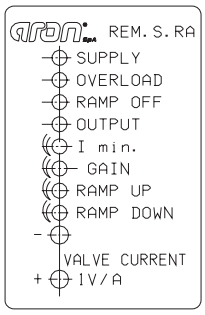
REM	Miniaturized electronic regulator in Octal type container
S	Single solenoid
RA	Asymmetrical ramp
*	Maximum output current $I_{MAX.}$ (JU variant) **X** = 0.88 A (0.80 A) **Y** = 1.76 A (1.20 A) **Z** = 2.8 A
*	Input reference (V) see note (*) below **2** = 0÷ + 2 V **5** = 0÷ + 5 V **0** = 0÷ + 10 V **A** = 0 ÷ 20 mA
*	Frequency Dither **1** = 100 Hz (standard, JU var.) **2** = 330 Hz (for XP.3)
*	Minimum initial current **G** = step (normally for XD.*. and XDP.3 valves) **C** = continuous (normally for XP.3, XQ.3, XQP.*. and CXQ.3 valves)
**	**00** = No variant **DJ** = Double gain setpoint **JU** = for MHPF and MSPF electrohydraulics modules (directional valves HPV)
4	Serial No.

(*) If the input reference is a current signal (mA) the regulator has to be pre-setted in the factory.

• CE registered mark for industrial environment with reference to the electromagnetic compatibility. European norms:

- EN61000-6-2 general safety norm - industrial environment
- EN61000-6-4 emission general norm - residential environment

• Product in accordance with **RoHS** 2002/95/CE Europe Directive.



ADJUSTMENT PANEL

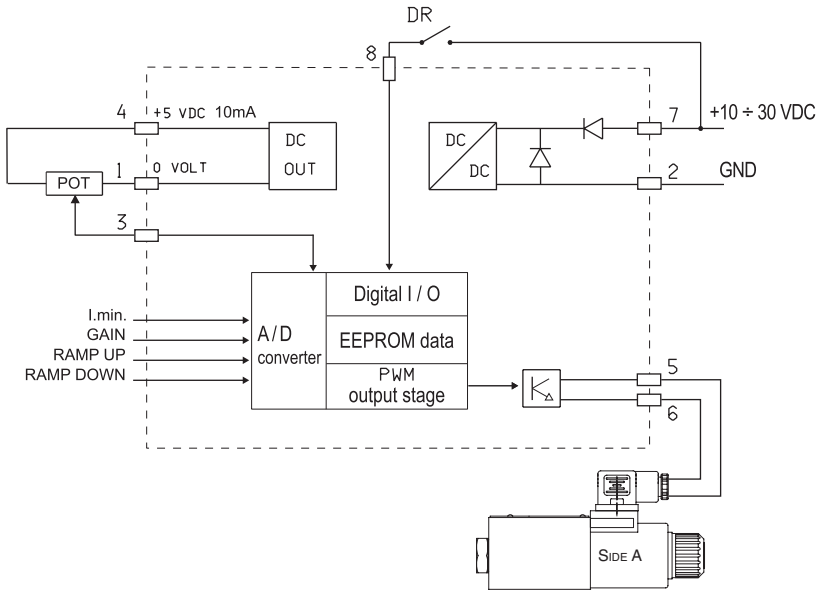
Supply	10VDC ÷ 30VDC (green led)
Overload	Protection against overload (red led)
Ramp off	Ramp off (red led)
Output	Output (current at solenoid, yellow led)
I. min.	Minimum current adjustment
Gain	Gain adjustment
Ramp up	Rump up adjustment time
Ramp down	Rump down adjustment time
Valve Current	Current test point at solenoid (1V =1A)

If any field is missing from the ordering code the standard setting is as follows:

- Input ref. = 0÷5V
- Dither 100Hz
- $I_{min.}$ = continuous
- $I_{max.}$ = 0.8A

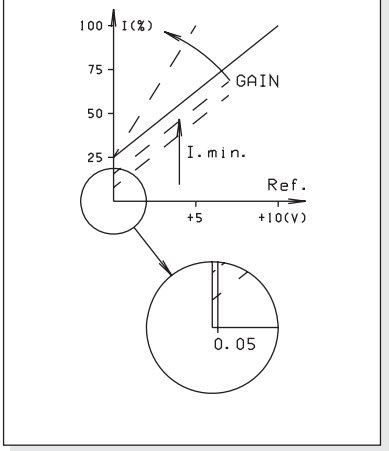
ELECTRICAL CIRCUIT AND CONNECTIONS

Sup (2-7)	Power supply
Out (1-4)	Output for external potentiometer
Ref(3)	Reference
SO (5-6)	Output at solenoid
DR (8)	Ramp off (contact closed = exclusion)
Pot	External reference potentiometer (2 ÷ 5 KΩ)
CS	Feedback current
PWM	Pulse width modulate wave



Power supply	10 ÷ 30 VDC
Maximum supply voltage	36 V
Power absorption	40 W
Current output setting by dip switches	 Imax = 2.8A Imax = 1.76A Imax = 0.88A
External potentiometer supply output short circuit protected	 +5V 10mA
Reference input signal setting by dip switches	 0 ÷ +2V 0 ÷ +5V 0 ÷ +10V
Note: for the current signal (mA) the regulator has to be pre-setted in the factory.	0 ÷ 20mA
Polarization current adjustment	Imin = 0 ÷ 50% Imax
Current gain adjustment	50% ÷ 100% Imax
Ramp time adjustment	0 ÷ 20 sec
Ambient operating temperature	-20 ÷ +70°C
Current test point	1 Volt = 1 Ampere
Weight	0,101 Kg

REFERENCE INPUT SIGNAL



REM.S.RA... INSTRUCTIONS FOR USE

CALIBRATION PROCEDURE

Connect the card in the proper way following the previous page diagram but without powering it or in the way following the next page "Typical connections". Turn completely anticlockwise (20 turns about) the trimming potentiometers of Minimu Current (I_{min}) and Ramp Time (Ramp-up and Ramp-down), and position the reference potentiometer on zero. Before powering the card, ensure that any unforeseen hydraulic system movement cannot cause material damage or injury to people. Power now the card; the green LED should light up.

MINIMUM CURRENT OR POLARIZATION CURRENT ADJUSTMENT

Turn slowly the minimum current trimming potentiometer clockwise (I_{min}) until an actuator movement can be visually detected. Turn slowly anticlockwise the potentiometer: the minimum current setting will be adjusted correctly when the actuator movement stops. For the REM model with minimum initial threshold current, set the reference signal to a Vref. of 150 mV.

MAXIMUM CURRENT GAIN ADJUSTMENT

Turn first the ramp time trimming potentiometers clockwise by at least 10 turns, if the system could be damaged by a too fast solenoid operation (evaluate the application carefully). The maximum actuator speed can now be adjusted. Turn the reference signal to its maximum setting and rotate slowly the GAIN trimming potentiometer (GAIN) until the maximum required speed is obtained. The speed can now be varied by moving the potentiometer.

RAMP TIME ADJUSTMENT (RAMP-UP E RAMP-DOWN)

The ramp time is the time taken to pass from the minimum to the maximum current value, and vice versa. It's adjustable from a minimum of 0s up to a maximum of 20s (to reach the maximum current value setted). Turning clockwise the trimming potentiometer, the ramp time increases.

NOTES:

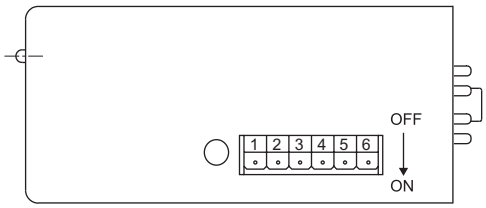
- The ramp fall time affects the actuator stop position. Moving the reference to zero Volt, the actuator goes on moving till the setted ramp time is elapsed. Therefore it's necessary to adjust it properly.
- When the overload red LED lights up, it will be necessary to switch off the power to the card, switching it on again after having eliminated the cause of overload.

REM.S.RA... DIP SWITCHES TABLE

For our proportional valves are recommended the following settings:

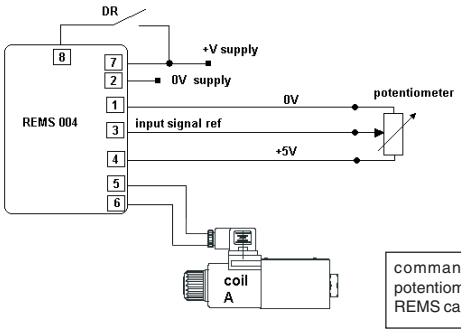
G	XD.3.A	DITHER =100Hz	$I_{max.}$	= 2.35Awith 9V coil
G	XDP.3.A	DITHER =100Hz	$I_{max.}$	= 2.35Awith 9V coil
C	XQ.3	DITHER =100Hz	$I_{max.}$	= 2.35A with 9V coil
C	XQP.3	DITHER =100Hz	$I_{max.}$	= 2.35A with 9V coil
C	CXQ.3	DITHER =100Hz	$I_{max.}$	= 2.35A with 9V coil
G	XD.3.A	DITHER =100Hz	$I_{max.}$	= 1.76A with 12V coil
G	XDP.5.A	DITHER =100Hz	$I_{max.}$	= 2.5A with 12V coil
G	XDP.3.A	DITHER =100Hz	$I_{max.}$	= 1.76A with 12V coil
C	XQ.3	DITHER =100Hz	$I_{max.}$	= 1.76A with 12V coil
C	XQP.3	DITHER =100Hz	$I_{max.}$	= 1.76A with 12V coil
C	XQP.5	DITHER =100Hz	$I_{max.}$	= 2.5A with 12V coil
C	XP.3	DITHER =330Hz	$I_{max.}$	= 1.25A with 12V coil
C	CXQ.3	DITHER =100Hz	$I_{max.}$	= 1.76A with 12V coil
G	XD.3.A	DITHER =100Hz	$I_{max.}$	= 0.88A with 24V coil
G	XDP.5.A	DITHER =100Hz	$I_{max.}$	= 1.25A with 24V coil
G	XDP.3.A	DITHER =100Hz	$I_{max.}$	= 0.88A with 24V coil
C	XQ.3	DITHER =100Hz	$I_{max.}$	= 0.88A with 24V coil
C	XQP.3	DITHER =100Hz	$I_{max.}$	= 0.88A with 24V coil
C	XQP.5	DITHER =100Hz	$I_{max.}$	= 1.25A with 24V coil
C	XP.3	DITHER =330Hz	$I_{max.}$	= 0.68A with 24V coil
C	CXQ.3	DITHER =100Hz	$I_{max.}$	= 0.88A with 24V coil

Six miniature switches are mounted internally on one of the REM sides. The REM configuration to suit any particular application can be implemented by setting these switches.
PWM frequency (100 to 330 Hz), minimum (continuous or step) current, reference voltage range and maximum current (I_{max}) can thus be adjusted.

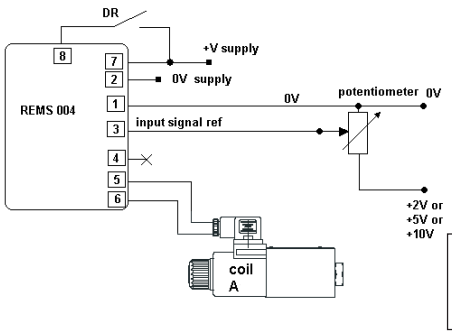


Function	DITHER		I min		Input ref.				I.max.		
DIP sw	100 Hz	330 Hz	C	G	0÷10 V	0÷5 V	0÷2 V	0÷20 mA	2.8 A	1.76 A	0.88 A
1	OFF	ON									
2			OFF	ON							
3					OFF	ON	OFF	ON			
4					OFF	OFF	ON	OFF			
5									OFF	ON	OFF
6									OFF	OFF	ON

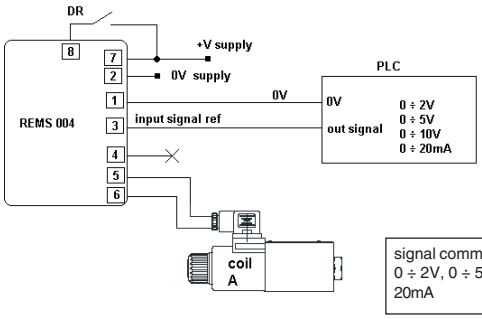
TYPICAL CONNECTIONS



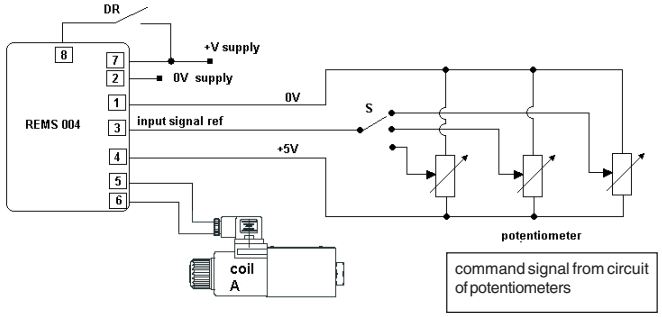
command signal from potentiometer supplied by REMS card - 0 ÷ 5V



command signal from potentiometer supplied by external power source, 0 ÷ 2V, 0 ÷ 5V, 0 ÷ 10V



signal command from PLC, 0 ÷ 2V, 0 ÷ 5V, 0 ÷ 10V, 0 ÷ 20mA



command signal from circuit of potentiometers

- The connection between REM and the solenoid must be direct
- The common one of return to proportional solenoid must not' be shared between other valve connections or electrical equipment worker.

POT = 1000 ÷ 5000 Ω

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REM.D.RA... TYPE ELECTRONIC REGULATORS
DOUBLE SOLENOID PROPORTIONAL CONTROL VALVES

The electronic control card type REM.D.RA has been designed to drive the ARON double solenoid proportional valves series "XD.*.C...and XDP.3.C" without integral position transducer. The control card is enclosed in an "UNDECAL" type housing, a typical relay mounting standard. The output stage operates on the pulse width modulation principle (P.W.M.) and is provided with current feedback in order to obtain a solenoid output current proportional to the reference input signal.

Output short circuit and supply polarity inversion protection is provided. Gain, minimum current and rise and fall ramp time adjustments are possible through the corresponding front panel trimming potentiometers, while the output current to the solenoid can be measured via the Valve Current test points, and the ramps can be excluded.

The product incorporates a serial interface for adjustment of parameters.

Pay attention please: electronic regulators must be used in dampness and water protected places.

The technical data and user manuals of DJ and JU variant are available by section "Products" on Internet site www.aron.it.

REM.D.RA...	
CALIBRATION PROCEDURE	CH. IX PAGE 8
OVERALL DIMENSIONS	CH. IX PAGE 10
MOUNTING BASES	CH. IX PAGE 10

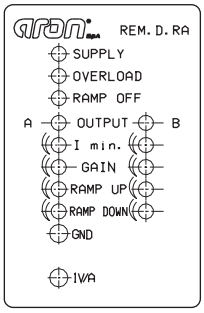
ORDERING CODE

REM	Miniaturized electronic regulator in Undecal type container
D	Double solenoid
RA	Asymmetrical ramp
*	Maximum output current $I_{MAX.}$ (JU variant) **X** = 0.88 A (0.80 A) **Y** = 1.76 A (1.20 A) **Z** = 2.8 A
*	Input reference (V) see note (*) below **2** = -2 ÷ +2 V **5** = -5 ÷ +5 V 0 ÷ +5 V **0** = -10 ÷ +10 V **A** = -20mA ÷ +20mA 0 ÷ +20mA
*	Frequency Dither **1** = 100 Hz (standard, JU var.) **2** = 330 Hz
G	Minimum initial current can only be adjusted in steps
**	**00** = No variant **DJ** = Duble setpoint gain **JU** = for MHPF and MSPF modules (proportional valves HPV)
4	Serial No.

(*) If the input reference is a current signal (mA) the regulator has to be pre-setted in the factory.

• CE registered mark for industrial environment with reference to the electromagnetic compatibility. European norms: - EN61000-6-2 general safety norm - industrial environment
- EN61000-6-4 emission general norm - residential environment

• Product in accordance with **RoHS** 2002/95/CE Europe Directive.



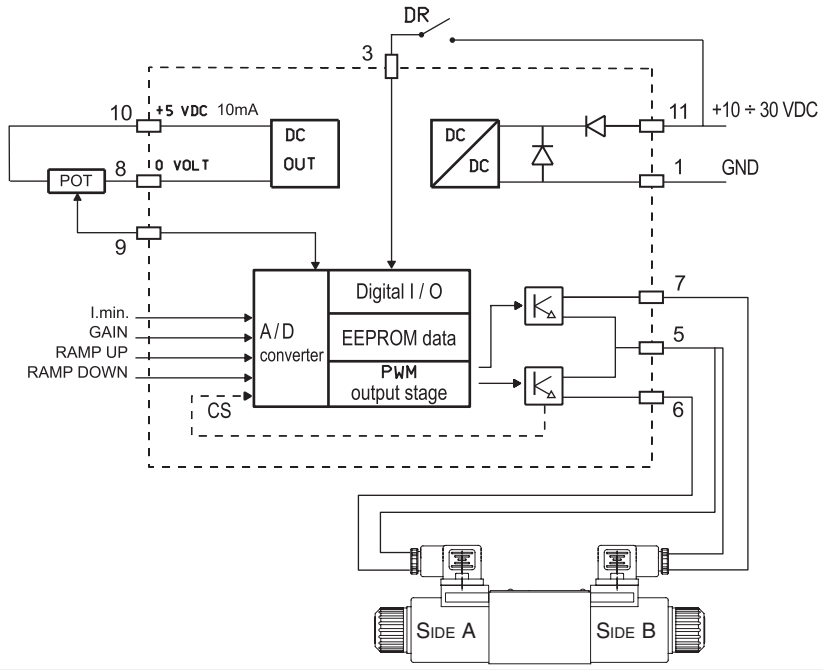
ADJUSTMENT PANELL

Supply	10Vdc ÷ 30Vdc (green led)
Overload	Protection against over (red led)
Ramp off	Ramp off (red led)
Output	Output (current at solenoid A/B, yellow led)
I. min.	Minimum current adjustment A/B
Gain	A/B gain adjustment
Ramp up	A/B rump up adjustment time
Ramp down	A/B rump down adjustment time
GND	Ground
1V/A	Current test point at solenoid

If any field is missing from the ordering code the standard setting is as follows:
- Input ref. = -5 ÷ +5V
- Dither = 100Hz
- $I_{max.}$ = 0.8A

ELECTRICAL CIRCUIT AND CONNECTIONS

Sup (1-11)	Power supply
Out (8-10)	Output external potentiometer
Ref (9)	Reference
SO A (5-6)	Output at solenoid A
SO B (5-7)	Output at solenoid B
DR (3)	Ramp off (contact = exclusion)
Pot	External reference potentiometer
CS	Feedback current
PWM	Pulse width modulated wave



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Power supply	10 ÷ 30 VDC
Maximum supply voltage	36 V
Power absorption	40 W
Current output setting by dip switches	Imax = 2.8A Imax = 1.76A Imax = 0.88A
External potentiometer supply output (pin n° 10) short circuit protected	+5V I.max.10mA
Signal input reference (pin n° 9) setting by dip switches	-2V ÷ +2V -5V ÷ +5V -10V ÷ +10V -20A ÷ +20mA (*)
Signal input reference (pin n° 9) setting by dip switches	0V ÷ +5V 0 ÷ +20mA (*)
(*) Note: for the current signal (mA) the regulator has to be pre-setted in the factory.	
Polarization current adjustment	Imin = 0 ÷ 50% Imax
Current gain adjustment	50% ÷ 100% Imax
Ramp time adjustment	0 ÷ 20 sec
Ambient operating temperature	-20 ÷ +70°C
Current test point	1 Volt = 1 Ampere
Weight	Kg 0,120

REM.D.RA... INSTRUCTIONS FOR USE

CALIBRATION PROCEDURE

Connect the card in the proper way followingthe next page "Typical connections" but without powering it. Turn completely anticlockwise (20 turns about) the trimming potentiometers of Minimu Current (I_{min}) and Ramp Time (Ramp-up and Ramp-down), and position the reference potentiometer on zero. Before powering the card, ensure that any unforeseen hydraulic system movement cannot cause material damage or injury to people. Power now the card; the green LED should light up

TWO CHANNEL MINIMUM CURRENT (I_{MIN}) ADJUSTMENT (DEAD BAND)

Set the reference signal of approx. Vref +150mV. Than turn clockwise the trimmer until an actuator movement can be visually detected (A channel Output LED lights up). Than turn the same trimmer anticlockwise until the movement stops. Repeat the I_{min} calibration for the other channel B.Set the reference signal of approx. Vref -150mV (B channel Output LED lights up).

GAIN ADJUSTMENT

Turn first the ramp time trimming potentiometers (RAMP UP) clockwise by at least 10 turns, if the system could be damaged by a too fast solenoid operation (evaluate the application carefully). The maximum actuator speed can now be adjusted. Turn the reference signal to the maximum positive setting value and rotate slowly the gain trimming potentiometer (GAIN) until the maximum required speed is obtained. The speed can now be varied by moving the potentiometer lever. Repeat the above operations for the other channel after turning the reference signal to the maximum negatif value.

RAMP TIME ADJUSTMENT

The ramp time is the time taken to pass from the minimum to the maximum current value, and vice versa. It's adjustable from a minimum of 0s up to a maximum of 20s (to reach the maximum current value setted) separately for channel A and B. Turning clockwise the trimming potentiometer, the ramp time increases.

NOTES

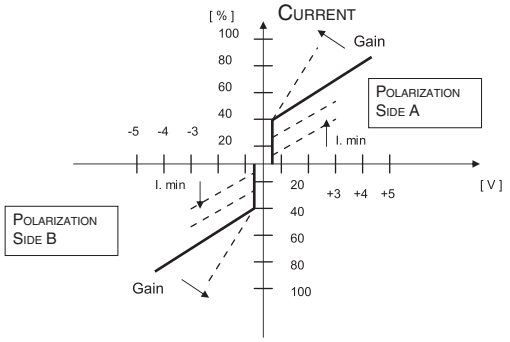
1) The ramp fall time affects the actuator stop position. Moving the reference potentiometer to zero Volt, the actuator goes on moving till the setted ramp time is elapsed. Therefore it's necessary to adjust it properly.

2) When the overload red LED lights up, it will be necessary to switch off the power to the card, switching it on again after having eliminated the cause of overload.

SIGNALS INPUT REFERENCE

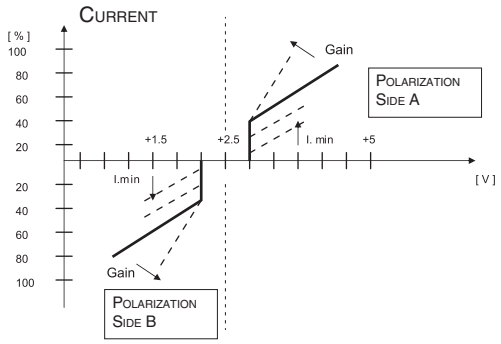
The REMD can recive two kinds of command signal inputs, differential input (non inverting, inverting voltage –5V ÷ +5V), or positive voltage (0V ÷ +5V).

DIFFERENTIAL INPUT REFERENCE



For being able to command a proportional valve double solenoid with a differential input command voltage in income at contact 9 of REMD **is necessary not to connect the contact 10** of REMD.

POSITIVE INPUT REFERENCE



For being able to command a proportional valve double solenoid with a positive command voltage in income at contact 9 of REMD **is necessary to connect the contact 10** of REMD a resistive load:

- potentiometer (minimum 1000, max 5000 Ohm) [with external potentiometer command signal, pin n° 9]

- resistor (minimum 1000, max 5000 Ohm) [with external reference value generator, e.g. by a PLC , pin n° 9].

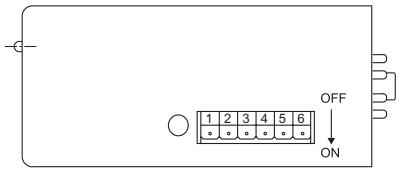
REM.D.RA... DIP SWITCHE TABLE

Six miniature switches are mounted internally on one of the REM sides. The REM configuration to suit any particular application can be implemented by setting these switches. PWM frequency (100 to 330 Hz), reference voltage range and maximum current (I_{max}) can thus be adjusted.

For our proportional valves are recommended the following settings:

G XD.3.C DITHER =100Hz $I_{max.}$ = 2.35A with 9V coils
G XDP.3.C DITHER =100Hz $I_{max.}$ = 2.35A with 9V coils
G XD.3.C DITHER =100Hz $I_{max.}$ = 1.76A with 12V coils
G XDP.5.C DITHER =100Hz $I_{max.}$ = 2.5A with 12V coils
G XDP.3.C DITHER =100Hz $I_{max.}$ = 1.76A with 12V coils
G XD.3.C DITHER =100Hz $I_{max.}$ = 0.88A with 24V coils
G XDP.5.C DITHER =100Hz $I_{max.}$ = 1.25A with 24V coils
G XDP.3.C DITHER =100Hz $I_{max.}$ = 0.88A with 24V coils

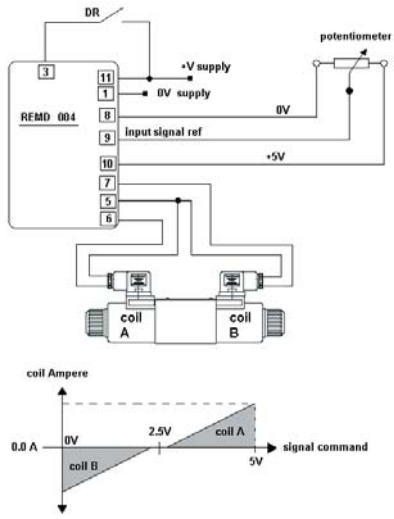
For the version with reference signal in current it needs to be preset in-factory.



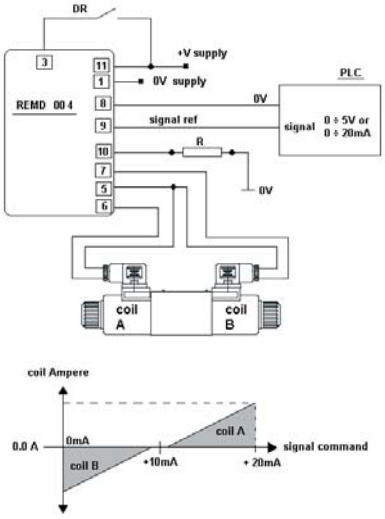
Function	DITHER		I min	Input ref.						I.max.		
DIP sw	100 Hz	330 Hz	G	-10÷10 V	-5÷5 V	-2÷2 V	-20mA ÷20mA	0÷5 V	0 ÷20mA	2.8 A	1.76 A	0.88 A
1	OFF	ON										
2			ON									
3				OFF	ON	OFF	ON	ON	ON			
4				OFF	OFF	ON	OFF	OFF	OFF			
5										OFF	ON	OFF
6										OFF	OFF	ON

TYPICAL CONNECTIONS

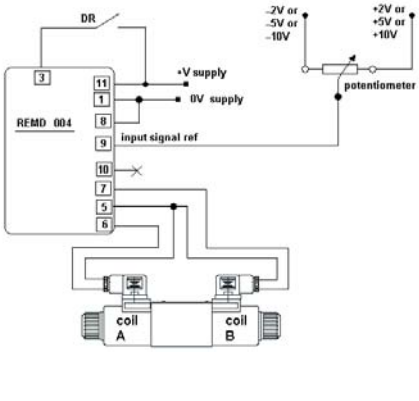
command signal from potentiometer supplied by REMD card
- 0 ÷ 2.5V ÷ 5V



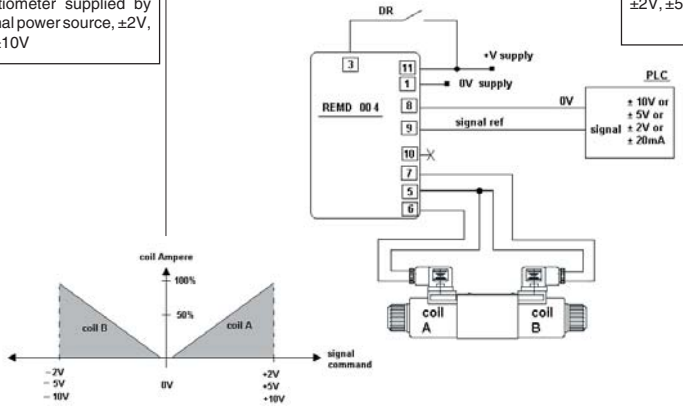
signal command from PLC, 0 ÷ 5V, 0 ÷ 20mA



command signal from potentiometer supplied by external power source, ±2V, ±5V, ±10V



signal command from PLC, ±2V, ±5V, ±10V, ±20mA



- The connection between REM and the solenoid must be direct
- The common one of return to proportional solenoid must not' be shared between other valve connections or electrical equipment worker.

R = 1000 ÷ 5000 Ω
POT = 1000 ÷ 5000 Ω

Aron spa - Via Natta, 1 - 42124 Reggio Emilia (Italy) - Tel. +39 0522 5058 - Fax +39 0522 505856 - www.aron.it - sales@brevinifluidpower.com

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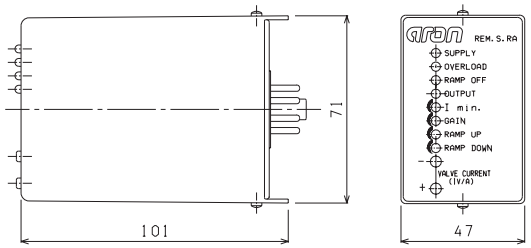
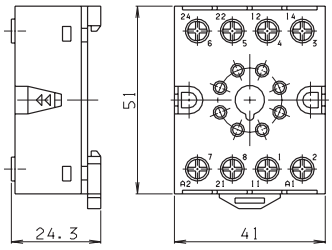
OVERALL DIMENSION AND MOUNTING BASES ON DIN GUIDES FOR REM.S.RA...

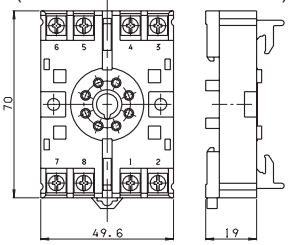


Octal standard base



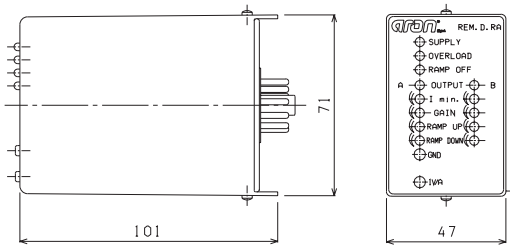
Ordering code **X30.80.0000**

Octal OMRON base
(with mechanical connector)

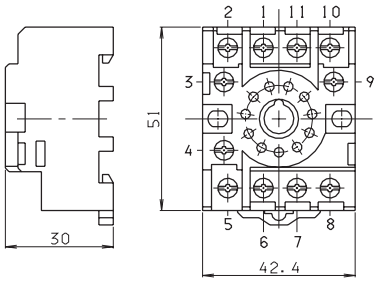


Ordering code **X30.80.0004**

OVERALL DIMENSION AND MOUNTING BASES ON DIN GUIDES FOR REM.D.RA...

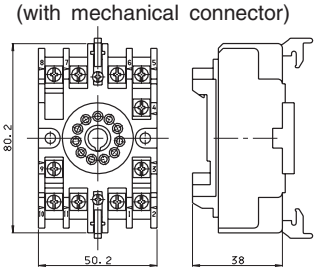


Undecal standard base



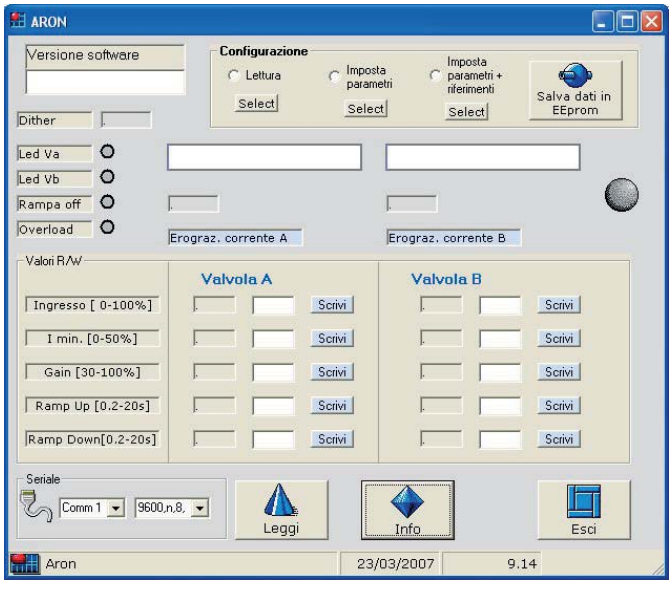
Ordering code **X30.90.0000**

Undecal OMRON base
(with mechanical connector)



Ordering code **X30.90.0004**

ARONDG SOFTWARE



AronDG program for the digital adjustment of the parameters of the REMS and REMD boards.

AronDG program for the digital adjustment of the parameters of the REMS and REMD boards.
The program is used to store (the settings are cancelled when the REM board is switched off) the following parameters:
- Minimum current
- Upward current ramp
- Upward current ramp
- Downward current ramp

Italian/English version: purchase order code **P35150003**.

NB: the AronDG software can be used with all the REMS and REMD boards that have a TTL connector (production commencement year 2008).

SERIAL CABLE RS232/TTL

Ordering code **VE0110001**

REM connecting at computer with serial cable.

SE.3.AN21.00... ELECTRONIC CARDS FORMAT EUROCARD FOR PROPORTIONAL VALVES CONTROL CETOP 3

The electronic cards type SE.3.AN.21.00... have been planned for controlling double solenoid proportional valves of the series XD.3...XDP.3…which do not incorporate the position transducer.The card has a EUROCARD format for being assembled on a connector - type DIN 41612 D 32. The output stage operates on the basis of the Pulse Width Modulation and is subject to the current feedback so that it is possible to obtain an output solenoid current directly proportional to the input signal. The regulator is supplied with standard calibration for proportional valve control. In any case it is possible to optimize the regulations by operating on the relative trimmers placed on the frontal panel (see picture).

• The connection between the card and the solenoid must be direct • The common one of return to proportional solenoid must not be shared between other valve connections or electrical equipment worker.

SE.3.AN21...	
INSTRUCTIONS	CH. IX PAGE 12
OVERALL DIMENSIONS	CH. IX PAGE 12

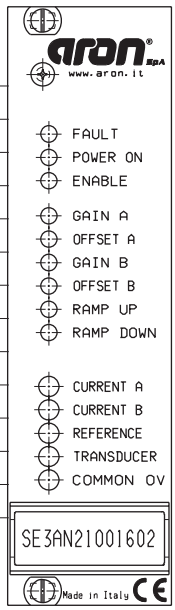
Registered mark with reference to the electromagnetic compatibility.
European norms: EN50082-1 - General safety norm; EN50081-1 -Emission general norm.

ORDERING CODE

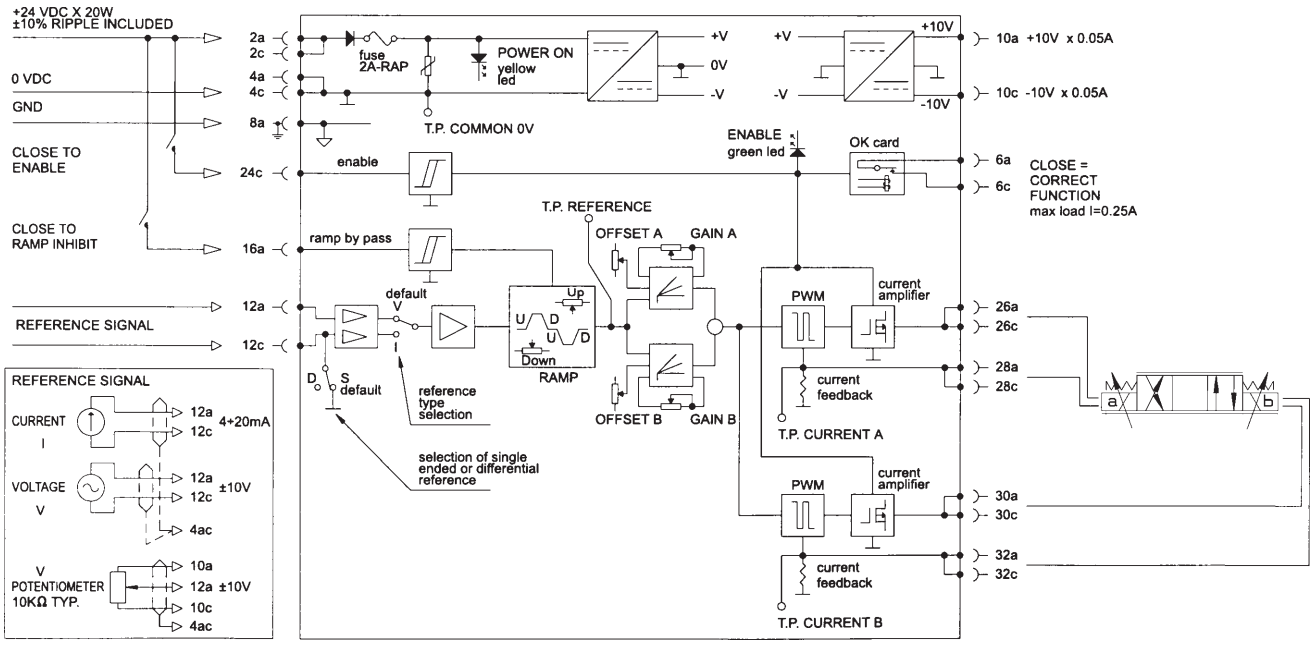
SE	Electronic card format EUROCARD DIN 41612
3	NG06
AN21	Analogic
00	Open loop for proportional control valves type XD3.. and XDP3... without transducer
16	Corrente max. al solenoide: 1.76 A
0	No variant
2	Serial No.

ADJUSTMENT PANEL FOR CARD

Fault	Disable
Power on	yellow – 24V DC power supply
Enable	green – card enable
Gain A	Solenoid A maximum current regulation
Offset A	Solenoid A offset current regulation
Gain B	Solenoid B maximum current regulation
Offset B	Solenoid B offset current regulation
Ramp Up	Ramp up regulation
Ramp Down	Ramp down regulation
Current A	Solenoid A current test point (1V=1A)
Current B	Solenoid B current test point (1V=1A)
Reference	Reference signal test point
Transducer	Disable
Common 0V	Common zero



ELECTRICAL CIRCUIT AND CONNECTIONS



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Instructions for use

For proportional valves with code

XD.3.A.**.*.*.F.**.2 - **XD.3.C**.**.*.*.F.**.2
XDP.3.A.**.*.*.F.**.2 - **XDP.3.C**.**.*.*.F.**.2

Power electric supply

24 VDC nominal
22÷30 VDC rectified and stabilized (30W max.)
2A fast-acting fuse is fitted for power circuit protection.

Reference voltage

The card gives 1 stabilized voltage values: +10V 50mA (*a10*) e –10V 50mA (*c10*).

Available inputs

± 10V	(*a12*, *c12*)	preseted
4 ÷ 20mA	(*a12*, *c12*)	SW 1 bank: select **I** for current reference signal.

Card enable (Enable)

Usually the card is not enable. For enabling it, apply in *c24* a voltage between 22 and 30VDC. Green led signal.

Ramp exclusion

Ramps are usually on. In order to disable them apply *a16* a voltage between 22 ÷ 30VDC.

Calibration procedure

Connect the card according to the scheme (See the preceding page). Set zero the reference potentiometer. Before applying the voltage, make sure that the hydraulic system does not move suddenly causing damages to people or things. Apply the voltage to the card: the green led will start blinking. Enable the card and disconnect the ramps (led "FAULT" off) and disable the ramps.

Minimum current regulation

A channel: put the reference signal on 3÷5% of the max. value. Turn the minimum current trimmer clockwise (I_{min} A) until the actuator moves; then turn the trimmer counterclockwise until the actuator stops.

B channel: repeat the above procedure for the A channel by operating on the I_{min} B trimmer for negative values of the reference signal.

Maximum current regulation

A channel: put the reference signal on the max. (positive) value and turn the gain trimmer (I_{max} A) slowly, until the max. speed requested is reached. Now the speed can be varied by changing the reference signal.

B channel: repeat the above procedure for the A channel by operating on the I_{max} B trimmer and by putting the reference signal on the max. negative value.

Ramp time calibration

Connect the ramps. The ramp time is the time which is necessary for going from the minimum current value to the max. current value and vice versa. The time can be set from a minimum value of 0.1 sec. (ramp excluded) up to a maximum value of 10 sec. (valve max. opening) whether downwards or upwards. By turning the trimmers clockwise the ramp time increases

Notes:

The ramp down time influences the lock position of the actuator. By setting to zero the reference signal, the actuator keeps moving until the ramp time set (in a downward direction) has passed. For this reason it is necessary to carry out the adjustment carefully and properly.

Solenoid current test point

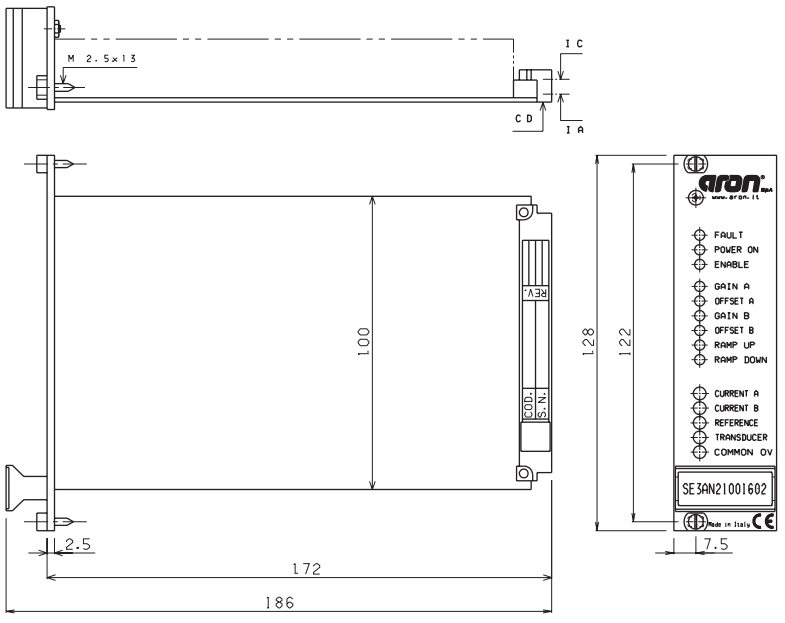
On the frontal card panel: 1V = 1A

Command signal test point

Enables reading in voltage of referencesignal sent to the card. Reading is direct, but of opposite sign, with voltage reference while current conversation is: 4mA = +10V, 20mA = -10V.

9

OVERALL DIMENSIONS



CD Connector DIN 41612 D32
IC Connector C
IA Connector A

Ordering code:
X30770000

Fixing screws M2.5x13

Weight Kg. 0,25

SE.3.AN21.RS... ELECTRONIC CARDS FORMAT EUROCARD FOR POSITIONAL TRANSDUCER VALVES CONTROL

The electronic cards type SE.3.AN.21.RS...serie 3 have been planned for controlling single and double solenoid proportional valves XDC3....serie 2 equipped with position transducer type LVDT. The card has a EUROCARD format for being assembled on a connector type DIN 41612 D 32. The output stage operates on the basis of the Pulse Width Modulation (PWM) and is subject to the current feedback so that it is possible to obtain an output solenoid current directly proportional to the input signal. The regulator is supplied with standard calibration for proportional valve control. The card is equipped with a control module type PI which compares the reference signal with the position transducer signal: the eventual error is used to optimize the regulation. It is possible to carry out further regulations by operating on the relative trimmers placed on the frontal panel (see picture).

• The connection between the card and the solenoid must be direct • The common one of return to proportional solenoid must not be shared between other valve connections or electrical equipment worker.

SE.3.AN21.RS...03

INSTRUCTIONS	CH. IX PAGE 14
OVERALL DIMENSIONS	CH. IX PAGE 14

Registered mark with reference to the electromagnetic compatibility.

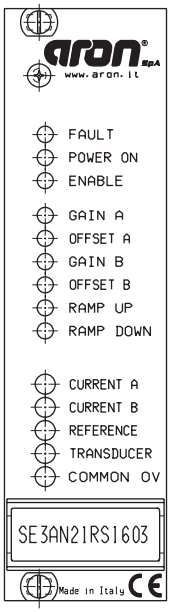
European norms: EN50082-1 - General safety norm; EN50081-1 -Emission general norm.

ORDERING CODE

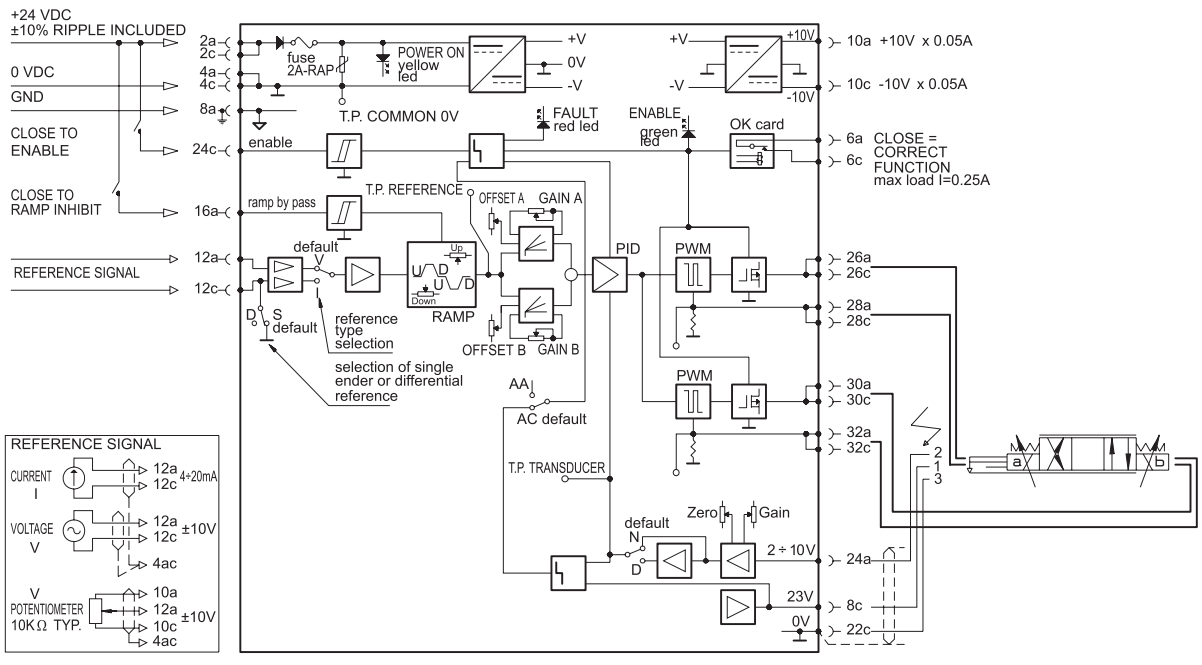
SE	Electronic card format EUROCARD DIN 41612
3	NG06
AN21	Analogic
RS	Closed loop valves with positional transducer type XDC.3 .... serie 2
16	Max. current at solenoid: 1.76 A
0	No variant
3	Serial No.

ADJUSTMENT PANEL FOR CARD

Fault	red – transducer fault signal
Power on	yellow – 24V DC power supply
Enable	green – card enable
Gain A	Solenoid A maximum current regulation
Offset A	Solenoid A offset current regulation
Gain B	Solenoid B maximum current regulation
Offset B	Solenoid B offset current regulation
Ramp Up	Ramp up regulation
Ramp Down	Ramp down regulation
Current A	Solenoid A current test point (1V=1A)
Current B	Solenoid B current test point (1V=1A)
Reference	Reference signal test point
Transducer	Transudcer signal measurement point
Common 0V	Common zero



ELECTRICAL CIRCUIT AND CONNECTIONS



Instructions for use

For proportional valves with code
XDC.3.C..F.... serie 2 (**SE.3.AN21.RS.16...serie 3**)

Power electric supply

24 VDC nominal
22÷30 VDC rectified and stabilized (30W max.)
2A fast-acting fuse is fitted for power circuit protection.

Reference voltage

The card gives 2 stabilized voltage values: +10V 50mA (*a10*) and –10V 50mA (*c10*).

Available inputs

± 10V	(*a12*, *c12*)	preseted
4 ÷ 20mA	(*a12*, *c12*)	SW 1 bank: select **I** for current reference signal.

Card enable (Enable)

Usually the card is not enable. For enabling it, apply in *c24* a voltage between 22 and 30VDC. Green led signal.

Ramp exclusion

Ramps are usually on. In order to disable them apply *a16* a voltage between 22 ÷ 30VDC.

Calibration procedure

Connect the card according to the scheme (See the preceding page). Set zero the reference potentiometer. Before applying the voltage, make sure that the hydraulic system does not move suddenly causing damages to people or things. Apply the voltage to the card: the green led will start blinking. Enable the card and disconnect the ramps (led "FAULT" off) and disable the ramps.

Minimum current regulation

A channel: put the reference signal on 3÷5% of the max. value. Turn the minimum current trimmer clockwise (I_{min} A) until the actuator moves; then turn the trimmer counterclockwise until the actuator stops.
B channel: repeat the above procedure for the A channel by operating on the I_{min} B trimmer for negative values of the reference signal.

Maximum current regulation

A channel: put the reference signal on the max. (positive) value and turn the gain trimmer (I_{max} A) slowly, until the max. speed requested is reached. Now the speed can be varied by changing the reference signal.

B channel: repeat the above procedure for the A channel by operating on the I_{max} B trimmer and by putting the reference signal on the max. negative value.

Ramp time calibration

Connect the ramps. The ramp time is the time which is necessary for going from the minimum current value to the max. current value and vice versa. The time can be set from a minimum value of 0.1 sec. (ramp excluded) up to a maximum value of 10 sec. (valve max. opening) whether downwards or upwards. By turning the trimmers clockwise the ramp time increases.

Notes:

The ramp down time influences the lock position of the actuator. By setting to zero the reference signal, the actuator keeps moving until the ramp time set (in a downward direction) has passed. For this reason it is necessary to carry out the adjustment carefully and properly.
The card block (FAULT) is automatically reset after that the error has been eliminated.

LVDT connection

See the preceding page:
- terminal 1 della LVDT *c8* of the card
- terminal 2 della LVDT *a24* of the card
- terminal 3 della LVDT *c22* of the card

Use screened cable with earth braid.

Solenoid current test point

On the frontal card panel: 1V = 1A

Command signal test point

Enables reading in voltage of referencesignal sent to the card. Reading is direct, but of opposite sign, with voltage reference while current conversation is: 4mA = +10V, 20mA = -10V.

Feedback signal test point

On the frontal card panel: ± 5V according to the spool position

Ambient temperature range

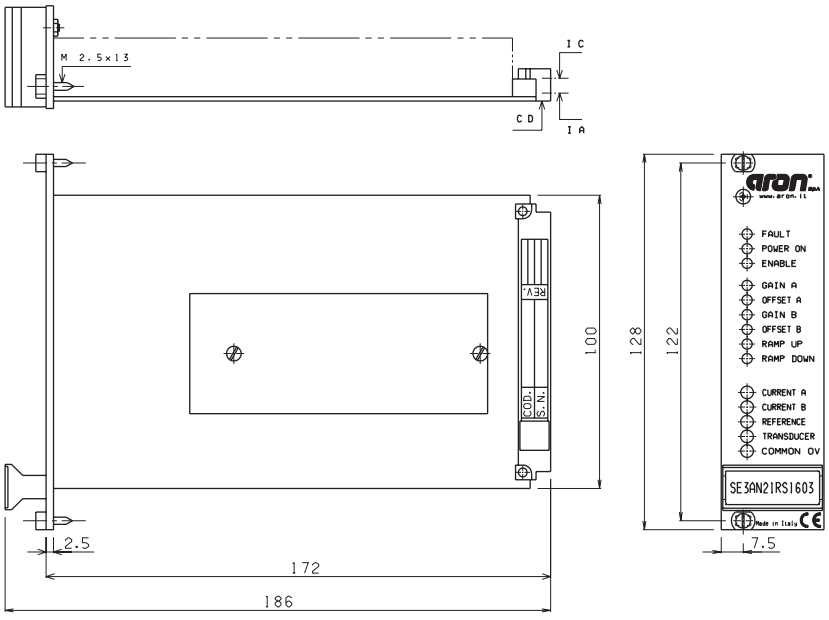
0°÷ 50°C

Electric connections

The connections concerning the reference potentiometers must be carried out with a wire having a section of ≥0.75mm^2.
It is advised to use a screened cable with earth braid.

9

OVERALL DIMENSIONS



CD Connector DIN 41612 D32
IC Connector C
IA Connector A

Connector ordering code:
X30770000

Fixing screws M2.5x13

Weight Kg. 0,27

SE3.LN3 "CATEGORY 3" SAFETY ELECTRONIC CARD (EN9541) OF MOBILE AERIAL PLATFORMS

SETTORE MOBILE

SE3.LN3...	
CARD ADJUSTMENT	CH. IX PAGE 16
INSTRUCTIONS	CH. IX PAGE 17
FURTHER INFORMATIONS	CH. IX PAGE 18

PATENT PENDING
n° MO2003A000296

The category 3 safety electronic card was planned to permit automatic adjustment of the "boats " of mobile aerial platforms. Maintenance of the horizontal position is guaranteed independently from the geometrical configuration of the platform's articulated arms and of the variation of inclination of the machine with respect to the base plane, complying to the normative in force of the control systems bound to EN 954-1 safety.
The card is equipped with :
- two separate outlets (contact 13 and 14) live, 12 or 24V max. 1 Amp for the indication of exceeding the inclination threshold pre-alarm (the value can be set by the installer between 0 and10°).
- One power outlet (contact 3) managed by safety relays for movement blocking in the case of fault of the levelling system or for exceeding the maximum allowed inclination (intervention at 10°, the value can not be modified).
- Two digital inlets (optional) configurable for the use of the card in particular applications.
All adjustments and calibrations come about using a RS232 serial interface and relevant software supplied with the product.

Supply voltage Max. supply voltage (peak)	10 ÷ 36VDC 40V
Maximum current supplied on the PWM outlets PWM frequency Dither frequency	3 Amps 4000 Hz 110 Hz
Offset adjustment field on the vertical	-6° ÷ +6° resolution 0.1°
Dead band	0 ÷ ±3° resolution 0.1°
Minimum current adjustment	0 ÷ 50% Imax.
Current gain adjustment	0 ÷ 100% Imax.
Adjustment intervention signal for exceeding pre-alarm inclination	0 ÷ ± 10° resolution 0.1°
Intervention of safety relay for max inclination	10 °
Serial standard communication optional communicationCAN	RS232 2.0B
Amp-seal connection	14 contacts wire section = 1.0mm2
Container protection level	IP67
Ambient operating temperature	-30° ÷ +85°C
Weight	Kg 0,721

ORDERING CODE

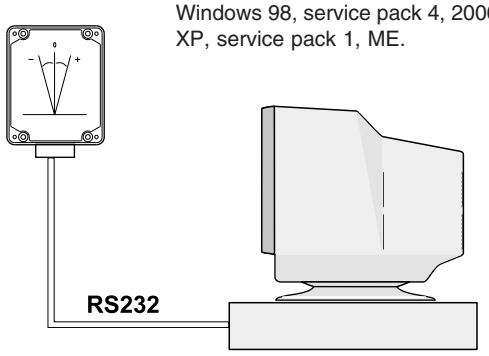
SE3	Electronic card Aluminium box (IP67)
LN3	For levelling system with acceleration control
***	**312** = Supply voltage 12VDC **324** = Supply voltage 24VDC
**	**16** = 1.76A Maximum current (coil 12V) **08** = 0.88A Maximum current (coil 24V)
*	Variants: **0** = No variants
4	Serial No

CE registered mark with reference to the EU Community Directives, in accordance with the following norms:

- EN 954-1 - Safety-related parts of control systems - Part 1: General principles for design.
- EN61000-6-2 - Generic immunity standard, industrial environment.
- EN61000-6-3 - Generic emission standard, residential environment.
- EN 60255-21-1 / EN 60255-21-2 - Electrical relays - Vibration, shock, bump and seismic tests.
- EN61000-4-2 - EN61000-4-2/A1 - Electrostatic discharge immunity test.
- EN61000-4-3 - EN61000-4-3/A1 - EN61000-4-3/A2 - Radiated, radio frequency, electromagnetic field immunity test.
- EN61000-4-4 - Electrical fast transient/burst immunity test.
- EN61000-4-6/A1 - Conducted disturbances inducted by radio-frequency fields, immunity test.
- ISO7637-2 Electrical disturbances by conduction and coupling.

MINIMUM CONFIGURATION REQUESTED BY THE PC

Pentium or compatible processor CD reader - RS232 serial portal - Windows 98, service pack 4, 2000, XP, service pack 1, ME.



- **Material supplied with the card**
- Connector AMPSEAL flying part, with 14 contacts
- Handbook of use with instructions of maintenance and assembly.

- **Separately supplied material**
- The software P35150004 for the programming of the card is supplied on Cd-rom support only upon request (please contact our Sale Offices).

- **Material not supplied**
- RS232 cable is not supplied.

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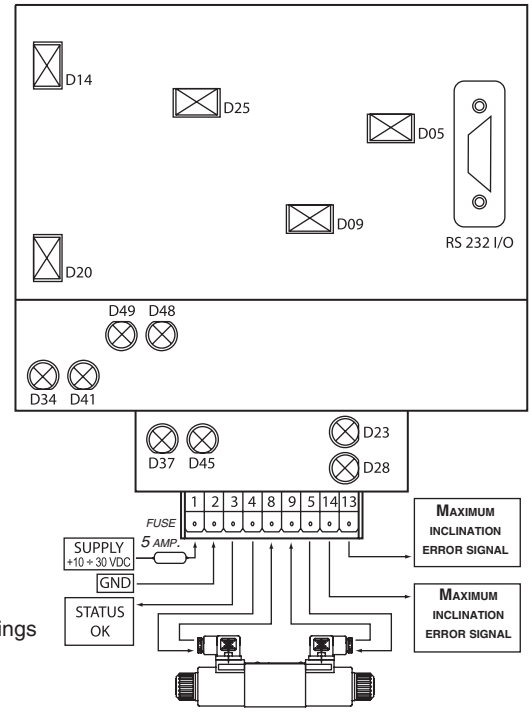
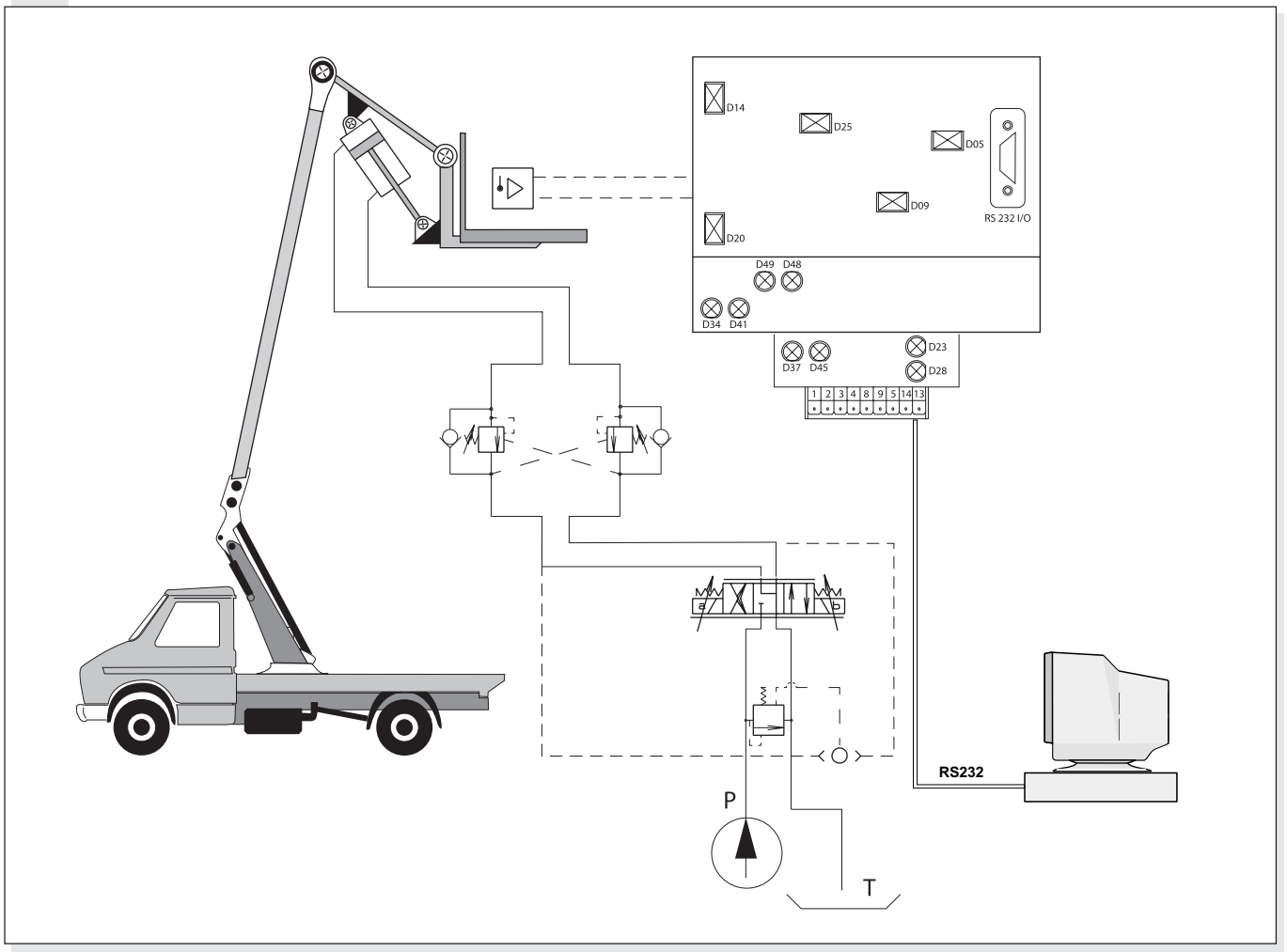
CARD ADJUSTMENT

Led / colour	Function
D5 / green	Led on = µP (microprocessor) OK
D9 / green	Led on = DSP (Digital Signal Processor) OK
D14 / green	Led on = Power supply stage 8V, OK
D20 / green	Led on = Power supply stage 3.3V, OK
D25 / green	Led on = Power supply stage 5V, OK
D23 / red	Led on = Alarm for Side A exceeding maximum inclination
D28 / red	Led on = Alarm for Side B exceeding maximum inclination
D34 / red	Led on = security relay 1, active card functioning (OK)
D37 / red	Led on = PWM outlet side A active
D41 / red	Led on = security relay 2, active card functioning (OK)
D45 / red	Led on = outlet PWM side B active
D48 / red	Led on = Digital inlet 1 enabled
D49 / red	Led on = Digital inlet 2 enabled



Other faults or malfunctioning are signalled by the flashing of LEDS D5 and D9.
Flashing occurs at pre-established time intervals A series of consecutive flashings corresponds to a specific error that identifies an fault.
LED D5 signals the faults detected by the mP (microprocessor).
LED D9 signals faults detected by the DSP (digital signal processor).

MOUNTING SCHEME



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INSTRUCTIONS

- **Before proceeding to the calibration, ensure that any unexpected movement of the hydraulic system cannot cause material damage or injury to people.**
- **The correct work of the card is guaranteed inserting an external fuse 32V- 5Amp on the supply voltage line.**
- **The connection between the card and the solenoid must be direct.**
- **The common one of return to proportional solenoid must not be shared between other valve connections or electrical equipment worker.**

• SUPPLY VOLTAGE SETTING

The supply voltage can be 12 VDC or 24 VDC. Always check that the working voltage of the reels of the proportional valve is not higher than the general power supply voltage of the plant.

• OFFSET VERTICAL POSITION ADJUSTMENT

After having installed the card on the platform cage, it is possible to regulate the reference vertical through the "OFFSET" regulation. The value can be varied around a range ± 6°.

• DEAD BAND ADJUSTMENT

It corresponds to a value between ± 3° with respect to the position of the vertical where the card results to be indifferent to the corrections. The value can be set using the "DEAD BAND" control.

• MINIMUM CURRENT ADJUSTMENT

Minimum current allows to eliminate opening start delay of the valve caused by the mechanical covering of the cursor. The value of separate minimum current for channel A and B is pre-calibrated in the factory, it can be adjusted using the "I min. A" and "I min. B" control.

• CURRENT GAIN ADJUSTMENT

Current gain allows to increase the opening section of the functioning valve of the greatest inclination of the "boat". Separate current gain for the A and B channel is pre-calibrated in the factory, it can be adjusted using the "Gain A" and "Gain B" control.

• ALARM INTERVENTIONS' ADJUSTMENT FOR EXCEEDING PRE-ALARM INCLINATION

The card has two separate live outlets (12/24V, max. 1 Amp) to signal exceeding of a pre-set inclination value of the boat.

This value (between 0° and 10°) can be set by the system installer separately for both channels using the "ALARM A" and "ALARM B" control.

The two live outlets are active (voltage value on the outlets = 12/24V) when the boat is at an inclination lower than the values indicated in "ALARM A" and "ALARM B".

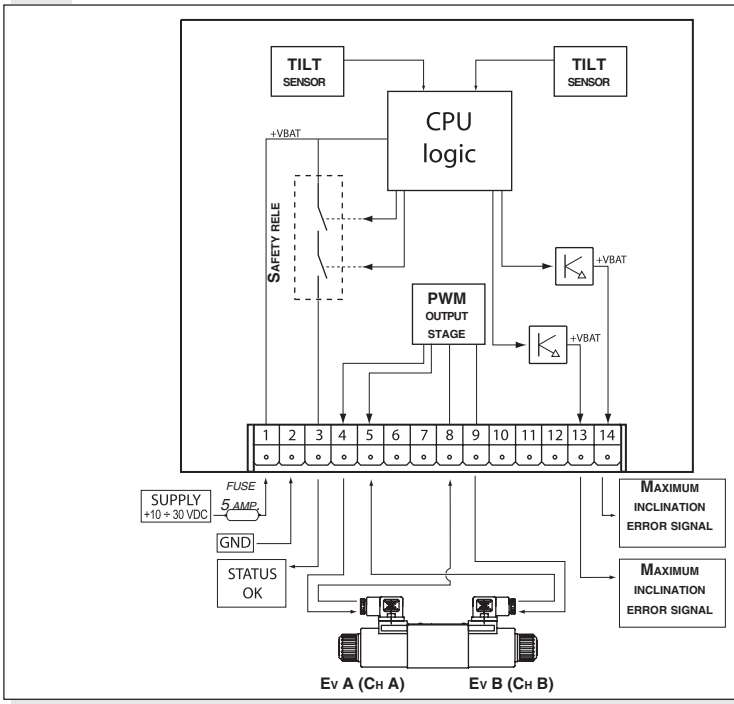
When inclination exceeds the indicated values the live outlets are disabled (voltage value on the outlets = 0V).

• CALIBRATION PROCEDURE

All calibration parameters are set using the PC. It is necessary to connect the levelling board to a PC using a serial connection. Refer to the instructions contained in the attached maintenance and installation manual for the procedure.

N° pin	Function	Description
1 2	**Power supply** **GND supply**	+Vbattery 10 ÷ 30 VDC -Vbattery GND
3	**Status OK - Vbat output relè**	Live outlet V of battery - max. 6Amps (live outlet is interrupted for exceeding max inclination ±10° or for breakage of the card)
4	**Out PWM coil A +**	Outlet PWM solenoid's side A max. 3Amps
5	**Out PWM coil B +**	Outlet PWM solenoid's side B max. 3Amps
6	**RX/232**	RS232 serial portal reception channel Optional CAN/L for Can-bus communication
7	**TX/232**	RS232 serial portal reception channel Optional CAN/H for Can-bus communication
8 9	**Common PWM coil A** **Common PWM coil B**	Common channel PWM A Common channel PWM B
10	**12/24V - Digital input 1 – optional**	Digital inlet 12/24V (function optional)
11	**12/24V - Digital input 2 – optional**	Digital inlet 12/24V (function optional)
12	**GND RS232**	Common serial portal Communication RS232
13	**Digital output - 12/24V max. 1Amp**	Pre-alarm outlet for exceeding threshold max. inclination positive (intervention angle programmable from 0 to +10°)
14	**Digital output - 12/24V max. 1Amp**	Pre-alarm outlet for exceeding threshold max. inclination negative (intervention angle programmable from 0 to -10°)

CONNECTIONS SCHEME



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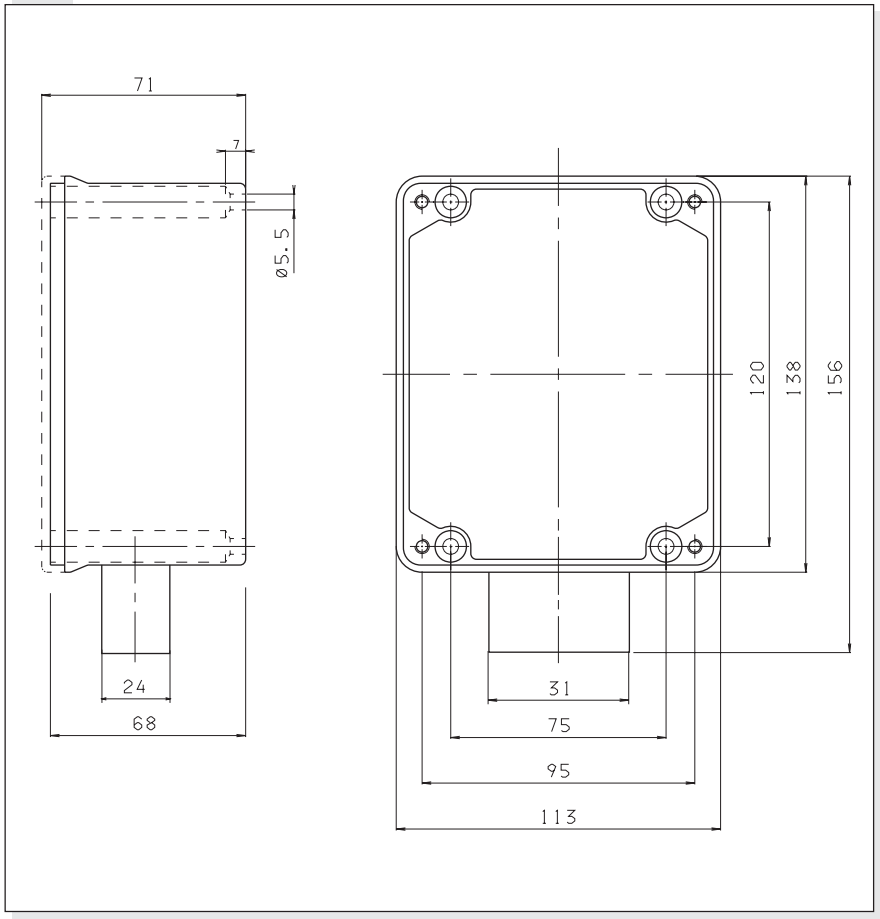
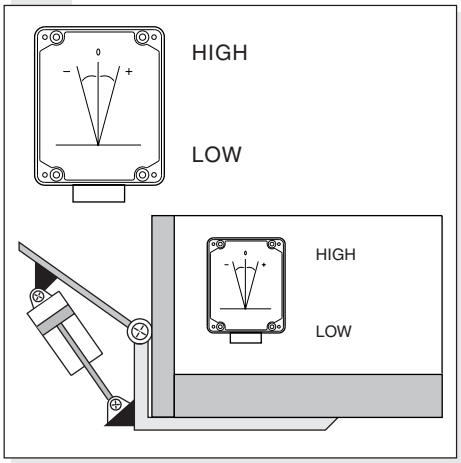
OVERALL DIMENSIONS

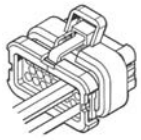


CORRECT POSITION



SPARE PARTS AMPSEAL

Receptacle contacts
COD. 770520-1*

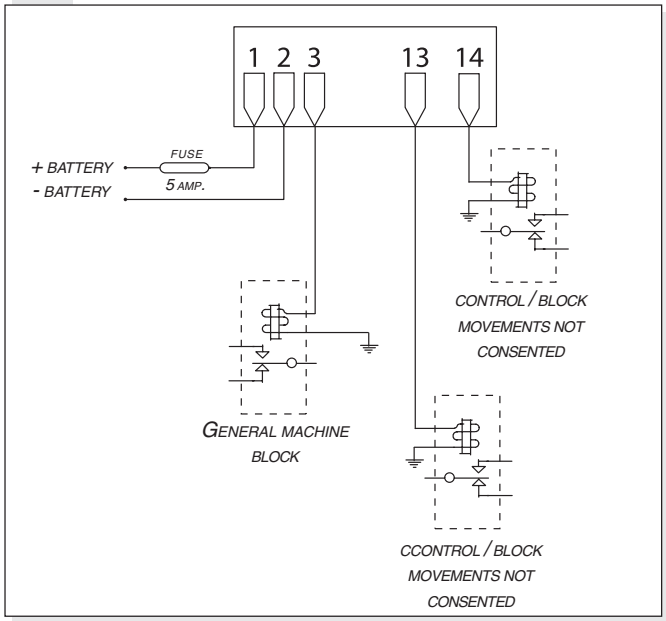


Plug housing 14 pin
COD. 776273-1*

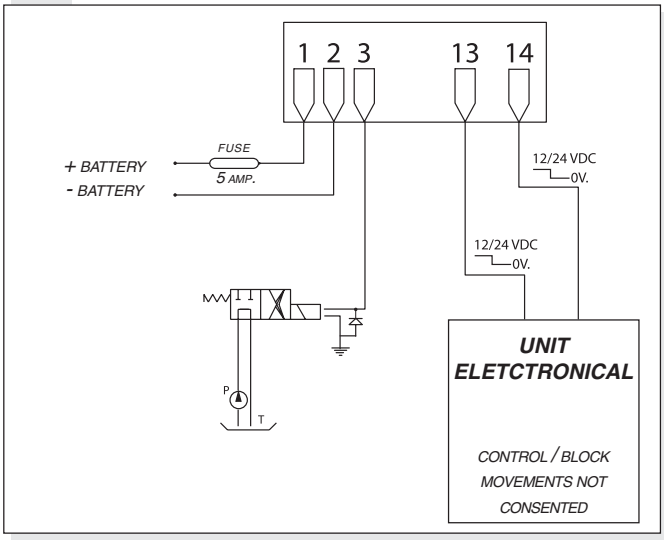
* AMP code

Spare parts kit, connectors and electrical contacts: V89950000

CONNECTION FOR SECURITY RELAY



CONNECTION FOR SECURITY SOLENOID VALVE



- **Before proceeding to the calibration, ensure that any unexpected movement of the hydraulic system cannot cause material damage or injury to people.**
- **The correct work of the card is guaranteed inserting an external fuse 32V- 5Amp on the supply voltage line.**

Aron spa - Via Natta, 1 - 42124 Reggio Emilia (Italy) - Tel. +39 0522 5058 - Fax +39 0522 505856 - www.aron.it - sales@brevinifluidpower.com

SE.MNC... NOT SOMULTANEOUS MOVEMENT ELECTRONIC CARD

The SE.MNC... electronic control card is fitted with one or two proportional outputs with current feedback for valve control (XQP3, CXQ3) and numerous on/off outputs for controlling the solenoid in directional valves.

The overall functional logic enables simultaneous control of a single proportional output, one of the 5 on/off directional valves and a dump valve within the hydraulic circuit.

The electronic card is fitted with an electric safety control (operator present signal); the current outputs are only enabled if the operator present signal is on. The card is compatible with the JC.5 series joystick.

ORDERING CODE

SE	Electronic card
MNC	For not simultaneous moviment
AL	Alluminium box case IP67
***	Valve adjiustment **12F** = 12V - 1.76A **24G** = 24V - 0.88A
*	Proportional flow regulators **1** = one regulator **2** = two regulators
0	No variant
1	Serial No.

CE registered mark with reference to the electromagnetic compatibility. European norms:
- UNI EN ISO 14982 - Agricultural and Forestal Machines.

CALIBRATION PROCEDURE

POWER SUPPLY AND WIRING

The card power supply can be protected by means of a 15A fuse. 0.75mm² or 1mm² gauge electrical wire should be used for the connections.

PROPORTIONAL OUTPUT ADJUSTMENT

The standard version card is fitted with an adjustment trimmer, which can be accessed by removing the top of the casing. Each PWM output is fitted with trimmers for minimum current adjustment (Imin), current gain and ramp up/down.

MINIMUM CURRENT ADJUSTMENT

Minimum current helps overcome valve overlap and increases the sensitivity of the joystick on the proportional valve opening. Minimum current value can be adjusted to between 0% and 50% of the maximum current. To increase the minimum current value, turn the Imin trimmer in a clockwise direction.

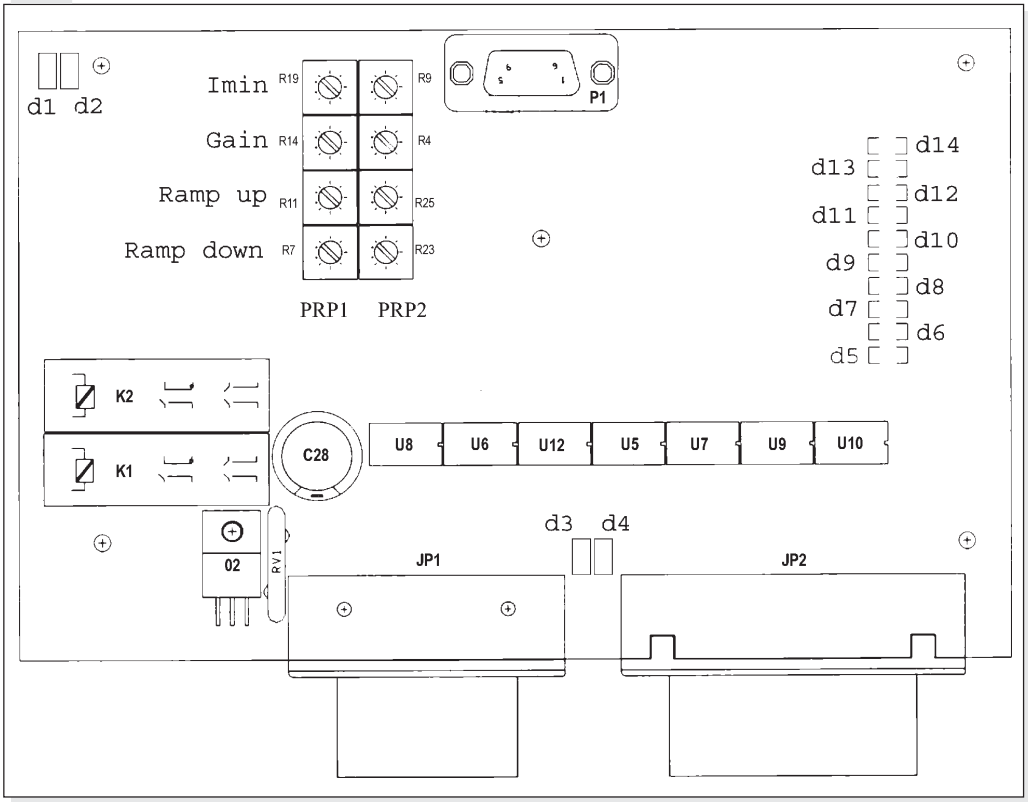
CURRENT GAIN ADJUSTMENT

Current gain allows the actuator's maximum speed to be adjusted according to the maximum value of the analogue signal (10v). Current gain can be adjusted to between 50% and 100% of the maximum current. To reduce the gain value, turn the min trimmer in an anticlockwise direction.

RAMP TIME ADJUSTMENT

The ramp time is the time taken to pass from the minimum to the maximum current value, and vice versa. It's adjustable from a minimum of 0s up to a maximum of 20s. To increase the ramp time, turn the trimmer in a clockwise direction.

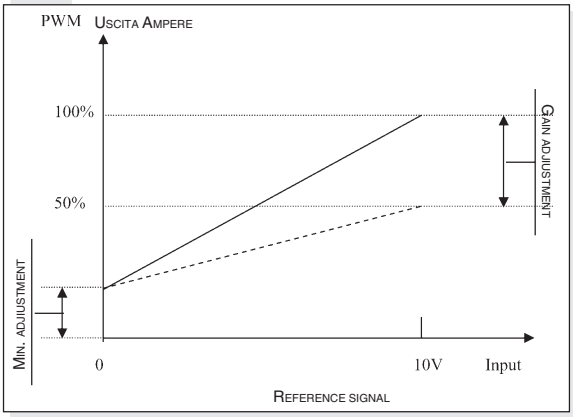
TOPOGRAPHICAL LAYOUT



ELECTRICAL FEATURES

Power supply voltage		9 ÷ 30VDC
Max current absorbed		15A
Analogue inputs	n°2	0 ÷ 10V
Digital inputs	n°10	12V or 24V optoisolated
Proportional outputs	n°2	Max 2,5A with current feedback
On/off outputs	n°11	Max 3A
Auxiliary voltage output	n°2	10V stabilized
Proportional outputs parameter adjustment		
Standard version		by trimmer
On request		by RS-232
Electrical connections		Connector 23pin + Connector 14pin
Protection according to DIN		IP67
Operating temperature		-40C° ÷ +85°C

REFERENCE SIGNAL



(LED) STATUS SIGNAL

LED status	Function	Pin
D1 Led on	card supplied	
D2 Led on	card supplied	
D3 Led on	Proportional output PROP EV1 active	Pin n°4 connector AMP 14 way
D4 Led on	Proportional output PROP EV2	Not used
D5 Led on	Output IN0 active (forward/canal B)	Pin n°10 connector AMP 23 way
D6 Led on	Output IN1 active (back/canal A)	Pin n°11 connector AMP 23 way
D7 Led on	Output IN2 active (Not used)	Pin n°12 connector AMP 23 way
D8 Led on	Output IN3 active (Not used)	Pin n°13 connector AMP 23 way
D9 Led on	Output IN4 active (switch 1_JC5)	Pin n°14 connector AMP 23 way
D10 Led on	Output IN5 active (switch 2_JC5)	Pin n°15 connector AMP 23 way
D11 Led on	Output IN6 active (switch 3_JC5)	Pin n°20 connector AMP 23 way
D12 Led on	Output IN7 active (switch 4_JC5)	Pin n°21 connector AMP 23 way
D13 Led on	Output IN8 active (switch 5_JC5)	Pin n°22 connector AMP 23 way
D14 Led on	Output IN9 active (operator present)	Pin n°23 connector AMP 23 way

CONNECTOR 14 PIN

Pin	Description
1	On/off outputs EV 5A
2	On/off outputs EV 5B
3	Proportional output PROP EV 1
4	Proportional output PROP EV 2 **(Not used)**
5	Back to proportional output PROP EV 1
6	- V power
7	CAN_L **(opzional)**
8	CAN_H **(opzional)**
9	Back to proportional output PROP EV 2 **(Not used)**
10	+ V power (supply power circuits)
	Protect by using a 15A fuse
11	+ V power (supply logical circuits)
12	- V power
13	0V auxiliary voltage output
14	+10V auxiliary voltage output, max. 100mA

CONNECTOR 23 PIN

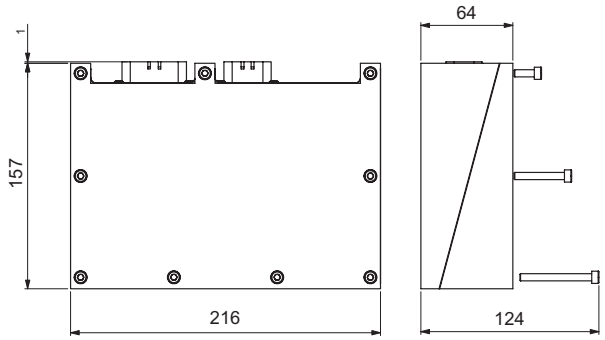
Pin	Description	Pin	Description
1	On/off output EV 1A	14	Signal input (IN4) connected to **1** joystick JC5 **switch**
2	On/off output EV 1B	15	Signal input (IN5) connected to **2** joystick JC5 **switch**
3	On/off output EV 2A	16	+10V auxiliary voltage output, max. 100mA
4	On/off output EV 2B	17	0V auxiliary voltage output
5	On/off output EV 3A	18	Input JOY2 Analogue signal 0...+10V **(Not used)**
6	On/off output EV 3B	19	Input JOY1 Analogue signal 0...+10V connected to **Y axis** joystick JC5 signal
7	On/off output EV 4A	20	Signal input (IN6) connected to **3** joystick JC5 **switch**
8	On/off output EV 4B	21	Signal input (IN7) connected to **4** joystick JC5 **switch**
9	Output EV pressure relief valve	22	Signal input (IN8) connected to **5** joystick JC5 **switch**
10	Signal input (IN0) connected to **forward** joystick JC5 **switch**	23	Signal input (IN9) connected to **operator present** joystick JC5 **switch**
11	Signal input (IN1) connected to **back** joystick JC5 **switch**		
12	Signal input (IN2) **(Not used)**		
13	Signal input (IN3) **(Not used)**		

FUNCTIONAL LOGIC OF THE ACTIVE OUTPUTS

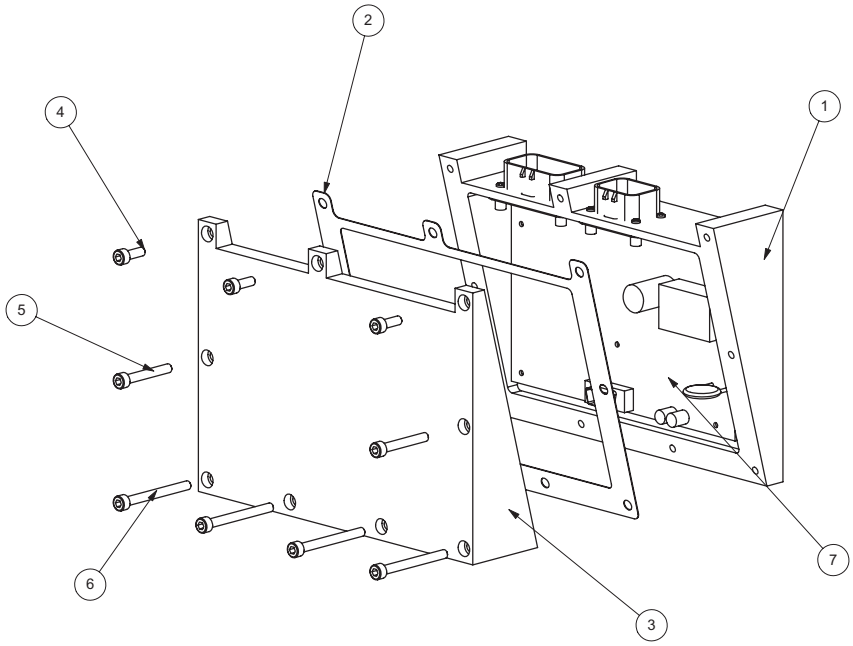
JOY1	IN0	IN1	IN4	IN5	IN6	IN7	IN8	IN9	ATCIVE OUTPUTS
>0.2V	H		H					H	PROPEV1 + EV1B + EV PRESSURE RELIEF VALVE
>0.2V		H	H					H	PROPEV1 + EV1A + EV PRESSURE RELIEF VALVE
>0.2V	H			H				H	PROPEV1 + EV2B + EV PRESSURE RELIEF VALVE
>0.2V		H		H				H	PROPEV1 + EV2A + EV PRESSURE RELIEF VALVE
>0.2V	H				H			H	PROPEV1 + EV3B + EV PRESSURE RELIEF VALVE
>0.2V		H			H			H	PROPEV1 + EV3A + EV PRESSURE RELIEF VALVE
>0.2V	H					H		H	PROPEV1 + EV4B + EV PRESSURE RELIEF VALVE
>0.2V		H				H		H	PROPEV1 + EV4A + EV PRESSURE RELIEF VALVE
>0.2V	H						H	H	PROPEV1 + EV5B + EV PRESSURE RELIEF VALVE
>0.2V		H					H	H	PROPEV1 + EV5A + EV PRESSURE RELIEF VALVE

Note:
>0.2V = The analogue signal on the JOY 1 input is maintained above 0.2V
H = the corresponding digital input leads to a positive battery voltage

OVERALL DIMENSIONS



N°	DESCRIPTION	PIECES
1	Box	1
2	Seal	1
3	Cover	1
4	Screw TCEI M5x14 UNI 5931	3
5	Screw TCEI M5x14 UNI 5931	2
6	Screw TCEI M5x14 UNI 5931	4
7	SEMNC card	1



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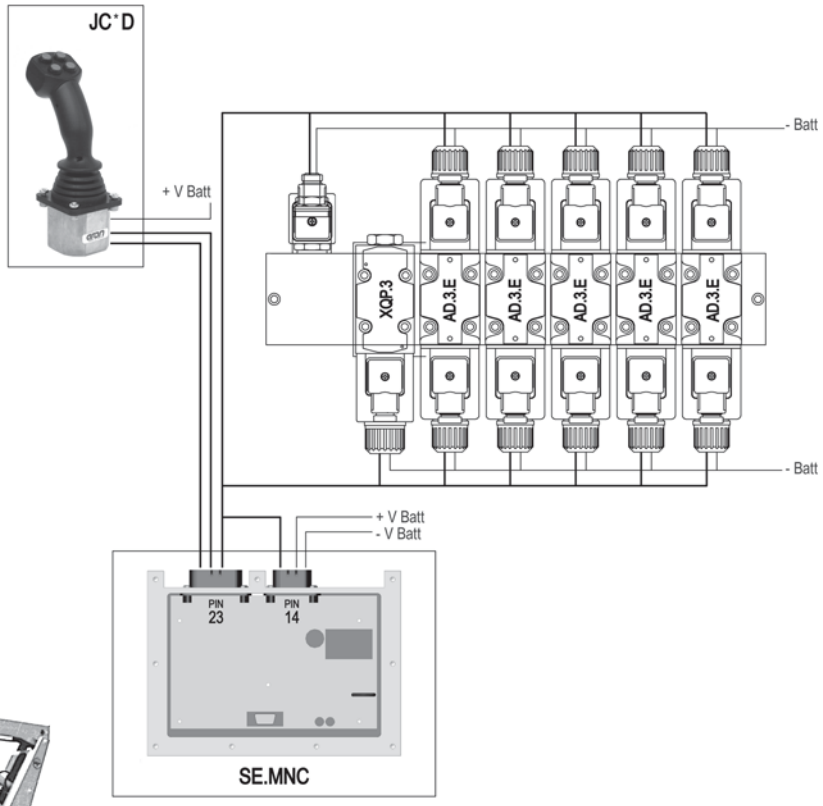
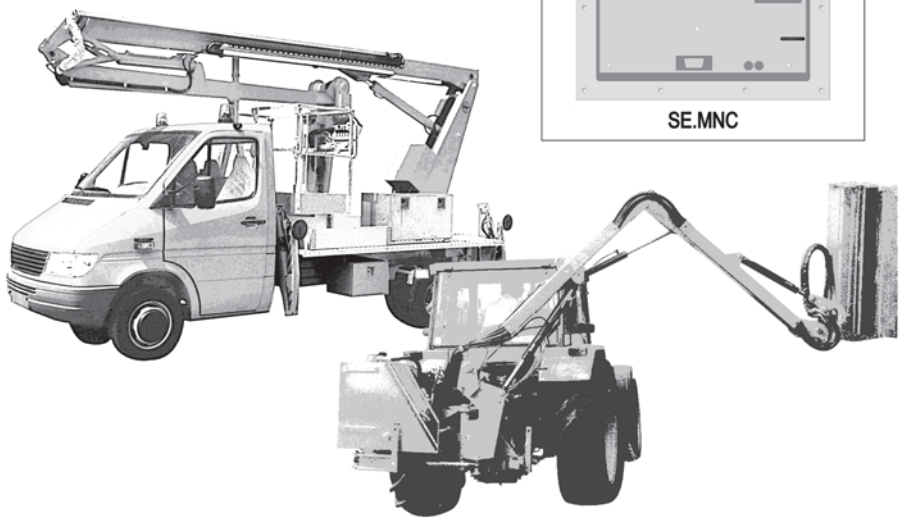
TYPICAL CONNECTIONS

- The common return of the proportional valve must be exclusively connected to the contact on the card connector; this contact must not be connected or shared with other earth connections or with other electronic devices.

- The common return of the directional control valves and dump valve must be connected directly to the negative battery terminal.





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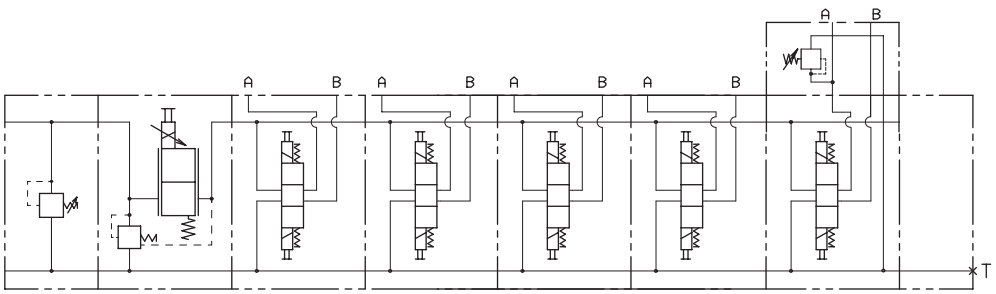
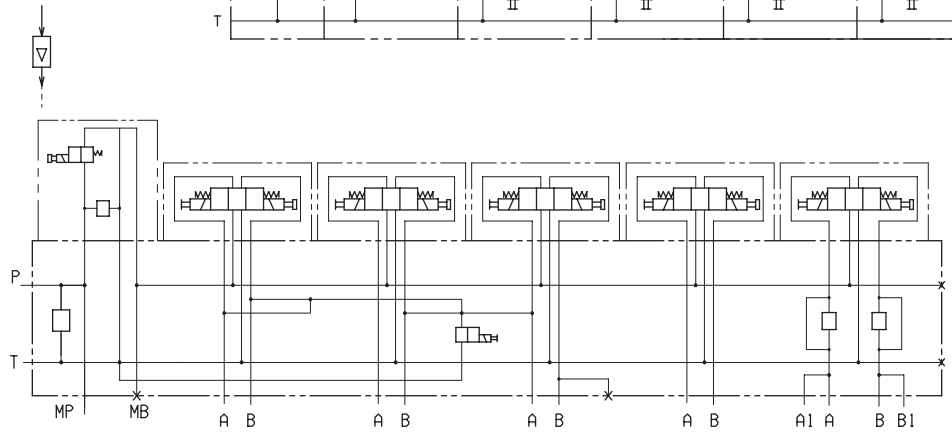
VERSION WITH STACKABLE VALVES





VERSION WITH CETOP 3 OR CETOP 5 VALVES

SVP... PROPORTIONAL AMPLIFIER
FOR MOTORS AND PUMPS CONTROL

SETTORE MOBILE

SVP...	
TECHNICAL DATA	CH. IX PAGE 23
CONNECTION SCHEME	CH. IX PAGE 24
CHARACTERISTIC CURVES	CH. IX PAGE 25
SPARE PARTS	CH. IX PAGE 26

The SVP electronic amplifier with current feedback current is designed to control a pump with variable flow rate or two pumps for open circuit or two motors.
The amplifier has two proportional outputs with current feedback and a single power output without current feedback. Each proportional output is controlled by an analogue input; it is therefore possible to control two proportional outputs independently (independent control for the proportional outputs, option I in the ordering code).
Through the selection of a switch positioned on the card, it is possible to control both proportional outputs with only one analogue input (symmetrical control for the proportional outputs, option S in the ordering code).
The symmetrical control is used for hydrostatic pumps in closed-circuit with two solenoids control. In the independent control mode, the two proportional outputs are mutually independent and it is possible to control separately two open-circuit pumps with single solenoid control or two motors. The card also has an output for brake release control: this is ON when the output current of the two proportional channels is at the minimum value. As the output current of one of the channels exceeds an adjustable percentage above the minimum current, the brake output state changes to OFF.

MAIN FEATURES
- External control signal for enabling card operation (it is possible to by-pass this function).
- Linear and independent output current rise and drop ramps on both proportional outputs.
- Control of the card is possible via potentiometer, voltage signal (±5V) from an external source or current signal from an external source (±20mA).
- Differential analogue inputs logic.
- Adjustment of brake control output current value.
- Adjustment of the control parameters from digital interface panel built in on the card.
- Two digital outputs (power 0.5A) to signal card failure or anomaly.
- Short-circuit protection for the two proportional outputs.
- Protection for input power polarity inversion.
- Over voltage protection system.

ADDITIONAL FEATURES
- When ordering it is possible to select the external control signal version (standard) with separate controls to enable the two proportional outputs (upon request).
- Third analogue input (±5v or ±20mA) for pressure or position transducer (upon request).
- Digital Input (12V or 24V) for encoders or inductive speed sensors (upon request).
- CAN-bus data transmission interface (upon request).

ORDERING CODE

SVP	Proportional amplifier for motors and pumps control
X	**X** = For proportional solenoids 0.88 A (24 V DC) (STANDARD) **Y** = For proportional solenoids 1.76 A (12 V DC) **Z** = For proportional solenoids 2.50 A (9 V DC)
I	**I** = Independent control of the proportional output **S** = Symmetric control of the proportional output (STANDARD)
E	**E** = With external card enabling control (STANDARD) **K** = With external enabling control and proportional output enabling control **0** = Without enabling control
1	**1** = With voltage input ±5V (STANDARD) **2** = With current input ±20mA
ST	**ST**= Version with setting panel (STANDARD) **CN**=Version with CAN interface
00	NONE (STANDARD)
D1	Serie 1 digital model

Connectors and electrical contacts included in the fourniture.

CE registered mark with reference to the EU Community Directives, in accordance with the following norms:

EN61000-6-1, EN61000-6-3

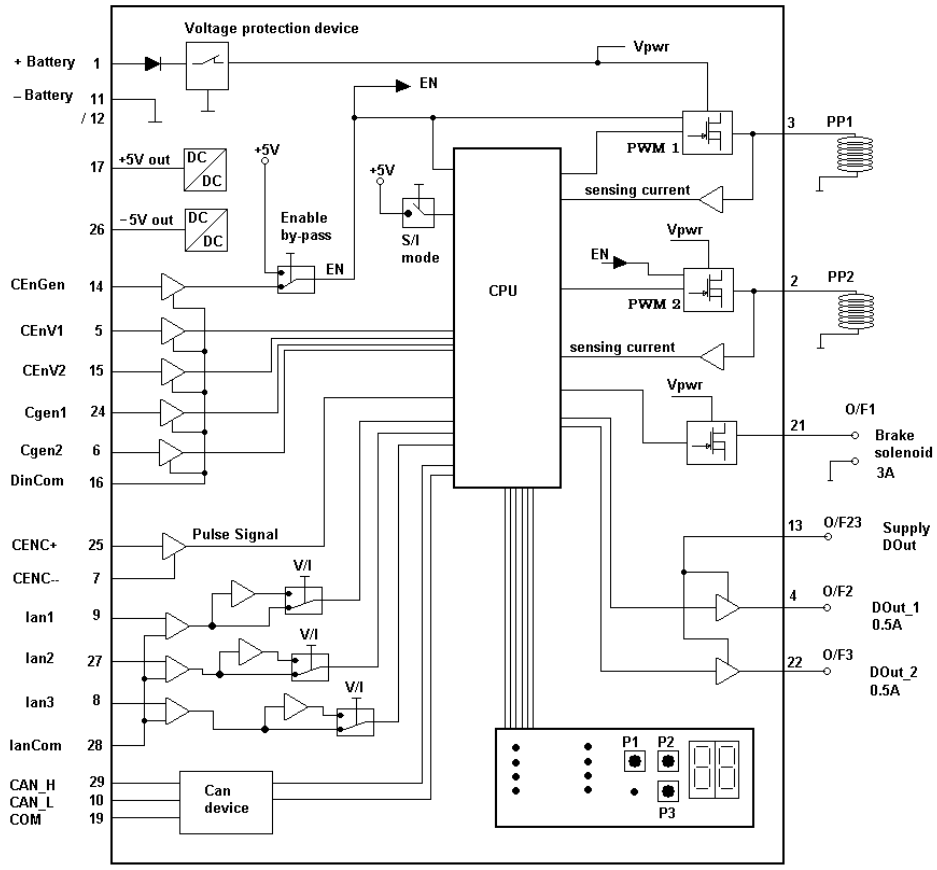
TECHNICAL DATA

Voltage supply	10 ÷ 30 VDC
Max input current	8 A
Max output current for each proportional channel	2.5 A
Max output current for brake control output	3 A
Analogue external reference signal for proportional control	±5V, or ±20mA
Resistance of external potentiometer	2KΩ ÷ 10 KΩ
Adjustable current rise time ramp	0 ÷ 20 sec
Adjustable current drop time ramp	0 ÷ 20 sec
Adjustable min. output current for each proportional channel	0 ÷ 50% of set Max output current
Adjustment of current gain for each proportional channels	50% ÷ 100% of Max current
Brake adjustment release	0 ÷ 50% of set Max output current
Connector	AMP 29 poles Connector and contacts included (*)
Operative environment temperature	-40°C ÷ +80°C
Protection degree	IP65 With correct connector assembling and wiring (*)

(*) It is responsibility of the customer the assembling and the wiring of the connector supplied with the SVP proportional card.

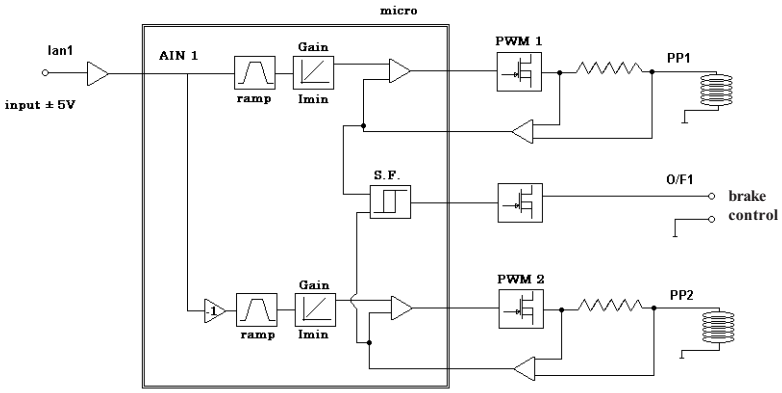
9

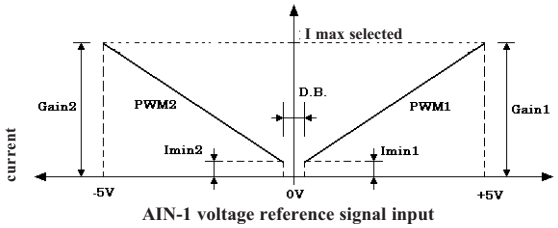
CONNECTION SCHEME



CHARACTERISTIC CURRENT OUTPUT CURVES

SYMMETRIC OPERATION OF THE PROPORTIONAL OUTPUTS





AIN-1 voltage reference signal input

D.B. = dead band
I min = offset minimum current
Gain = current gain

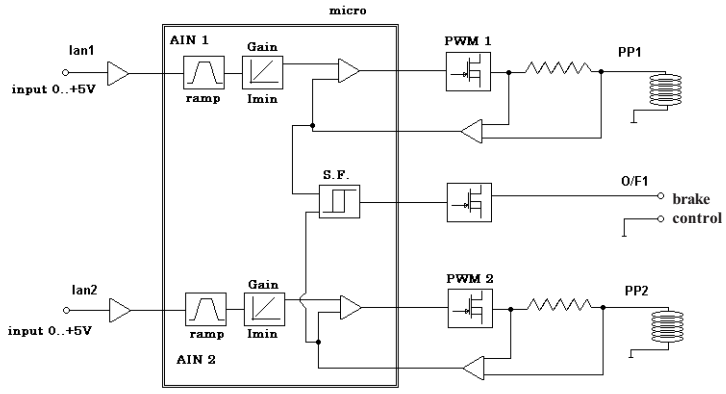
In this configuration, the command signal varies between -5V and +5V with 0V as the central value and the command signal is to be given on the analogue input Ian 1.

Any command signals sent to analogue input 2 of the board are ignored.

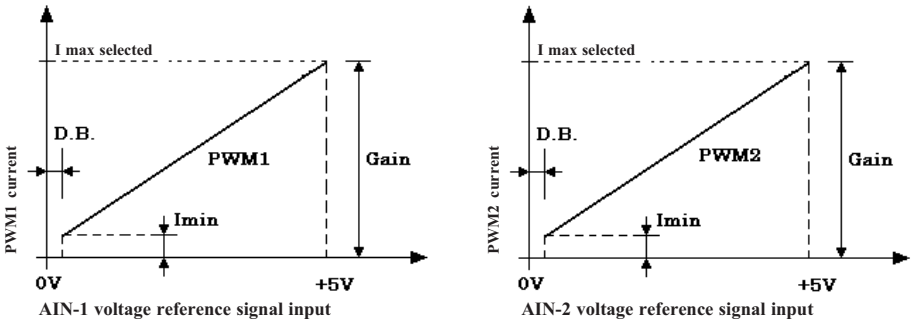
In symmetric mode, when the reference signal is between 0V and -5V, the proportional output PWM 1 (PP1) is off, while the proportional output PWM 2 (PP2) is on. When the reference signal on the other hand is between 0V and +5V, the proportional output PWM 1 (PP1) is on, while the proportional output PWM 2 (PP2) is off.

CHARACTERISTIC CURRENT OUTPUT CURVES

INDEPENDENT OPERATION OF THE PROPORTIONAL OUTPUTS



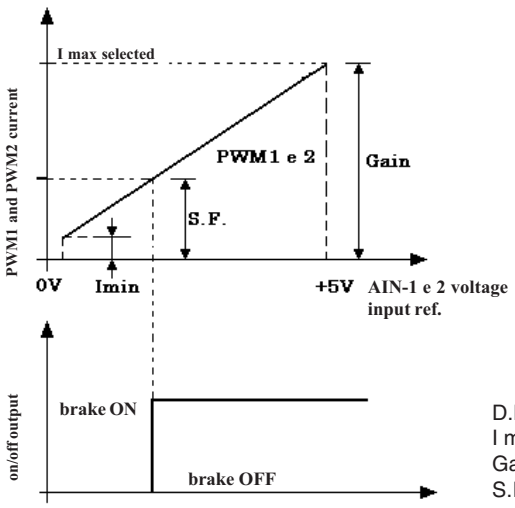
In this mode, the two outputs work independently and the proportional output PWM 1 (PP1) is controlled by the signal on the analogue input Ian 1 and the proportional output PWM 2 (PP2) is controlled by the signal on the analogue input Ian 2.



In this mode both proportional outputs may be on simultaneously.

D.B. = dead band
I min = offset minimum current
Gain = current gain

OUTPUT CHARACTERISTIC OF THE BRAKE COMMAND

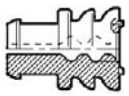


Whatever the operating mode of the proportional outputs, be it symmetric or independent, the operating logic of the brake command is always the same. Set a current threshold value on the adjustment panel (SF). When the current on both proportional outputs drops below the set threshold (SF), the output of the brake is on. Whereas for the command output of the brake to be disabled, all it takes is for the current of one of the proportional outputs to exceed (SF).

D.B. = dead band
I min = offset minimum current
Gain = current gain
S.F. = threshold brake release

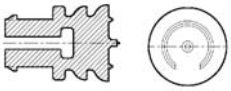
9

SPARE PARTS AMP SEAL



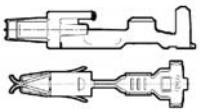
(Pack. 30 pcs.)

Single wire seal
CODE 828905-1*



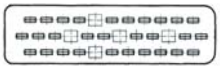
(Pack. 20 pcs.)

Plug cavity sealing
CODE 828906-1*



(Pack. 30 pcs.)

JPT contact
CODE 929937-3 o 929938-3*



Silicon facial sealing
CODE 963222-1*

JPT housing connector
(plug) 29P
CODE 963449-2*

* AMP code

Spare parts kit, gaskets, connectors and electrical contacts: V89960000

9

JC.3.D... HEAVY DUTY SINGLE JOYSTICK BASE

JC3D...

This is a rugged joystick with single axis Y potentiometer and ergonomic handle. The joystick has a spring return lever for center position. The panel material for this joystick and thickness must be strong and rigid. The panel thickness should have a dimension of minimum 3.5mm and maximum 6mm. The joystick has two directional micro-switches per Y axis. The handle has 3 pushbuttons and it is possible to have the operator present switch too.

The IP protection of joystick is referred to above mounting panel and it can be max. IP65. N.B. below mounting panel the rating is IP40.

APPLICATIONS

The joystick has been designed for aerial platform, agricultural and forestry machinery. The use of this product with the Aron electronic control unit for non contemporary movements gives the maximum advantage for hydraulic solutions controlled with a proportional valve.

Electrical features	
Potentiometer resistance	1.4 ÷ 2.2 KΩ
Max. supply voltage	VDD = 32V DC
Max. supply voltage Y pot	0 – 100% VDD
Max. output current	5 mA
Directional switches	
Maximum supply voltage	VCC = 32V DC
Max. output current	200 mA Resistive load
Mechanical features	
Mechanical angle	± 20°
Maximum operating load (Measured 130 mm above the mounting surface)	390 N
Mechanical Life (Y axis)	7.500.000 cycles
Weight (handle include)	0,900 Kg
Ambient operating temperature	-40°C ÷ +80°C
Protection according to DIN	IP65
Shocks	Level 20G Type ½ sine 6ms Number of shocks 1350 per axis

• CE Registered mark for industrial environment with reference to the compatibility. European norms:

- IEC 61000-4-3 “Electromagnetic immunity”
- EN6550022 “Electromagnetic emissions”

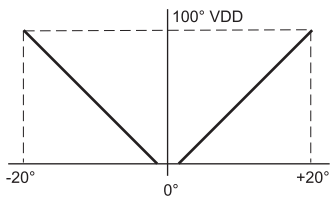
• Product in accordance with **RoHS** 2002/95/CE Europe Directive.

ORDERING CODE

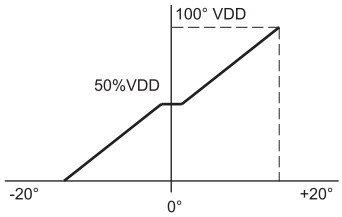
JC	Heavy duty single Joystick
3	Handle (3 switches)
D	Directional switches
1	Functional operation singe axis (**Y**)
A	With operator present trigger switch
******	**00** = No variants **GD** = With silicon rubber protection on the switches handle
1	Serial number

Connectors and electrical contacts included in the fourniture.

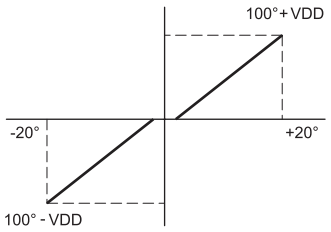
POTENTIOMETER OUTPUT AXIS Y



In order to obtain the Y axis output signal from the joystick as indicated in the diagram over it is necessary to connect the pin 9 and 11 of the AMP 16 way connector at +VDD, and to connect the pin 12 of the AMP 16 way connector at 0V.

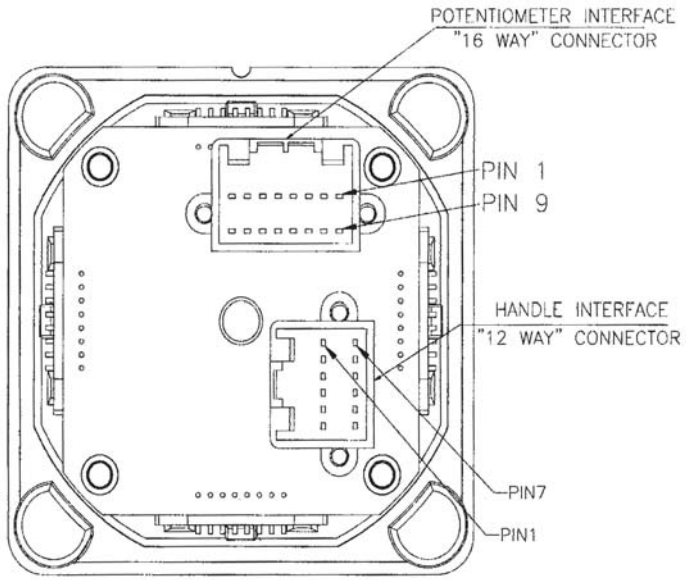


IIn order to obtain the Y axis output signal from the joystick as indicated in the diagram over it is necessary to connect the pin 9 of the AMP 16 way connector at 0V, and to connect the pin 11 of the AMP 16 way connector at +VDD.



In order to obtain the Y axis output signal from the joystick as indicated in the diagram over it is necessary to connect the pin 9 of the AMP 16 way conector at -VDD, and to connect the pin 11 of the AMP 16 way connector at +VDD.

CONNECTOR CONFIGURATION AND PIN ALLOCATION DETAIL



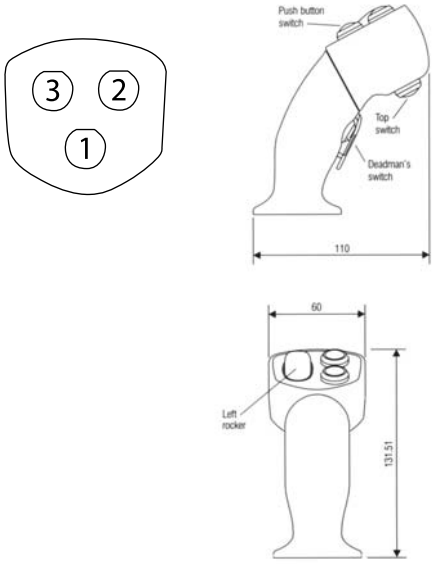
FROM THE 16 WAY PRIMARY POTENTIOMETER CONNECTIONS SINGLE POTENTIOMETER PER Y AXIS

AMP		Pin allocation description
1	Y	Switch track forward
9	Y	Pot track back
10	Y	Pot track signal
11	Y	Pot track forward
12	Y	Pot track centre tap
13	Y	Switch track common
14	Y	Switch track back
16	Y	Switch track centre on

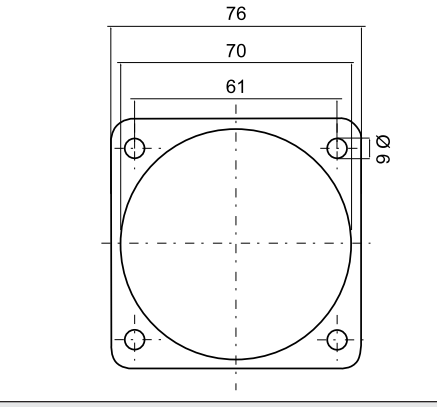
12 WAY HANDLE CONNECTIONS

AMP	Pin allocation description
2	Switch 3 - contact N/O
3	Switch 2 - contact N/O
4	Switch 1 - contact N/O
8	Operator present trigger switch
11	Switch track common
12	Operator present trigger switch

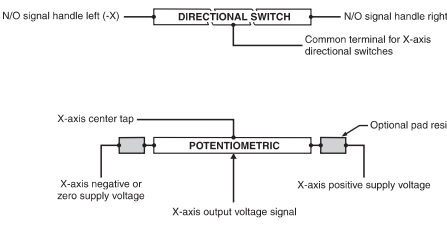
OVERALL DIMENSIONS



HANDLE ADAPTER PLATE



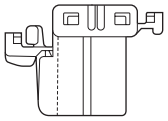
ANALOGUE JOYSTICK CONTROLLERS



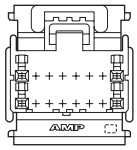
9

SPARE PARTS AMP 040 SERIES MULTILOCK

Receptacle contacts
P.No. 175062-1* Loose piece



Plug housing 12 position
P.No. 174045-2*



Plug housing 16 position double row
P.No. 174046-2*

* AMP code

Spare parts kit, connectors and electrical contacts: V89900000

JC.5.D... HEAVY DUTY SINGLE JOYSTICK BASE

JC5D...

This is a rugged joystick with potentiometer and ergonomic handle. The joystick has a spring return lever for center position. Single axis Y or dual axes XY are available. The panel material for this joystick and thickness must be strong and rigid. The panel thickness should have a dimension of minimum 3.5mm and maximum 6mm. The joystick has two directional micro-switches per axis. The handle has 5 pushbuttons and it is possible to have the operator present switch too.

The IP protection of joystick is referred to above mounting panel and it can be max. IP65. N.B. below mounting panel the rating is IP40.

APPLICATIONS

The joystick has been designed for aerial platform, agricultural and forestry machinery. The use of this product with the Aron electronic control unit for non contemporary movements gives the maximum advantage for hydraulic solutions controlled with a proportional valve.

Electrical features	
Potentiometer resistance	1.4 ÷ 2.2 KΩ
Max. supply voltage	VDD = 32V DC
Max. supply voltage X and Y pot	0 – 100% VDD
Max. output current	5 mA
Directional switches	
Maximum supply voltage	VCC = 32V DC
Max. output current	200 mA Resistive load
Mechanical features	
Mechanical angle	± 20°
Maximum operating load (Measured 130 mm above the mounting surface)	390 N
Mechanical Life (X and Y axis)	7.500.000 cycles
Weight (handle include)	0,900 Kg
Ambient operating temperature	-40°C ÷ +80°C
Protection according to DIN	IP65
Shocks	Level 20G Type ½ sine 6ms Number of shocks 1350 each axis

• CE Registered mark for industrial environment with reference to the compatibility. European norms:

- IEC 61000-4-3 “Electromagnetic immunity”
- EN6550022 “Electromagnetic emissions”

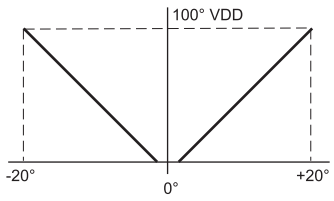
• Product in accordance with **RoHS** 2002/95/CE Europe Directive.

ORDERING CODE

JC	Heavy duty single Joystick
5	Handle (5 switches)
D	Directional switches
*	Functional operation **1** = singe axis (**Y**) **2** = dual axis (**XY**)
*	**A** = With operator present trigger switch **B** = Without operator present trigger switch
00	No variants
1	Serial number

Connectors and electrical contacts included in the fourniture.

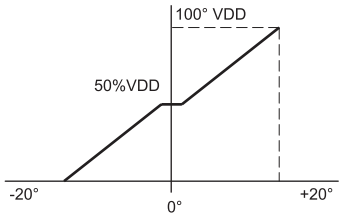
POTENTIOMETER OUTPUT AXIS X,Y



In order to obtain the output signal from the joystick as indicated in the diagram over it is necessary:

- for the X axis output signal, connect the pin 3 and 5 of the AMP 16 way connector at +VDD, and connect the pin 6 of the AMP 16 way connector at 0V.

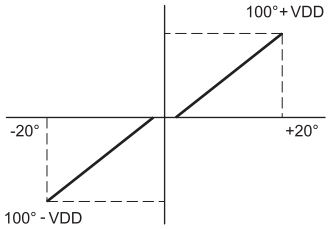
- for the Y axis output signal, connect the pin 9 and 11 of the AMP 16 way connector at +VDD, and connect the pin 12 of the AMP 16 way connector at 0V.



In order to obtain the output signal from the joystick as indicated in the diagram over it is necessary:

- for the X axis output signal, connect the pin 3 of the AMP 16 way connector at 0V, and connect the pin 5 of the AMP 16 way connector at +VDD.

- for the Y axis output signal, connect the pin 9 of the AMP 16 way connector at 0V, and connect the pin 11 of the AMP 16 way connector at +VDD.



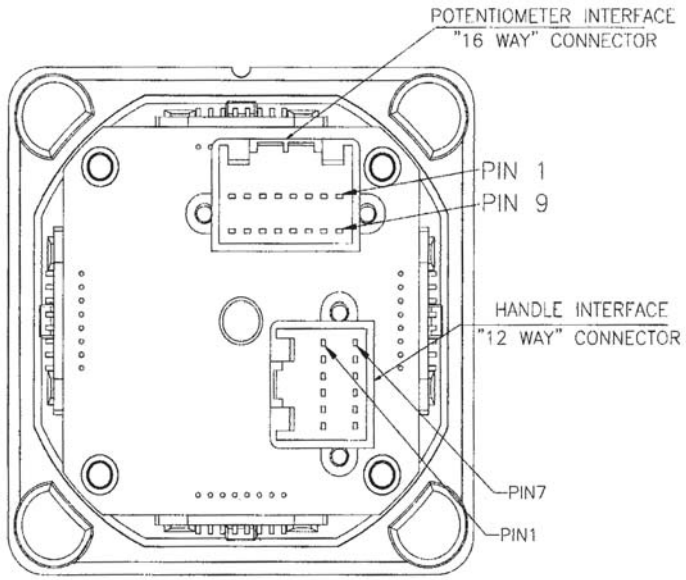
In order to obtain the output signal from the joystick as indicated in the diagram over it is necessary:

- for the X axis output signal, connect the pin 3 of the AMP 16 way connector at -VDD, and connect the pin 5 of the AMP 16 way connector at +VDD.

- for the Y axis output signal, connect the pin 9 of the AMP 16 way conector at -VDD, and connect the pin 11 of the AMP 16 way connector at +VDD.

9

CONNECTOR CONFIGURATION AND PIN ALLOCATION DETAIL



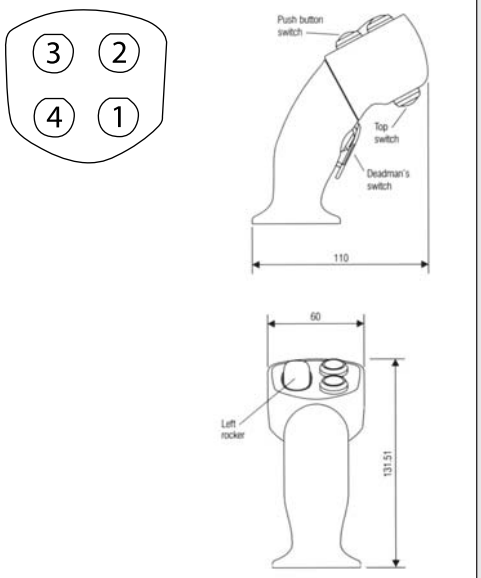
12 WAY HANDLE CONNECTIONS

AMP	Pin allocation description
1	Switch 4 - contact N/O
2	Switch 3 - contact N/O
3	Switch 2 - contact N/O
4	Switch 1 - contact N/O
5	Switch 5 - contact N/O
8	Operator present trigger switch
11	Switch track common
12	Operator present trigger switch

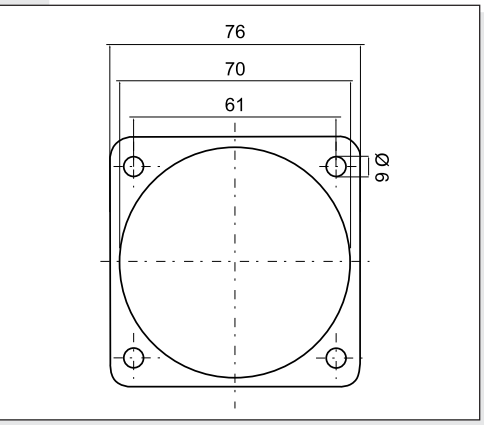
16 WAY PRIMARY POTENTIOMETER CONNECTIONS

AMP		Pin allocation description
		Single potentiometer per axis
1	Y	Switch track forward
2	X	Switch track centre on
3	X	Pot track left
4	X	Pot track signal
5	X	Pot track right
6	X	Pot track centre tap
7	X	Switch track common
8	X	Switch track left
9	Y	Pot track back
10	Y	Pot track signal
11	Y	Pot track forward
12	Y	Pot track centre tap
13	Y	Switch track common
14	Y	Switch track back
15	X	Switch track right
16	Y	Switch track centre on

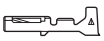
OVERALL DIMENSIONS



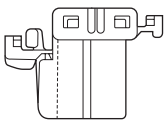
HANDLE ADAPTER PLATE



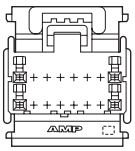
SPARE PARTS AMP 040 SERIES MULTILOCK



Receptacle contacts
P.No. 175062-1* Loose piece



Plug housing 12 position
P.No. 174045-2*

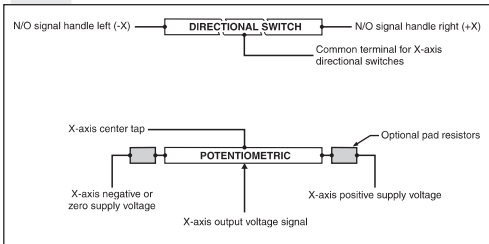


Plug housing 16 position double row
P.No. 174046-2*

* AMP code

Spare parts kit, connectors and electrical contacts: V89900000

ANALOGUE JOYSTICK CONTROLLERS



9

JC.F.D... SINGLE-AXIS FINGERTIP JOYSTICK

JC.F.D...

Developed for applications where ergonomics and system integrity are paramount, the JCFD is a compact, low profile joystick that provides precise fingertip control. Designed for use with an electronic controller, the plastic track generates analogue and switched reference signals, proportional to the distance and direction over which the handle is moved. The analogue output is configured to provide signals for fault detection circuits within the controller. A center tap on the analogue track provides an accurate voltage reference for the center position or a zero point for a bipolar supply voltage.

Electrical features	
Potentiometer resistance	5 KΩ
Max. supply voltage	VDD = 32V DC
Output signal Y pot	0 – 100% VDD
Output signal Y pot GG variant	10 - 90% VDD
Max. output current	2mA
Directional switches	
Maximum supply voltage	VCC = 32V DC
Max. output current	2mA
	Resistive load
Mechanical features	
Mechanical angle	± 30°
Maximum operating load	50 N
(Measured 130 mm above the mounting surface)	
Mechanical Life	5.000.000 cycles
Weight	0,045 Kg
Ambient operating temperature	-25°C ÷ +70°C
Protection according to DIN	IP66

• CE Registered mark for industrial environment with reference to the compatibility. European norms:

- IEC 61000-4-3 “Electromagnetic immunity”
- EN6550022 “Electromagnetic emissions”

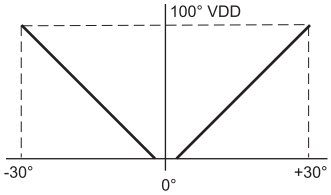
• Product in accordance with **RoHS** 2002/95/CE Europe Directive.

ORDERING CODE

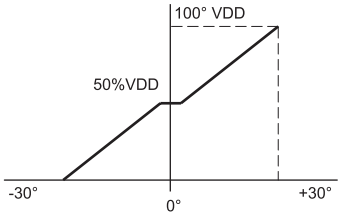
JC	Joystick
F	Fingertip
D	Directional switches
1	Singolo asse
******	**00** = No variants **GG** = 10-90% output signal
1	Serial number

Connectors and electrical contacts included in the fourniture.

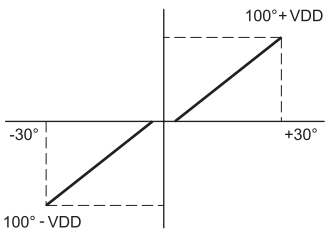
OUTPUT VOLTAGE SIGNAL



In order to obtain the output signal from the joystick as indicated in the diagram it is necessary: connect the Pin B and Pin D of the connector at +VDD, and connect the Pin A at 0V.

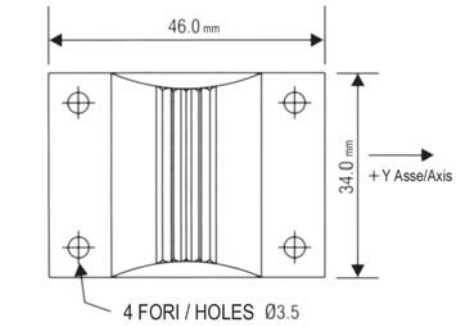


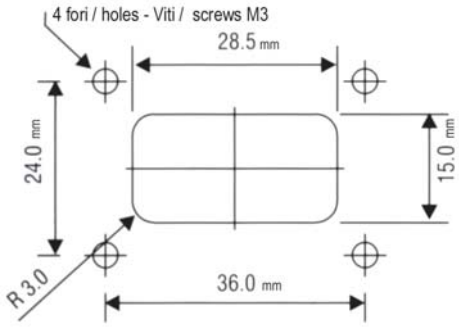
In order to obtain the output signal from the joystick as indicated in the diagram it is necessary: connect the Pin B of the connector at +VDD, and connect the Pin D at 0V.



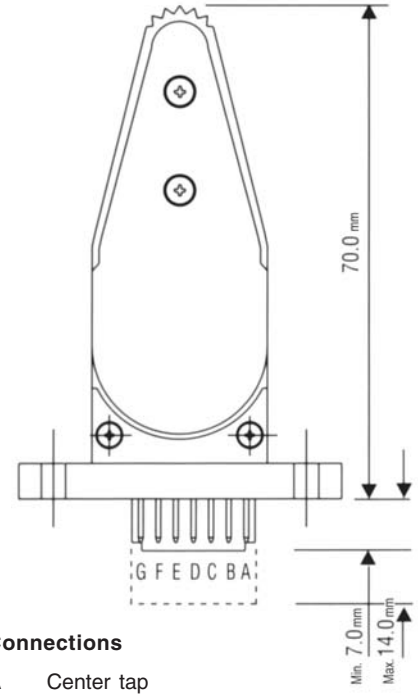
In order to obtain the output signal from the joystick as indicated in the diagram it is necessary: connect the Pin B of the connector at +VDD, and connect the Pin D at -VDD.

HANDLE ADAPTER PLATE





OVERALL DIMENSIONS

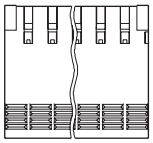


Connections

A	Center tap
B	Positive voltage supply + VDD
C	Output voltage signal
D	Negative or zero voltage supply
E	Directional switch- handle back
F	Directional switch- handle forward
G	Common terminal for directional switch

SPARE PARTS

Contacts
P.No. 76347*

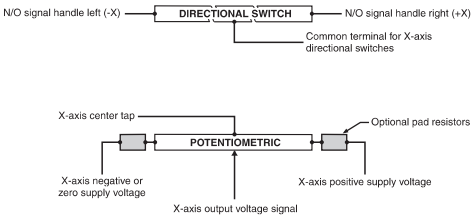


Plug housing
P.No. 65240-007LF*

* FCI code

Spare parts kit, connectors and electrical contacts: V89900001

ANALOGUE JOYSTICK CONTROLLERS



9

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

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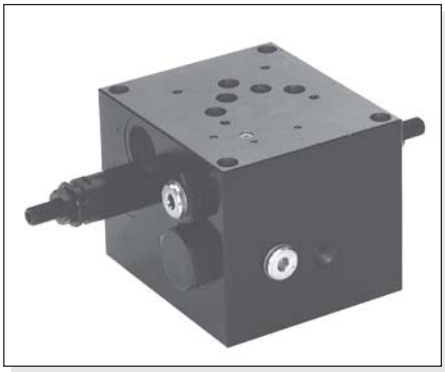
LOW / HIGH PRESSURE UNITS



SPECIAL SUBPLATE MOUNTINGS WITH AUTOMATIC EXCLUSION REGENERATING CIRCUIT

10

BA.130... LOW / HIGH PRESSURE UNITS

Max. flow	130 l/min
Max. operating pressure	320 bar
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}$≥75
Weight	8 Kg

The low/high pressure groups are usually employed in hydraulic systems fed by dual pumps that form a single pressure circuit. The main feature of this system consists in being able to set a pressure value in correspondence of which one of the two pumping sections is changed over to drain.
These groups are fitted with an adjustable maximum pressure valve to protect the hydraulic system.
2 pressure adjustment ranges are available for the exclusion valve, which is fitted with a steel seat, while the maximum pressure valve type CMP10 is available with 3 adjustment ranges.

Minimum permissible setting pressure depending on the spring: see cartridge valve type CMP10.

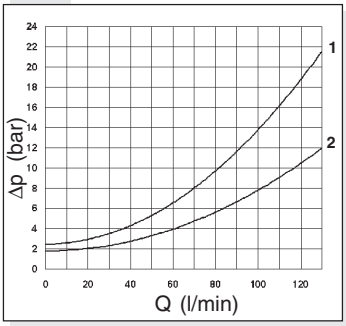
The series connection modular small block (BC.5.32) or the parallel connection type (BC.5.30) with blanking plate (BC.5.40) and the solenoid valve should be ordered separately.

For the subplate mounting ordering code see "Subplates" chapter; whilst for the valve ordering code see "Directional control valves" chapter.

The CETOP5/NG10 connector blocks have 3 rods.

BA.130...	
BA.10...	CH.XI PAGE 2
CMP.10...	BFP CARTRIDGE CATALOGUE
BSC.5.69...	CH.XI PAGE 4
BC.5.30/32...	CH.VII PAGE 26
BC.5.40...	CH.VII PAGE 25
CETOP 5/NG10	CH. I PAGE 28
ADP.5.E...	CH. I PAGE 36

PRESSURE DROPS



Curve	1= P1 → T
	2 = P1→ P

ORDERING CODE

BA	Low/high pressure base
130	Capacity l/min
U*	Double pump exclusion valve setting **2** = 20 ÷ 90 bar **3** = 50 ÷ 190 bar
C	Type of adjustment: grub screw
*****	Max. pressure valve setting **1** = max. 50 bar **2** = max. 150 bar **3** = max. 320 bar
00	No variant
1	Serial No.

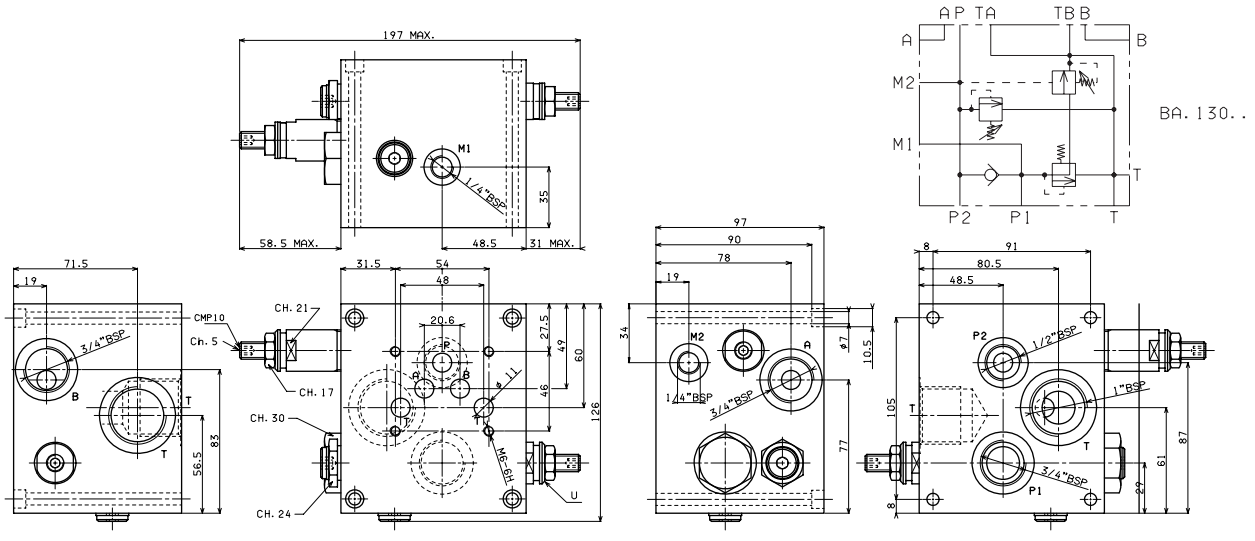
MODULE ORDERING CODE

BA	Subplate mounting
10	CETOP 5/NG10
******	Type of module: **62** = side CETOP interface **68** = with upper threaded connectors
00	No variant
1	Serial No.

OVERALL DIMENSIONS AND HYDRAULIC SYMBOL

Fixing screws M6x100 UNI 5931

Pay attention please, max tightening torque for manometer (M2): 35 Nm / 3,5 Kgm



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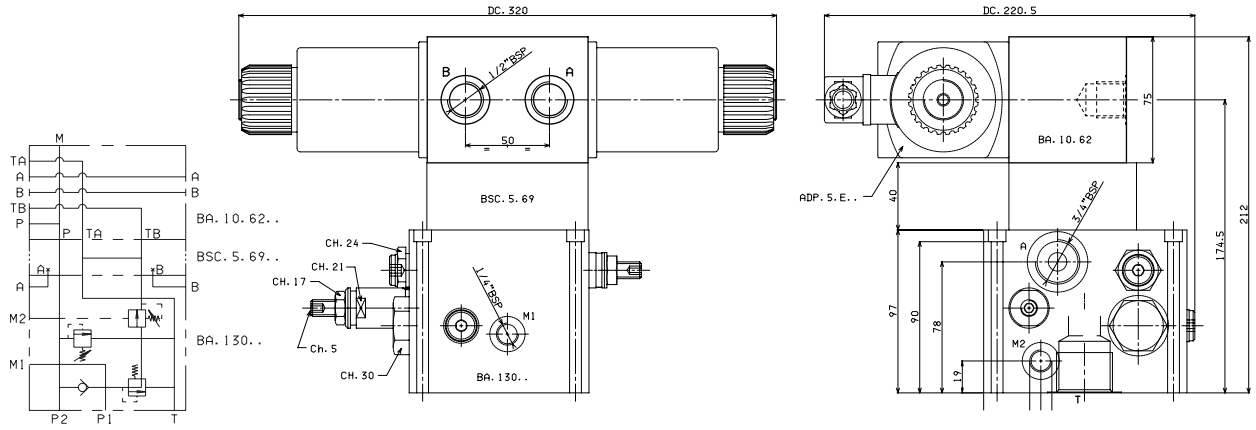
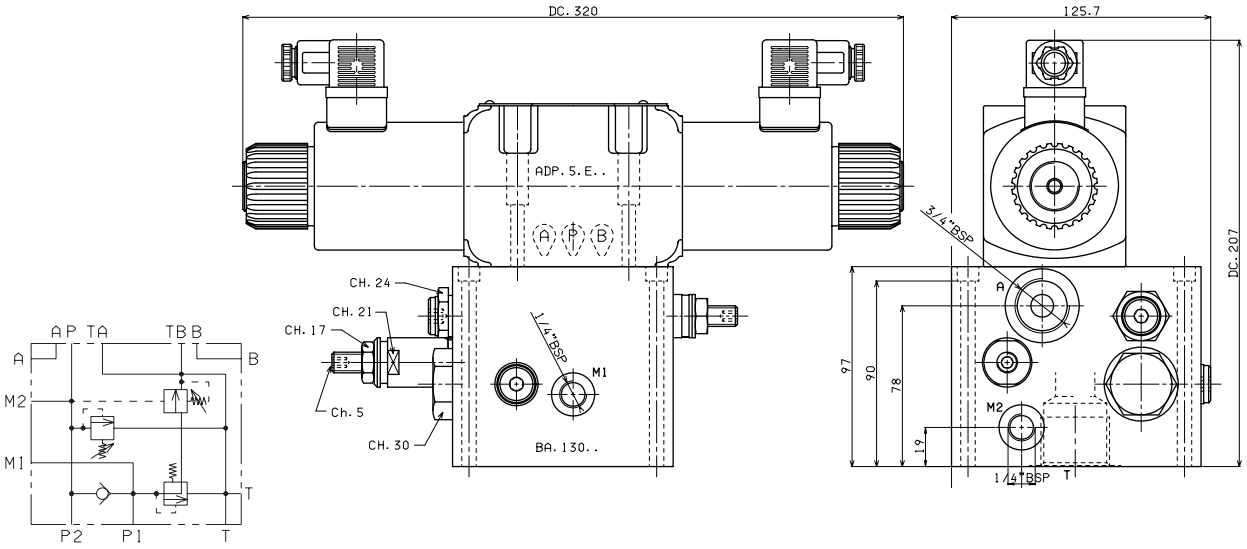
OVERALL DIMENSIONS AND HYDRAULIC SYMBOLS

SIDE MOUNTING FOR SINGLE SOLENOID VALVE CETOP5/NG10 (CONNECTOR BLOCK BA.10.62)

Fixing screws M10x80 UNI 5931

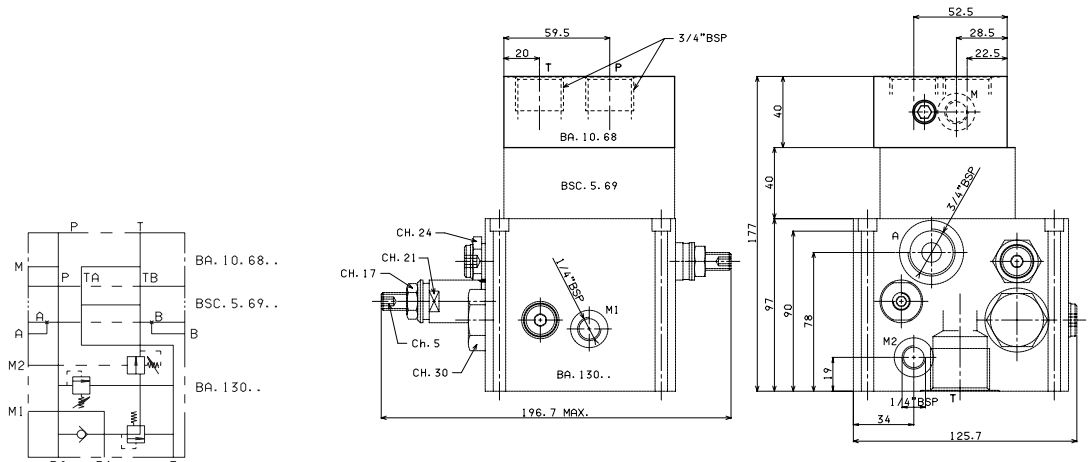


UPPER MOUNTING FOR SINGLE SOLENOID VALVE CETOP5/NG10



MOUNTING WITH THREADED CONNECTORS (CONNECTOR BLOCK BA.10.68)

Fixing screws M10x45 UNI 5931



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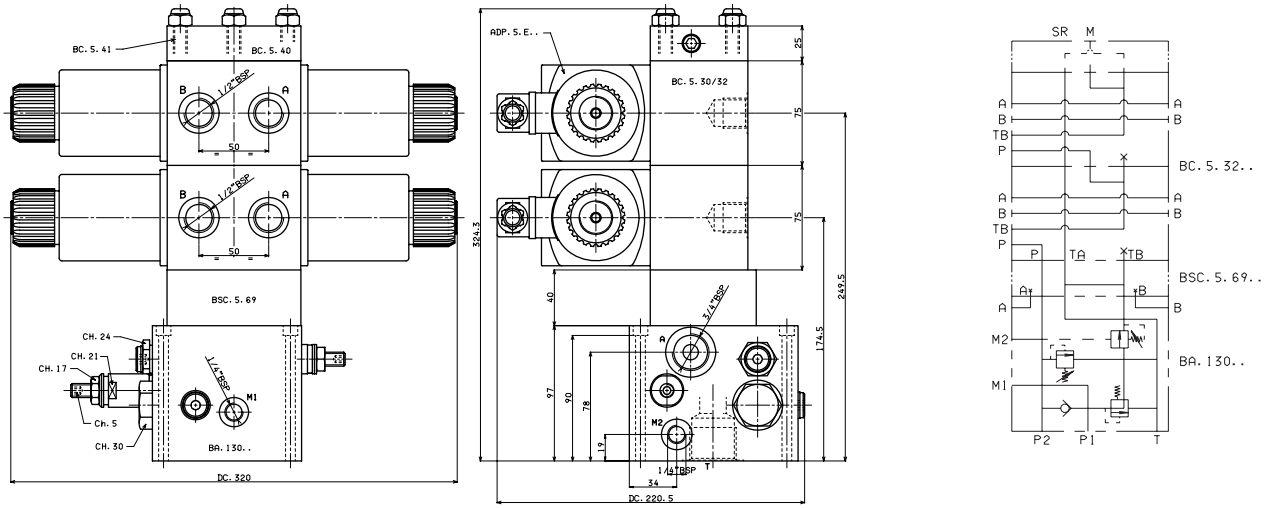
OVERALL DIMENSIONS AND HYDRAULIC SYMBOL

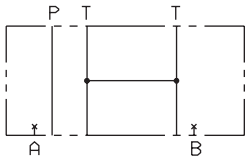
MULTIPLE MOUNTING WITH MODULAR COMPONENT CONNECTOR BLOCKS CONNECTED IN SERIES OR PARALLEL CETOP5/NG10



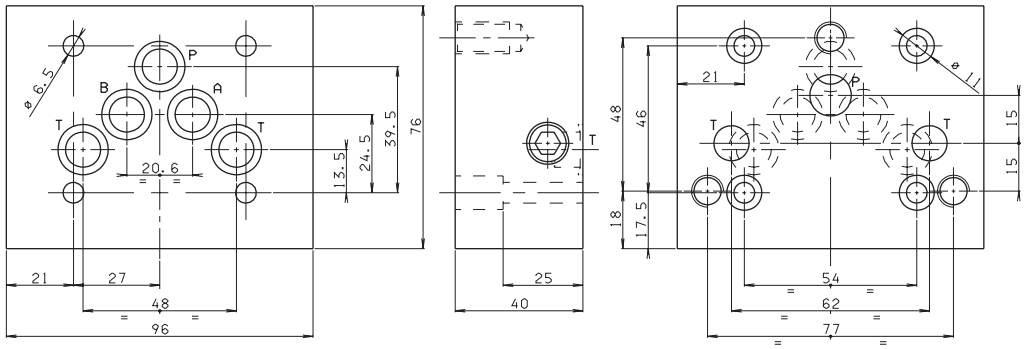
BSC.5.69... TRANSFORMATION MOUNTING CETOP 5 INTERFACE TO MODULAR COMPONENT BC.5...

BSC	Modular component subplate
5	CETOP 5/NG10
69	Type of module: to modular component BC5
00	No variant
1	Serial No.

Fixing srcews M6x35 UNI 5931
Weight 2,1 Kg



BSC. 5. 69..



10

BS.5.RGA... / BS.5.RIA...

AD.5.I... CH. I PAGE 42

BS.5.R*A... SPECIAL SUBPLATE MOUNTINGS WITH AUTOMATIC EXCLUSION REGENERATING CIRCUIT

These special subplates, with relief valve, have integrated a regenerative circuit which disengages automatically with increasing load.

This circuit allows a fast movement of the cylinder with low working pressure followed by an automatic disengagement of the regenerative function at the set pressure, consequent a higher hydraulic force is available.

Furthermore in the BS.5.RIA version the automatic reciprocating valve allows a continuous movement of the cylinder till the stop of the pump.

The reciprocating valve has a preferential position which allows the cylinder to begin always in the same position at the start of the working cycle (P → B).

This systems are particularly useful for garbage compactors or small presses.

Max. pump flow (suggested)	30 l/min
Max. flow with regenerative connected	100 l/min
Max. operating pressure (relief valve)	350 bar
Max. operating pressure (exclusion)	200 bar
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm^2/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight BS.5.RGA... version	Kg 5,7
Weight BS.5.RIA... version	Kg 9,4

TYPICAL INSTALLATION VALUES

- Cylinder area ratio (α) **1,6 : 1**
- Pump flow (QP) **30 l/min**
- Type of oil **46 cSt a 40°**
- Regenerative flow (QR)
  80 l/min (for RGA standard subplate)
  75 l/min (for RIA standard subplate)
- Min. exclusion pressure setting **70 bar**
- Max exclusion pressure setting **200 bar**
- Exclusion pressure drops **6 bar**

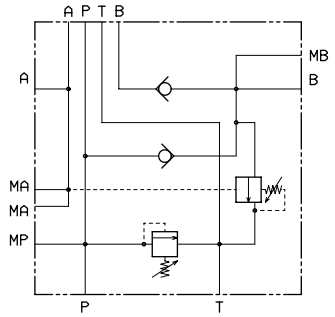
ORDERING CODE

BS	Single subplate mounting
5	CETOP 5/NG10
***	**RGA** = Automatic exclusion regenerating circuit with presetting for AD.5.E... **RIA** = Automatic exclusion regenerating circuit with AD.5.I.P.2T.1 included
U3	Exclusion range 20 ÷ 200 - see note (*)
*	Adjustment (relief valve) **M** = Plastic knob **C** = Grub screw
*	Max relief setting ranges **2** = max. 140 bar **(yellow spring)** **3** = max. 350 bar **(green spring)**
**	**00** = No variant
2	Serial No

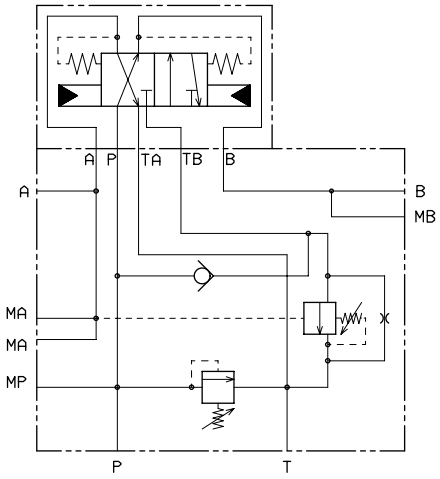
(*) These values depend on the hydraulic circuit configuration: flow, dimensions and system's frictions.

HYDRAULIC SYMBOLS

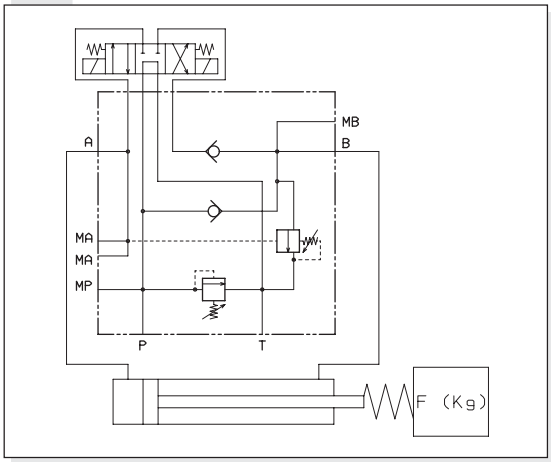
BS.5.RGA



BS.5.RIA... (WITH AD.5.I.P.2T.1)



TYPICAL INSTALLATION FOR BS.5.RGA



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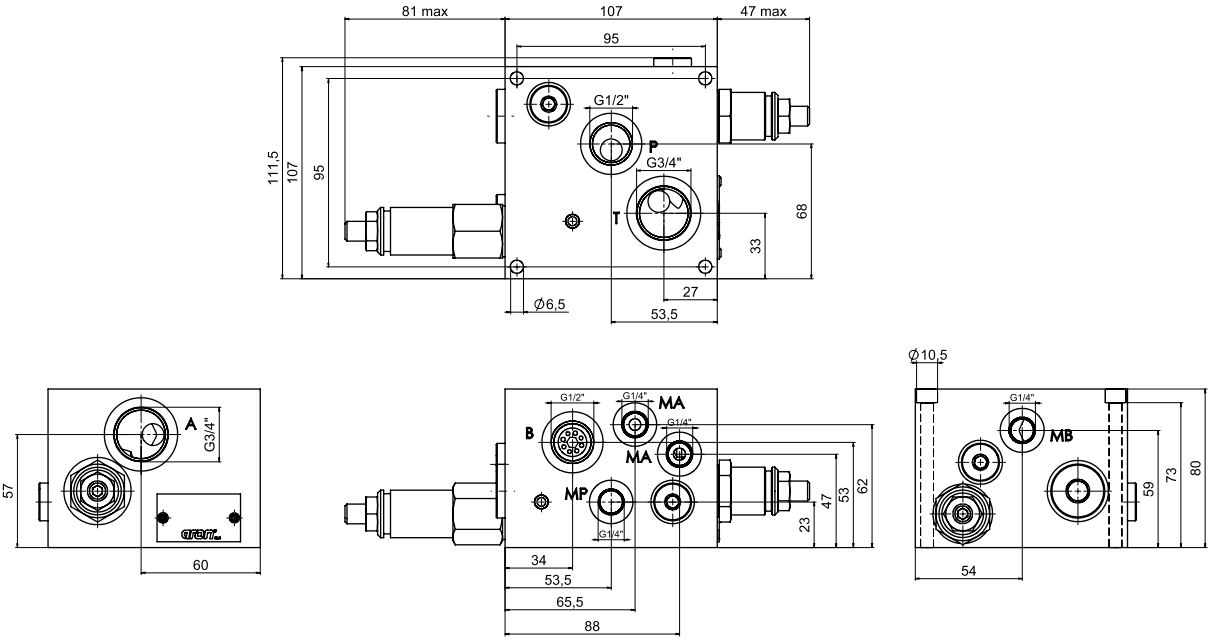
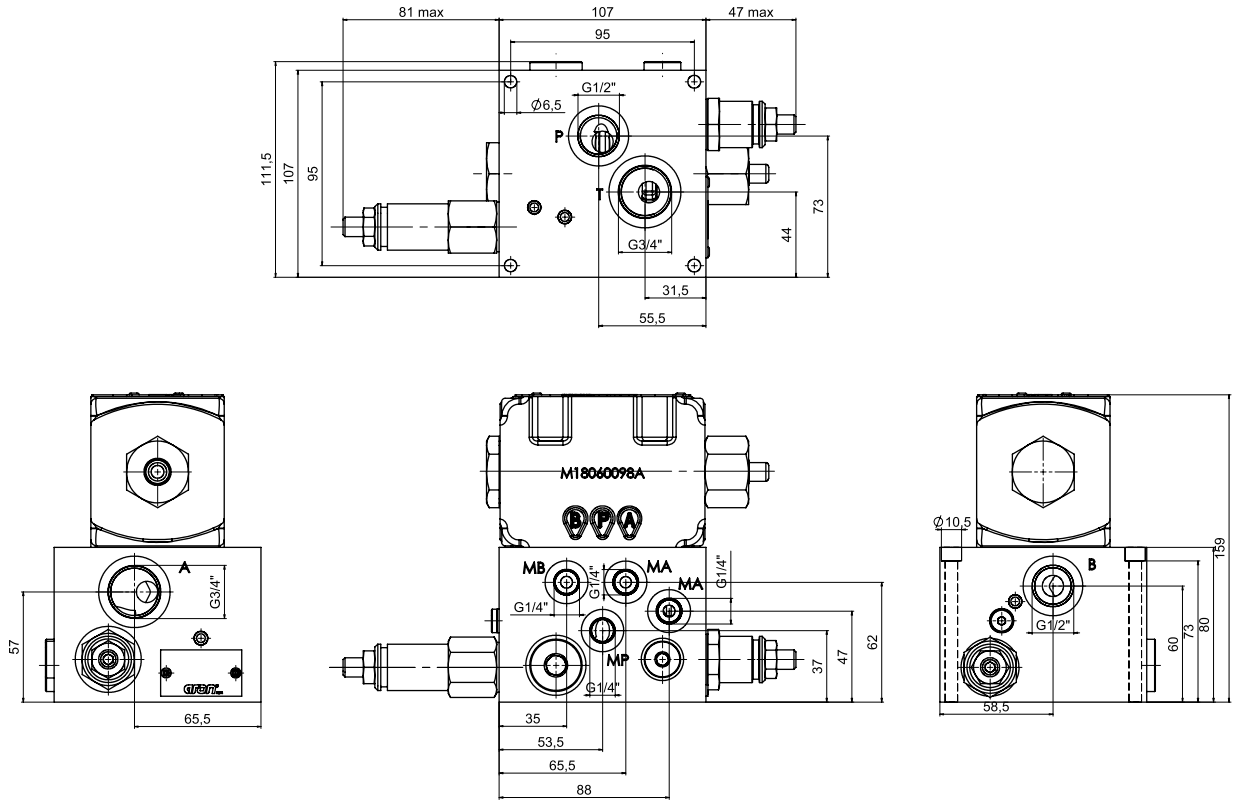
OVERALL DIMENSIONS

BS.5.RGA...



BS.5.RIA... WITH AD.5.I.P.2T.1



10

TECHNICAL CATALOGUE ARON 2010

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

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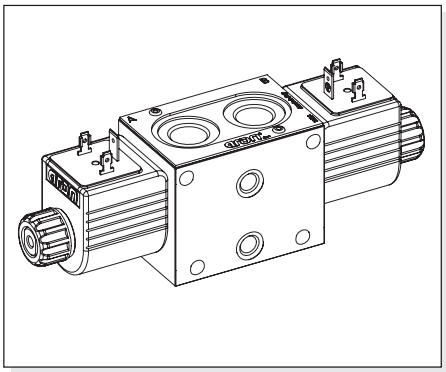
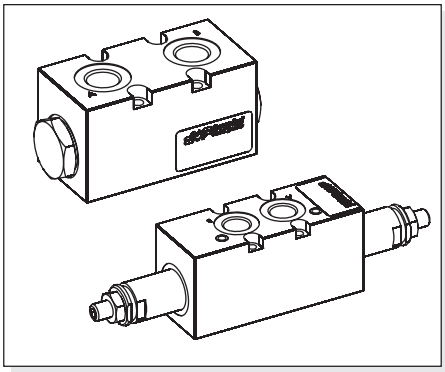
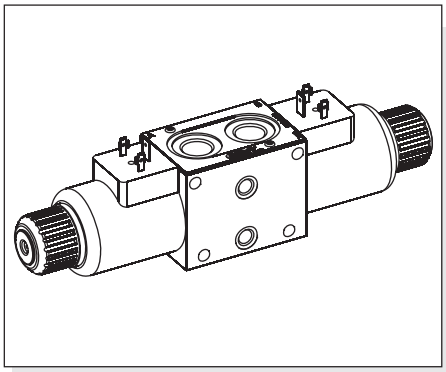
DIRECTIONAL CONTROL STACKABLE VALVES



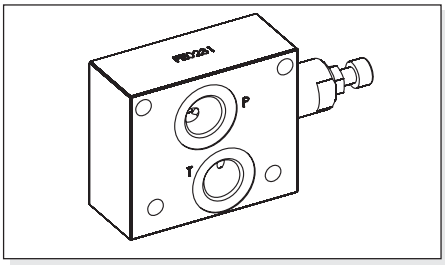
MODULAR STACKABLE VALVE

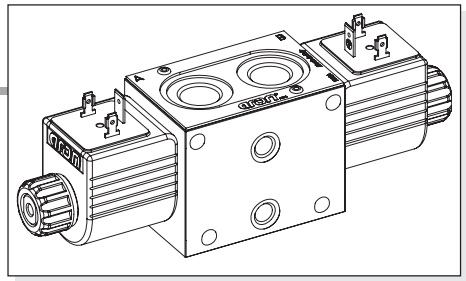


PROPORTIONAL CONTROL STACKABLE VALVE



INLET AND OUTLET MODULE UNITS FOR STACKABLE VALVES





CDC.3.*.E...

DIRECTIONAL CONTROL STACKABLE VALVE

SETTORE MOBILE

Directional control stackable valve body is available in two different sizes: G3/8" or 9/16-18UNF (SAE 6).
The operation of the directional valve is electrical. The centring is achieved by means of calibrated length springs which immediately reposition the spool in the neutral position when the electrical signal is shut off. To improve the valve performance, different springs are used for each spool.

The solenoids, constructed with a protection class of IP65 in accordance with BS 5490 standards, are available in direct current form and different voltage. The electrical controls are equipped with an emergency manual control inserted in the tube.

The electrical supply connectors meet DIN 43650 ISO 4400 standards. On request, could be available the following coil connection variants: AMP Junior connections; flying leads connections, with or without integrated diode; Deutsch connections with bidirectional integrated diode.
The body valve is white zinc plated.

CDC.3.*.E...	
INDIVIDUAL VALVE	CH. XI PAGE 3
STACKABLE VALVES	CH. XI PAGE 4
"A09" DC COILS	CH. XI PAGE 8
"LF" VARIANTS	CH. XI PAGE 9
SCREWS AND STUDS	CH. XI PAGE 10
STANDARD CONNECTORS	CH. XI PAGE 25

Max. pressure ports P/A/B/T	250 bar
Max flow	30 l/min
Max excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight with one DC solenoid	1,25 Kg
Weight with two DC solenoids	1,5 Kg

ORDERING CODE

CDC	Directional control stackable valve
3	Size
*	Body type (tab. 1)
E	Electrical operator
**	Spool (tab.2) For series connection use spool 04 only
*	Mounting (tab.3)
*	Voltage (tab.4)
**	Variants (tab.5)
2	Serial No.

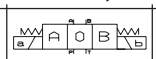
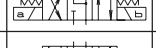
For series connection configuration, a special individual stackable valve CDC.3.*.E.04..3T.2 (A B or G parallel body type only, with spool 04 type, 3T variant) must always be used as first element. For other individual stackable valve must use body D E or H connector series type with spool 04 only.**

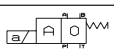
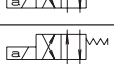
TAB.1 - BODY TYPE

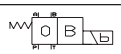
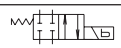
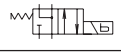
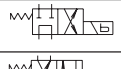
A	Ports G3/8" parallel
B	Ports 9/16 - 18UNF parallel
D*	Ports G3/8" series
E*	Ports 9/16 - 18UNF series
G	Attachment style, parallel presetting for modular valves
H*	Attachment style, series presetting for modular valves
L	Ports G3/8" parallel - LS vers.
M	Attachment style, parallel-LS vers. presetting for modular valves

(*) For series connection configuration see note below ordering code

TAB.2 - STANDARD SPOOLS

TWO SOLENOIDS, SPRING CENTRED "C" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	

ONE SOLENOID, SIDE A "E" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
15		-	
16		+	

ONE SOLENOID, SIDE B "F" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
15		-	
16		+	

TAB.4 - A09 - DC VOLTAGE

L	12V	
M	24V	115Vac/50Hz 120Vac/60Hz with rectifier
N	48V*	
P	110V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V*	
W	Without DC coils	

* Special voltage

• The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.

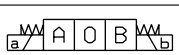
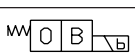
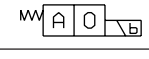
• The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

TAB.5 - VARIANTS (**)

COD.	VARIANT	REPLACED CODE
S1	No variant	00
SV	Viton	V1
ES	Emergency button	E1
P2(*)	Rotary emergency button	P1
R5(*)	Rotary emergency button 180°	P5
PT	First elem. for series connec.	PT
-	Pilot light	X1
-	Rectifier	R1
LF	Emergency control lever	LE
LR	Emergency control lever 180°	LG
-	Pilot light + Rectifier	XR
FL	coils with flying leads (250 mm)	FL
LD	coils with flying leads (130 mm) and integrated diode	LD
AJ	AMP Junior connection	AJ
CX	Deutsch connec. bidr.diode	CX

Other variants relate to a special design

TAB.3 MOUNTING

STANDARD	
C	
E	
F	
SPECIALS (WITH PRICE INCREASING)	
G	
H	

(*) **P2** and **R5 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

(**) It's suggest to order the variant without connectors. The connectors must be order separately. See Ch. XI Page 25

* SPOOL WITH PRICE INCREASING

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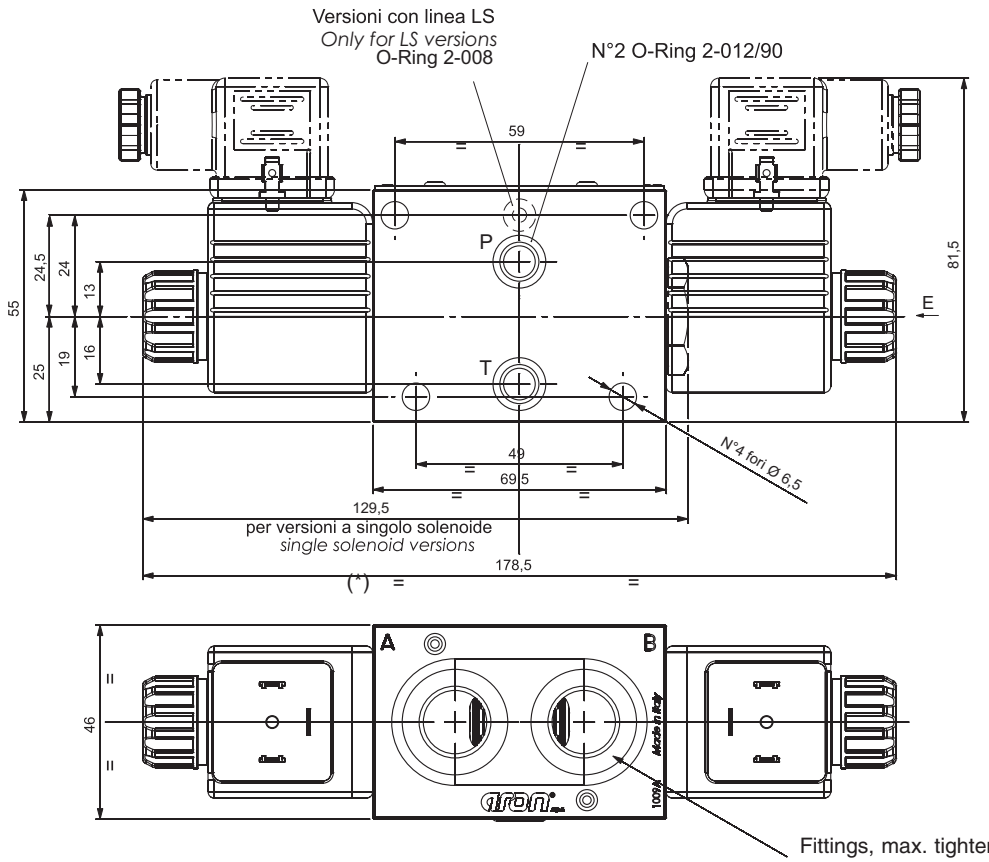
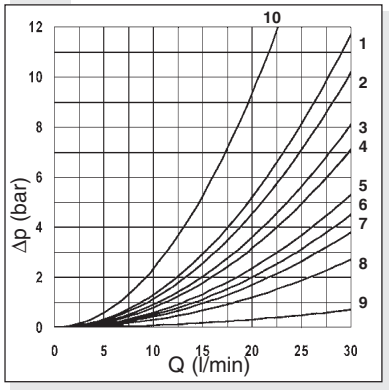
OVERALL DIMENSIONS

E = Manual override



Fittings, max. tightening torque **60 Nm**

PRESSURE DROPS
DIRECTIONAL CONTROL STACKABLE VALVE

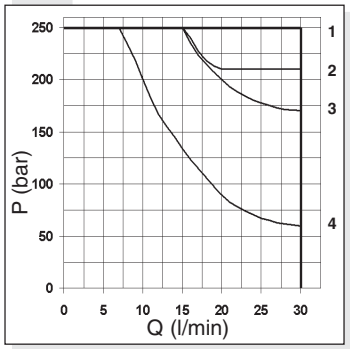


Spool type	Connections					
	P →A	P →B	A →T	B →T	P →T	P/ T passing
01	4	4	4	4	/	9
02 (p*)	7	7	6	6	7	9
02 (s*)	7	7	6	6	8	/
03	4	4	6	6	/	9
04 (p*)	2	2	1	1	5	9
04 (s*)	2	2	1	1	3	/
15-16 F	6	6	5	10	/	9
15-16 E	6	6	10	5	/	9
	Curve No.					

The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40 C°; the tests have been carried out at a fluid temperature of 40 C°.

(p*) Parallel connections
(s*) Series connections

LIMITS OF USE (MOUNTING C-E-F)



Spool type	n° curve
01	1
02	1
03	3
04	2
15-16	1(4*)

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 50 C°. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40 degrees C. The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T).

In the cases where valves 4/2 and 4/3 are used with the flow in one direction only, the limits of use could have variations which may even be negative (See curve No 4 and Spool No 16 used as 2 or 3 ways). The tests were carried out with a counter-pressure of 2 bar at T port.

(4*) = 15 and 16 spools used as 2 or 3 way, follow the curve n°4

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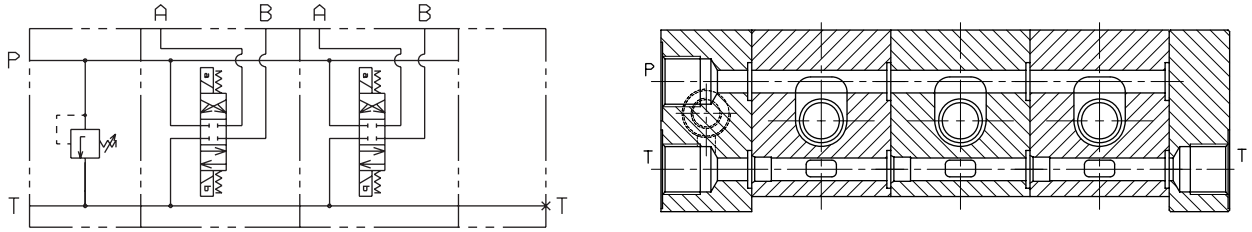
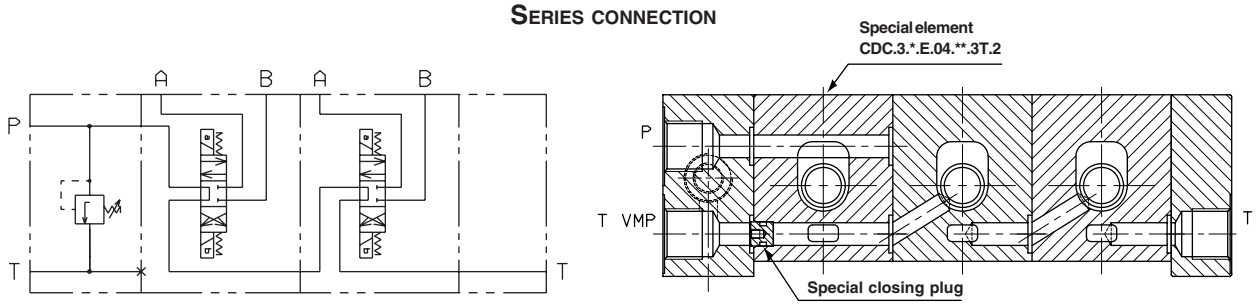
HYDRAULIC SYMBOLS AND INSTRUCTION OF CONNECTION

PARALLEL CONNECTION

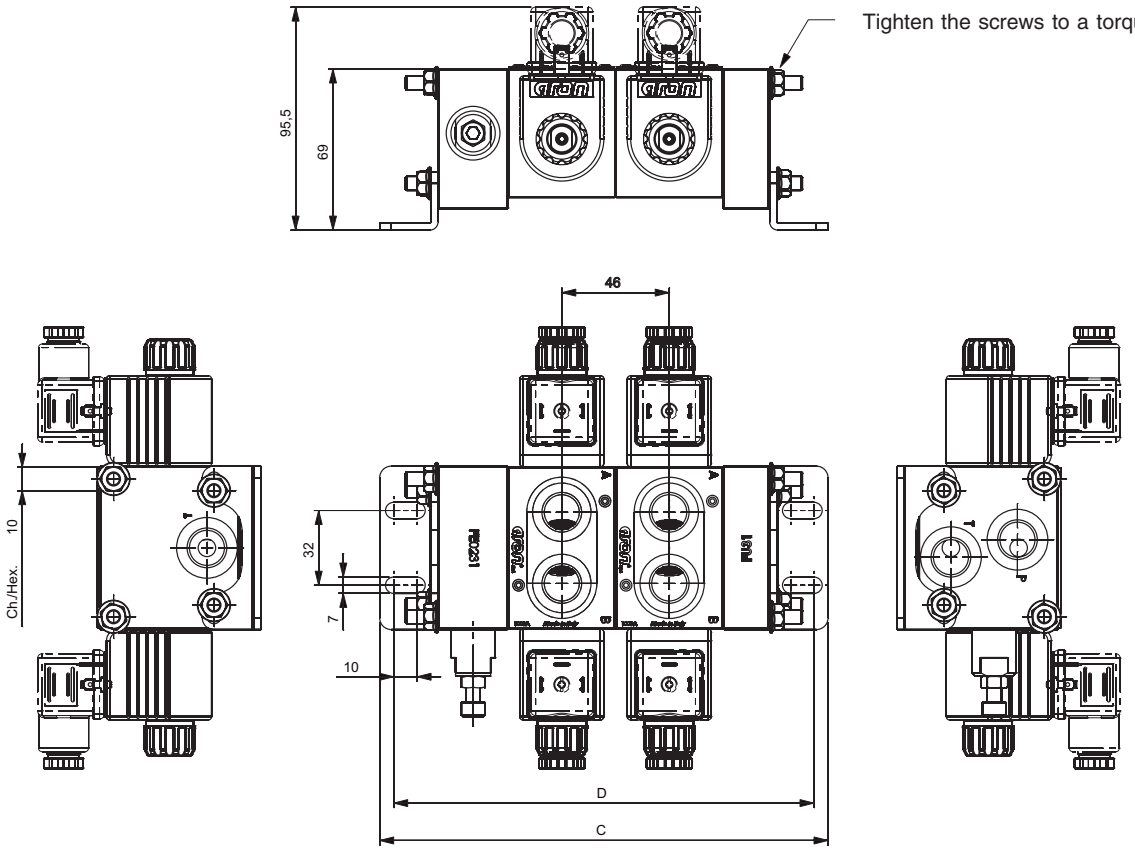


SERIES CONNECTION



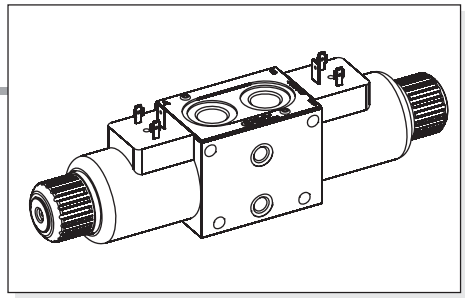
For series connection configuration, a special individual valve bank section (CDC.3.*.E.04..3T.2) must always be used as first element (see ordering code)**

OVERALL DIMENSIONS



No. Elements	FE02-FE Inlet module C	Length (mm)	FE02-FE Inlet module D	FE 10 Inlet module C	Length (mm)	FE 10 Inlet module D
2	192		180	202		190
3	238		226	248		236
4	284		272	294		282
5	330		318	340		328
6	376		364	386		374

11



CD.3.*.E... DIRECTIONAL CONTROL STACKABLE VALVE WITH D15 COILS

SETTORE MOBILE

Directional control stackable valve body is available in two different sizes: G3/8" or 9/16-18UNF (SAE 6).
The operation of the directional valve is electrical. The centring is achieved by means of calibrated length springs which immediately reposition the spool in the neutral position when the electrical signal is shut off. To improve the valve performance, different springs are used for each spool. The solenoids, constructed with a protection class of IP66 in accordance with DIN 40050 standards, are available in direct current form and different voltage. The electrical supply connectors meet DIN 43650 ISO 4400 standards; AMP Junior, AMP Junior and integrated diode, flying leads, Deutsch DT 04 - 2P coil type, connectors are also available with built in rectifiers or pilot lights.

The body valve is white zinc plated.

CD.3.*.E...	
INDIVIDUAL VALVE	CH. XI PAGE 6
STACKABLE VALVES	CH. XI PAGE 7
"D15" DC COILS	CH. XI PAGE 8
"LF" VARIANTS	CH. XI PAGE 9
SCREWS AND STUDS	CH. XI PAGE 10
STANDARD CONNECTORS	CH. XI PAGE 25

Max. pressure ports P/A/B/T	250 bar
Max flow	40 l/min
Max excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight with one DC solenoid	1,389 Kg
Weight with two DC solenoids	1,778 Kg

ORDERING CODE

CD	Directional control stackable valve (with D15 coil)
3	Size
*	Body type (tab. 1)
E	Electrical operator
**	Spool (tab.2) For series connection use spool 04 only
*	Mounting (tab.3)
*	Voltage (tab.4)
**	Variants (tab.5)
2	Serial No.

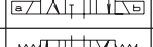
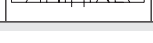
For series connection configuration, a special individual stackable valve CD.3.*.E.04..3T.2 (A B or G parallel body type only, with spool 04 type, 3T variant) must always be used as first element. For other individual stackable valve must use body D E or H connector series type with spool 04 only.**

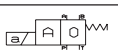
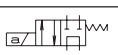
TAB.1 - BODY TYPE

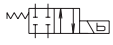
A	Ports G3/8" parallel
B	Ports 9/16 - 18UNF parallel
D*	Ports G3/8" series
E*	Ports 9/16 - 18UNF series
G	Attachment style, parallel presetting for modular valves
H*	Attachment style, series presetting for modular valves
L	Ports G3/8" parallel - LS vers.
M	Attachment style, parallel-LS vers. presetting for modular valves

(*) For series connection configuration see note below ordering code

TAB.2 - STANDARD SPOOLS

TWO SOLENOIDS, SPRING CENTRED "C" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	

ONE SOLENOID, SIDE A "E" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
15		-	
16		+	

ONE SOLENOID, SIDE B "F" MOUNTING			
Spool type		Covering	Transient position
01		+	
02		-	
03		+	
04*		-	
15		-	
16		+	

* SPOOL WITH PRICE INCREASING

TAB.4 - D15 COIL (DC - 30W)

L	12V	115Vac/50Hz 120Vac/60Hz with rectifier
M	24V	
V	28V*	
N	48V*	
Z	102V*	230Vac/50Hz 240Vac/60Hz with rectifier
P	110V*	
X	205V*	
W	Without DC coils or connectors	

Voltage codes are not stamped on the plate, their are readable on the coils.

* Special voltage

• AMP Junior (with or without diode) and Deutsch and with flying leads coils, are available in 12V or 24V DC voltage only.
• Plastic type coils (RS) are available in 12V, 24V, 28V or 110V DC voltage only.

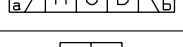
TAB.5 - VARIANTS (**)

CODE	VARIANT	REPLACED CODE
S1	No variant	00
SV	Viton	V1
-	Pilot light	X1
-	Rectifier	R1
ES	Emergency button	E1
P2(*)	Rotary emergency button	P1
R5(*)	Rotary emergency b. 180°	P5
3T	First elem. for series connec.	PT
AJ	AMP Junior connection	AJ
AD	AMP Junior and integr. diode	AD
SL	Coil with flying leads (l75 mm)	SL
CZ	Coil with Deutsch DT04-2P	CZ
RS	Palstic type coil	BR
LF	Emergency control lever	LE
LR	Emergency control lever 180°	LG
-	Pilot light + Rectifier	XR

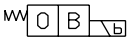
Other variants relate to a special design

TAB.3 MOUNTING

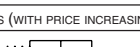
STANDARD

C 

E 

F 

SPECIALS (WITH PRICE INCREASING)

G 

H 

(*) **P2** and **R5 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

(**) It's suggest to order the variant without connectors. The connectors must be order separately. See Ch. XI Page 25

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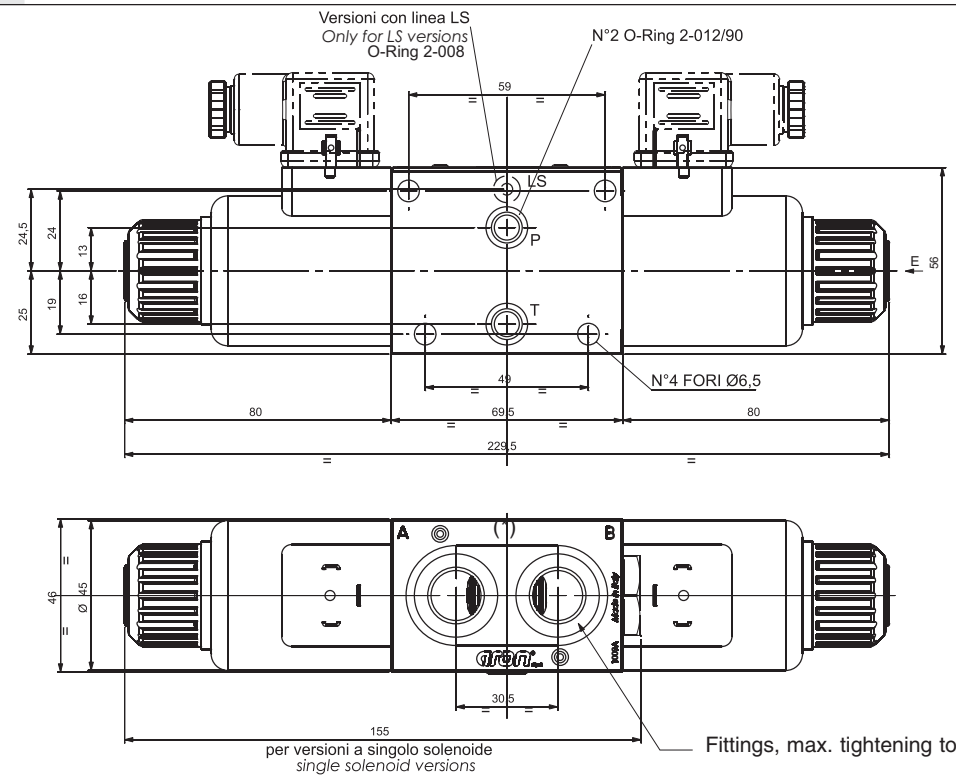
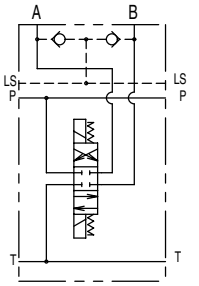
OVERALL DIMENSIONS



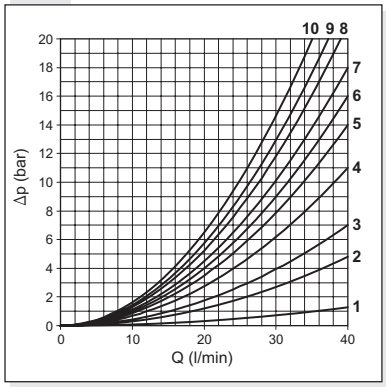
E = Manual override

Parallel body version with LS line



PRESSURE DROPS

DIRECTIONAL CONTROL STACKABLE VALVE



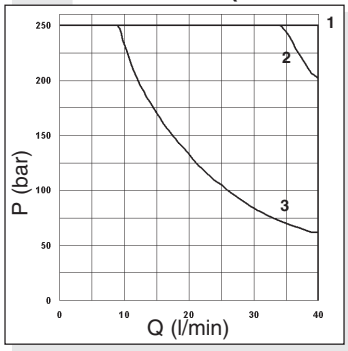
Spool type	Connections					
	P →A	P →B	A →T	B →T	P →T	P/ T passing
01	6	6	6	6	/	1
02 (p*)	5	5	4	4	2	1
02(s*)	5	5	5	5	3	/
03	6	6	5	5	/	1
04 (p*)	9	10	8	8	4	1
04 (s*)	9	9	8	8	5	/
15-16 E	5	7	5	9	/	1
15-16 F	7	5	9	5	/	1
	Curve No.					

The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40 C°; the tests have been carried out at a fluid temperature of 40 C°..

(p*) Parallel connections
(s*) Series connections

11

LIMITS OF USE (MOUNTING C-E-F)



Spool type	n° curve
01	1
02	1
03	1
04	2
15	3
16	1(3*)

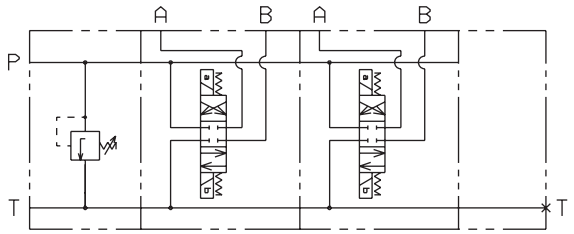
The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 50 C°. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40 degrees C. The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T).

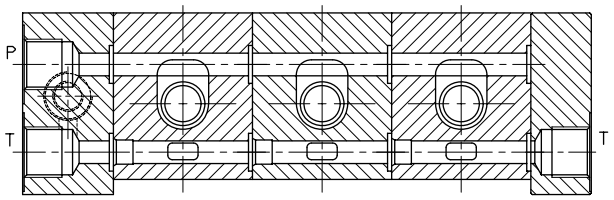
In the cases where valves 4/2 and 4/3 are used with the flow in one direction only, the limits of use could have variations which may even be negative (See curve No 3 and Spool No 16 used as 2 or 3 ways). The tests were carried out with a counter-pressure of 2 bar at T port.

(3*) = 16 spools used as 2 or 3 way, follow the curve n°3

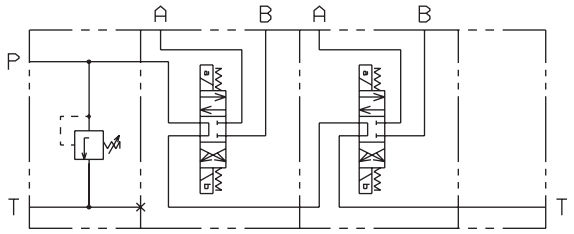
HYDRAULIC SYMBOLS AND INSTRUCTION OF CONNECTION

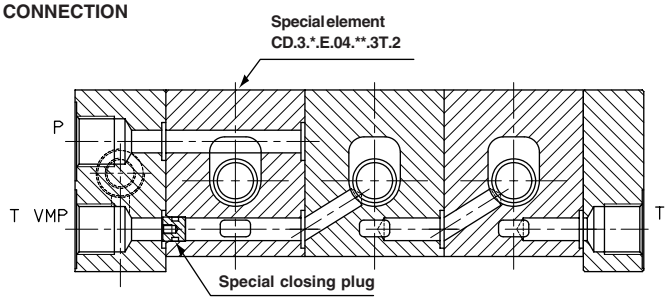
PARALLEL CONNECTION





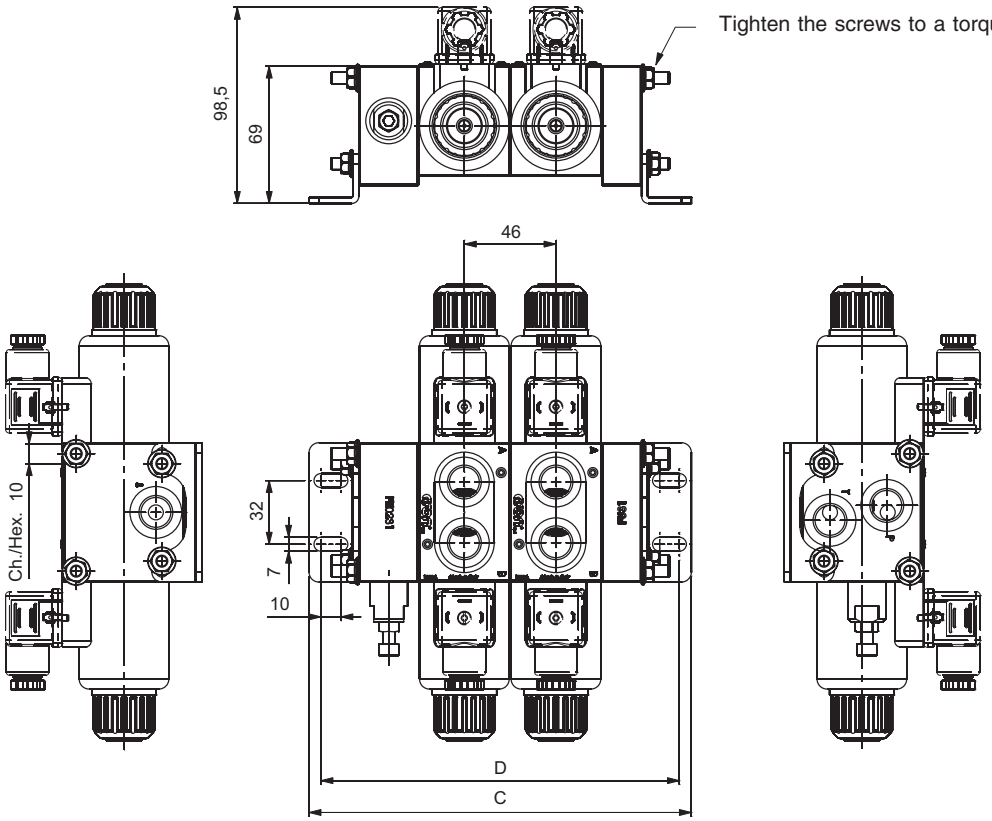
SERIES CONNECTION





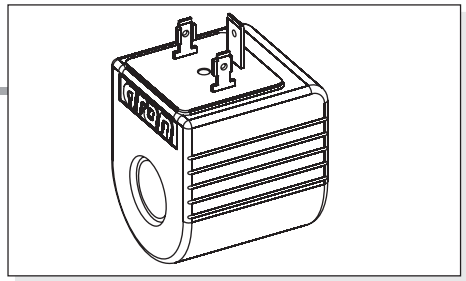
For series connection configuration, a special individual valve bank section (CD.3.*.E.04..3T.2) must always be used as first element (see ordering code)**

OVERALL DIMENSIONS



No. Elements	FE02-FE Inlet module C	Length (mm)	FE02-FE Inlet module D	FE 10 Inlet module C	Length (mm)	FE 10 Inlet module D
2	192		180	202		190
3	238		226	248		236
4	284		272	294		282
5	330		318	340		328
6	376		364	386		374

11



"A09" DC COILS FOR CDC.3...

Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,215 Kg

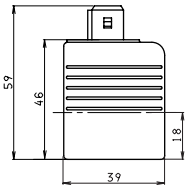
- The AMP Junior coil and with the flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.
- The Deutsch coil with bidirectional diode is available in 12V DC voltage only.

VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	123°C	27	5.3
24V	123°C	27	21.3
48V*	123°C	27	85.3
102V*	123°C	27	392
110V*	123°C	27	448
205V*	123°C	27	1577

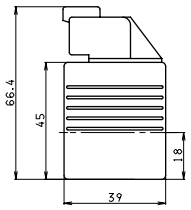
* SPECIAL VOLTAGES

ETA09 - 04/2001/e

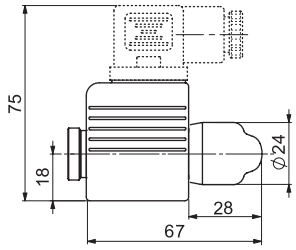
AMP JUNIOR (AJ)



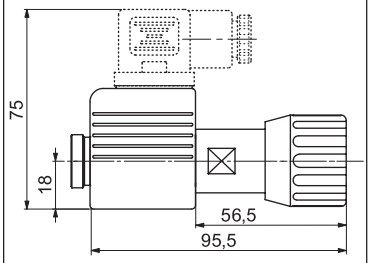
DEUTSCH COIL + BIDIR. DIODE (CX) DT04 - 2P



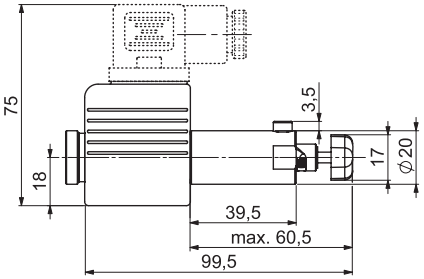
ES MANUAL EMERGENCY



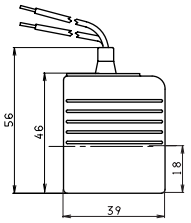
P2(*) ROTARY EMERGENCYE



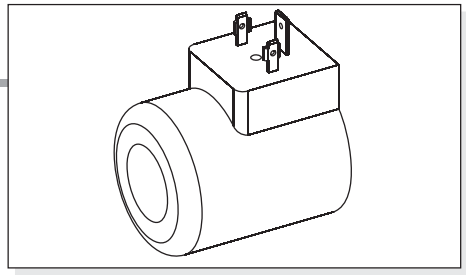
R5(*) ROTARY EMERGENCY 180°



FLYING LEADS (FL) LEADS + DIODE (LD)



(*) **P2** and **R5 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22



"D15" DC COILS FOR CD.3...

Type of protection (in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,354 Kg

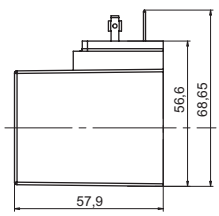
- AMP Junior coils (with or without diode) and coils with flying leads and coils type Deutsch, are available in 12V or 24V DC voltage only.
- The pastic type coil (RS variant) is available in 12V, 24V, 28V or 110V DC voltage only.

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	110°C	30	4.8
24V	110°C	30	18.8
28V*	110°C	30	25.6
48V*	110°C	30	75.2
102V*	110°C	30	340
110V*	110°C	30	387
205V*	110°C	30	1375

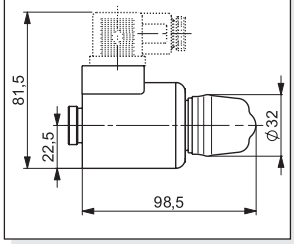
(*) SPECIAL VOLTAGES

ETD15 - 04/2001/e

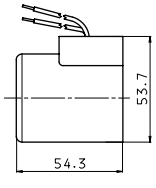
PLASTIC COIL (RS)



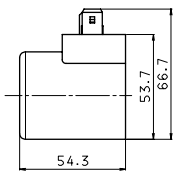
ES MANUAL EMERGENCY



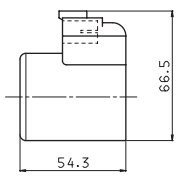
FLYING LEADS (SL)



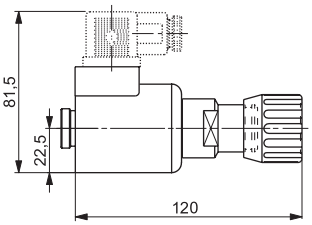
AMP JUNIOR (AJ) AJ + DIODE (AD)



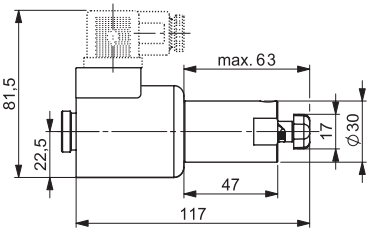
DEUTSCH (CZ) DT04 - 2P



P2 ROTARY EMERGENCY



R5 ROTARY EMERGENCY 180°



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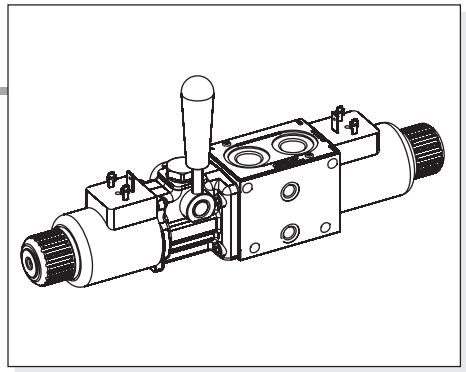


"LF" VARIANT - EMERGENCY CONTROL LEVER FOR STACKABLE VALVES (CDC/CD3)

SETTORE MOBILE

The emergency control lever for solenoid valves by Aron, represents a develop in terms of safety and flexibility among applied hydraulic components.

Thanks to his flexibility, the component was designed to be inserted between the valve body and the spool, providing total interchangeability between the different types of solenoid body valves manufactured by Aron. It is compatible with the standard CETOP 3 and stackable valves with threaded connections –G3/8" or 9/16-18UNF (SAE 6). The component is available for both directional control and proportional valves (for the last type of control please consult our Technical Department)

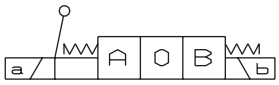
As an emergency lever applied to solenoid valves, the control can be used as a safety device in conformity with the industry standards , also playing an useful role in the event of power cuts. The control can be used in agricultural and mobile fields; the manual action can be used to carry out periodic maintenance work on mobile components of the vehicle , in perfectly safe working conditions.

Max operating pressure port T:	
dynamic	160 bar
static	210 bar
Max operating pressure port P for series connection configuration	160 bar

- **MOUNTING TYPE: C / F / H**
- **SPOOLS TYPE: 01/02/03*/04/16/17/66**

* The spool 03 is allowed only on CD3. Not permitted with CDC3

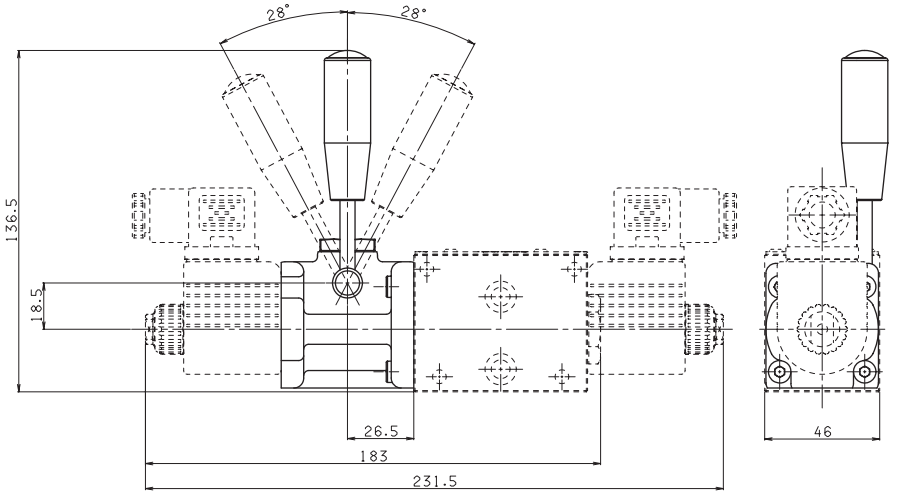
HYDRAULIC SIMBOL



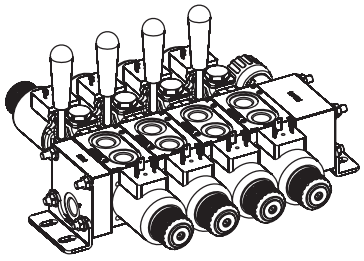
MOUNTING COMPATIBILITY

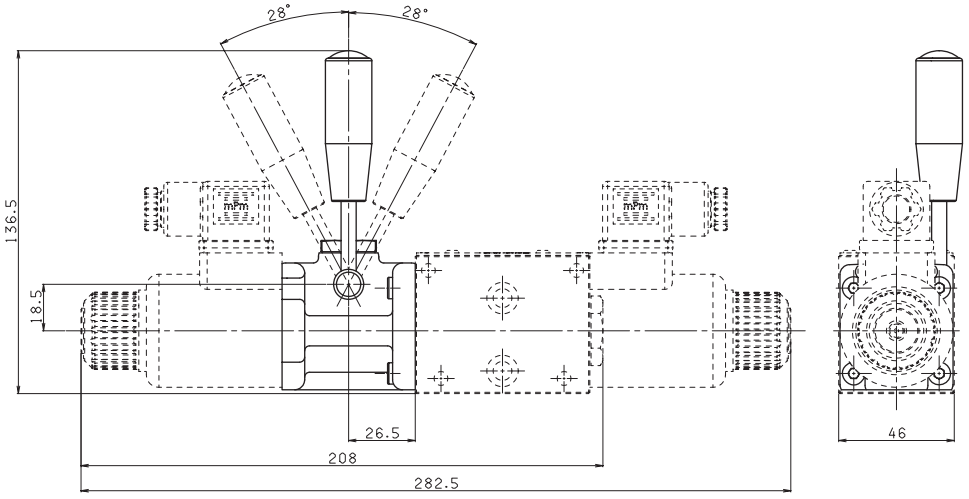
CODE VALVE	DESCRIPTION	COIL	VOLTAGE
CDC.3...	Stackable valve	A09	27 W
CD.3...	Stackable valve	D15	30 W

OVERALL DIMENSION



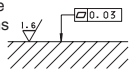
CDC.3...
VERSION





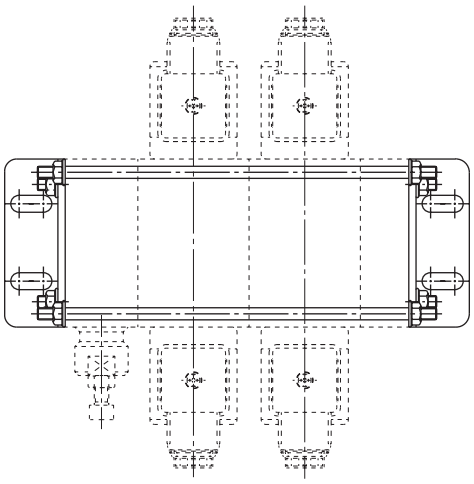
CD.3...
VERSION

Support plane specifications

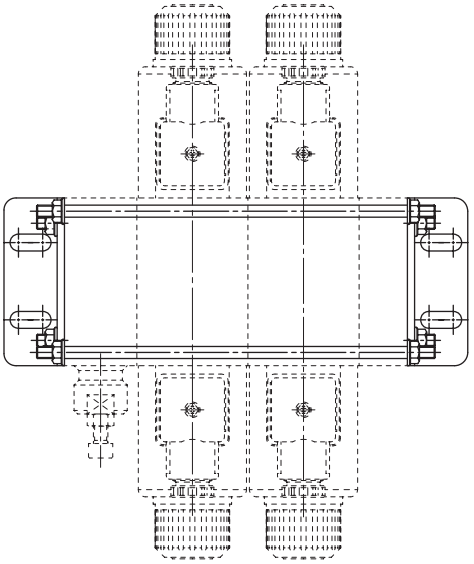


11

CDC3...
WITH A09 COIL



CD3... WITH D15 COIL
CX3... CXQ3... WITH D15P COIL



Tighten the screws to a torque of **10 Nm**

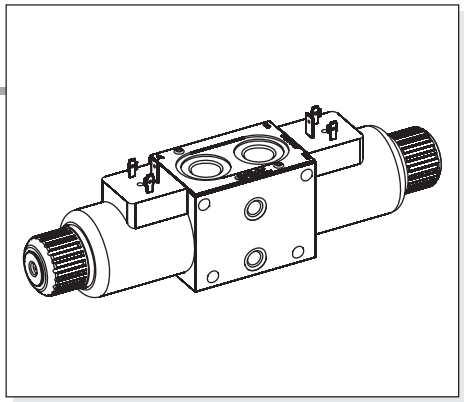
MOUNTING KIT, N° 4 RODS AND N° 8 STUD NUTS

CODE	COMPOSITION	LENGTH (mm)
V89B50012	no. 2 elements with FE.02 or FE and FU	1170
V89B50013	no. 3 elements with FE.02 or FE and FU	210
V89B50014	no. 4 elements with FE.02 or FE and FU	260
V89B50015	no. 5 elements with FE.02 or FE and FU	310
V89B50016	no. 6 elements with FE.02 or FE and FU	350
V89B50017	no. 7 elements with FE.02 or FE and FU	400
V89B50018	no. 8 elements with FE.02 or FE and FU	440
V89B50022	no. 2 elements with FE.10 and FU	180
V89B50023	no. 3 elements with FE.10 and FU	220
V89B50024	no. 4 elements with FE.10 and FU	270
V89B50025	no. 5 elements with FE.10 and FU	310
V89B50026	no. 6 elements with FE.10 and FU	360
V89B50027	no. 7 elements with FE.10 and FU	410
V89B50028	no. 8 elements with FE.10 and FU	450
V89B50032	no. 2 elements with FE10P and FU	190
V89B50033	no. 3 elements with FE10P and FU	240
V89B50034	no. 4 elements with FE10P and FU	285
V89B50035	no. 5 elements with FE10P and FU	330
V89B50036	no. 6 elements with FE10P and FU	380
V89B50037	no. 7 elements with FE10P and FU	430
V89B50038	no. 8 elements with FE10P and FU	470

FIXING FEET KIT

CODE	COMPOSITION	
V89980000	all	n. 2 fixing feet

11



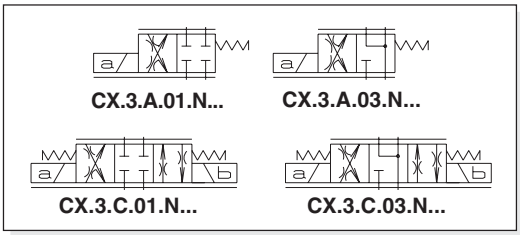
CX.3.A... / CX.3.C... SOLENOID OPERATING PROPORTIONAL CONTROL STACKABLE VALVES

SETTORE MOBILE

CX.3.A../CX.3.C.. series valves are used for controlling fluid direction and flow rate as a function of the supply current to the proportional control solenoid.

The individual valve is available in two different sizes: G3/8" or 9/16-18UNF.
The body valve is white zinc plated.

Note - All the variants are considered without Hirschmann connector. The connectors must be order separately. See Ch. XI Page 25.



OPERATING SPECIFICATIONS

Max. operating pressure ports P/A/B	250 bar
Max. operating pressure ports T - for dynamic pressure see note (*)	250 bar
Regulated flow rate	3 / 10 / 15 / 20 l/min
Relative duty cycle	Continuous 100% ED
Type of protection	IP 65
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 8 in accordance with NAS 1638 with filter $ß_{10}≥75$
Weight CX.3.A... (single solenoid)	1,389 Kg
Weight CX.3.C... (double solenoid)	1,778 Kg

Max. current	2.35A	1.76 A	0.88 A
Solenoid coil resistance at 25°C (77°F)	2.25 Ohm	4.0 Ohm	16.0 Ohm

(*) Pressure dynamic allowed for 2 millions of cycles.

• Operating specifications are valid for fluid with 46 mm²/s viscosity at 40°C, using the specified ARON electronic control units.

ORDERING CODE

CX — Proportional control stackable valve

3 — Size

***** — **A** = Single solenoid
C = Double solenoid

***** — Body type:
A = Ports G3/8" parallel
B = Ports 9/16 - 18UNF parallel
G = Presetting for modular valves (parallel)
L = Ports G3/8" parallel (LS version)

****** — Type of spool
01 =  **03** = 

N — Symmetrical flow path control (see symbols table)

***** — Flow rating l/min
1 = 3 l/min
2 = 10 l/min
3 = 15 l/min
4 = 20 l/min

***** — Max. current at solenoid:
E = 2.35 A - Special coil
F = 1.76 A
G = 0.88 A

****** — **S1** = No variant
SV = Viton
ES = Emergency button
P2 = Rotary emergency
R5 = Rotary emergency 180°

2 — Serial No.

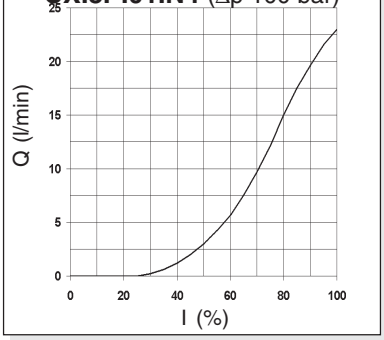
ELECTRONIC CONTROL UNIT

REM.S.RA.*.*. and REM.D.RA.*.*.
Card type control for single and double solenoid

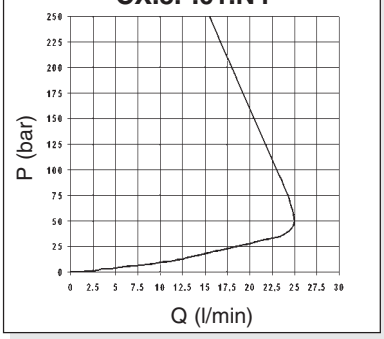
CEP.S...
Electronic amplifier plug version

DIAGRAMS

INPUT SIGNAL
CX.3.*.01.N4 (Δp 100 bar)



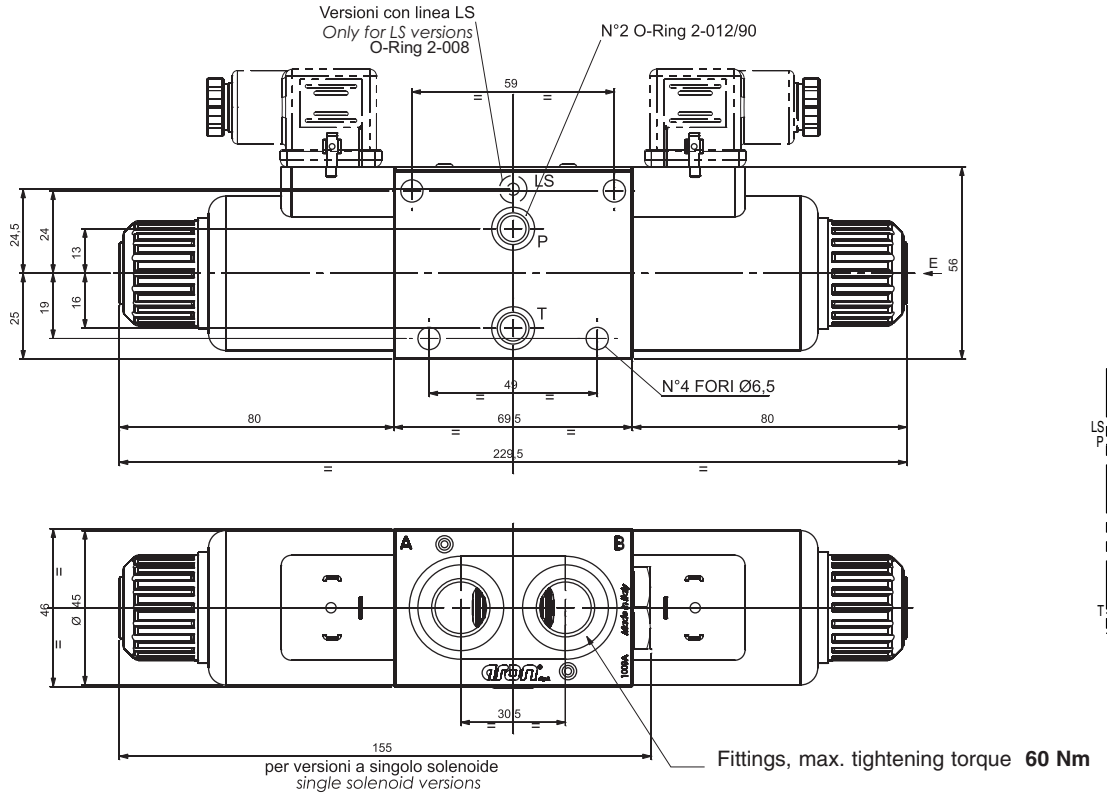
POWER LIMITS TRANSMITTED
CX.3.*.01.N4

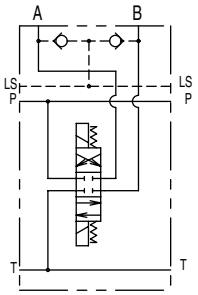


The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C.
The tests have been carried out at with a fluid of a 40°C.

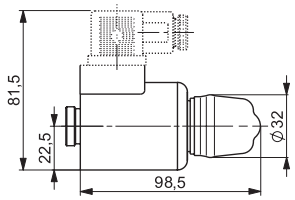
11

OVERALL DIMENSIONS

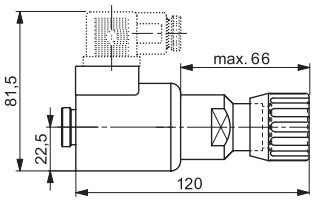




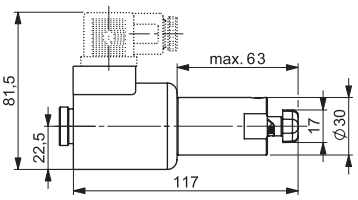
ES MANUAL EMERGENCY



P2 ROTARY EMERGENCY



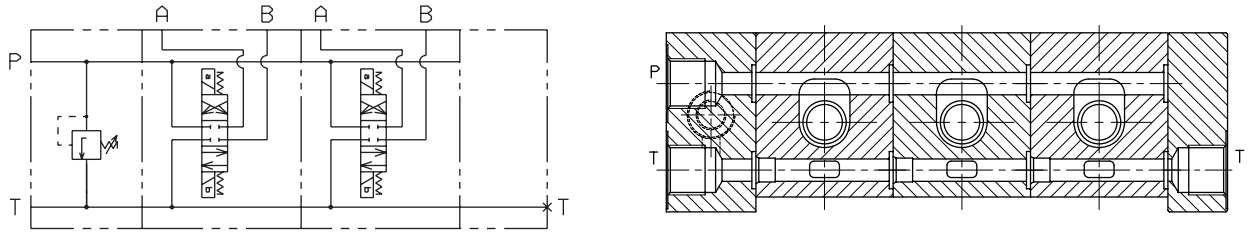
R5 ROTARY EMERGENCY 180°



11

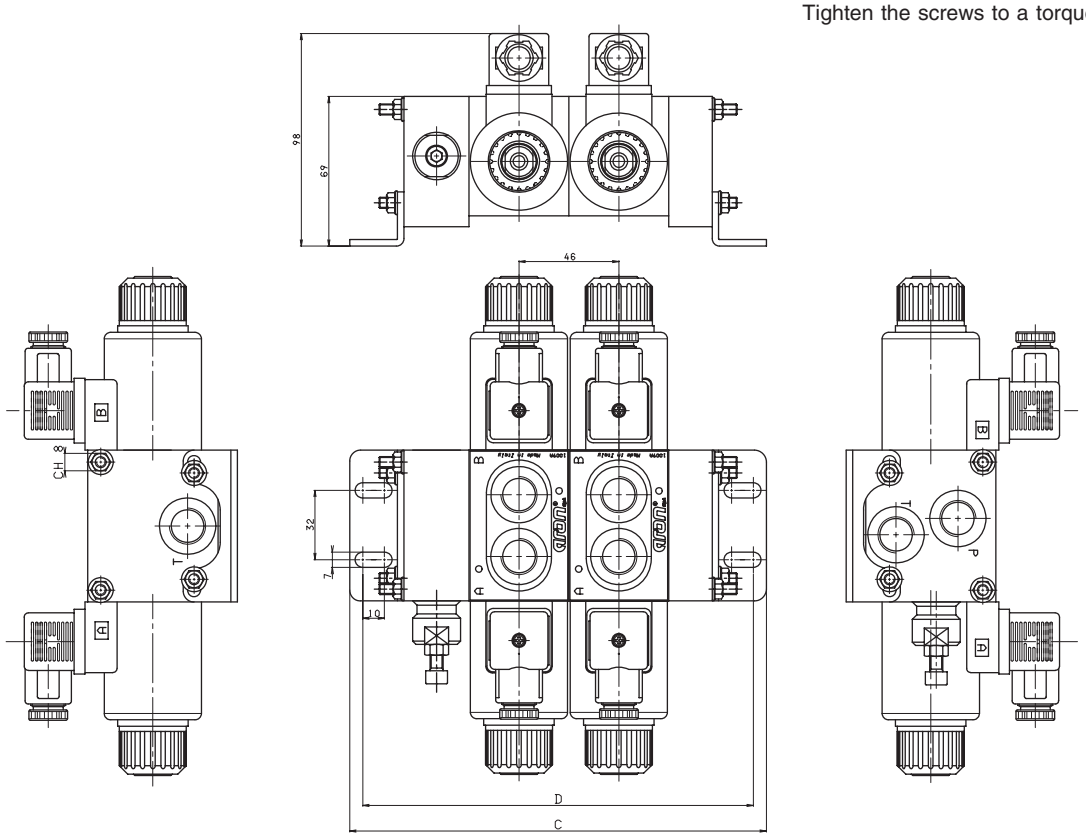
HYDRAULIC SYMBOLS AND INSTRUCTION OF CONNECTION

PARALLEL CONNECTION



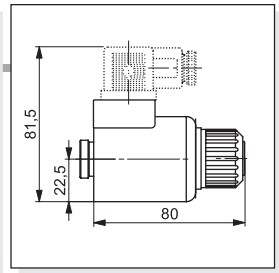
OVERALL DIMENSIONS

Tighten the screws to a torque of **10 Nm**



No. ELEMENTS	FE02-FE INLET MODULE C	LENGTH (mm)	FE02-FE INLET MODULE D	FE 10 INLET MODULE C	LENGTH (mm)	FE 10 INLET MODULE D
2	192		180	202		190
3	238		226	248		236
4	284		272	294		282
5	330		318	340		328
6	376		364	386		374

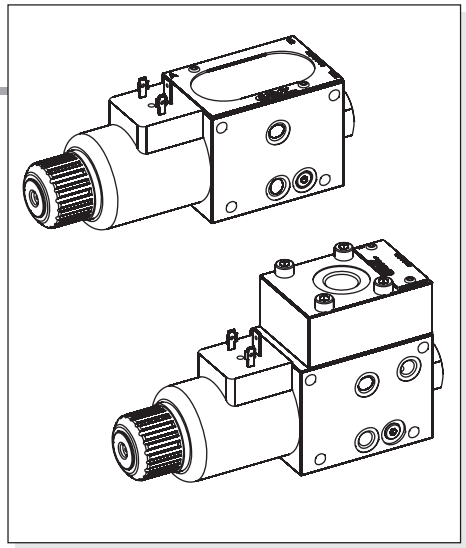
11



"D15P" PROPORTIONAL SOLENOIDS

Type of protection (in relation to connector used)	IP 66
Duty cycle	100% ED
Insulation class wire	H
Weight (coil)	0,354 Kg
Weight (solenoid)	0,608 Kg

ETD15P - 01/2002/e



CXQ.3... OPEN LOOP PROPORTIONAL PRESSURE COMPENSATED STACKABLE FLOW REGULATORS

SETTORE MOBILE

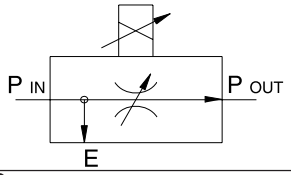
The open loop proportional flow regulator 3 way compensated with priority function is designed to regulate flow in proportion to an applied electrical current (REM or CEP.S power amplifier).
Flow regulation is independent both from load – P_{OUT} port – and pump flow variations. Load compensation is achieved by a spool compensator, which holds the pressure drop constant across the proportional spool.
Operating specifications and overall size make this valve suitable to interlock to module units and stackable valves in order to combine a proportional control with directional control typical of stackable systems.
The body valve is white zinc plated.

Note - All the variants are considered without Hirschmann connectors. The connectors must be order separately. See Ch. XI Page 25.

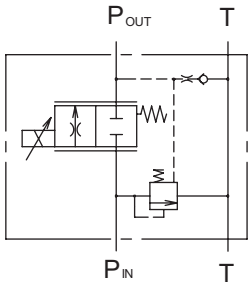
CXQ.3...	
"D15P" PROPORT. SOLENOIDS	CH. XI PAGE 15
REM.S.RA...	CH. IX PAG. 4
CEP.S...	CH. IX PAG. 2
STUDS FOR MOUNTING	CH. XI PAGE 10
STANDARD CONNECTORS	CH. XI PAGE 25

HYDRAULIC SYMBOLS

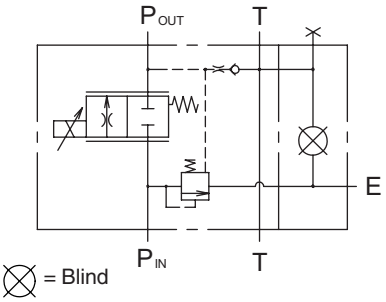
SIMPLIFIED



3 WAY WITH SECONDARY LINE
CXQ.3.C.T...

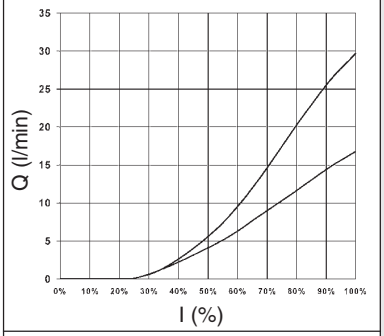


3 WAY WITH PRIORITY FUNCTION
CXQ.3.C.P...

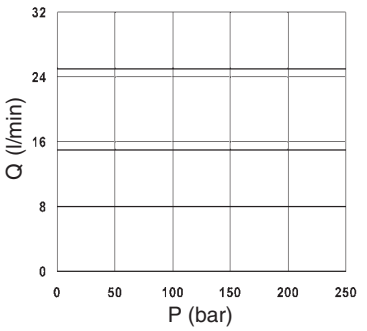


DIAGRAMS

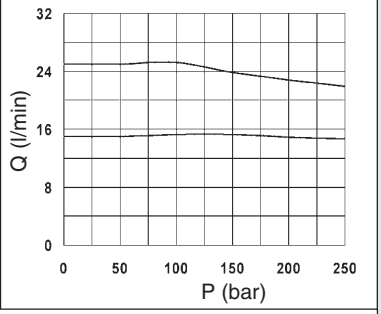
INPUT SIGNAL
FLOW



FLOW RATE BACK PRESSURE ON PRIORITY LINE

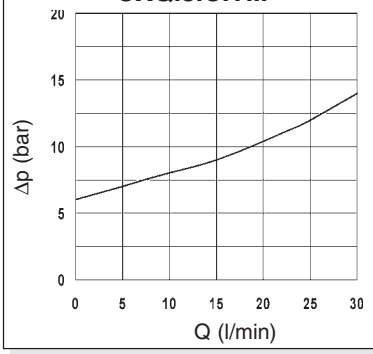


FLOW RATE BACK PRESSURE ON SECONDARY LINE

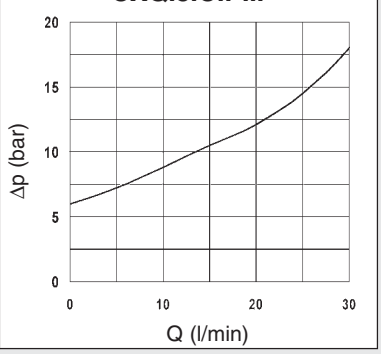


ΔP - PUMP FLOW
$P_{IN} \rightarrow T$

CXQ.3.C.T...



CXQ.3.C.P...



ORDERING CODE

CXQ	Open loop 3 way proportional compensated flow regulator for module units and stackable valves
3	Size
C	3 way compensation
*	**P** = 3 way priority function version **T** = 3 way version (with secondary line)
*	Nominal flow rates **H** = 15 l/min **I** = 25 l/min
D	with decompression
*	Max. current at solenoid **E** = 2.35 A - Special coil **F** = 1.76 A **G** = 0.88 A
**	**S1** = No variant (Without connectors) **L7** = emergency lever **P2** = Rotary emergency **R5** = Rotary emergency 180°
2	Serial No.

The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out at with a fluid of a 40°C.

OPERATING SPECIFICATIONS

Max. operating pressure ports P_{in} / P_{out} / E / T			250 bar
Regulated flow rate			15 / 25 l/min
Decompression drain flow			max 0,7 l/min
Relative duty cycle			Continuous 100% ED
Type of protection (in relation to the connector used)			IP 66
Flow rate gain			See diagram "Input signal flow"
Fluid viscosity			10 ÷ 500 mm²/s
Fluid temperature			-20°C ÷ 75°C
Ambient temperature			-20°C ÷ 70°C
Max. contamination level			from class 7 to 9 in accordance with NAS 1638 with filter $ß_{10}≥75$
Weight CXQ.3.C.P... version			Kg 2,25
Weight CXQ.3.C.T... version			Kg 1,75
Max. current at solenoid	2.35A	1.76 A	0.88 A
Solenoid coil resistance at 25°C (77°F)	2.25 Ohm	4.0 Ohm	16.0 Ohm

(*) Pressure dynamic allowed for 2 millions of cycles.

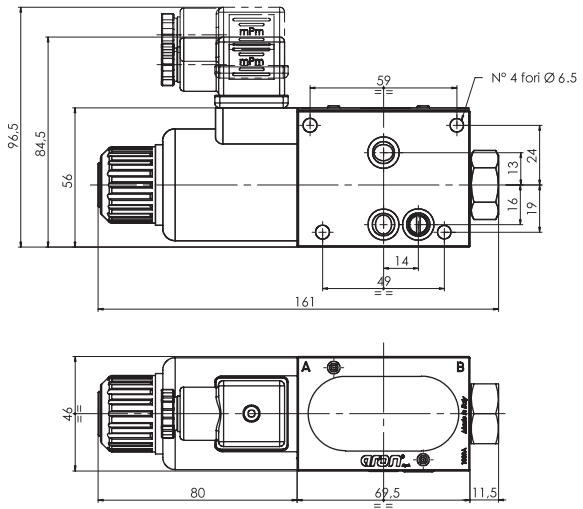
AMPLIFIER UNIT AND CONTROL

REM.S.RA.*.*...
electronic card for control single proportional solenoid valve

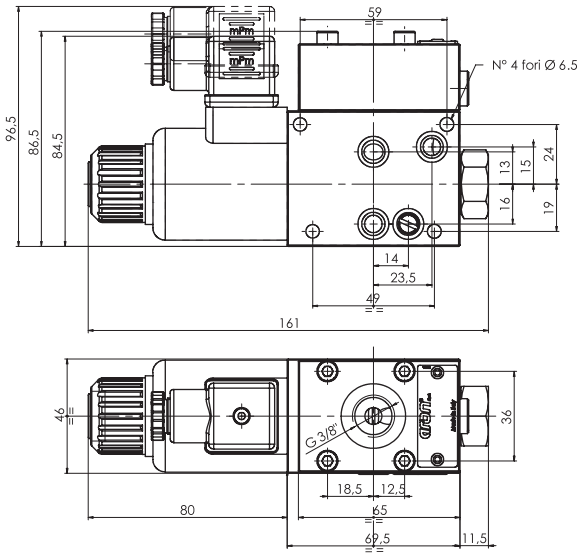
CEP.S...
Electronic amplifier plug version

• **Operating specifications are valid for fluid with 46 mm²/s viscosity at 40°C, using the specified ARON electronic control units.**

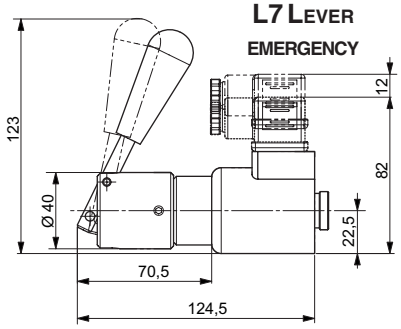
OVERALL DIMENSIONS CXQ.3.C.T...



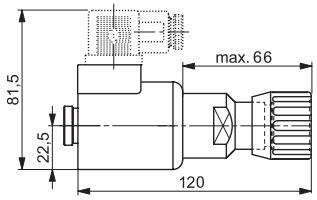
OVERALL DIMENSIONS CXQ.3.C.P...



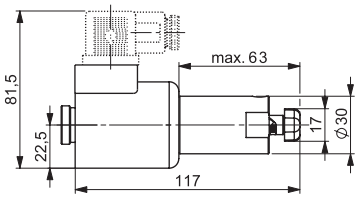
L7 LEVER EMERGENCY



P2 ROTARY EMERGENCY



R5 ROTARY EMERGENCY 180°



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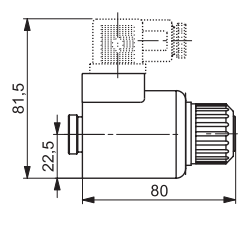
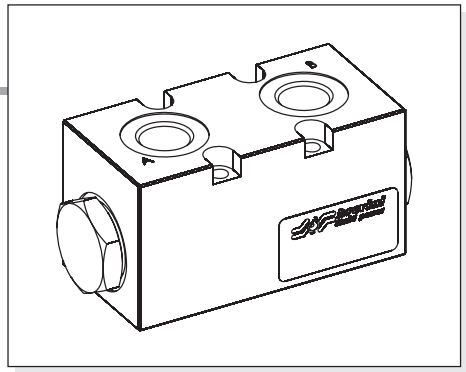


"D15P" PROPORTIONAL SOLENOIDS

Type of protection (in relation to connector used)	IP 66
Duty cycle	100% ED
Insulation class wire	H
Weight (coil)	0,354 Kg
Weight (solenoid)	0,608 Kg

ETD15P - 01/2002/e



CM.3.P...

CM.3.P... MODULAR PILOT OPERATED CHECK STACKABLE VALVES

SETTORE MOBILE

CM.3.P type modular check stackable valves allow one way free flow by raising a conical shutter, while in the opposite direction the fluid can return by means of a small piston piloted by the pressure in the other line.

They are available on single A or B lines, and on double A and B lines (see hydraulic symbols).

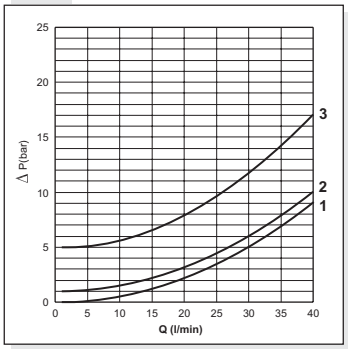
The body valve is white zinc plated.

Max. operating pressure	350 bar
Minimum opening pressure spring 1	1 bar
Minimum opening pressure spring 5	5 bar
Piloting ratio:	1:4
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s a 50°C
Fluid temperature	-20°C ÷ 75°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}$≥75
Weight	1,25 Kg

ORDERING CODE

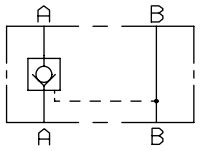
CM	Modular stackable valve
3	Size
P	Piloted check valve
*	Port sizes: **1** = G3/8" **2** = 9/16-18UNF
**	Control on lines **A / B / AB**
*	Minimum opening pressure **1** = 1 bar **5** = 5 bar
**	**00** = No variant **V1** = Viton
1	Serial No.

PRESSURE DROPS

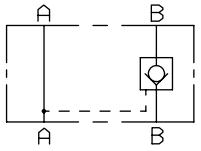


Curves: **1** = Piloted side flow
2 = 1 bar
3 = 5 bar

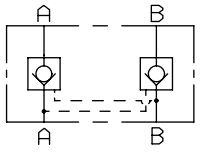
HYDRAULIC SYMBOLS



CM.3.P.A

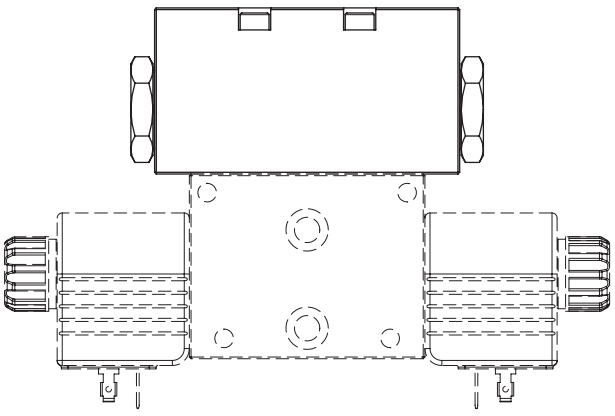


CM.3.P.B

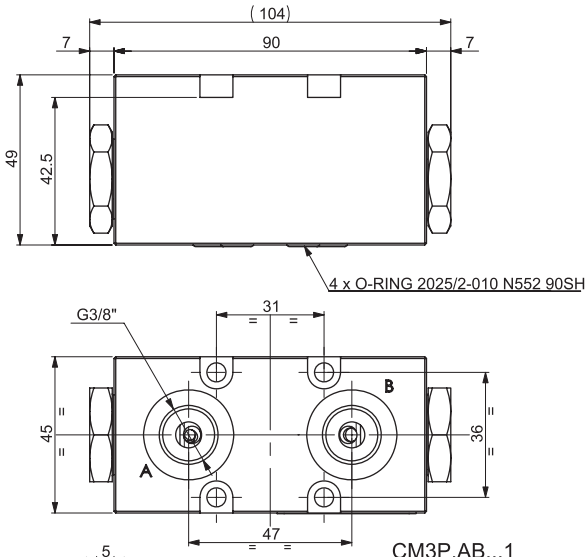


CM.3.P.AB

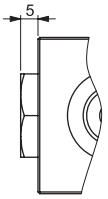
OVERALL DIMENSIONS AND MOUNTING



Fixing screws UNI 5931 M5x50
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

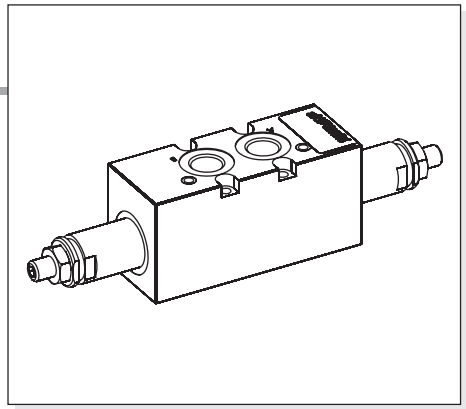


CM3P.AB...1



CM3P.A...1
CM3P.B...1

11



CM.3.M... MODULAR MAX. PRESSURE STACKABLE VALVES

SETTORE MOBILE

CM.3.M type pressure relief valves are available with a pressure range of 1 ÷ 320 bar.

Adjustment is by means of a grub screw.

Single on A or B lines, and double on AB lines versions are available, with drainage to T.

All versions can accept three types of springs with calibrated ranges as shown in the specifications.

The cartridge, which is the same for all versions, is the direct acting type CMP10.
The body valve is white zinc plated.

For the minimum permissible setting pressure depending on the spring, see minimum pressure setting curve.

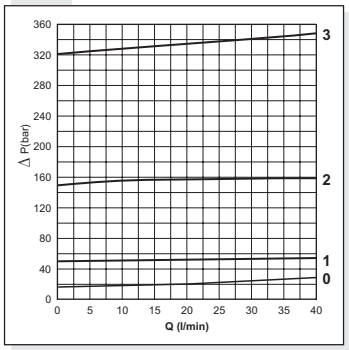
Max. operating pressure	320 bar
Setting ranges:	
spring 0	max. 15 bar
spring 2	max. 50 bar
spring 3	max. 150 bar
spring 3	max. 320 bar
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25} \geq 75$
Weight CM.3.M.A/B...	1,66 Kg
Weight CM.3.M.AB...	1,68 Kg

CM.3.M...	
CMP.10...	BFP CARTRIDGE CATALOGUE

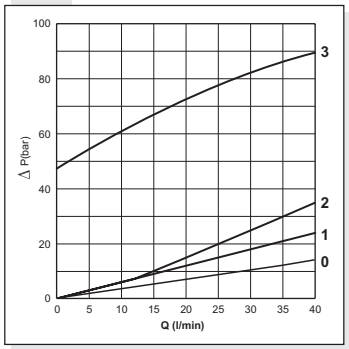
ORDERING CODE

CM	Modular stackable valve
3	Size
M	Maximum pressure valve
*	Port sizes: **1** = G3/8" **2** = 9/16-18UNF
**	Adjustment on the lines: **A / B / AB**
C	Type of adjustment Grub screw
*	Setting ranges at port A **0** = max. 15 bar **(neutral spring)** **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
*	Setting ranges at port B **(Omit if the setting is same as that at port A)** **0** = max.15 bar **(neutral spring)** **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
**	**00** = No variant **V1** = Viton
2	Serial No.

PRESSURE - FLOW RATE

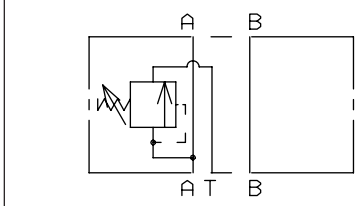


MINIMUM SETTING PRESSURE

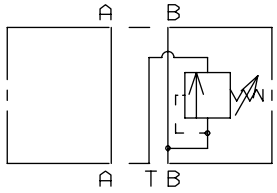


Curves n° 1 - 2 - 3 = setting ranges

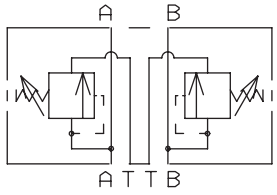
HYDRAULIC SYMBOLS



CM.3.M.A



CM.3.M.B



CM.3.M.AB

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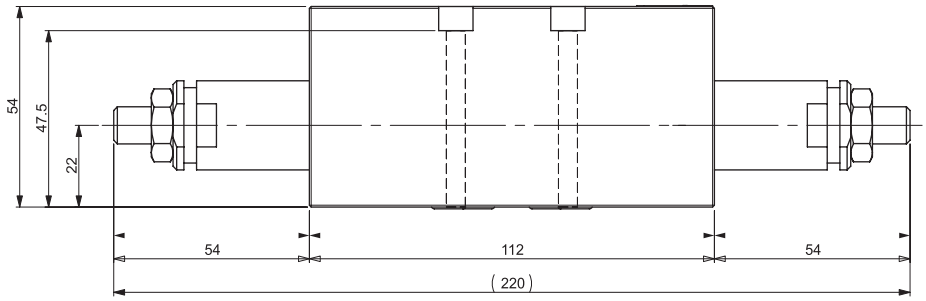
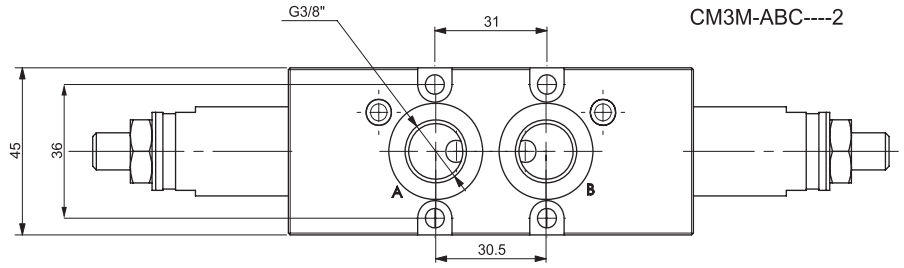
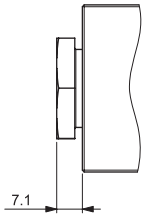
OVERALL DIMENSIONS

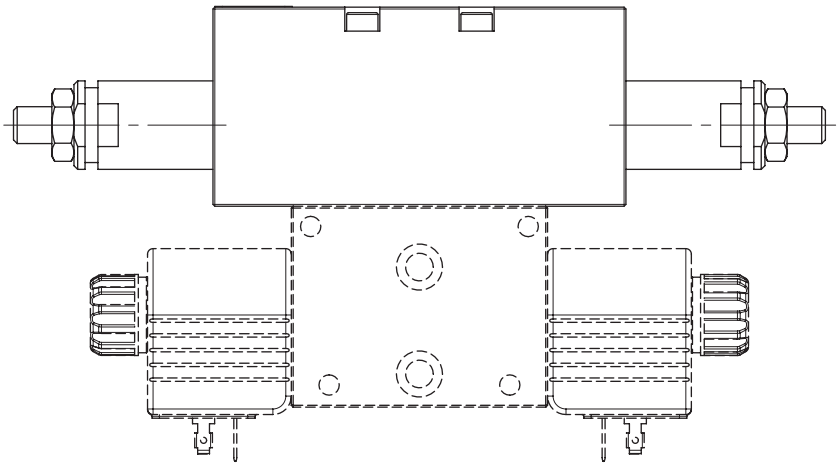






Fixing screws UNI 5931 M5x55
with material specifications min. 8.8
Tightening torque 5 Nm / 0.5 Kgm

MOUNTING



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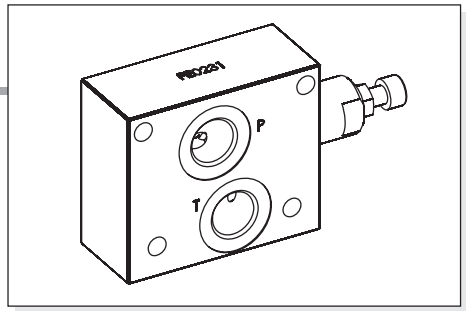


FE02.3...

FE02.3... INLET MODULE UNITS WITH PRESSURE RELIEF VALVE (UP TO 15 l/min)

SETTORE MOBILE

Module units FE10.3... provide pressure relief valve with adjustable pressure setting ranges.

Manual adjustment is available by a grub screw. Maximum flow is 15 l/min.

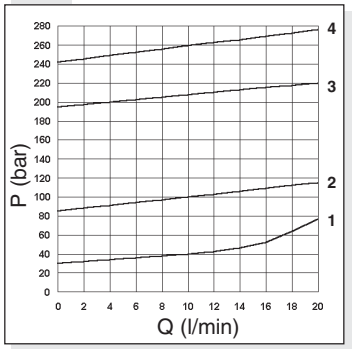
The threaded ports (P and T) are available in two different sizes: G3/8" or 9/16-18UNF.

Max. operating pressure		250 bar
Setting ranges:	spring 1	30 bar
	spring 2	90 bar
	spring 3	180 bar
	spring 4	250 bar
Max. flow		15 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight		0,6 Kg

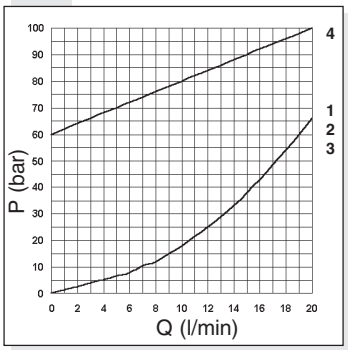
ORDERING CODE

FE02	Inlet module unit (up to 15 l/min) with pressure relief valve
3	Size
*	Port sizes: **1** = G3/8" **2** = 9/16-18UNF
C	Adjustment: Grub screw
*	Setting ranges **1** = max. 30 bar **(white spring)** **2** = max. 90 bar **(yellow spring)** **3** = max. 180 bar **(green spring)** **4** = max. 250 bar **(orange spring)**
**	**00** = No variant **V1** = Viton
2	Serial No.

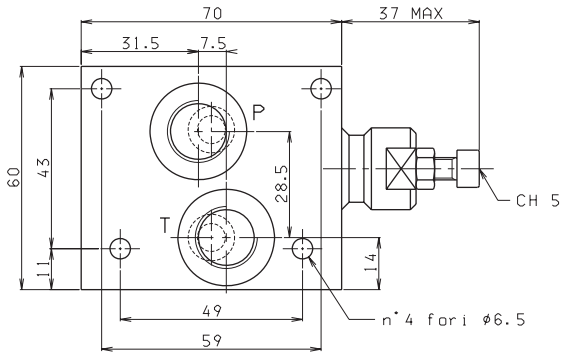
PRESSURE - FLOW RATE

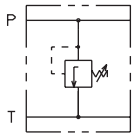


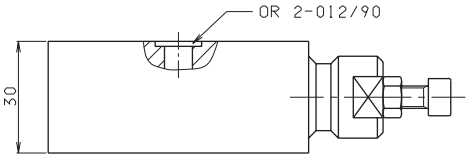
MINIMUM SETTING PRESSURE



OVERALL DIMENSIONS AND HYDRAULIC SYMBOL







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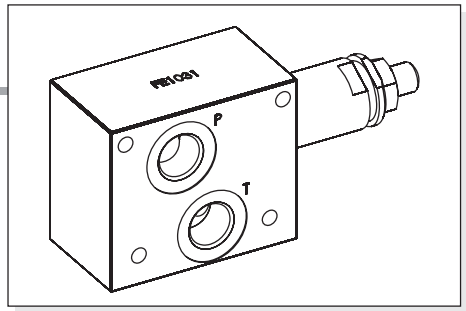


FE10.3...

FE10.3... INLET MODULE UNITS WITH PRESSURE RELIEF VALVE (UP TO 40 l/min)

SETTORE MOBILE

Module units FE10.3... provide pressure relief valve with adjustable pressure setting ranges.

Manual adjustment is available by a grub screw or plastic knob. Maximum flow is 30 l/min.

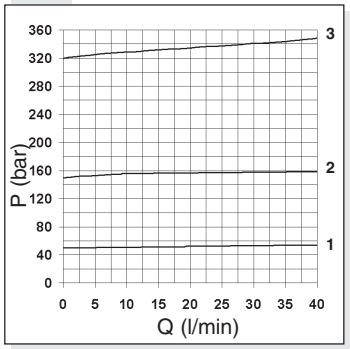
The threaded ports (P and T) are available in two different sizes: G3/8" or 9/16-18UNF.

Max. operating pressure		320 bar
Setting ranges:	spring 1	max. 50 bar
	spring 2	max. 150 bar
	spring 3	max. 320 bar
Max. flow		40 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight		0,4 Kg

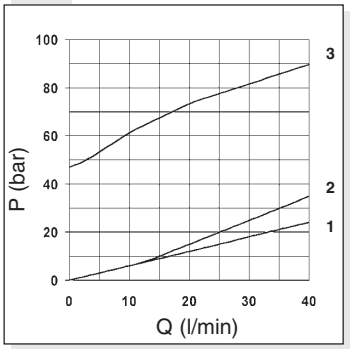
ORDERING CODE

FE10	Inlet module unit (up to 40 l/min) with pressure relief valve
3	Size
*	Port sizes: **1** = G3/8" **2** = 9/16-18UNF
*	Adjustment: **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(orange spring)**
**	**00** = No variant **V1** = Viton
2	Serial No.

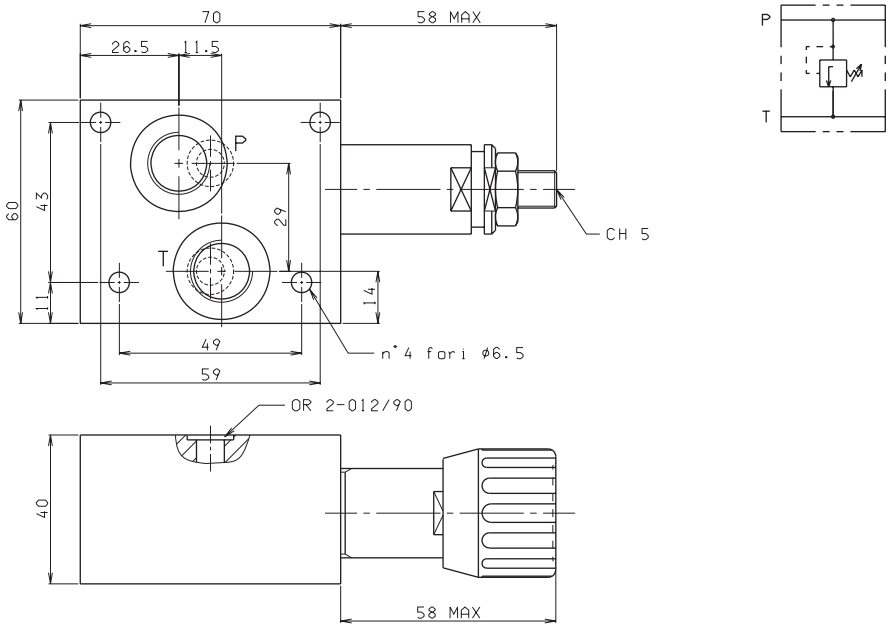
PRESSURE - FLOW RATE



MINIMUM SETTING PRESSURE



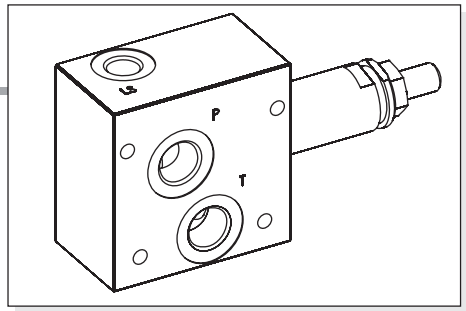
OVERALL DIMENSIONS AND HYDRAULIC SYMBOL



Type of adjustment

M = Plastic knob
C = Grub screw

11



FE10LS.3...

FE10LS.3... Inlet module units with LS line with pressure relief valve (up to 40 l/min)

SETTORE MOBILE

Module units FE10LS.3... provide pressure relief valve with adjustable pressure setting ranges.

Manual adjustment is available by a grub screw or plastic knob. Maximum flow is 30 l/min.

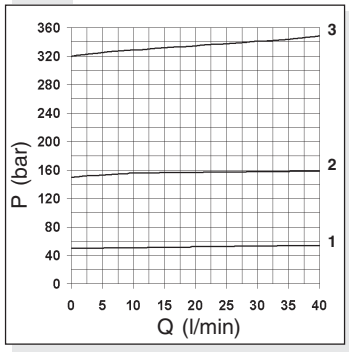
Available with threaded ports (P and T) sizes G3/8" and LS size G1/4".

Max. operating pressure		320 bar
Setting ranges:	spring 1	max. 50 bar
	spring 2	max. 150 bar
	spring 3	max. 320 bar
Max. flow		40 l/min
Hydraulic fluids		Mineral oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination level		class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight		0,4 Kg

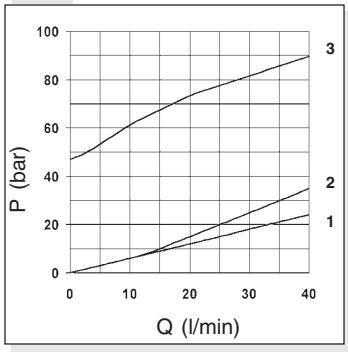
Ordering code

FE10LS	Inlet module unit (up to 40 l/min) with pressure relief valve and LS line
3	Size
*	Port sizes: **1** = G3/8"
*	Adjustment: **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(orange spring)**
**	**00** = No variant **V1** = Viton
2	Serial No.

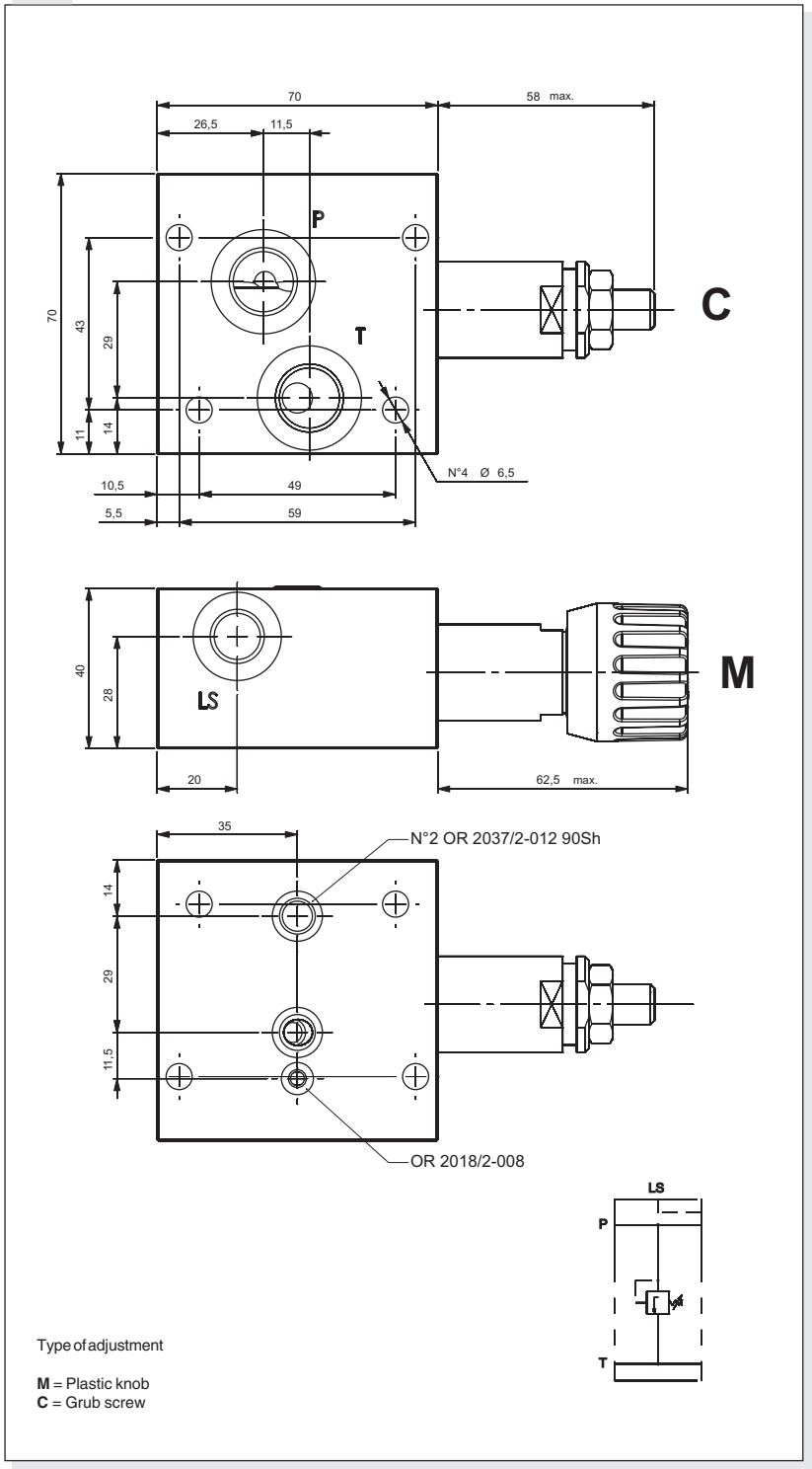
Pressure - Flow rate



Minimum setting pressure



Overall dimensions and hydraulic symbol

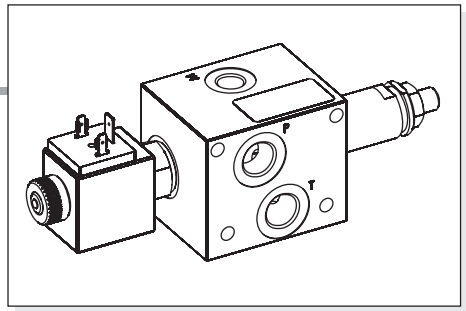


Type of adjustment

M = Plastic knob
C = Grub screw

11

FE10.P... INLET MODULE UNITS WITH PRESSURE RELIEF VALVE AND ELECTRICAL VENTING VALVE (UP TO 30 l/min)



FE10.P...

STANDARD CONNECTORS CH. XI PAGE 25

Module units FE10.3... provide a pressure relief valve with adjustable pressure setting ranges and an electrical venting valve.

The pressure relief valve's manual adjustment is available by a grub screw or plastic knob. Maximum flow is 30l/min.

The threaded ports (P and T) are available in two different sizes: G3/8" or 9/16-18UNF.

Note - All the variants are considered without Hirschmann connector. The connectors must be order separately. See Ch. XI Page 25.

Max. operating pressure	300 bar
Max. flow	30 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight	1,1 Kg

Setting ranges for pressure relief valve:

spring 1	max. 50 bar
spring 2	max. 150 bar
spring 3	max. 320 bar

Features for electrical venting valve:

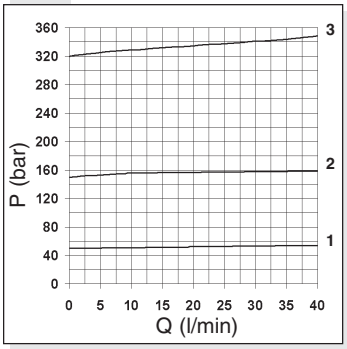
Max. excitation frequency	2 Hz
Duty cycle	100% ED
Type of protection (connector used depending)	IP65

ORDERING CODE

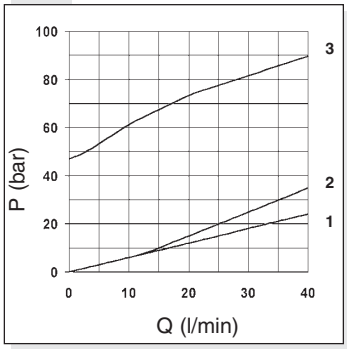
FE10	Inlet module unit (up to 30 l/min) with pressure relief valve
P	Electric venting valve
3	Size
*	Port sizes: **1** = G3/8" **2** = 9/16-18UNF
*	Adjustment: **M** = Plastic knob **C** = Grub screw
*	Setting ranges **1** = max. 50 bar **(white spring)** **2** = max. 150 bar **(yellow spring)** **3** = max. 320 bar **(green spring)**
*	Voltage for the electric venting valve (Tab. 1)
**	**S1** = No variant **SV** = Viton **AJ** = AMP Junionr connection **CZ** = Coil with Deutsch DT04-2P
2	Serial No.

DIAGRAMS FOR PRESSURE RELIEF VALVE

PRESSURE - FLOW RATE



MINIMUM SETTING PRESS.



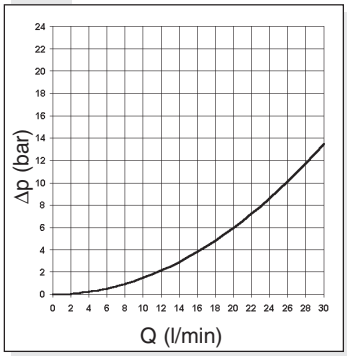
TAB.1 - 18W (22W) COIL

DC VOLTAGE

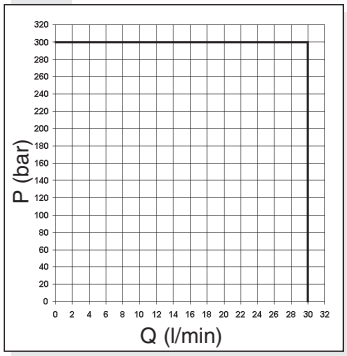
L	12V	
M	24V	115Vac/50Hz 120Vac/60Hz with rectifier
N	48V	
2	21.6V RAC	
Z	102V RAC	230Vac/50Hz 240Vac/60Hz with rectifier
X	205V RAC	
W	Without coils	

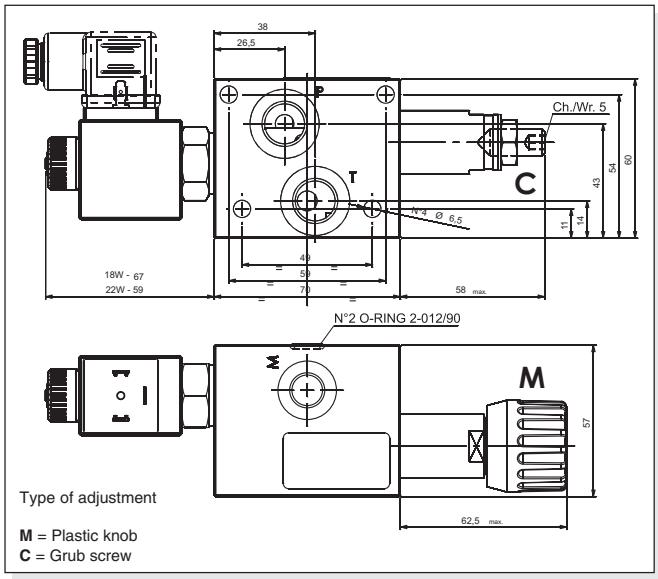
DIAGRAMS FOR ELECTRICAL VENTING VALVE

PRESSURE DROPS



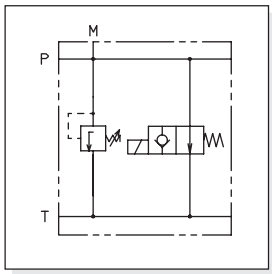
LIMITS OF USE





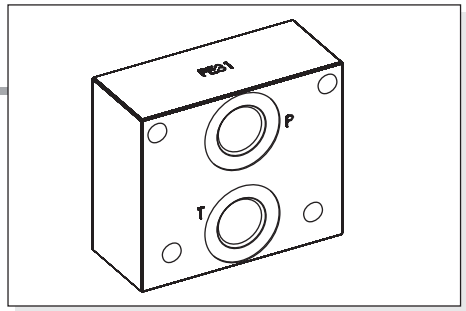
Type of adjustment

M = Plastic knob
C = Grub screw



The tests were carried out with the solenoids at operating temperature, with a supply voltage 10% below nominal value and with a 40°C fluid temperature. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C.

11



FE.3...

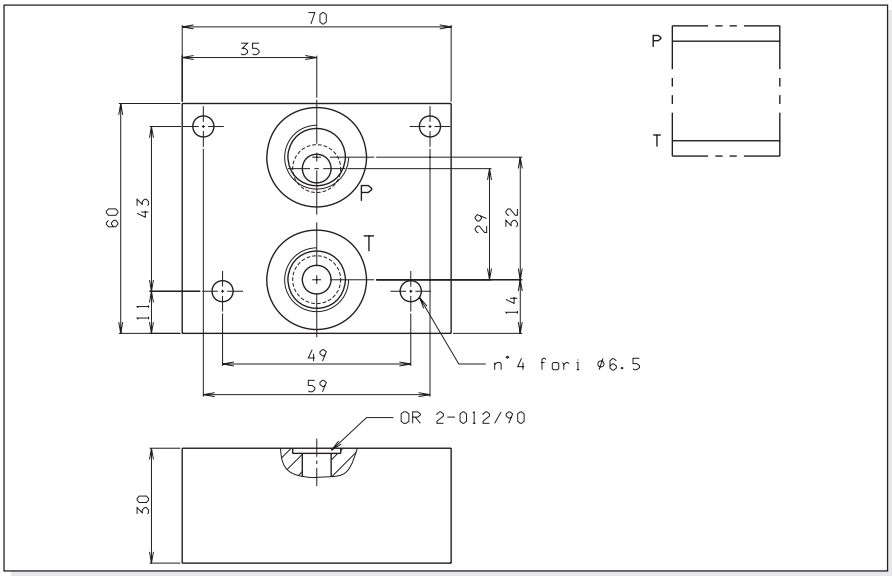
FE.3... INLET MODULE UNITS
NO PRESSURE RELIEF VALVE

SETTORE MOBILE

Module units FE.3... no pressure relief valve.

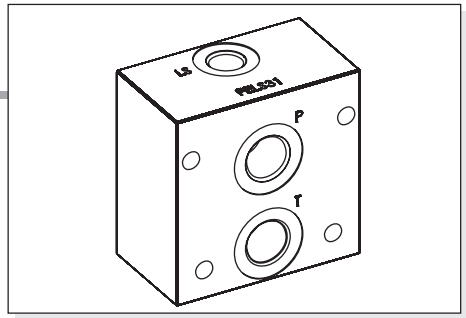
The threaded ports (P and T) are available in two different sizes: G3/8“ or 9/16-18UNF.

Max. operating pressure	250 bar
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	0,3 Kg



ORDERING CODE

FE	Inlet module unit no pressure relief valve
3	Size
*	Port sizes: **1** = G3/8" **2** = 9/16-18UNF
**	**00** = No variant **V1** = Viton
2	Serial No.



FELS.3...

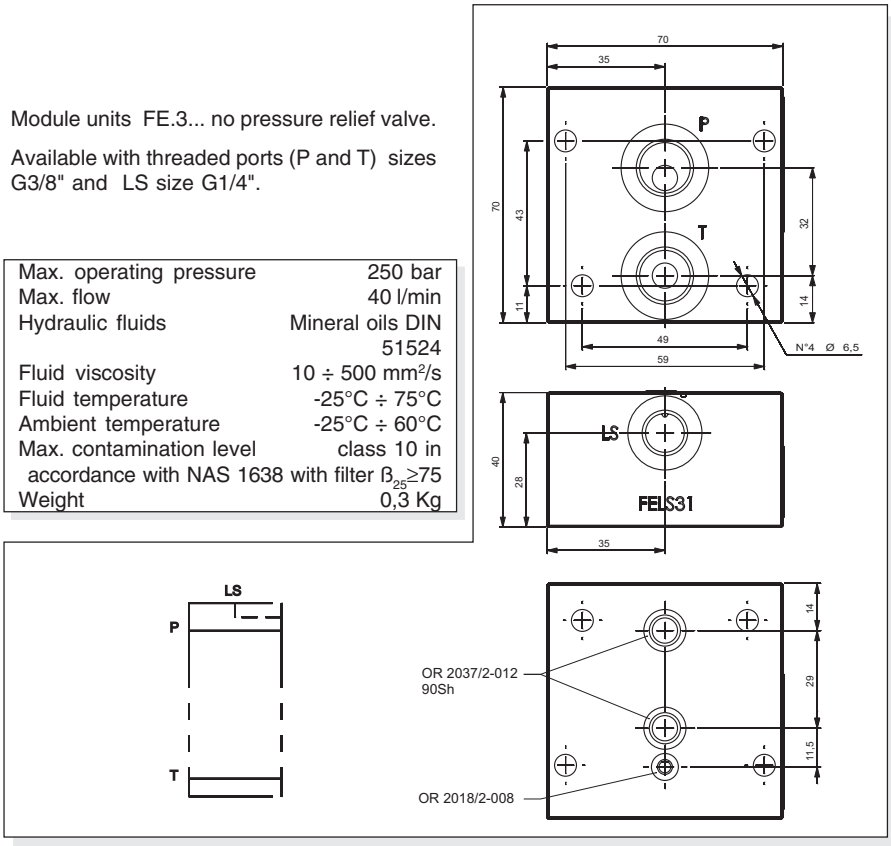
FELS.3... INLET MODULE UNITS WITH LS LINE
NO PRESSURE RELIEF VALVE

SETTORE MOBILE

Module units FE.3... no pressure relief valve.

Available with threaded ports (P and T) sizes G3/8" and LS size G1/4".

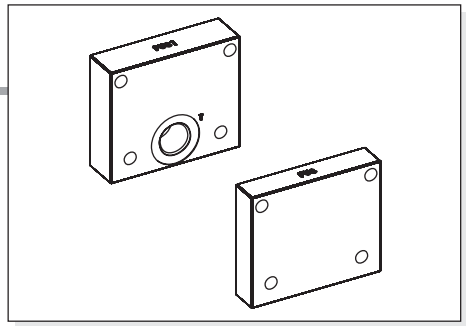
Max. operating pressure	250 bar
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	0,3 Kg



CODICE DI ORDINAZIONE

FELS	Inlet module unit no pressure relief valve with LS line
3	Size
*	Port sizes: **1** = G3/8"
**	**00** = No variant **V1** = Viton
2	Serial No.

11



FU.3... OUTLET MODULE UNITS

The threaded port (T) is available in two different sizes: G3/8" or 9/16-18UNF.
Outlet modules without ports and for parallel style only are availble.

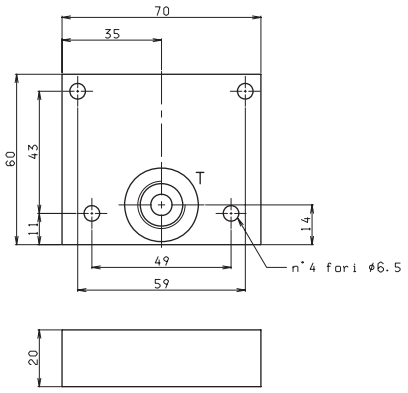
Max. operating pressure	250 bar
Max. flow	40 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight	0,2 Kg

OREDERING CODE

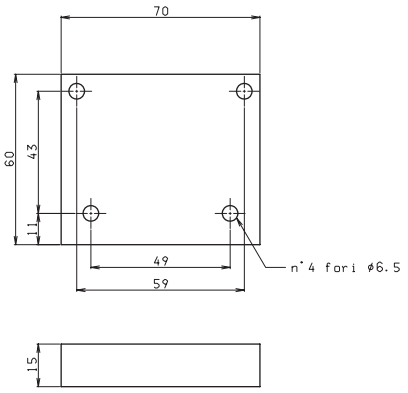
FU	Otulet module unit
3	Size
*****	Port size: **1** = G3/8" **2** = 9/16-18UNF **For outlet module without ports is not required** (only for parallel style)
00	No variant
2	Serial No.

OVERALL DIMENSIONS

FU.3.*...VERSION

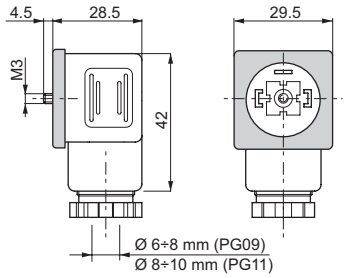


FU.3... VERSION



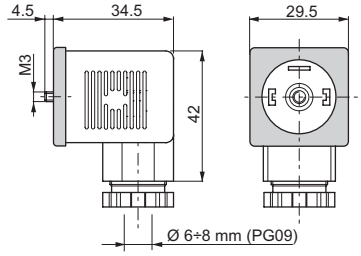
11

CONNECTORS FOR CONTROL VALVES IN ACCORDANCE WITH DIN 43650 / ISO 4400



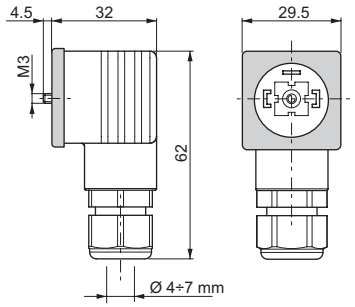
Connector	Protection level	Type	Cable gland	Code
Standard	IP65	Black color	PG09	V86 05 0002
		Grey color	PG09	V86 05 0004
		Black color	PG11	V86 05 0006
		Grey color	PG11	V86 05 0008
Lens cover with pilot light (*)	IP65	12 VAC/VDC	PG09	V86 10 0018
		24 VAC/VDC	PG09	V86 10 0012
		115 VAC/VDC	PG09	V86 10 0020
		230 VAC/VDC	PG09	V86 10 0022

Screw tightening torque: 60Ncm



Connector	Protection level	Type	Cable gland	Code
With rectifier (*) *Inlet voltage 12÷230 VAC* *Outlet voltage 9÷205 VDC*	IP65	Black color	PG09	V86 20 0002
		Grey color	PG09	V86 20 0004
Lens cover with pilot light and rectifier (*) *Inlet voltage 12÷230 VAC* *Outlet voltage 9÷205 VDC*	IP65	12 VAC	PG09	V86 25 0018
		24 VAC	PG09	V86 25 0019
		48 VAC	PG09	V86 25 0020
		115 VAC	PG09	V86 25 0021
		230 VAC	PG09	V86 25 0022

Screw tightening torque: 60Ncm

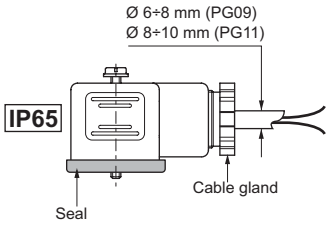


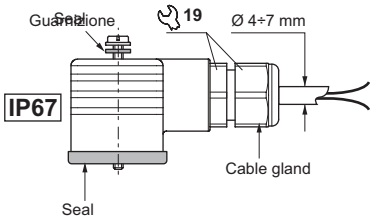
Connector	Protection level	Type	Cable gland	Code
With protection level IP67	IP67	Black color	—	V86 28 0001
		Grey color	—	V86 28 0002

Screw tightening torque: 60Ncm

(*) Don't use for proportional versions

ELECTRICAL FEATURES OF CONNECTORS





Description	IP65	IP67
AC rated voltage DC rated voltage	Max. 250 V Max. 300 V	Max. 250 V Max. 300 V
Pin conctat rated flow Pin conctat max. flow	10A 16A	10A 16A
Max. section cable	1.5 mm²	1.5 mm²
Cable gland PG09 - M16x1,5 Cable gland PG11 - G 1/2" - M20x1,5	Ø cable 6 ÷ 8 mm Ø cable 8 ÷ 10 mm	Ø cable 4 ÷ 7 mm —
Protection level Insulation class Operating temperature	IP65 EN60529 VDE 0110-1/89 -40°C ÷ 90 C°	IP67 EN60529 VDE 0110-1/89 -20°C ÷ 80 C°

The degrees of protection indicate is guaranteed only if the connectors were properly mounted with his original seals.

11

ABBREVIATIONS

AP	HIGH PRESSURE CONNECTION
AS	PHASE LAG (DEGREES)
BP	LOW PRESSURE CONNECTION
C	STROKE (MM)
CH	ACROSS FLATS
CH	INTERNAL ACROSS FLATS
DA	AMPLITUDE DECAY (DB)
DP	DIFFERENTIAL PRESSURE (BAR)
F	FORCE (N)
I%	INPUT CURRENT (A)
M	MANOMETER CONNECTION
NG	KNOB TURNS
OR	SEAL RING
P	LOAD PRESSURE (BAR)
PARBAK	PARBAK RING
PL	PARALLEL CONNECTION
PR	REDUCED PRESSURE (BAR)
Q	FLOW (L/MIN)
QP	PUMP FLOW (L/MIN)
SE	ELASTIC PIN
SF	BALL
SR	SERIES CONNECTION
X	PILOTING
Y	DRAINAGE

Incorrect use of the products described in this catalogue may cause harm to personnel and equipment. The technical information given for each product in this catalogue may be subject to variation, and the manufacturer reserves the right to make constructional modifications without giving prior notice. Each product presented, its data, features and technical specifications must therefore be examined and checked by members of the user's staff (possessing suitable technical knowledge) taking into consideration the intended use of product.

The user must, in particular, assess the operating conditions of each product in relation to the application that he intends to use it for, analysing the data, features and technical specifications in view of the proposed applications, and ensuring that, in use in the product, all of the conditions relating to the safety of personnel and equipment, also in the event of breakdown, are respected.

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DC AND AC STANDARD COILS "UL RECOGNIZED" TYPE COILS

A09 DC COILS

Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,215 Kg

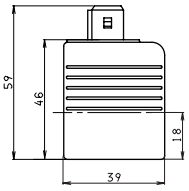
MOUNTING COMPATIBILITY	
AD.2.E	CH. I PAGE 4
ADC.3...	CH. I PAGE 5
CDL.04...	CH. I PAGE 61
C3V.03...	BFP CARTRIDGE CAT.
CDC.3...	CH. V PAGE 2

VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	123°C	27	5.3
24V	123°C	27	21.3
48V*	123°C	27	85.3
102V*	123°C	27	392
110V*	123°C	27	448
205V*	123°C	27	1577

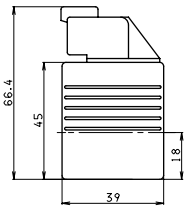
* SPECIAL VOLTAGES

ETA09 - 04/2001/e

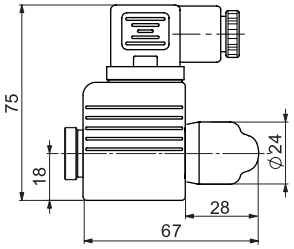
AMP JUNIOR (AJ)



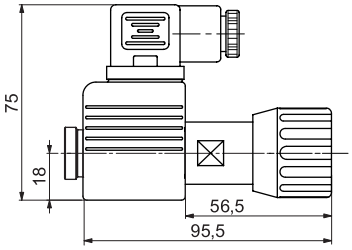
DEUTSCH COIL + BIDIR. DIODE (CX) DT04 - 2P



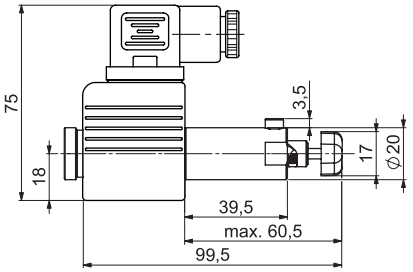
E1 MANUAL EMERGENCY



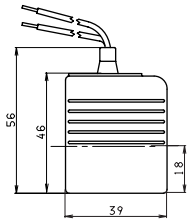
P1(*) ROTARY EMERGENCYE



P5(*) ROTARY EMERGENCY 180°

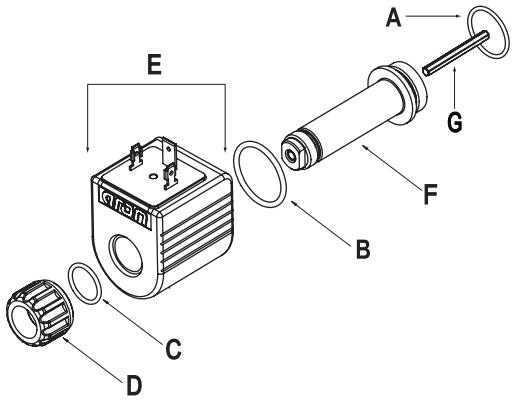


FLYING LEADS (FL) LEADS + DIODE (LD)



(*) **P1** and **P5 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

SPARE PARTS



E = SEE **A09** COIL TABLE
A / B / C / D / F / G = SINGLE SPARE PARTS (SEE CODES TABLE)

A09 DC - 27W COIL		CONNECTIONS			
VOLTAGE	HIRSCHMANN (STANDARD) (00)	AMP JUNIOR (AJ)	FLYING LEADS + DIODE (130) (LD)	FLYING LEADS (250) (FL)	DEUTSCH + BIDIR. DIODE (CX)
12 V (L)	**M14310001**	**M14320001**	**M14330001**	**M14070011**	**M14340001**
24 V (M)	**M14310002**	**M14320002**	**M14330002**	**M14070012**	–
48V* (N)	**M14310003**				
102V* (Z)	**M14310008**				
110V* (P)	**M14310005**				
205V* (X)	**M14310009**				

(*)SPECIAL VOLTAGES

ETA09-CODE - 00/2007/e

COMPLETE KIT	AD2E	CDL04	ADC3	CDC3
COMPLETE SOLENOID'S TUBE	**V85990008**		**V85990007**	
P1 ROTARY EMERGENCY	**V89990016**		**V89990017**	
P5 ROTARY EMERGENCY 180°	-		**V15050098**	
E1 MANUAL EMERGENCY	**M19050003**			

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CODE SPARE PARTS	A	B	C	D	E	F	G	MOUNTING AVAILABLE
	O RING			RING NUT	COIL	TUBE	HEX. PUSCH ROD	
AD2E	**Q25831023**	**Q25830096**	**Q25860013**	**M37050036**	SEE TABLE **A09**	**M83060003**	**M74490001** **M74490002** **M74490003**	C - E - F G - H - I - L D - M
CDL04				**M37050031**			**M74490004**	-
ADC3 / CDC3	**Q25830024**	**Q25860023**				**M83060004**	**M74460001** **M74460002**	C - E - F G - H
C3V03	**Q25861025**	**Q25860024**				**M83060002**	**M74480001**	-

"20W" DC COILS FOR OFF-HIGHWAY MACHINERY

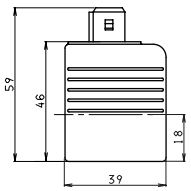
Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,212 Kg

MOUNTING COMPATIBILITY	
CRD.03...	CH. V PAGE 34
C3V.05...	CH. V PAGE 42

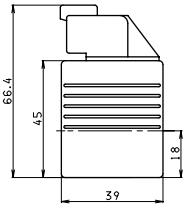
VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	-	20	7.2

ET20W - 01/2004/e

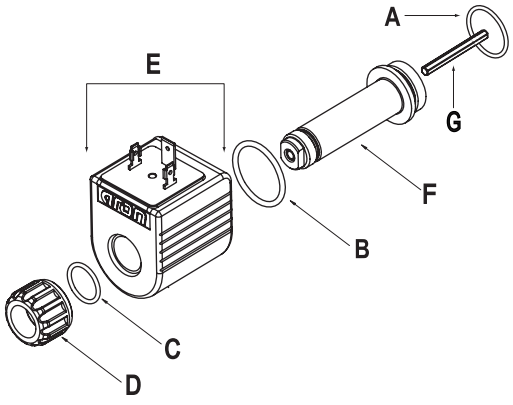
AMP JUNIOR



DEUTSCH + DIODE BIDIR. DT04 - 2P



SPARE PARTS



E = SEE **20W** COIL TABLE
A / B / C / D / F / G = SINGLE SPARE PARTS (SEE CODES TABLE)

20W DC COIL VOLTAGE	CONNECTIONS AMP JUNIOR (A)	CONNECTIONS DEUTSCH + BIDIR. DIODE (D)
12V (L)	**M14321001**	**M14341001**

ET20W-CODE - 00/2007/e

CODE SPARE PARTS	A	B	C	D	E	F	G
	O RING			RING NUT	COIL	TUBE	HEX. PUSCH ROD
CRD03 C3V05	**Q25861010**	**Q25860023**	**Q25830022**	**M37050031 M37050036**	SEE **20W**	**M83060007 M83060006**	**M74480003 M74480002**

12

"D15" DC COILS FOR CETOP 3

Type of protection (in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,354 Kg

MOUNTING COMPATIBILITY

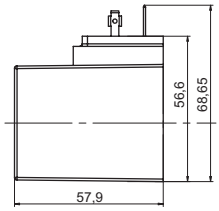
CETOP 3	CH. I PAGE 8
AD3.E...	CH. I PAGE 11
AD3.V...	CH. I PAGE 13
ADL.06...	CH. I PAGE 64
A.66...	CH. IV PAGE 19
CD.3...	CH. XI PAGE 5

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	110°C	30	4.8
24V	110°C	30	18.8
28V*	110°C	30	25.6
48V*	110°C	30	75.2
102V*	110°C	30	340
110V*	110°C	30	387
205V*	110°C	30	1375

(*) SPECIAL VOLTAGES

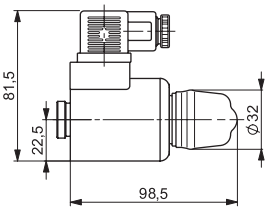
ETD15 - 04/2001/e

PLASTIC COIL (BR)

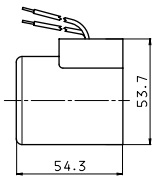


SEE THE FOLLOWING PAGE

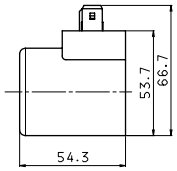
E1 MANUAL EMERGENCY



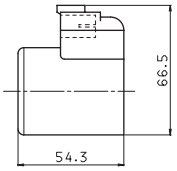
FLYING LEADS (SL)



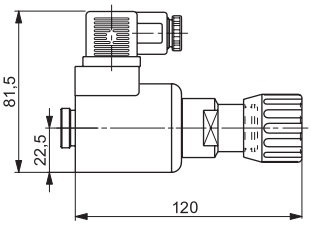
AMP JUNIOR (AJ) AJ + DIODE (AD)



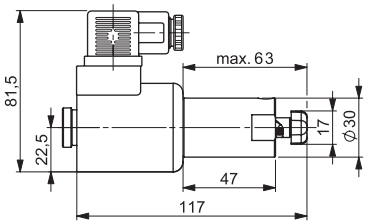
DEUTSCH (CZ) DT04 - 2P



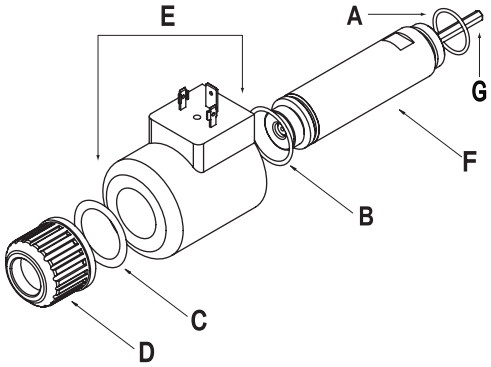
P1 ROTARY EMERGENCY



P5 ROTARY EMERGENCY 180°



SPARE PARTS



E = SEE **D15** COIL TABLE
A / B / C / D / F / G = SINGLE SPARE PARTS (SEE CODES TABLE)

D15 DC - 30W COIL		CONNECTIONS			
VOLTAGE	HIRSCHMANN (STANDARD) (00)	AMP JUNIOR (AJ)	AMP JUNIOR + DIODE (AD)	FLYING LEADS (175) (SL)	DEUTSCH (CZ)
12V (L)	**M14450002**	**M14460002**	**M14470002**	**M14480002**	**M14490002**
24V (M)	**M14450004**	**M14460004**	**M14470004**	**M14480004**	**-**
28V* (V)	**M14450005**				
48V* (N)	**M14450006**				
102V* (Z)	**M14450018**				
110V* (P)	**M14450008**				
205V* (X)	**M14450019**				

(*)SPECIAL VOLTAGES

ETD15-CODE - 00/2007/e

COMPLETE KIT	AD3E	CD3	ADL06	AD3V	A66
COMPLETE SOLENOID'S TUBE	**V85990003**				
P1 ROTARY EMERGENCY	**V89990010**				-
P5 ROTARY EMERGENCY 180°	**V15050097**		-		
E1 MANUAL EMERGENCY	**M19050004**				

CODE SPARE PARTS	A	B	C	D	E	F	G	MOUNTING AVAILABLE
	O RING			RING NUT	COIL	TUBE	HEX. PUSCH ROD	
AD3E CD3 AD3V ADL06	**Q25830024**	**Q25860033**	**Q25830185**	**M37050030**	SEE TABLE **D15**	**M83130001**	**M74470001** **M74470002** **M74470003**	C - E - F - M G - H - I - L D
A66							**M74470004**	-

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PLASTIC COIL (BR VARIANT FOR "D15" COIL)

Type of protection (in relation to the connector)	IP 66
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,2 Kg

MOUNTING COMPATIBILITY	
CETOP 3	CH. I PAGE 8
AD3.E...	CH. I PAGE 11
ADL.06...	CH. I PAGE 64

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	110°C	30	4.8
24V	110°C	30	18.8
28V *	110°C	30	25.6
110V *	110°C	30	387

(*) SPECIAL VOLTAGES

ETD15BR - 00/2006/e

SPARE PARTS

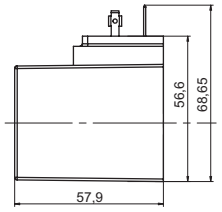
D15 PLASTIC COIL (DC / 30W)	
VOLTAGE	HIRSCHMANN (STANDARD)
12V (L)	**M14630002**
24V (M)	**M14630004**
28V* (V)	**M14630005**
110V* (P)	**M14630008**

(*)SPECIAL VOLTAGES

ETD15BR-CODE - 00/2007/e

CODE SPARE PARTS B / C / D / E / F / G		FOR **BR** VARIANT
B	O RING (TUBE)	**Q25830024**
C	RING NUT	**M37050030**
D	O RING (RING NUT)	**Q25830185**
E	O RING (COIL)	**Q25830028**
F	TUBE	**M83130001**
G	HEX. PUSCH ROD (MOUNTING C-E-F)	**M74470001**
	(MOUNTING G-H-I)	**M74470002**
	(MOUNTING D)	**M74470003**

PLASTIC COIL (BR VARIANT)



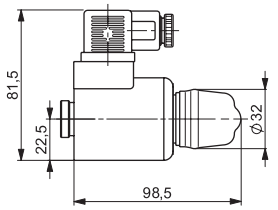
- SEE BELOW FOR EXPLODED VIEW DRAWING
- SEE "D15" COIL STANDARD FOR BOTH EMERGENCY MANUAL E1 AND ROTARY P1.

"40W" DC COIL (FOR CDL.06...)

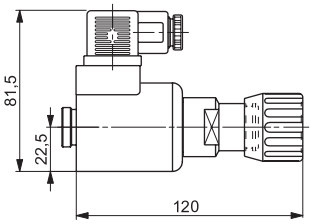
Type of protection (in relation to the connector)	IP 66
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,354 Kg

MOUNTING COMPATIBILITY	
CDL.06...	CH. I PAGE 63

E1 MANUAL EMERGENCY



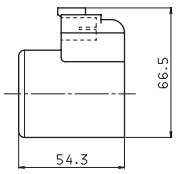
P1 ROTARY EMERGENCY



VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	135°C	40	3.6
24V	135°C	40	14.4

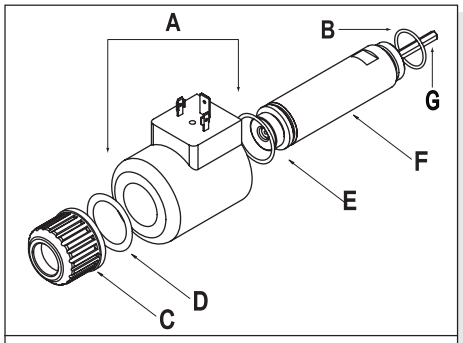
ET40W - 00/2004/e

DEUTSCH (CZ) DT04 - 2P



COMPLETE KIT	CDL06
P1 ROTARY EMERGENCY	**V89990010**
E1 MANUAL EMERGENCY	**M19050004**

SPARE PARTS



A = SEE **40W** COIL TABLE
B/C/D/E/F/G = SINGLE SPARE PARTS (SEE TABLE)

40W DC COIL	CONNECTIONS
VOLTAGE	HIRSCHMANN (STANDARD)
12V (L)	**M14600001**
24V (M)	**M14600002**
	DEUTSCH (CZ)
12V (L)	**M14610001**
24V (M)	**M14610002**

CODE SPARE PARTS B / C / D / E / F / G		FOR CDL06
B	O RING (TUBE)	**Q25830024**
C	RING NUT	**M37050030**
D	O RING (RING NUT)	**Q25830185**
E	O RING (COIL)	**Q25860033**
F	TUBE	**M83130001**
G	HEX. PUSCH ROD	**M74470003**

ET40W-CODE - 00/2007/e

12

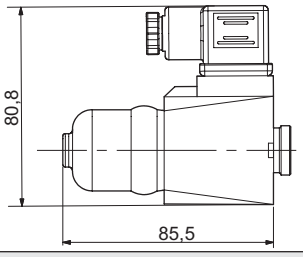
"B14" AC SOLENOIDS FOR CETOP 3

Type of protection (in relation to the connector used)	IP 65
Number of cycles	18.000/h
Supply tolerance	+10% / -10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,436 Kg

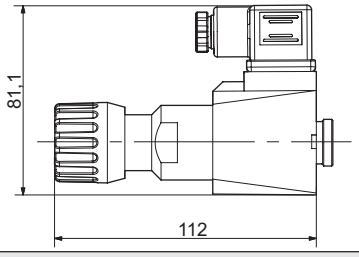
MOUNTING COMPATIBILITY	
CETOP 3 *	CH. I PAGE 8
AD3.E... *	CH. I PAGE 11

(*) serial No. 3 (AC voltage)

E1 MANUAL EMERGENCY

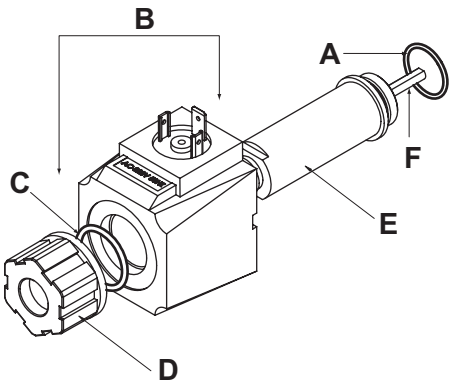


P1 ROTARY EMERGENCY



Voltage (V)	Max. winding temperature (Ambient temperature 25°C)	Resistance at 20°C (OHM) ±10%
24V/50Hz - 24V/60Hz	100°C - 96°C	1.7
48V/50Hz - 48V/60Hz	—	—
115V/50Hz - 120V/60Hz	133°C - 101C°	32.5
230V/50Hz - 240V/60Hz	120°C - 103C°	134

SPARE PARTS



B = SEE **B14** COIL TABLE
A / C / D / E / F = SINGLE SPARE PARTS (SEE CODES TABLE)

B14 AC COIL VOLTAGE	CONNECTION HIRSCHMANN (STANDARD)
24V/50-60Hz (A) 48V/50-60Hz (B)	**M14640003** **M14640007**
115V/50Hz 120V/60Hz (J)	**M14640006**
230V/50Hz 240V/60Hz (Y)	**M14640001**

COMPLETE KIT	CODE
TUBE KIT	**V85990011**
ROTARY EMERGENCY **P1**	**V89990021**
MANUAL EMERGENCY **E1**	**M19050001**

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CODE SPARE PARTS	A	B	C	D	E	F	MOUNTING AVAILABLE
	O RING	COIL	O RING	RING NUT	TUBE	HEX. PUSCH ROD	
AD3E*	**Q25830024**	SEE **B14**	**Q25860036**	**M37050041**	**M831100001**	**M74520001** **M74520002** **M74520003**	C - E - F - M G - H - I - L D

(*) serial No. 3 (AC voltage)

"A16" DC COILS FOR CETOP 5

Type of protection (in relation to the connector used)	IP 65
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,9 Kg

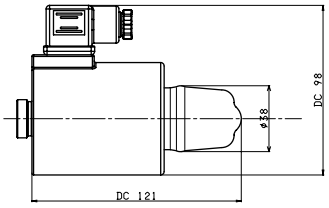
MOUNTING COMPATIBILITY	
CETOP 5	CH. I PAGE 28
AD5.E...	CH. I PAGE 31
CDL.10...	CH. I PAGE 65
ADL.10.6...	CH. I PAGE 66
A.88...	CH. IV PAGE 33

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	106°C	45	3.2
24V	113°C	45	12,4
48V*	-	45	-
102V*	-	45	-
110V*	118°C	45	268
205V*	-	45	-

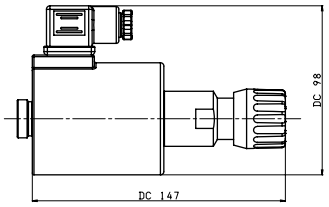
(*) SPECIAL VOLTAGE

ETA16 - 03/2002/e

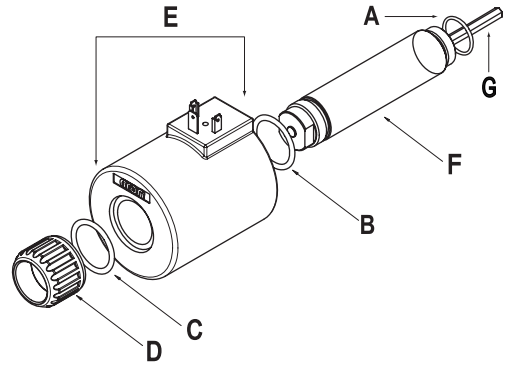
E1 MANUAL EMERGENCY



P1 ROTARY EMERGENCY



SPARE PARTS



E = SEE **A16** COIL TABLE
A/B/C/D/F/G = SINGLE SPARE PARTS (SEE CODES TABLE)

A16 DC/45W COIL VOLTAGE	CONNECTION HIRSCHMANN (STANDARD)
12V (L)	**M14220002**
24V (M)	**M14220004**
48V* (N)	**M14220006**
102V* (Z)	**M14220013**
110V* (P)	**M14220008**
205V* (X)	**M14220014**
(*)SPECIAL VOLTAGES	

ETA16-CODE - 00/2007/e

COMPLETE KIT	AD5E	CDL10	ADL10	A88
P1 ROTARY EMERGENCY	**V89990011**			-
E1 MANUAL EMERGENCY	**M19050002**			-

CODE SPARE PARTS	A	B	C	D	E	F	G	MOUNTING AVAILABLE
	O RING			RING NUT	COIL	TUBE	HEX. PUSCH ROD	
AD5E ADL/CDL10	**Q25830026**	**Q25860040**	**Q25860040**	**M37050033**	SEE **A16**	**M83160001**	**M74440002** **M74440003** **M74440004**	C - E - F - M G - H - I - L D
A88							**M74440006**	-

12

"D19" DC SOLENOIDS

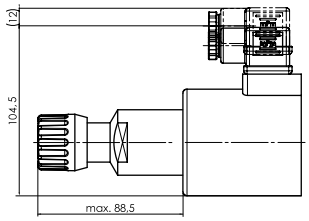
Type of protection (in relation to the connector used)	IP 66
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Max static pressure	210 bar
Insulation class wire	H
Weight	1,63 Kg

MOUNTING COMPATIBILITY	
ADP.5.E...	CH. I PAGE 36
ADP.5.V...	CH. I PAGE 39

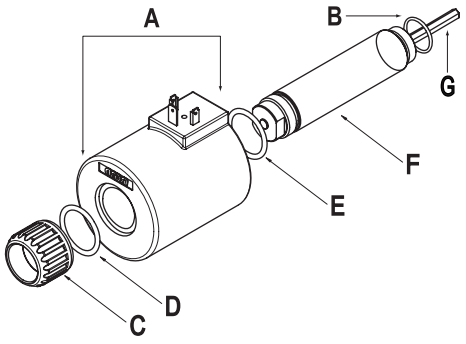
VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	105°C	42	3.43
24V	105°C	42	13.71
48V*	105°C	42	55
102V*	105°C	42	248
110V*	105°C	42	288
205V*	105°C	42	1000

(*) SPECIAL VOLTAGE ETD19 - 03/2000/e

P1 ROTARY EMERGENCY



SPARE PARTS



A = SEE **D19** COIL TABLE
B / C / D / E / F / G = SINGLE SPARE PARTS (SEE CODES TABLE)

COMPLETE KIT	ADP5E	ADP5V
P1 ROTARY EMERGENCY	**V89990012**	

D19 DC/42W COIL VOLTAGE	CONNECTION HIRSCHMANN (STANDARD)
12V (L)	**M14270001**
24V (M)	**M14270002**
48V* (N)	**M14270003**
102V* (Z)	**M14270007**
110V* (P)	**M14270005**
205V* (X)	**M14270008**
(*)SPECIAL VOLTAGES	ETD19-CODE - 00/2007/e

CODE SPARE PARTS B / C / D / E / F / G		FOR ADP5E AND ADP5V
B	O RING (TUBE)	**Q25830101**
C	RING NUT	**M37050022**
D	O RING (RING NUT)	**Q25830035**
E	O RING (COIL)	**Q25860035**
F	TUBE	**M83170002**
G	HEX. PUSCH ROD	**M74380002**

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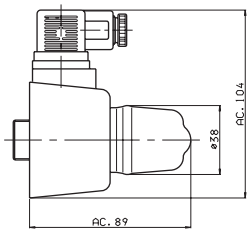
"K16" AC SOLENOIDS FOR CETOP 5

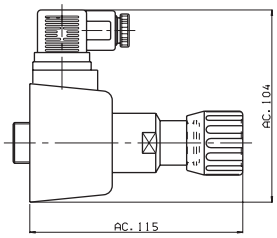
Type of protection (in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	+10% / -10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Max. pressure static	210 bar
Insulation class wire	H
Weight	0,8 Kg

MOUNTING COMPATIBILITY	
CETOP 5	CH. I PAGE 28
AD5.E...	CH. I PAGE 31

E1 MANUAL EMERGENCY



P1 ROTARY EMERGENCY

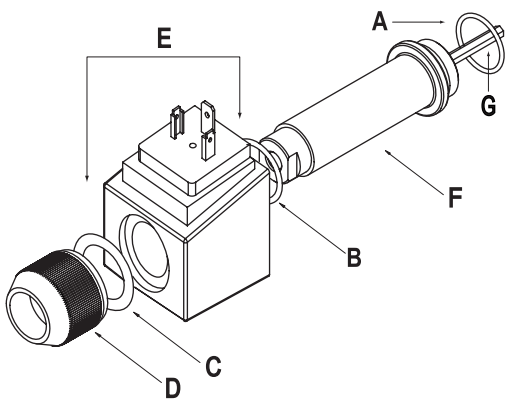


VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (VA)	IN RUSH CURRENT ALLO SPUNTO (VA)	RESISTANCE AT 20°C (OHM) ±10%
24V/50Hz	134°C	124	454	0.56
24V/60Hz*	115°C	103.5	440	0.55
48V/50Hz*	134°C	113	453	2.10
115V/50Hz - 120V/60Hz	121°C - 138°C	-	-	10.8
230V/50Hz - 240V/60Hz	121°C - 138°C	-	-	43.0
240V/50Hz*	134°C	120	456	47.39

(*) SPECIAL VOLTAGE

ETK16 - 01/2000/e

SPARE PARTS



E = SEE **K16** COIL TABLE
A/B/C/D/F/G = SINGLE SPARE PARTS (SEE CODES TABLE)

K16 AC COIL VOLTAGE	CONNECTION HIRSCHMANN (STANDARD)
24V/50Hz (A) 24V/60Hz* (F) 48V/50Hz* (B)	**M14300010** **M14300012** **M14300014**
115V/50Hz 120V/60Hz (J)	**M14300029**
230V/50Hz 240V/60Hz (Y)	**M14300027**
240V/50Hz* (E)	**M14300025**
(*)SPECIAL VOLTAGES	ETK16-CODE - 00/2007/e

COMPLETE KIT	AD5E
P1 ROTARY EMERGENCY	**V89990002**
E1 MANUAL EMERGENCY	**M19050002**

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CODE SPARE PARTS	A	B	C	D	E	F	G	MOUNTING AVAILABLE
	O RING			RING NUT	COIL	TUBE	HEX. PUSCH ROD	
AD5E	**Q25830026**	**Q25860026**	**Q25830187**	**M37050005**	SEE **K16**	**M83300000**	**M74210000** **M74160000** **M74700000**	C - E - F G - H - I - L D

"22W" DC COILS

Type of protection (in relation to the connector)	IP 65
Number of cycles	18.000/h
Supply tolerance	+10% / -10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,2 Kg

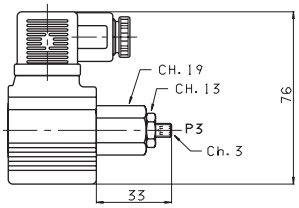
MOUNTING COMPATIBILITY	
CRP/CRD	BFP CARTRIDGE CAT.
C2V.02...	BFP CARTRIDGE CAT.

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	116°C	22	6.3
24V	115°C	22	25.6
48V*	114°C	22	102
102V*	-	22	467.85
205V*	-	22	1954

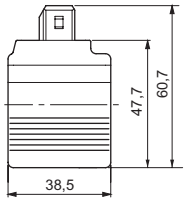
(*) SPECIAL VOLTAGE

ET22W - 02/2000/e

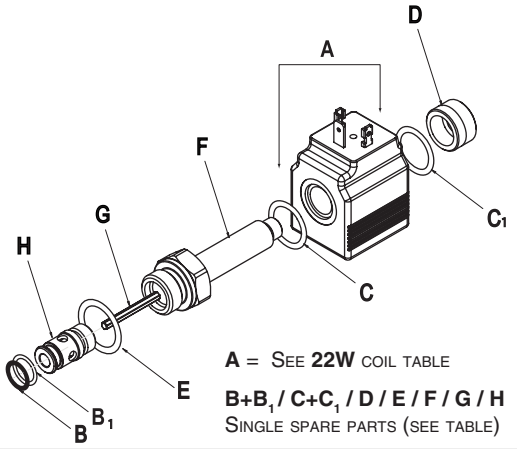
P3 ROTARY EMERGENCY



AMP JUNIOR (AJ)



SPARE PARTS



A = SEE **22W** COIL TABLE

B+B$_1$ / C+C$_1$ / D / E / F / G / H SINGLE SPARE PARTS (SEE TABLE)

22W DC COIL	CONNECTIONS	
VOLTAGE	STANDARD	AMP JUNIOR (AJ)
12V (L)	**M14040001**	**M14730001**
24V (M)	**M14040002**	**M14730002**
48V* (N)	**M14040003**	—
102V* (Z)	**M14040006**	—
205V* (X)	**M14040007**	—
(*) SPECIAL VOLTAGES	ET20W-CODE - 01/2008/e	

COMPLETE KIT	CRP02NA	CRD01/02	CRP02NC	C2V02	C3V02
P3 ROTARY EMERGENCY	**V89990014**	**V89990005**	-		

CODE SPARE PARTS **CRP/CRD**	B PARBAK VALVE SEAT	B$_1$ O RING VALVE SEAT	C + C$_1$ O RING (R. NUT/COIL)	D RING NUT	E + F TUBE (+ O RING TUBE)	G HEX. PUSCH ROD	H VALVE SEAT
CRP02NC...E	**Q25780026**	**Q25830015**	**Q25860055**	**M37050026**	**R83100B83**	**M86150006**	**M70150003**
CRP02NC...S					**R83100B82**	**M86150004**	
CRP02NA...E					**R83100B84**	**M86150004**	
CRD01...A	**Q25780026**	**Q25830015**			**R83100B85**	**M74440000**	**M70150004**
CRD01...B	**Q25780030**	**Q25830021**					**M70150005**
CRD02...A	**Q25780026**	**Q25830015**				**M74440001**	**M70150004**
CRD02...B	**Q25780030**	**Q25830021**					**M70150005**

CODE SPARE PARTS **C2V/C3V02**	B PARBAK VALVE SEAT	B$_1$ O RING VALVE SEAT	C + C$_1$ O RING (R. NUT/COIL)	D RING NUT	E O RING (TUBE)	F TUBE	G HEX. PUSCH ROD	H VALVE SEAT
C2V02NC...	**Q25780026**	**Q25830015**	**Q25860055**	**M37050026**	**Q25861010**	**M83040005**	**M50070002**	**M70400002**
C2V02NA...							**M50070003**	
C3V02...	–	**Q25880036** **Q25880045**					**M50070001**	**M70400001**

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"30W" DC COILS

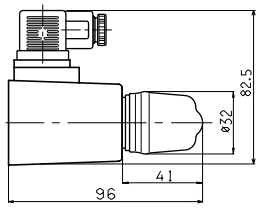
Type of protection (in relation to the connector used)	IP 65
Number of cycles	18.000/h
Supply tolerance	+10% / -10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,2 Kg

MOUNTING COMPATIBILITY	
CRD.04...	BFP CARTRIDGE CAT.

VOLTAGE (V)	MAX. WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	108°C	30	4.7
24V	108°C	30	18.8

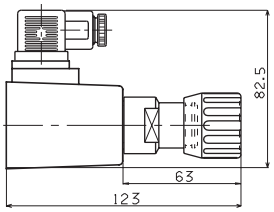
IT30W - 02/1999/i

E1 MANUAL EMERGENCY

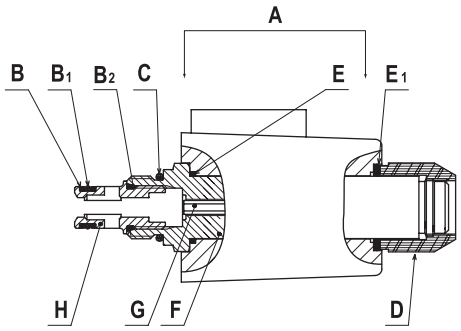


FLUSSO	FORZA AZIONAMENTO
2 →1	10N
1 →2	10+ (2,5 x P) N
P = PRESSIONE DI UTILIZZO (BAR)	

P1 ROTARY EMERGENCY



SPARE PARTS



A = SEE **30W** COIL TABLE
B+B$_1$+B$_2$ / C / D / E+E$_1$ / F / G / H = SINGLE SPARE PARTS (SEE TABLE)

30W DC COIL	
12V	24V
M14100010 (L)	**M14100011** (M)

ET20W-CODE - 00/2007/e

COMPLETE KIT	CDL04
P1 ROTARY EMERGENCY	**V89990007**
E1 MANUAL EMERGENCY	**M19050001**

	B	B$_1$	B$_2$	C	D	E	E$_1$	F	G	H
	PARBAK	O RING VALVE SEAT	O RING	O RING (TUBO)	RING NUT	O RING (COIL)	O RING (RING NUT)	TUBE	HEX. PUSCH ROD	VALVE SEAT
VERS. A	**Q25780026**	**Q25830015**	**Q25831017**	**Q25861010**	**M37050004**	**Q25830026**	**Q25830183**	**R83200997**	**M74360000**	**M70150004**
VERS. B	**Q25780030**	**Q25830021**								**M70150005**

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UL Recognized Component Mark coils

UL Recognized Component Mark

The UL Recognized Component Mark may be used on component parts that are part of a larger product or system. The UL Mark is the most widely recognised and accepted evidence of product's compliance with Canadian and USA safety requirements.

UL category code (CCN)

- U.S.A. **YSY12**
- Canada **YSY18**

UL category code number (CCN) is assigned in order to identify wich product categories are covered by UL's Certification. Our category covers valve parts, such as solenoid operators, coil assemblies, coil enclosures, valve assemblies and similar items intended to be used as parts of electrically operated valves as indicated in the individual Recognitions.

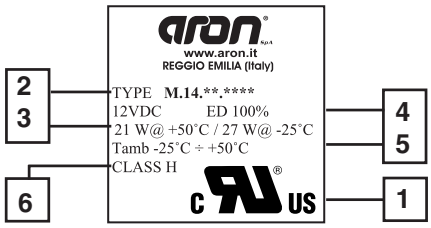
Aron UL File Number
MH45162

Visiting the UL web site (www.ul.com), linking *certifications* and writing the correct Aron UL File Number you can find our Certification.

The UL File Number is an alphanumeric designation assigned to any Company upon successful completion of a product evaluation or company certification.

"22 W" DC COILS

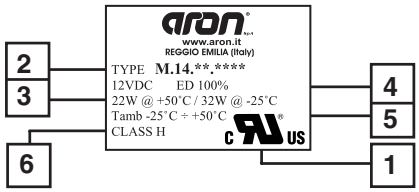
Identification mark



1		Recognized Component Mark
2	**Type**	Coil code, voltage and connector type
	M.14.04.0021	12 VDC (Hirschmann)
	M.14.04.0022	24 VDC (Hirschmann)
	M.14.04.0031	12 VDC (With flying leads)
	M.14.04.0032	24 VDC (With flying leads)
3	**21W@+ 50°C**	Power at +50°C (ambient temperature) for 12 and 24V coils
	27W@- 25°C	Power at -25°C (ambient temperature) for 12 and 24V coils
4	**ED 100%**	Duty cycle
5	**Tamb -25°C ÷ +50°C**	Ambient operating temperature
6	**Class H**	Insulation class wire

"27W" DC COILS

Identification mark

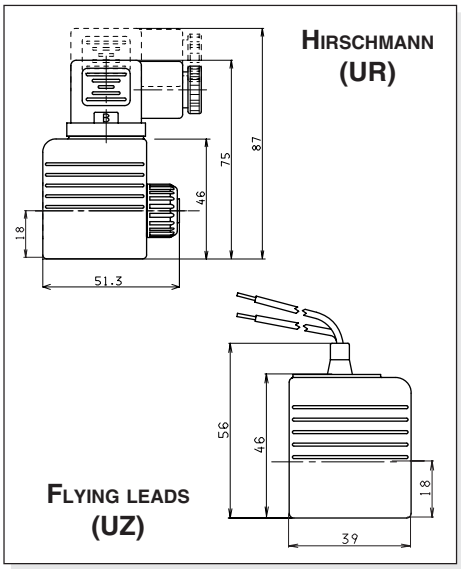


1		Recognized Component Mark
2	**Type**	Coil code, voltage and connector type
	M.14.31.0011	12 VDC (Hirschmann)
	M.14.31.0012	24 VDC (Hirschmann)
	M.14.07.0021	12 VDC (With flying leads)
	M.14.07.0022	24 VDC (With flying leads)
3	**22W@+ 50°C**	Power at +50°C (ambient temperature) for 12V coils
	27W@+ 50°C	Power at +50°C (ambient temperature) for 24V coils
	32W@- 25°C	Power at -25°C (ambient temperature) for 12 and 24V coils
4	**ED 100%**	Duty cycle
5	**Tamb -25°C ÷ +50°C**	Ambient operating temperature
6	**Class H**	Insulation class wire

The Underwriters Laboratories Inc.® is the accredited Unit to release the UL Mark, the most valued product safety symbol.

"22W" DC COILS - UL RECOGNIZED

Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	-15% / +10%
Ambient temperature	-25°C ÷ 50°C
Power at +50°C (ambient temperature) for 12 and 24V coils	21W
Power at -25°C (ambient temperature) for 12 and 24V coils	27W
Duty cycle	100% ED
Insulation class wire	H
Weight	0,215 Kg



VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	116°C	22	6.30
24V	116°C	22	25.60

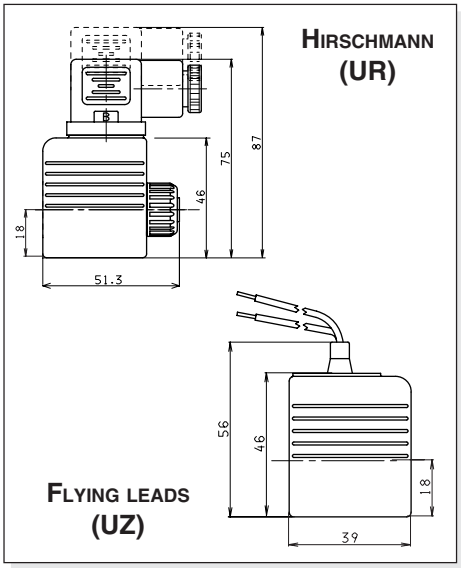
ETUL22W - 00/2007/e

VARIANT AND VOLTAGE CODES (WICH HAVE TO PUT IN THE ORDERING CODE VALVE)

"22W" MOUNTING COMPATIBILITY	CRP, CRD, C2V02 and C3V02 see Ch. V "Cartridge valves"
VARIANT CODE	**UR** = Hirschmann connection **UZ** = Solenoid with flying leads (500 mm) Other variants relate to a special design
VOLTAGE CODE	**L** = 12 VDC **M** = 24 VDC Voltage code is always stamped over on the coil

"27W" DC COILS - UL RECOGNIZED

Type of protection (in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	-15% / +10%
Ambient temperature	-25°C ÷ 50°C
Power at +50°C (ambient temperature) for 12V coil	22W
Power at +50°C (ambient temperature) for 24V coil	27W
Power at -25°C (ambient temperature) for 12 and 24V coils	32W
Duty cycle	100% ED
Insulation class wire	H
Weight	0,215 Kg



VOLTAGE (V)	MAX WINDING TEMPERATURE (AMBIENT TEMPERATURE 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	123°C	27	5.30
24V	123°C	27	21.30

ET27WUL - 00/2007/e

VARIANT AND VOLTAGE CODES (WICH HAVE TO PUT IN THE ORDERING CODE VALVE)

"27W" MOUNTING COMPATIBILITY	AD2E... ADC3E.. and CDL04... see Ch. I "Directional control" C3V03... see Ch. V "Cartridge valves" CDC3... see Ch. XI "Stackable valves"
VARIANT CODE	**UR** = Hirschmann connection **UZ** = Solenoid with flying leads (250 mm) Other variants relate to a special design
VOLTAGE CODE	**L** = 12 VDC **M** = 24 VDC Voltage code is always stamped over on the coil

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AR TEC GEN E0 1110 COD. P35030200

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